

MODULAR TELEPHONE JACK

1. PURPOSE 目的

Define the packaging specification and packaging method of MODULAR TELEPHONE JACK products.

订定 MODULAR TELEPHONE JACK 产品之包装规格及包装方式。

2. APPLICABLE PRODUCT 适用范围

TYPE	Part No.	Description
Type A	X-5406206-X	6 PORT, SHLD, CAT 5, RVS GND
	X-406206-X	6 PORT, SHLD, CAT 5, RVS GND
	X-5406203-X	4 PORT, SHLD, CAT 5, RVS GND
	X-406203-X	4 PORT, SHLD, CAT 5, RVS GND
	X-5406299-X	MJ ASSY,S/P,8POS,SH,RVPGT,CAT5
	X-406299-X	MJ ASSY,S/P,8POS,SH,RVPGT,CAT5
	1932326-1	MODULAR JACK SINGLE PORT ASSY UNSHIELDING
	1761825-1	MJ,R/A,1X3,8P,SHLD,PCB PNL GNDS
	1368000-1	LED MOD JK ASSY,8P,SHLD,G/Y
	6116527-1	M/JK ASSY,8POS,4PORT,CAT5
	6116526-1	M/JK ASSY,8POSN,R/A SHLD,CAT5
	6116525-1	M/JK,8POS,8PORT,UNSHLD,CAT 5
	6116524-1	M/JK,8POS,6PORT,UNSHLD,CAT 5
	6116523-1	M/JK,8POS,4PORT,UNSHLD,CAT 5
	1932371-1	MJ ASSY,4P,8 POS,CAT 5
	1932095-1/2	M/JK,8POS,4PORT,UNSHLD,CAT 5
	6116316-1	SGL PORT,M/JK ASSY,8POSN SHLD
	1116084-X	8PORT,M/JK SHLD ASSY,W/PANEL
	6116084-X	8PORT,M/JK SHLD ASSY,W/PANEL
	1116519-1	M/JK,SINGLEPORT,8POS,KEY/UNSHL
	6116519-1	M/JK,SINGLEPORT,8POS,KEY/UNSHL
	1116518-X	M/JK,SINGLEPORT,8POS,UNSHLD C
	6116518-X	MJ ASSY,S/P,8POS,UNSHLD C
	1888068-1	M.J ASSY, SINGLE PORT, 8 POSN, SHLD, CAT 5
	569849-1	ASSY, 8 POS, RTANG, LPF, CAT5
	5569849-1	ASSY, 8 POS, RTANG, LPF, CAT5

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2. APPLICABLE PRODUCT 适用范围

TYPE	Part No.	Description
Type A	5569807-1	ASSY, 8 POS, RTANG, W/R PNL ST
	5569806-1	ASSY, 8 POS, TRANG, LPF, KEYED
	5569805-1	ASSY, 8 POS, RTANG, W/L PNL ST
	5569107-1	MJ,8POS,RTANG,CAT5
	558846-1	RIGHT ANGLE SHLD 8POSN 8 PORT
	5558846-1	RIGHT ANGLE SHLD 8POSN 8 PORT
	5558612-1	MOD JACK ASSY LPF CAT5
	5558611-1	MOD JACK ASSY LPF CAT5
	5558526-1	RIGHT ANGLE 8POSN 8 PORT
	5558525-1	RIGHT ANGLE 8POSN 6 PORT
	5558524-1	RIGHT ANGLE 8POSN 4 PORT
	5558504-1	RIGHT ANGLE 8POSN 6 PORT
	5558503-1	MJ ASSY,4P,8 POS,CAT 5,PCB GND
	5558343-1	MJ,8POS,RTANG,CAT5,PNL STOP
	5558342-1/2/3	MODULAR TELEPHONE JACK
	5558341-1	MJ,8POS,RTANG,CAT5
	5558439-1	ASSY, 6 PORT, 8POS, RTANG,SHLD
	558439-1	ASSY, 6 PORT, 8POS, RTANG,SHLD
	5558434-1	ASSY, 2 PORT, 8POSN, CAT5,SHLD
	5558501-1	RIGHT ANGLE 8POSN 6 PORT
	5558500-1	RIGHT ANGLE 8POSN 4 PORT
	5558310-1	8 POSN,RTANG,KEY/SHLD
	558189-1	RIGHT ANGLE SHLD 8POSN 6 PORT
	5558188-1	RIGHT ANGLE SHLD 8POSN 4 PORT
	5558070-1	MOD JK ASSY, 10POS,S/ENTRY,PNL
	5558068-1	MOD JK ASSY, 10POS,S/ENTRY,KEY
	5558067-1	MOD JK ASSY, 10POS,S/ENTRY,PC
	5558066-1	MOD JK ASSY, 10POS,S/ENTRY,KEY
	5558065-1	MOD JK ASSY, 10POS,S/ENTRY,LPF
	557813-1	8 POSN,RTANG,LPF,SHORTING,SHLD
	5557812-1	8 POSN,RTANG,LPF,SHORTING,TRNG
	557812-1	8 POSN,RTANG,LPF,SHORTING,TRNG
	5557804-1	8 POSN,RTANG,LOW PROFILE,KEYED
	557787-1	8 POSN,RTANG,LPF,SHLD,PNL GND
	5557572-X	RIGHT ANGLE SHLD 8POSN 6 PORT
	557572-X	RIGHT ANGLE SHLD 8POSN 6 PORT
	5558505-1	RIGHT ANGLE 8POSN 8 PORT

