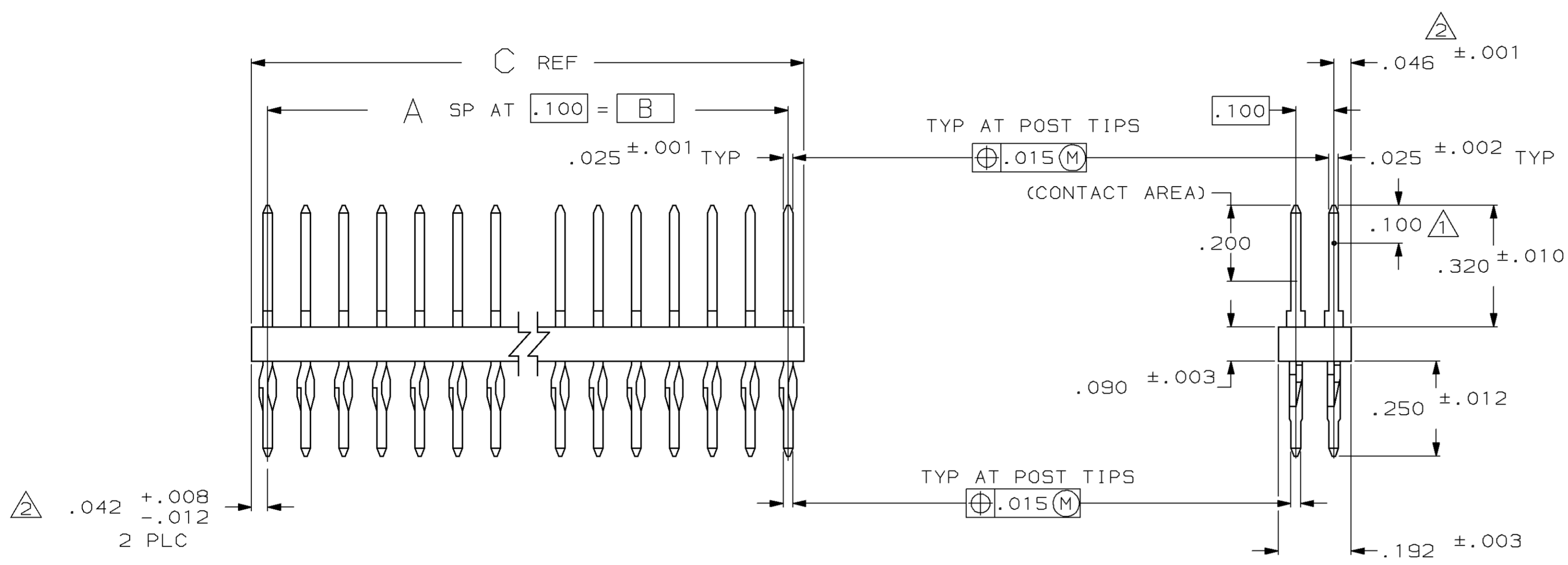
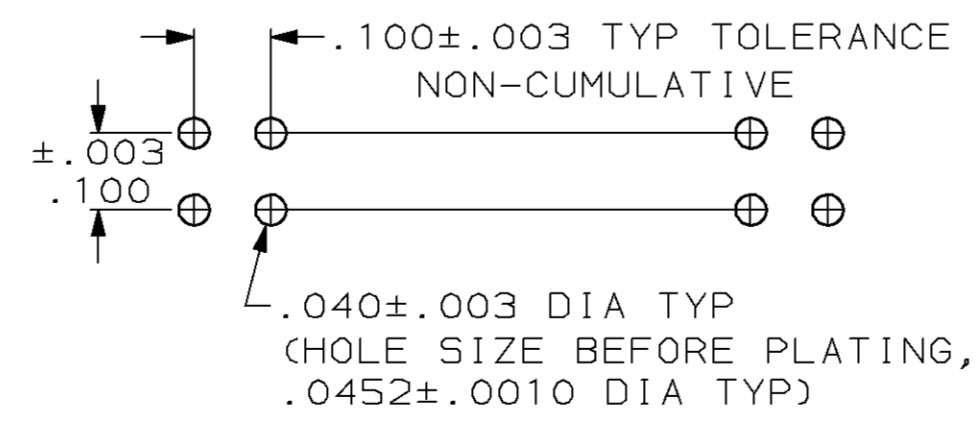


DRAWING MADE IN THIRD ANGLE PROJECTION
 THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION
 © COPYRIGHT 19 BY AMP INCORPORATED, HARRISBURG, PA. ALL INTERNATIONAL RIGHTS RESERVED. AMP PRODUCTS MAY BE COVERED BY U.S. AND FOREIGN PATENTS AND/OR PATENTS PENDING.

