

2MM PITCH BATTERY CONNECTOR
1. PURPOSE 目的

Define the packaging specification and packaging method of 2MM PITCH BATTERY CONNECTOR.

订定 2MM PITCH BATTERY CONNECTOR 产品之包装规格及包装方式。

2. APPLICABLE PRODUCT 适用范围

Product Part No.	Description
1827622-1/2	2mm PITCH BATTERY REC.ASSY 10 POS.PACKING
1717840-1/2	PLUG ASSY 2MM PITCH BATTERY CONNECTOR
1717459-1/2	RECEPTACLE ASSY SMT REVERSE TYPE 2MM PITCH BATTERY CONNECTOR
1717458-1	PLUG ASSY ONE SIDE NUT TYPE 2MM PITCH BATTERY CONNECTOR
1939524-1	PACKING PLUG ASSY 2MM PITCH BATT CONN RV

3. PACKAGING MATERIAL 包装材料

Package	Part No.	Description	Size	Usage		
				1717840-1 1717840-2 1939524-1	1717459-1/2 1827622-1/2	1717458-1
INNER	623284-1	PS TRAY	295X182X14.6	-	9/560	-
	623282-1	PS TRAY	295X182X13.1	11/600	-	11/600
MIDDLE	9-912064-2	INNER BOX TYPE-2	302X195X103	1/600	1/560	1/600
	9-912064-3	URETHANE CUSHION	280X170X5	4/600	4/560	4/600
	623853-1	TAPE	25w	4.0MR/600	4.0MR/560	4.0MR/600
	1-623124-0	DESICCANT	10g	2/600	2/560	2/600
	1533282-5	PE BAG	407x457	1/600	1/560	1/600
	623865-4	INNER LABEL	95X76	1/600	1/560	1/600
OUTER	2-912011-9	CARTON C-5-3/4	397X313X220	1/2400	1/2240	1/2400
	912065-2	AIR CAP #37 C-5	1100X390X4	1/2400	1/2240	1/2400
	623865-1	OUTER LABEL	102X102	1/2400	1/2240	1/2400

	Inner	Middle	Outer
LABEL	-	623865-4	623865-1
SEALING	-	Tape	Tape

 DR
Sam Wu

 CHK
Ocean Tang

 APVD
Ansin Yang

4.PACKAGING QUANTITY 包装数量

Product No.	Inner	Middle	Outer
1717840-1/2 1939524-1	60 pcs/tray	60X10=600 pcs/inner box	2400 pcs/carton
1717459-1/2 1827622-1/2	70 pcs/tray	70X8=560 pcs/inner box	2240 pcs/carton
1717458-1	60 pcs/tray	60X10=600 pcs/inner box	2400 pcs/carton

5. PACKING METHOD 包装方法

5.1. Load connectors qty as 4 all oriented same way into tray.

按4中指定数量朝同一方向放产品入TRAY中。

注：产品的放置方向请参考成品图纸或是包装tray的图纸所示。

其中1717840-1/2；1717458-1的放置方向如下图1所示：

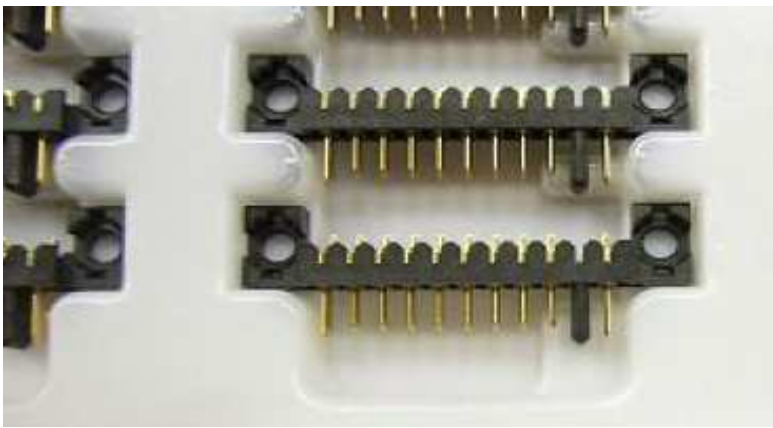


图 1

5.2. Place another tray onto previous tray with products.and ensure the two trays are justification completely.

盖上另一个装满产品的TRAY，保证上下两个TRAY完全对齐。

5.3. Stack trays with contacts one by one, then put an empty tray & wrap the trays with tape.

将装好产品的TRAY 堆成一叠，最后在上面放一个空 TRAY，然后用拉伸膜固定。

注：如下图1所示在长方向缠两道拉伸膜(623853-1)，每道各缠3圈。

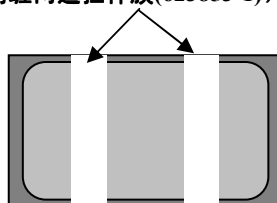


图 1

5.4. Place one stack into the polybag and place two bags of desiccant on top of tray & heat-seal it.

将包好的一叠TRAY放入袋子中并在TRAY的上面放二包干燥剂(1-623124-0)，然后热封其袋口。

5. PACKING METHOD 包装方法

5.5. Set up an inner box.

折叠好一个内盒。

5.6. Place one piece of foam on bottom of inner box, and ensure under edge of tray don't pin cushion.

在内盒的底部放一块海绵，保证 TRAY 的下部边缘不压住海绵。

5.7. Place one bag of trays with full of connectors into the inner box place 3 cushion on top of tray.

将一袋装满产品的TRAY放入内盒中，并在TRAY的上面放3块海绵。

5.8. Close cover of the inner box, place tape on the middle of three sides.

合上盖子，并在内盒三边的中间(除连接边外)各贴上一条大胶带。

5.9. Place an inner label on the middle of cover of box.

在盒盖的中间贴上内标签。

5.10. Set up a carton and secure bottom flaps with tape.

折叠好一个外箱，并用胶带封好箱底。

5.11. Spread air cap and put into the box, air cap facing down.

展开气泡垫并将其放入箱中，气泡面朝下。

5.12. Put 4 inner boxes full of products into the carton and muffle 4 inner boxes with air cap.

再将4个装满产品的内盒放入外箱中，并用气泡将四个内盒裹住。

5.13. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。