2. APPLICABLE PRODUCT 适用范围

TYPE	Part No.	Description
Type A	5557787-1	8 POSN,RTANG,LPF,SHLD,PNL GND
	557573-2	RIGHT ANGLE SHLD 8POSN 8 PORT
	5557573-2	RIGHT ANGLE SHLD 8POSN 8 PORT
	5557571-X	RIGHT ANGLE SHLD 8POSN 4 PORT
	557571-X	RIGHT ANGLE SHLD 8POSN 4 PORT
	5557570-1	MOD JACK ASSY 2PORT 8POSN RTANG SHLD
	5557786-1	MOD JACK ASSY 8POSN RTANG LPF SHLD PCB GND
	5557785-1	8 POSN,RTANG,,LOW PROFILE
	5557791-1	8 POSN,RTANG,LPF,SHORTING,SHLD
	5557789-1	8 POSN,RTANG,LPF,SHORTING,SHLD
	5557788-1	8 POSN,RTANG,LPF,SHORTING
	1888376-1	MJ,8POS,R/A,CAT5,SHLD,PC GND
	5557566-1	RIGHT ANGLE 8POSN 8 PORT
	5557564-1	RIGHT ANGLE 8POSN 6 PORT
	1932114-1/-2	MOD JACK ASSEMBLY, 8 POSITION, RIGHT ANGLE, LPF, 6 PORT ,CAT 5
	5557563-1	RIGHT ANGLE 8POSN 5 PORT
	5557562-1	RIGHT ANGLE 8POSN 4 PORT
	406582-X	M/JK,ASSY,8 PORT,8POS,R/A SHLD
	5406582-X	M/JK,ASSY,8 PORT,8POS,R/A SHLD
	406580-1	ASSY,8PORT,RA,SHLD,RVS,CAT5
	5406566-X	ASSY,2 PORT,SHLD,CAT5,RVS PNL
	406566-X	ASSY,2 PORT,SHLD,CAT5,RVS PNL
	6368120-1	ASSY,2 PORT,SHLD,CAT5,RVS PNL-SUB
	5406562-X	ASSY,2 PORT,SHLD,CAT4,RVS GN
	406562-X	ASSY,2 PORT,SHLD,CAT4,RVS GN
	406497-1	MULTIPOINT MJ ASSY,4P,8POS,SHLD
	5406497-1	MULTIPOINT MJ ASSY,4P,8POS,SHLD
	5406296-1	1 PORT, SHLD, CAT 5, RVS GND
	5406295-1	1 PORT, SHLD, CAT 4, RVS GND
	5406491-X	MJ ASSY,8POS,8P,W/RV PNL GTABS
	5406443-1/2	R/A, 2 PORT, PCB, CAT5
	5406298-1/2	1 PORT, SHLD, CAT 4, RVS GND
	2007676-1	MJ,1X1,8POS,RVPGT,CAT5,LUBE
	406297-1	MJ ASSY,S/P,8POS,SH,RVPGT,CAT5
	5406297-1	MJ ASSY,S/P,8POS,SH,RVPGT,CAT5
	406307-1	ASSY, 4 POS, R/A, CAT5, SHLD