MOD	LOC	DIST	P	F	ZONE	LTR	DESCRIPTION	DATE	APPD
25	AD	39					REV&REDRAWN 1645	-	-
							REV - ECN 1887	MEP	-
							REL PER PO#9004873 AND ECN AD4171	12-07-88	KIH
							REREL 3--5	9-5-90	-
							REV PER 0010-1352-93	JK	1-18-93
							REV PER 0010-1485-94	JK	10-28-94
							REV PER ECN.0010-0051-95	TH	3/16/95
							REV PER 0310-0415-97	SS	20-06-97



- △ POINT OF MEASUREMENT FOR PLATING THICKNESS
- △ THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- 3 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD



RECOMMENDED HOLE LAYOUT

	C	B	A	NO OF POSN	PART ASSEMBLY
	3.984	3.900	39	80	3-103542-9
OBSOLETE	3.884	3.800	38	78	3-103542-8
OBSOLETE	3.784	3.700	37	76	3-103542-7
OBSOLETE	3.684	3.600	36	74	3-103542-6
OBSOLETE	3.584	3.500	35	72	3-103542-5
OBSOLETE	3.484	3.400	34	70	3-103542-4
OBSOLETE	3.384	3.300	33	68	3-103542-3
	3.284	3.200	32	66	3-103542-2
OBSOLETE	3.184	3.100	31	64	3-103542-1
OBSOLETE	3.084	3.000	30	62	3-103542-0
	2.984	2.900	29	60	2-103542-9
OBSOLETE	2.884	2.800	28	58	2-103542-8
OBSOLETE	2.784	2.700	27	56	2-103542-7
OBSOLETE	2.684	2.600	26	54	2-103542-6
OBSOLETE	2.584	2.500	25	52	2-103542-5
	2.484	2.400	24	50	2-103542-4
OBSOLETE	2.384	2.300	23	48	2-103542-3
	2.284	2.200	22	46	2-103542-2
OBSOLETE	2.184	2.100	21	44	2-103542-1
	2.084	2.000	20	42	2-103542-0
	1.984	1.900	19	40	1-103542-9
	1.884	1.800	18	38	1-103542-8
	1.784	1.700	17	36	1-103542-7
	1.684	1.600	16	34	1-103542-6
	1.584	1.500	15	32	1-103542-5
	1.484	1.400	14	30	1-103542-4
	1.384	1.300	13	28	1-103542-3
	1.284	1.200	12	26	1-103542-2
	1.184	1.100	11	24	1-103542-1
	1.084	1.000	10	22	1-103542-0
	.984	.900	9	20	103542-9
	.884	.800	8	18	103542-8
	.784	.700	7	16	103542-7
	.684	.600	6	14	103542-6
	.584	.500	5	12	103542-5
	.484	.400	4	10	103542-4
	.384	.300	3	8	103542-3
	.284	.200	2	6	103542-2
	.184	.100	1	4	103542-1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON :		DR 1-23-91 H MOLL	AMP INCORPORATED Harrisburg, Pa. 17105
2 PL DEC ±.005		CHK 1-23-91 J. GESFORD	
3 PL DEC ±.005		APPD 1-23-91 J. GESFORD	
MATERIAL: HOUSING: FLAME RETARDANT THERMOPLASTIC, COLOR-BLACK		APPD 1-23-91 B. FLINCHBAUGH	NAME HEADER ASSY, MOD II, UNSHROUDED, COMPLIANT PIN, DOUBLE, ROW .100X.100, WITH .025 SQ POSTS
POST: Cu-Ni-Sn		PRODUCT SPEC	SIZE D
FINISH: POSTS: .000030 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL		APPLICATION SPEC	FSCM NO 00779
		WEIGHT	DRAWING NO 103542
			SCALE 4:1
			SHEET 1 OF 1