

PACKAGING PROCESS SHEET
 STANDARD PACKAGING PROCESS FOR CATALOG NBR 776492-1 00 CURRENT
 UM PC ORG CODE 0K00 PROD CDE M054
 SUPPLIER MFG DATE 10/19/06

COUNTRY CODE US TRADEMARK NM
 STANDARD QUANTITY - 16000 DESCRIPTION
 STANDARD LEVEL - 400 PRODUCT DESC ASSEMBLY, SOCKET
 MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 11/11/11 REASON FOR CHG PALI MASS CHANGE
 SPEC/PKG CODE INFO LAST CHANGED: 05/07/10 PACKAGING REV Z

SPEC. TO REF. REV. DESCRIPTION

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102-00060 K CAGE Codes and Date Coding
107-00115 AF Packaging and Marking Requirements
                for Global Tyco Electronics Compani
107-00142-5 D PALLET REQUIREMENTS
107-00205 C Stretch Wrapping, Procedure for
107-00216 M AIAG Packaging Requirements
REEL SPECS. TO REF. REV. DESCRIPTION
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STRT 107-00007-24 AC Fastening Ends of Strip Products, T
                aping, Gluing and Marking of Reels
END 107-00007-15 AC Fastening Ends of Strip Products, T
                aping, Gluing and Marking of Reels
FLNG 107-00007-14 AC Fastening Ends of Strip Products, T
                aping, Gluing and Marking of Reels
    
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UNIT PACKAGING DESCRIBED BELOW:

PLC 200
 LAST CHANGED: 05/07/10

PACKAGE QUANTITY 4000
 INSTRUCTION | LBL FORMATS COMP PN DATA
 SHEET REQD. | REQUIRED USED FOR LBL
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PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
2-	10040-0 PAPER, INTERLEAVING, 1.250WIDE	AS REQD	LB
	10182-2 TENSILIZED POLYPROPYLENE TAPE	AS REQD	FT
	999077-5 LABEL STOCK	AS REQD	PC
	999445-8 CORE, REEL	1.0000000	PC
	999447-8 REEL, CORRUGATED RE-16M	AS REQD	PC
	1621140-1 FLANGE, CORRUGATED	2.0000000	PC

OPERATION DESCRIPTION

PLACE SPECIFIED QUANTITY OF PARTS ON REEL.
 APPLY LABEL TO REEL FLANGE.
 SEE DRAWING FOR SPLICING AND REEL DIRECTION.

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 STANDARD QUANTITY - 16000 DESCRIPTION
 STANDARD LEVEL - 400 PRODUCT DESC ASSEMBLY, SOCKET

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
 LAST CHANGED: 05/07/10

PACKAGE QUANTITY 16000
 INSTRUCTION | LBL FORMATS COMP PN DATA
 SHEET REQD. | REQUIRED USED FOR LBL
 ===== | ===== =====

PKG MTL REQUIRED	999102-1 PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
995575-1	TAPE, PACKAGING, TRANSPARENT	2.0000000	MR
999077-5	LABEL STOCK	1.0000000	PC
999350-1	PAD, CORRUGATED	AS REQD	PC
1501304-3	BOX, CORR, FOL, AIAG	1.0000000	PC

OPERATION DESCRIPTION

PLACE SPECIFIED QUANTITY OF REELS IN BOX.
 FILL VOID IN BOX WITH SPACER PADS FOLDED IN A MANNER
 THAT MINIMIZES PAD USAGES...
 SEAL BOX WITH TAPE.
 APPLY LABEL PER BOX GRAPHICS.

PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500
 LAST CHANGED: 05/07/10

PACKAGE QUANTITY AS REQD

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
698313-4	FILM, STRETCH	AS REQD	FT
999689-1	PALLET, 4 WAY ENTRY, 30 X 32	AS REQD	PC
999692-1	PALLET, TWO WAY ENTRY, 48 x 48	AS REQD	PC

OPERATION DESCRIPTION

PALLETIZE PER PALLETIZATION GRAPHICS MAP PRINTED ON BOX
 PANELS ALONG WITH 107-142-5SPECIFICATION...
 SECURE PALLETIZED LOAD PER 107-205 SPEC W/ STRETCHFILM.
 APPLY REQUIRED LABELS TO EXTERIOR SURFACE OF APPLIED
 STRETCHFILM...