

Packaging Specification for Modular Jack

1. SCOPE : PACKAGING FOR MODULAR JACK , BE & TE (4 ; 6 & 8 P.), TAPE MOUNTED

2. PACKAGING QUANTITIES; USED PACKAGING PHANTOM NUMBER

Packaging Phantom Number: 1392022-7

Connector type	Unit packaging quantity	Shipper packaging quantity
Bottom entry 4 way	800	1600
Bottom entry 6 way	700	1400
Top entry 4 way	600	1200
Top entry 6 way	600	1200
Top entry 8 way	600	1200
Bottom entry SMD 6 way	700	1400
Bottom entry SMD 6 way	600	1200

3. PACKAGING COMPOSITION

Content of Packaging Phantom Number 1392022-7:

Packaging material	Description	quantity
Pancake reel	973053-3	2
Box	973051-2	1
Reel spacer	973052-1	1
Tape (for connectors)	165908-6	40 (m)
LT label	999639-1	1
Label (reel)	999641-1	2


Interleaving paper : 205380060145, 18 mm wide, 80 gr/m²

4. PACKAGING METHOD

- Attach the tape with connectors onto the core of the reel with use of ½ meter PVC tape 19mm (or 15mm) wide. Attention: Don't bend the flanges of the reel!
- Reel the product, see picture for reel direction. Use interleaving paper while reeling.
- Cover the external winding with a paper belt. Use paper tape to attach the paper belt.
- Secure the reel flanges by attaching both flanges onto each other by use of 4 pieces of PVC tape, 20 cm long, 19 mm (or 15mm) wide. Attaching spot: the flat sides of the flanges.
- Stick the label 999641-1 on the reel.
- Close bottom side of the box with transparent PP-tape (50mm wide).
- Insert two reels in the box.
- Fold the reel spacer 2 times in such a way that its height is 3 times the standard height before placing it on top of the two reels. 1)
- Close the top side of the box with transparent PP-tape (50mm wide).
- Stick the label 999639-1 on the pre-defined area on the box.

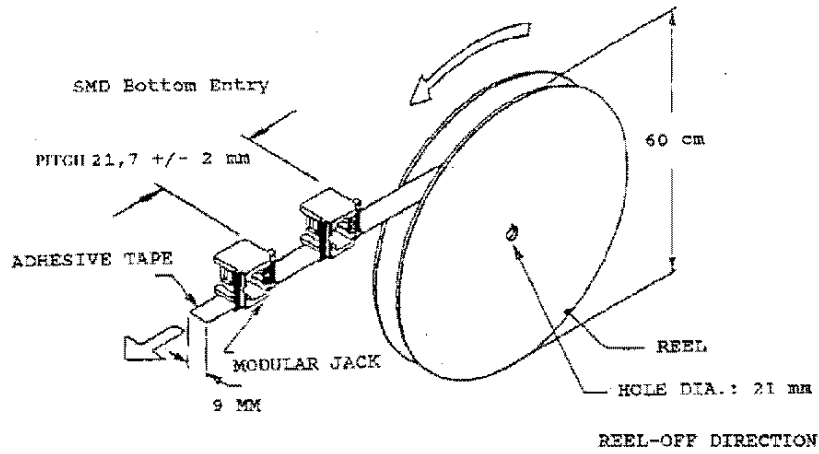
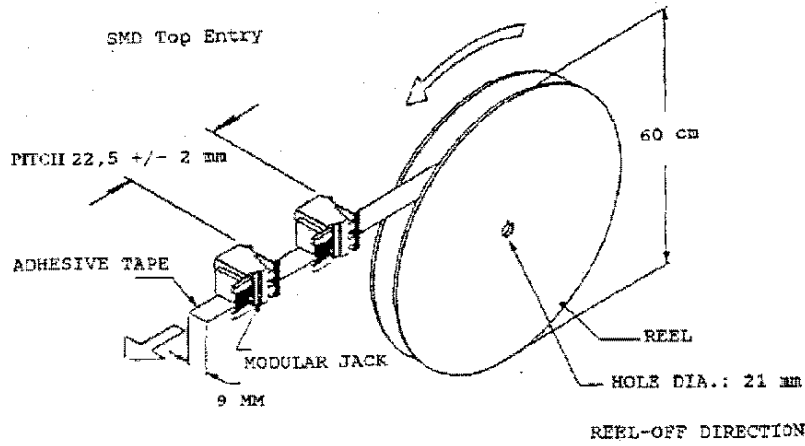
1) If scrap flanges (973050-1) are available, 3 such flanges may be used instead of the reel spacer.

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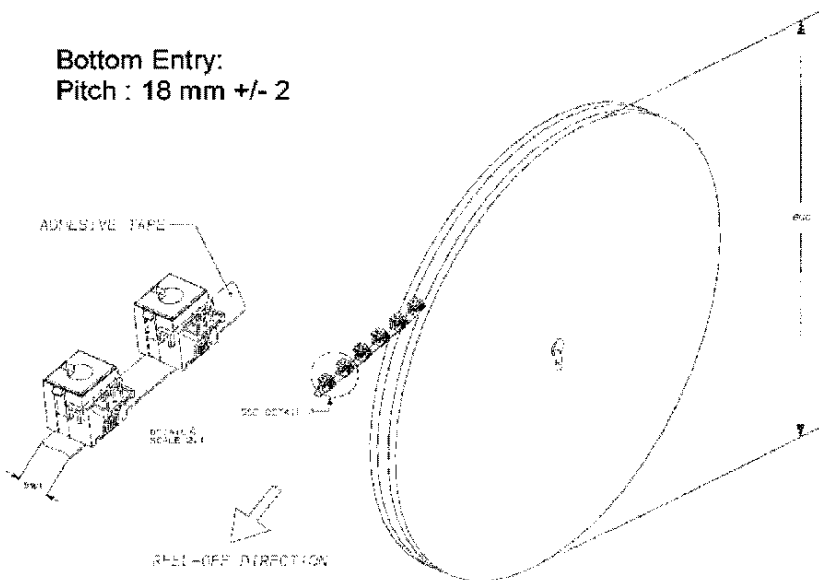
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S	D20071213234625_608026	SV	14Dec07		PACKING SPECIFICATION FOR MODULAR JACK – TAPE MOUNTED		
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DIST

5. REEL DIRECTION



Bottom Entry:
Pitch : 18 mm +/- 2



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Bangalore, India

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REV

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LOC

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