

Sony SATA

1. PURPOSE 目的

Define the packaging specification and packaging method of Sony SATA.
订定 Sony SATA 产品之包装规格及包装方式。

2. APPLICABLE PRODUCT 适用范围

Product P/N	Description
2129574-1	Sony SATA

3. PACKAGING MATERIAL 包装材料

Package	Part No.	Description	Size(mm)	Usage
				2129574-1
INNER	1533498-1	Emboss tape(56w)	56w, PS,Black	10.24 MR/300
	(5-1533444-6)	PS tape	56w, PS,Black	10.752 MR/300
	(1533174-6)	PLASTIC REEL	380D-100HUB-56.4W	1/300
	5-1533127-6	COVER TAPE(HAA-热封盖带)	49.5W	12.31 MR/300
	623868-1	customer label	-	1/300
	623865-4	Inner label	102x51	1/300
MIDDLE	623880-4	BUBBLE BAG	460x450	1/300
OUTER	1-1533040-9	SHIPPING BOX	445x445x270	1/900
	623881-5	AIR CAP	390x390x12	4/900
	623897-5	PAPER PAD, FOLDER	-	4/900
	623865-1	customer label	-	1/900
	623865-5	OUTER LABEL	165x102	1/900

	Inner	Middle	Outer
LABEL	623865-4	-	623865-5
SEALING	Tape	-	Tape

4. PACKAGING QUANTITY 包装数量

Product P/N	Inner	Middle	Outer
2129574-1	300 pcs/reel	-	900 pcs/carton

5. PACKING METHOD 包装方法

5.1. Place one plastic reel on machine.
将一个塑料盘安装在收料器上。

5.2. Reel one circle of cover tape & 10 pockets of empty carrier sealed with cover tape onto reel core.
Note: Cover tape stick method must be thermo-compression bonding type
在卷盘的中心先卷一圈胶布，然后再空约10个pocket的编带和胶布(COVER TPAE 为自粘方式)。

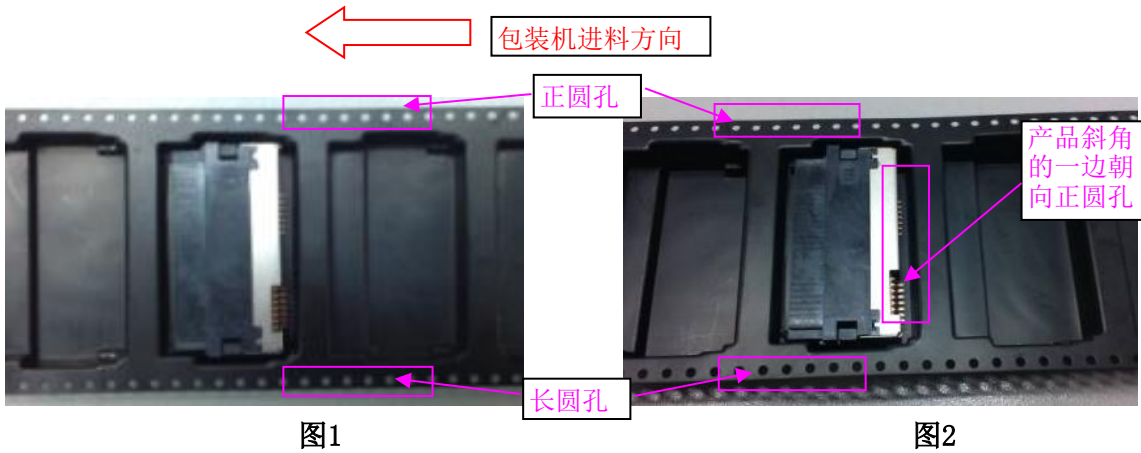
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5. PACKING METHOD 包装方法

5.3. Inner packaging specification will be fixed based on action packing machine's operation.
 内包装的方法依照机器的运作来操作。

注：1、当达到包装数量，再让其空走完剩余的编带和胶布，但至少不得少于10个空pocket，然后再绕一圈胶布。

2、包装方法(产品放入Carrier Tape 的方向及进料方向如下图1、2示)。



5.4. Stick the end of cover tape.

用皱纹纸贴住胶布末端(注：在皱纹纸的尾端反贴大约长10mm)。

5.5. Take off the plastic reel.

取下塑料盘放好。

5.6. Place an inner label & customer label on the reel full of products.

在卷盘产品的一面（产品拉出时朝向操作员一面上）贴一内标签和客户标签（图3示）。

5.7. Place one reel into air cap bag and secure the bag opening with adhesive tape.

将已包装好的卷盘放大气泡袋中，并用透明封箱胶带封住袋口。

5.8. Set up a box and secure bottom flaps with tape.

折叠好一包装箱，并用胶带封住箱的底部。

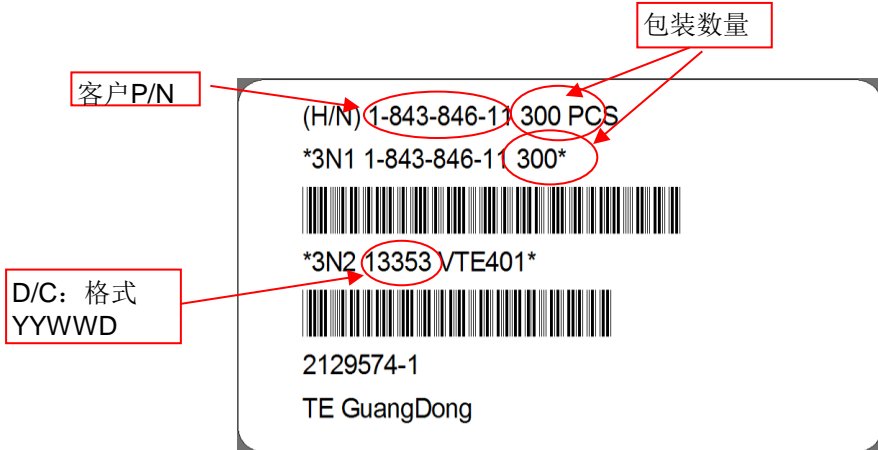


图3

图4

PLEASE FOLLOW THE ADVISED SHIPPING MARK IN LABELING			
----- Shipping Mark -----			
H.H P/N	1-843-846-11		
Des.	SATA CONNECTOR 16P		
Q'TY	900		
P/O NO	/		
CTN NO.	/		
NW.	/	GW.	/
LOT No.	13353		
Receiver	/		
Department	Foxconn CPBG CEG Dep.		

5. PACKING METHOD 包装方法

5.9. Set up four paper pads into triangle prism shape with tape secured and place the paper pads against the coner of shipping box.
 将纸板折叠成三角形管状，并用透明胶带粘贴固定，然后将三角纸管置于纸箱四角处。

5.10. Place two pieces of air cap (623881-5) in the bottom of box, bubble face down.
 在箱底放二块气泡垫(623881-5)，气泡面朝下。

5.11. Place 3 reels wrapped in air cap bag into box.
 将包好的3个卷盘置于箱中(贴有标签的一面朝上。)

5.12. Place two pieces of air cap (623881-5) on the top(bubble up) and close cover of the box.
 在最上面放二块气泡垫(623881-5)，气泡面朝上，然后合上箱盖。

5.13. Seal the box with tape. And place one product identification label & customer labelin "product id" marked on box.
 用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上一张外标签和客户标签（图4示）。

PACKAGING ILLUSTRATION 包装示意图:

