

**SIMM II RTANG .050 CENTERLINE ASSY**

**1. PURPOSE 目的**

Define the packaging specification and packaging method of SIMM II RTANG .050 CENTERLINE ASSY.

订定 SIMM II RTANG .050 CENTERLINE ASSY 产品之包装规格及包装方式。

**2. APPLICABLE PRODUCT 适用范围**

Product Part No.	Description
8-382486-0	SIMM II RTANG .050 CENTERLINE ASSY .250HGT
8-5382486-0	SIMM II RTANG .050 CENTERLINE ASSY .250HGT
7-382818-2	ASSY SIMM II RTANG .050 .325HGT
7-5382818-2	ASSY SIMM II RTANG .050 .325HGT
7-382481/82/83/86/87-2	SIMM II RTANG .050 CENTERLINE ASSY
7-5382481/82/83/86/87-2	SIMM II RTANG .050 CENTERLINE ASSY
4-5382487-0	SIMM II RTANG .050 CENTERLINE ASSY .250HGT

**3. PACKAGING MATERIAL 包装材料**

Package	Part No.	Description	Usage		
			40P	72P	80P
INNER	110756-9	Closure Card E flute corrugat	1/48	1/24	1/24
	972019-3	Packaging tray,12cavity	1/48	1/24	1/24
	623845-3	Sheeting	1/2(only for 7-382481/82/83-2 & 7-5382481/82/83-2)		
	623845-4	Sheeting	1/4	-	-
	623845-5	Sheeting	-	4/2	3/2
	623865-4	Inner Label	1/48	1/24	1/24
MIDDLE	623881-1	Air Cap	2/288	2/144	2/144
OUTER	12120-1	SHIPPING BOX	1/288	1/144	1/144
	623865-1	Outer Label	1/288	1/144	1/144

	Inner	Middle	Outer
LABEL	623865-4	-	623865-1
SEALING	Tape	-	Tape

DR Sam Wu	CHK Kevin Zhou	APVD Ansin Yang
--------------	-------------------	--------------------

**4. PACKAGING QUANTITY 包装数量**

	Inner	Middle	Outer
40P	48 pcs/tray	-	288 pcs/box
72P & 80P	24 pcs/tray	-	144 pcs/box

**5. PACKING METHOD 包装方法**

5.1. Place the specified parts as 4 into the slots of tray(pin facing up) and fill the void with proper foam.

按4规定将一定数量的产品放入TRAY槽中(针朝上),并用适当的珍珠绵填充Tray中的空隙。

注: 1).对于80P的产品, 需在每个槽中放入三块珍珠绵(623845-5), 两侧及中间各一块(如图1、图2所示)。

2).对于72P的产品, 需在每个槽中放入四块珍珠绵(623845-5), 两侧边各一块, 中间两块(如图1、图2所示)。

3).对于40P的产品, 如图3、图4所示需在每个槽的侧边上放入一块裁剪好适当长度的珍珠绵(623845-4)。

**For 72P & 80P:**



图 1



图 2

**For 40P(例如4-5382487-0):**

将珍珠绵623845-4裁剪成约30mm的长度后放入每一tray槽中以填充空隙。

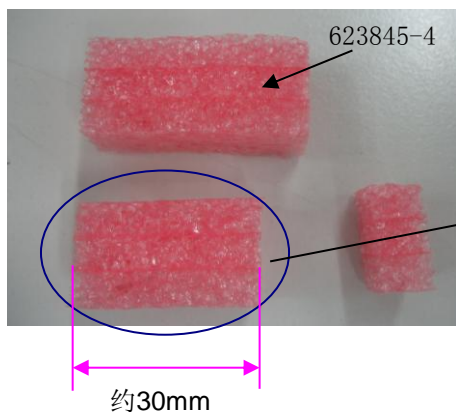


图 3



图 4

## 5. PACKING METHOD 包装方法

**Only for 7-382481-2; 7-382482-2; 7-382483-2; 7-5382481-2; 7-5382482-2; 7-5382483-2:**

Place one piece of pe sheeting on the side of each slots of tray.

在TRAY的每条槽位的侧边(背离针的一侧)竖放一条珍珠条。

5.2. Seal the tray with closure card and ensure the four edges closure.

插上纸板，并确保TRAY之四边已密合。

5.3. Affix inner label to the top left corner of closure card.

在纸板的左上角位置上贴一内标签。

注：其中对于8-5382486-0，还需在tray盖纸板右上角位置上加贴一客户标签(PN:623868-1,格式如图1示)。

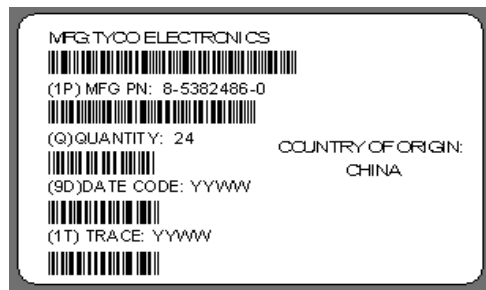


图 1 (only for 8-5382486-0)

---其中(9D)Date code及(1T)trace都是指日期，格式是YYWW。

5.4. Put up the shippingbox and close the bottom with tape.

折叠好一纸箱，并用胶带封好纸箱的底部。

5.5. Place one piece of bubble pack, bubble facing down.

在箱底放入一块气泡垫，气泡面朝下。

5.6. Place six trays with connectors into box, inner label facing up.

将6个装好产品的TRAY放入箱中(有标签的一面朝上)。

5.7. Place one piece of bubble pack on the top of trays, bubble facing up.

在TRAY的上面放一块气泡垫，气泡面朝上。

5.8. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。