2. APPLICABLE PRODUCT 适用范围

TYPE	Part No.	Description
Type A	5406300-1	1 PORT, SHLD, CAT 5, RVS GND
	406288-X	MJ ASSY,6P,8POS,SH,RV PGT,CAT5
	5406288-X	MJ ASSY,6P,8POS,SH,RV PGT,CAT5
	406285-X	MJ ASSY,6P,8POS,SH,RV PGT,CAT5
	5406285-X	MJ ASSY,6P,8POS,SH,RV PGT,CAT5
	406282-X	MJ ASSY,4P,8POS,SH,RV,PGT,CAT5
	5406282-X	MJ ASSY,4P,8POS,SH,RV,PGT,CAT5
	5406281-X	4 PORT, SHLD, CAT 5, RVS GND
	406281-X	4 PORT, SHLD, CAT 5, RVS GND
	406279-X	MJ ASSY,4P,8POS,SH,RV,PGT,CAT5
	5406279-X	MJ ASSY,4P,8POS,SH,RV,PGT,CAT5
	5406278-X	4 PORT, SHLD, CAT 5, RVS GND
	406278-X	4 PORT, SHLD, CAT 5, RVS GND
	406276-X	MJ ASSY,4P,8POS,SH,RV,PGT,CAT5
	5406276-X	MJ ASSY,4P,8POS,SH,RV,PGT,CAT5
	5406275-X	4 PORT, SHLD, CAT 5, RVS GND
	406275-X	4 PORT, SHLD, CAT 5, RVS GND
	5406207-X	MJ ASSY,6P,8POS,SHLD,CAT5,P/OO
	5406205-X	6 PORT, SHLD, CAT 4, RVS GND
	406205-X	6 PORT, SHLD, CAT 4, RVS GND
	406204-X	MJ ASSY,4P,8POS,SH,CAT5,ST P/O
	5406204-X	MJ ASSY,4P,8POS,SH,CAT5,ST P/O
	406027-1	ASSY, 6 PORT, 8POS,RTANG,RVTAB
	5406027-1	ASSY, 6 PORT, 8POS,RTANG,RVTAB
	5557561-1	RIGHT ANGLE 8POSN 3 PORT
	5557560-1	RIGHT ANGLE 8POSN 2 PORT
	5406921-1	MJ,ASSY,8POS,LPF,CAT5
	406218-1	MJ ASSY,SG P,SH W/RV PNL G TAB
	5406218-1	MJ ASSY,SG P,SH W/RV PNL G TAB
	5406217-1	1 PORT, SHLD, CAT 5, RVS GND
	5406216-X	MJ ASSY SG P,SH W/RV PNL G TAB
	406216-X	MJ ASSY SG P,SH W/RV PNL G TAB
	406207-X	MJ ASSY,6P,8POS,SHLD,CAT5,P/OO

2. APPLICABLE PRODUCT 适用范围

TYPE	Part No.	Description
Type B	406158-1	RTANG, 8POSN, 4PORT, LED
	5406158-1	RTANG, 8POSN, 4PORT, LED
	1364067-1	S/A FOR CAT 5 PART W/POS
	1116258-1	M/JK ASSY,6PORT,8POS,W/LEDS
	6116258-1	M/JK ASSY,6PORT,8POS,W/LEDS
	1116236-1	RTANG, 8POSN, 6PORT, LED
	6116236-1	RTANG, 8POSN, 6PORT, LED
	6116125-X	LED MO/JK ASSEMBLY,4 PORT
	1116125-X	LED MO/JK ASSEMBLY,4 PORT
	5569564-X	MOD JK ASSY, 8 POSN, RTANG, LP
	569564-X	MOD JK ASSY, 8 POSN, RTANG, LP
	5569563-1	RTANG, 8POSN, 6PORT, LED
	5569554-1	RTANG, 8POSN, 4PORT, LED
	5406584-1	ASSY, 8 POSN, RA, LPF, PNL GND
	5406005-1	ASSY,8 POS, RA, LPF, PNL GND
	5406146-1	ASSY, 8POS, RA, LPF, PCB,LED
	5406073-1	ASSY,8PS,8P,RTANG,SH,1 LED
	5406071-1	ASSY, 8POS, RA, LPF, SH, LED
	Type C	5558344-1
Type D	569291-1	MOD JK ASSY 8POSN RTANG LPF SHLD PCB GND
	5569291-1	MOD JK ASSY 8POSN RTANG LPF SHLD PCB GND

