

STACKED MOD JK ASSY, 2X8, 8 POSN
1. PURPOSE 目的

Define the packaging specification and packaging method of STACKED MOD JK ASSY, 2X8, 8 POSN product.

订定 STACKED MOD JK ASSY, 2X8, 8 POSN 产品之包装规格及包装方式。

2. APPLICABLE PRODUCT 适用范围

Tyco P/N.	Description
6116317-1~8/1-6116317-0	STD MOD JK ASSY, 2X8 W/ LEDS, 8 POSN
1116317-1~8	STD MOD JK ASSY, 2X8 W/ LEDS, 8 POSN
6116689-1/3/4	STD MOD JK ASSY, 2X8 W/ LEDS, 8 POSN
1116689-1/3/4	STD MOD JK ASSY, 2X8 W/ LEDS, 8 POSN
1888655-1/2/3/4/5/6/7	2X8 OFFSET STJK,SHLD,W/LED
1888654-1/2/3/4	2X8 OFFSET STACK JK

3. PACKAGING MATERIAL 包装材料

Package	Part No.	Description	Size(mm)	Usage
INNER	698609-1	TRAY		1/10
	623853-1	TAPE	25w	2.0MR/10
	1-623124-0	DESICCANT	10g	2/10
	1533282-4	PE BAG	305x381	1/10
	623865-4	INNER LABEL	102x51	1/10
MIDDLE	-	-		-
OUTER	999694-1	BOX, SHIPPING	330x241x165	1/40
	623865-5	OUTER LABEL	165x102	1/40

	INNER	MIDDLE	OUTER
LABEL	623865-4	-	623865-5
SEALING	-	-	Tape

4. PACKAGING QUANTITY 包装数量

	Inner	Middle	Outer
QTY	10 pcs/tray	-	10X4=40 pcs/box

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5. PACKING METHOD 包装方法

5.1. Place date code label on the appointment area(pls refer to f-drawing) of parts.
 在产品的指定位置贴上产品的D/C标签(请参照成品图纸).

5.2. Put the specified parts as 4 into the tray.
 按照4中指定的数量将产品依次放入TRAY中。

5.3. Seal the tray and ensure the four edges closure.
 合上TRAY, 并确保TRAY之四边已闭合紧密。

5.4. Place an inner label to the top right corner of tray.
 将一内标签贴在TRAY的右上角。

注: 其中对于1116317-4;6116317-1, 还需在tray盖左上角位置上加贴一客户标签(PN:623868-1,格式如图2示)。

5.5. Wrap tray with tape.

用胶带将TRAY固定(在如下图1所示位置沿间隔槽方向缠上三圈白胶带)。

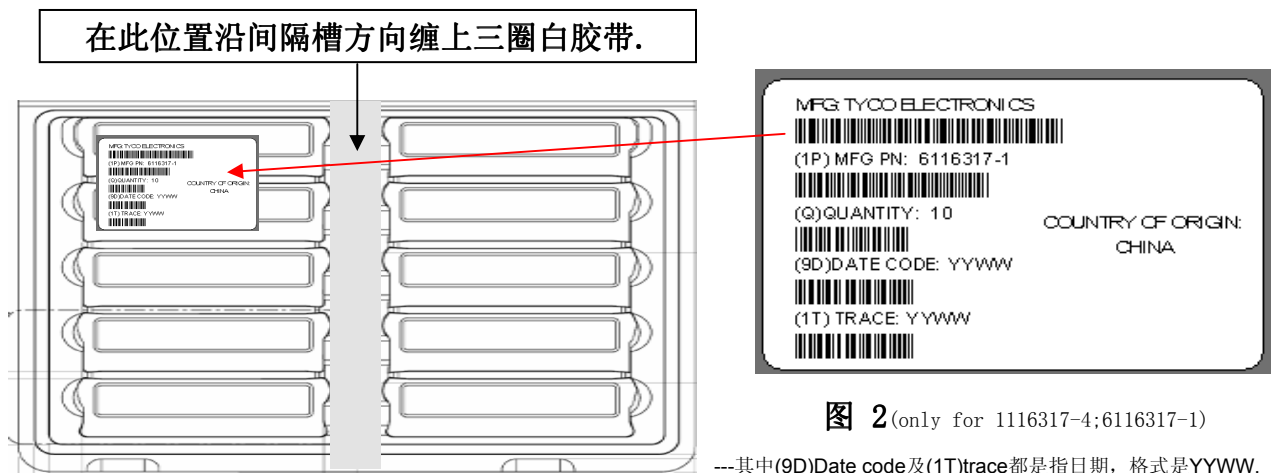


图 1

图 2 (only for 1116317-4;6116317-1)

---其中(9D)Date code及(1T)trace都是指日期, 格式是YYWW.

5.6. Place one tray with products and two bags of desiccant(1-623124-0) into the polybag & heat-seal it.
 将装好产品的一个TRAY和二包干燥剂(1-623124-0)放入袋子中并热封其袋口。

5.7. Set up a box and secure bottom flaps with tape.
 折叠好一包装箱, 并用胶带封住箱的底部。

5.8. Place 4 trays of products into the shipping box.
 放四个装好产品的TRAY于箱中。

5.9. Seal the box with tape. And place product identification label in "product id" marked on box.
 用胶带封箱, 在箱外印有"PRODUCT ID"标识处贴上外标签。

注: 对 1116317-7/6116317-7, 出货至华为客户的产品需要在外箱上加贴一张如下所示的
 标签, 标签物料编号为623865-2。贴法: 贴在与外箱标签对应侧面的右上角的位置。