

DDR3 DIMM ASSY
1. PURPOSE 目的

Define the packaging specification and packaging method of AMP 1mm std. card edge 242 dual pos.

订定 AMP 1mm std. card edge 242 dual pos. 产品之包装规格及包装方式。

2. APPLICABLE PRODUCT 适用范围

Part No.	Description
5145251-1/2/3/5/6	1mm std. card edge 242 dual pos. lead-free
145251-1/2/3/5/6	1mm std. card edge 242 dual pos.
145336-1/2/5	1mm std. card edge 242 dual pos.
145351-2	1mm std. card edge 242 dual pos.
145354-1/2/3	1mm std. card edge 242 dual pos.
145385-1	1mm std. card edge 242 dual pos.
145386-1	1mm std. card edge 242 dual pos.
145401-1	1mm std. card edge 242 dual pos.
145426-1	1mm std. card edge 242 dual pos.
145431-2/5	1mm std. card edge 242 dual pos.

3. PACKAGING MATERIAL 包装材料

Package	Part No.	Description	Usage
INNER	112601-1	tray, slot 1, A	3/192
	112602-1	tray, slot 1, B	4/192
MIDDLE	-	-	-
OUTER	2-912011-8	Box, Corr. Fol	1/192
	3-912060-6	Bubble pack	1/192
	623853-1	Tape(25W)	6.5 MR/192
	110455-2	Bubble pack	5/192
	623865-1	Outer Label	1/192

	Inner	Middle	Outer
LABEL	-	-	623865-1
SEALING	Tape	-	Tape

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4. PACKAGING QUANTITY 包装数量

	Inner	Middle	Outer
QTY	32pcs/tray	-	32X6=192pcs/box

5. PACKING METHOD 包装方法

5.1. Set up tray 112601-1("A" tray) first.

摆放好一个 TRAY “A”。

5.2. Load connectors, all oriented same way with hold downs facing down into tray.

ensure that the keying feature on connectors is seated properly into key-slot in tray cavities.

放产品入TRAY中， HLOD DOWN 朝下； 并保证锁扣卡在槽中。

5.3. Place tray 112602-1 ("B" tray)on top of load tray making sure that the chamfered corners of both trays line up on top of each other.

将—TRAY “B” 放于 “A” 上， 并使它们互相咬合。

5.4. Load connectors into trays as before.

依前放产品入TRAY中， HLOD DOWN 朝下； 并保证锁扣卡在槽中。

5.5. Place and load 2 more trays of each of these P/NOS. alternately on top so that chamfered corners of trays line up for a total of 6 trays.

接着再交替放上TRAY “A”， “B” ... ， 直至堆至六只TRAY为止。

5.6. Stack 6 trays with product one by one and put one empty tray B on top of products, then wrap 7 stacked trays with tape.

将装好产品的6 个 TRAY 堆成一叠并在最上面放个空tray B,然后用胶带把7个tray固定好。

方法：在长方向缠两道，在横方向上缠一道，每道各缠三圈，如下图1所示。

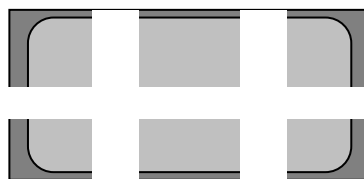


图 1

5.7. Set up a carton.and secure bottom flaps with tape.

折叠好一个外箱， 并用胶带封好箱底。

5.8. Place two pieces of bubble pack into the bottom of box, bubble facing down.

在箱底放入二块气泡垫， 气泡面朝下。

5. PACKING METHOD 包装方法

5.9. Place package 7 trays with one piece of air cap, bubble facing outside & into box.

用一块气泡垫 (3-912060-6) 将7个包好的tray裹住并放入外箱中。

5.10. Place three pieces of bubble pack on the top of cables, bubble facing up.

在产品的上面放三块气泡垫，气泡面朝上。

5.11. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。