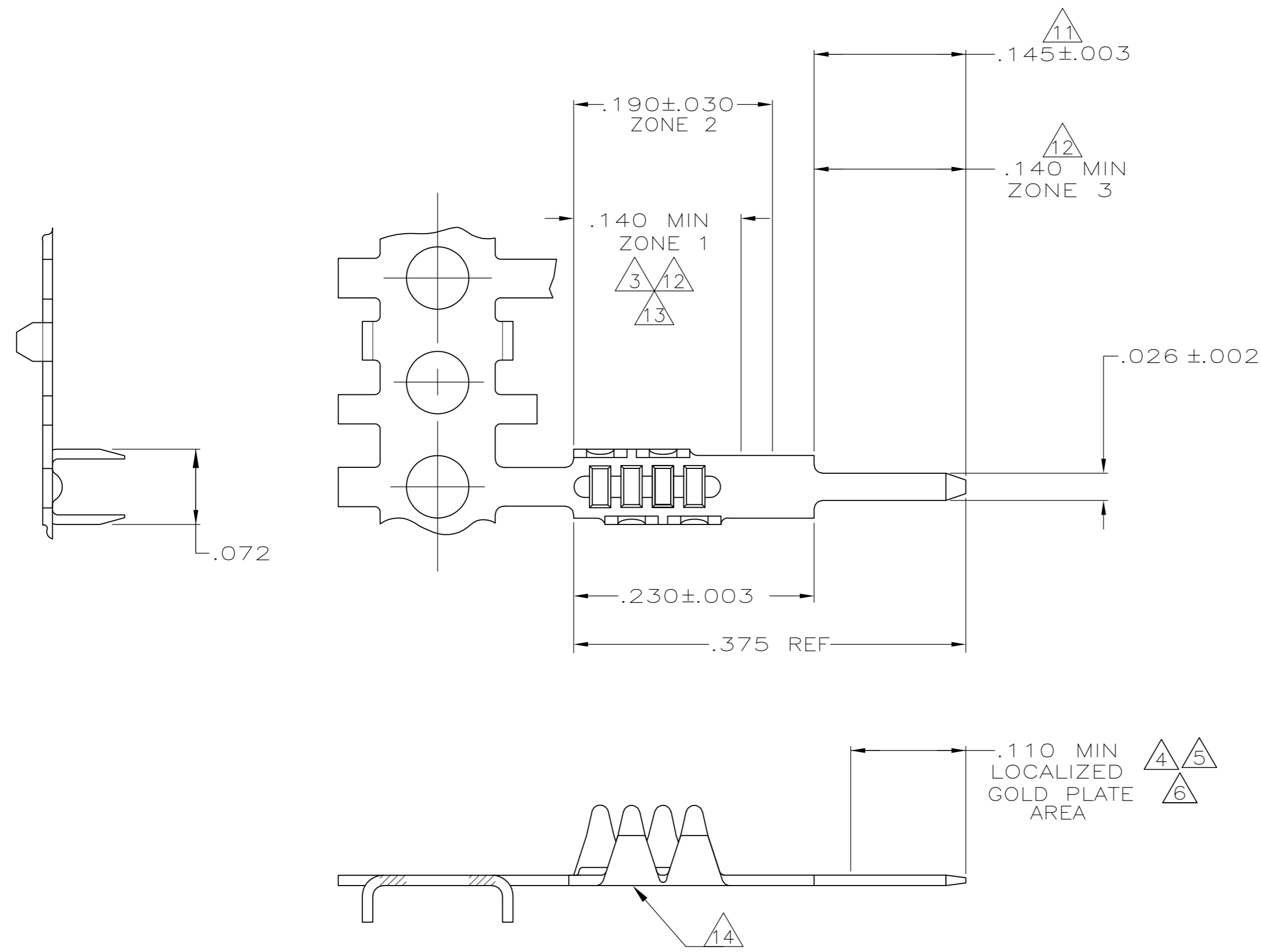


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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
GP	00	W	REVISED PER ECO-11-010490	10JUN2011	CJV/CWR



- 1 .000050 MIN THK NICKEL UNDERPLATE OVER ENTIRE CONTACT.
- 2 .000150 MIN BRIGHT TIN/LEAD OVER ENTIRE CONTACT.
- 3 .000100 MIN THK BRIGHT TIN/LEAD IN ZONE 1.
- 4 GOLD FLASH IN LOCALIZED GOLD PLATE AREA.
- 5 .000015 MIN GOLD IN LOCALIZED GOLD PLATE AREA
- 6 .000030 MIN GOLD IN LOCALIZED GOLD PLATE AREA
- 7. TO BE APPLIED PER AMP APPLICATION SPEC 114-16015.
- 8. RECOMMENDED HOLE SIZE IS .031-.035 DIA.
- 9 FOR SOLDERABILITY SEE AMP PRODUCT SPEC 108-9024.
- 10 .000150 MIN TIN-LEAD IN ZONE 2.
- 11 AREA TO BE UNPLATED (-9 ONLY).
- 12 GOLD FLASH IN ZONE 1. .000150 MIN TIN IN ZONE 3.
- 13 GOLD FLASH IN ZONE 1.
- 14 GOLD PLATING MAY OR MAY NOT BE PRESENT ON THE BOTTOM OF THE CRIMP BARREL.

1 6 13 14	1-88997-4
1 5 13 14	1-88997-3
1 9 12 14	1-88997-2
OBSELETE 10 11	88997-9
1 3 6	88997-5
1 3 5	88997-4
SUPERSEDED BY 88997-5 1 3 4	88997-3
1 2 9	88997-2
FINISH	PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	B. MCMASTER	10MAR04	 TE Connectivity	
DIMENSIONS: INCHES		CHK	S. BOLASH	10MAR04		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	M. WALMSLEY	10MAR04		
0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± .005 4 PLC ± - ANGLES ± -		PRODUCT SPEC	108-9024			
MATERIAL: PH. BRONZE .010 THK		FINISH	SEE TABLE		APPLICATION SPEC	114-16015
		WEIGHT	-		SIZE	A2
		CUSTOMER DRAWING			CAGE CODE	00779
		SCALE	10:1		DRAWING NO	C=88997
		SHEET	1 of 1		RESTRICTED TO	-
		REV	W			