

**MINI POWER DRAWER CONT.**
**1. PURPOSE 目的**

Define the packaging specification and packaging method of MINI POWER DRAWER CONT.

订定 MINI POWER DRAWER CONT. 产品之包装规格及包装方式。

**2. APPLICABLE PRODUCT 适用范围**

TYPE	Product Part Number	Description
TYPE A	1489128-1~12	MINI POWER DRAWER 18-20 AWG,CRIMP PLUG CONT
TYPE B	1489128-13~20	MINI POWER DRAWER 18-20 AWG,CRIMP PLUG CONT

**3. PACKAGING MATERIAL 包装材料**
**TYPE A(Reel packaging):**

Package	Part No.	Description	Usage
INNER	623100-1	PAPER REEL (615-156hub-28h)	1/2500
	2-623896-7	PAPER RIBBON	as request.
	623865-4	INNER LABEL	1/2500
MIDDLE	-	-	-
OUTER	292921-1	SHIPPING BOX(634x623x175 mm)	1/10000
	623865-1	OUTER LABEL	1/10000

**TYPE B(Loose pieces packaging):**

Package	Part No.	Description	Size(mm)	Usage
INNER	1533282-1	POLYBAG, SELF-SEAL	191x191	1/750
	3-912064-3	URETHAN CUSHION	235x225x5	1/750
	1533170-1	INNER BOX	170X115X38	1/750
	623865-4	INNER LABEL	102x51	1/750
MIDDLE	-	-	-	-
OUTER	12120-1	SHIPPING BOX	349X298X147	1/12000
	623865-1	OUTER LABEL	102X102	1/12000

	Inner	Middle	Outer
LABEL	623865-4	-	623865-1
SEALING	Tape	-	Tape

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#### 4. PACKAGING QUANTITY 包装数量

TYPE	Inner	Middle	Outer
TYPE A	2500 pcs/reel	-	10000 pcs/box
TYPE B	750 pcs/bag	750 pcs/inner box	750 x 16 = 12000 pcs/box

#### 5. PACKAGING METHOD 包装方法

##### *For TYPE A(Reel packaging):*

5.1. Fix a paper reel on machine and stick the beginning of the paper ribbon.

将一个纸盘安装在机器上，并将纸带粘贴于纸盘内轴上。

5.2. Cut the contact reel when the quantity meet indicated qty of 4.

当端子数量达到4中指定数量时，冲压机自动切断料带。

5.3. Stick the end of paper ribbon and contact reel to reel with mylar tape.

将端子和纸带末端用美纹胶带反贴于纸盘上。

5.4. Place 1 wrap of Interleaving-paper outerwrap on outside reel.

然后在产品reel的外围再缠一圈纸板带（如下图1、2、3）。

Note: this interleaving paper belongs to appendant of the paper reel which come from vendor directly with the reel.



图 1: 纸板带（圈盘来料时附带物料）



图 2: 在产品reel的外围再缠一圈纸板带



图 3: 纸板带末端用美纹胶带贴紧。

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## 5. PACKAGING METHOD 包装方法

5.5. Take off the paper reel.

取下纸盘放好。

5.6. Place mylar tape on the four place of paper reel.

在纸盘的四个位置贴上美纹胶带。

5.7. Place an inner label on the paper reel.

在纸盘一侧贴一内标签。

5.8. Place 1 reels with contact into box.

将1卷装好端子的纸盘放入箱中。

5.9. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。

### ***For TYPE B(Loose pieces packaging):***

5.1. Weigh or count products qty as 4 put into a bag & heat seal it.

按4中规定数量称重或数数后装入一塑料袋中并热封好其袋口。

5.2. Place one bag of products into inner box.

将1袋产品放入小内盒中。

5.3. Close the inner box and place an inner label to the middle of inner box.

合上内盒，并在小内盒的盖子中间位置贴一张内标签。

5.4. Set up a shipping box.and secure bottom flaps with tape.

折叠好一个外箱，并用胶带封好箱底。

5.5. Place 16 inner box into the shipping box.

将装满产品的16个内盒放入外箱中。

**注：16个内盒放入外箱时的方向要一致。**

5.6. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。