

**SHELL**
**1. PURPOSE 目的**

Define the packaging specification and packaging method of SHELL .

订定 SHELL 产品之包装规格及包装方式。

**2. APPLICABLE PRODUCT 适用范围**

Part Number	Description
2023317-1	VERTICAL BULKHEAD CABLE RECEPTACLE POWER CONT,MULTI BEAM XL
2023318-1	VERTICAL BULKHEAD CABLE RECEPTACLE POWER CONT,MULTI BEAM XL
2023351-1	POWER CONT, PLUG, 8-10 AWG, MULTI BEAM XL
2023352-1	(LCEDI) SR plug lower shell 30pos

**3. PACKAGING MATERIAL 包装材料**

Package	Part No.	Description	Usage	
			2023317-1 2023318-1 2023351-1	2023352-1
INNER	623100-5	PAPER REEL(38mm)	1/3000	1/4000
	3-623896-7	PAPER RIBBON	as req.	as req.
	1533277-8	Protect band(38w)	1/3000	1/4000
	623865-4	INNER LABEL	1/3000	1/4000
MIDDLE	-	-	-	-
OUTER	292921-1	SHIPPING BOX	1/9000	1/12000
	110455-2	BUBBLE PACK	4/9000	4/12000
	623865-1	OUTER LABEL	1/9000	1/12000

	Inner	Middle	Outer
LABEL	623865-4	-	623865-1
SEALING	Tape	-	Tape

**4. PACKAGING QUANTITY 包装数量**

QTY	Inner	Middle	Outer
2023317-1 2023318-1 2023351-1	3000 pcs/reel	-	9000 pcs/box
2023352-1	4000 pcs/reel	-	12000 pcs/box

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## 5. PACKAGING METHOD 包装方法

5.1. Fix a paper reel on machine and stick the beginning of the cont. and paper ribbon.

将一个纸盘安装在机器上，并将端子和纸带粘贴于纸盘内轴上。

5.2. Pack the contacts according to dwg and the quantity is indicated of 4.

严格按照图纸指定的方向要求包装端子，包装数量按表格4中规定。

5.3. Stick the end of paper ribbon and contact reel to reel with mylar tape.

将端子和纸带末端用美纹胶带反贴于纸盘上。

5.4. Take off the paper reel.

取下纸盘放好。

5.5. Place 1 pcs of Protect band outerwrap on outside reel.

然后在产品reel的外围再缠上一条相应宽度的防压边带(1533277-8)。

5.6. Place mylar tape on the four place of paper reel.

在纸盘的四个位置贴上美纹胶带。

5.7. Place an inner label on the paper reel with "product id" mark.

在纸盘一侧的“PRODUCT ID”贴一内标签。

5.8. Place special reels as 4 with contact into box.

按4规定将一定卷数的端子放入箱中。

5.9. Fill the void with proper air cap if necessary.

如箱子仍有空隙，再放入适量的气泡垫(110455-2)以填充空隙(每箱约放四块气泡垫)。

5.10. Seal the box with tape. And place product identification label in "product id"

marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。