

Packaging Specification for Modular Jack

1. SCOPE : PACKAGING FOR MODULAR JACK, SE 90° LOW PROFILE (4 ; 6 ;& 8 P.), TAPE MOUNTED

2. PACKAGING QUANTITIES; USED PACKAGING PHANTOM NUMBER

Packaging Phantom Number: 1392022-9

Connector type	Unit packaging quantity	Shipper packaging quantity
4 way connector	1000	2000
6 way connector	800	1600
8 way connector	700	1400

3. PACKAGING COMPOSITION

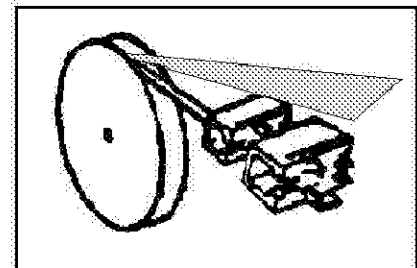
Content of Packaging Phantom Number 1392022-9:

Packaging material	Description	quantity
Pancake reel	973053-3	2
Box	973051-2	1
Reel spacer	973052-1	1
Tape (for connectors)	165908-5	22 (m)
LT label	999639-1	1
Label (reel)	999641-1	2

Interleaving paper: 2053800600145 = 18 mm wide , 80 gr/m²

4. PACKAGING METHOD

- Attach the tape with connectors onto the core of the reel with use of ½ meter PVC tape 19mm (or 15mm) wide. Attention: Don't bend the flanges of the reel!
- Reel the product, see picture for reel direction.
- Cover the external winding with a paper belt. Use paper tape to attach the paper belt.
- Secure the reel flanges by attaching both flanges onto each other by use of 4 pieces of PVC tape, 20 cm long, 19 mm (or 15mm) wide. Attaching spot: the flat sides of the flanges.
- Stick the label 999641-1 on the reel.
- Close bottom side of the box with transparent PP-tape (50mm wide).
- Insert two reels in the box.
- Fold the reel spacer 2 times in such a way that its height is 3 times the standard height before placing it on top of the two reels. 1)
- Close the top side of the box with transparent PP-tape (50mm wide).
- Stick the label 999639-1 on the pre-defined area on the box.



- 1) If scrap flanges (973050-1) are available, 3 such flanges may be used instead of the reel spacer.