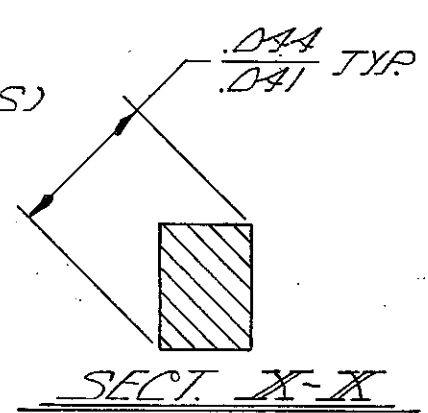
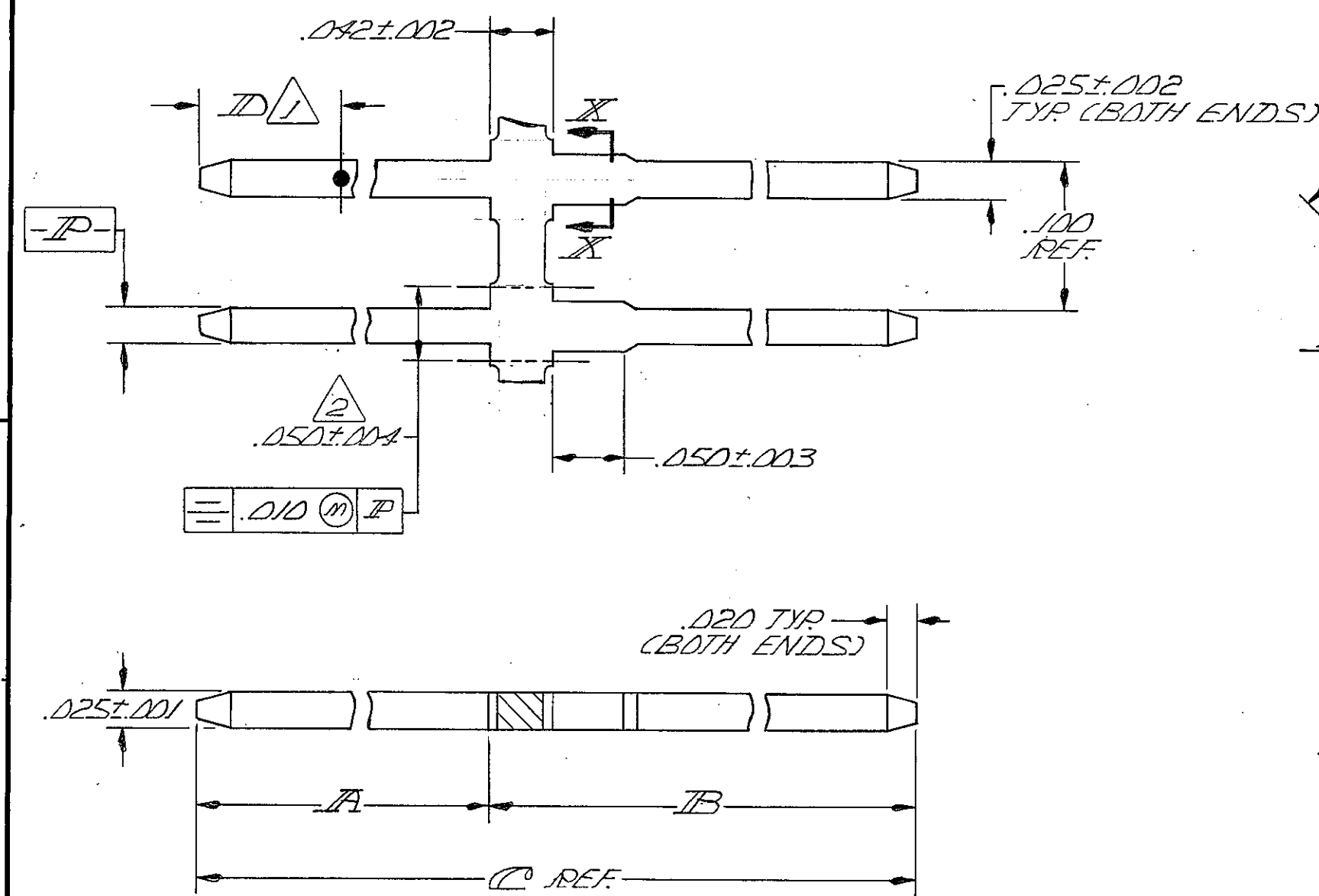


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P	F	ZONE	LTR	DESCRIPTION	DATE	APPROVED
✓		P		REV PER 0010-1025-94	JK	7-30-94
✓		R		EC 0010-0988-93	TH	
✓		S		EC 0010-1144-94	TH	7/19/95
✓		T		REV PER 0310-0019-96	EB	4 DEC 96
✓		U		REV PER 0010-0719-96	EB	4 DEC 96
✓		V		REV PER 0310-0167-96	EB	6-27-97 SAS
✓		W		OBS 7-3 PER 0310-0163-96		3/98 DKS LRW



.036±.002 DIA.
P.C. PAD
CUSTOMERS P.C. BOARD RECOMMENDED HOLE SIZE

SEE 87078 FOR ADDITIONAL PART NO'S.

- 1 POINT OF MEASUREMENT FOR PLATING THICKNESS.
- 2 CUSTOMERS APPLICATOR CUT-OFF DIMENSION.
- 3 .00030 GOLD OVER .00050 NICKEL.
- 4 .00015 GOLD OVER .00050 NICKEL.
- 5 .00010-.000200 BRIGHT TIN-LEAD OVER .00050 NICKEL.
- 6 .00050 GOLD OVER .00050 NICKEL.
- 7 .00010 GOLD OVER .000150 NICKEL.
- 8 OBSOLETE PART NO
- 9 SUPERSEDED BY 87022-9
- 10 SUPERSEDED BY 3-104246-4
- 11 SUPERSEDED BY 4-87022-1

SUPERSEDE BY 104842-2

.130	.483	.165	.318	4	4-87022-2
.130	.483	.165	.318	3	4-1
.100	.688	.410	.278	3	4-8
	.628	.350	.278	5	3-8
	.928	.650	.278	5	3-8
.330	.915	.255	.660	4	3-8
	.533		.278	5	3-8
.430	1.115		.860	3	3-8
.330	.915		.660	3	3-8
.230	.715		.460	3	3-8
.200	.650	.255	.395	3	3-8
	.828	.550	.278	5	3-8
.100	.688	.410		4	3-8
	.863	.585		3	2-8
.100	.663	.385	.278	3	2-8
	.835	.165	.670	5	9-8
.100	1.238	.960	.278	6	9-8
.100	.828	.550	.278	6	9-8
	.650	.255	.395	5	9-8
	.728	.450	.278	5	9-8
.100	.728	.450		4	9-8
	.863	.585		5	8-8
	.663	.385		5	8-8
.100	.863	.585		4	8-8
.100	.663	.385		4	8-8
	1.438	1.160		5	8-8
.100	1.438	1.160		4	8-8
	1.238	.960		5	8-8
.100	1.238	.960	.278	4	8-8
.200	.560	.165	.395	3	8-8
.100	1.438	1.160	.278	3	8-8
	1.238	.960		3	7-8
	.738	.450		3	7-8
	.928	.650		6	7-8
	.628	.350	.278	6	7-8
	1.056	.738	.318	3	6-8
	.508	.230	.278	4	6-8
.100	.437	.227	.210	4	6-8
	1.065	.165	.300	5	4-8
	.483	.165	.318	5	4-87022-3
ID	C	IB	IA	FINISH	PART NO.
ID	C	IB	IA	FINISH	PART NO.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ±.005 ANGLES ±	CONTRACT NO	AMP INCORPORATED Harrisburg, Pa. 17105	
MATERIAL PHOS. BRONZE	DR CHK	NAME POST, MOD II, .025 SQ, UNINSULATED	
FINISH SEE TABLE	APPD APPD DSGN APPD OTHER APPD	SIZE C	FSCM NO 00779
		DRAWING NO 87022	SHEET 1 OF 1