3. PACKAGING MATERIAL&QTY 包装材料及数量

For Type A:

Part Number	Usage	
	TRAY(698550-1)	BOX(999161-1)
1116518-X	1/95	1/475
6116518-X		
1116519-1		
6116519-1		
5558341-1		
5558066-1		
5558065-1		
5557788-1		
5557804-1		
5557785-1		
6116316-1		
5569807-1		
5569805-1		
5558070-1		
1888376-1		
5558068-1		
5558067-1		
5558611-1		
5558342-1/2/3		
5558612-1		
5558310-1		
5558067-1		
557813-1		
5557786-1		
557787-1		
5557787-1		
5557791-1		
5557789-1		

3. PACKAGING MATERIAL&QTY 包装材料及数量

For Type A:

Part Number	Usage	
	TRAY(698550-1)	BOX(999161-1)
6116526-1		
1888068-1		
569849-1		
5569849-1		
5569806-1		
5569107-1		
5406298-1/2		
2007676-1		
406297-1		
5406297-1		
5406296-1		
5406295-1	1/80	1/400
5406217-1		
5558343-1		
5406921-1		
5406300-1		
1932326-1		
406218-1		
5406218-1		
5406216-X		
406216-X		
X-5406299-X		
X-406299-X		
5558434-1		
5557570-1		
5557560-1		
5406566-X		
6368120-1	1/45	1/225
406566-X		
5406562-X		
406562-X		
5406443-1/2		
1761825-1	1/30	1/150
5557561-1		

3. PACKAGING MATERIAL&QTY 包装材料及数量
For Type A:

Part Number	Usage	
	TRAY(698550-1)	BOX(999161-1)
5557562-1	1/25	1/125
6116523-1		
6116523-1		
1932095-1/2		
1932371-1		
6116527-1		
5558524-1		
5558503-1		
5558500-1		
X-5406203-X		
X-406203-X		
5558188-1		
5557571-X		
557571-X		
5557563-1		
406497-1		
5406497-1	1/20	1/100
406307-1		
406282-X		
5406282-X		
5406281-X		
406281-X		
406279-X		
5406279-X		
5406278-X		
406278-X		
406276-X		
5406276-X		
5406275-X		
406275-X		
5406204-X		
406204-X		

3. PACKAGING MATERIAL&QTY 包装材料及数量

For Type A:

Part Number	Usage	
	TRAY(698550-1)	BOX(999161-1)
406207-X		
5406207-X		
406288-X		
5406288-X		
406285-X		
5406285-X		
X-5406206-X		
X-406206-X		
5557572-X		
557572-X		
5557564-1		
1932114-1/-2	1/15	1/75
558439-1		
5558439-1		
558189-1		
5558189-1		
5406205-X		
406205-X		
5406027-1		
406027-1		
6116524-1		
5558525-1		
5558504-1		
5558501-1		
1368000-1		
6116525-1		
558846-1		
5558846-1		
5558526-1		
5558505-1	1/10	1/50
557573-2		
5557573-2		
5557566-1		
406582-X		
5406582-X		

3. PACKAGING MATERIAL&QTY 包装材料及数量

For Type A:

Part Number	Usage			
	TRAY(698550-1)	PE BAG (1533282-4)	干燥剂 (1-623124-0)	BOX(999161-1)
6116084-X	1/10	-	-	1/50
1116084-X				
406580-1				
5406580-1				
5406491-X	1/10	1/10	1/10	1/50

For Type B:

Part Number	Usage		
	TRAY(698550-1)	AIR CAP(623881-5)	BOX(12120-1)
5569564-X	1/90	5/450	1/450
569564-X			
5406584-1			
5406146-1			
5406071-1			
5406005-1			
406158-1	1/20	5/100	1/100
5406158-1			
5569554-1			
6116125-X			
1116125-X			
5569563-1	1/15	5/75	1/75
1116236-1			
6116236-1			
1116258-1			
6116258-1			
1364067-1			
6364067-1			
5406073-1			

	Inner	Middle	Outer
LABEL	623862-1	-	623865-1
SEALING	Tape	-	Tape

3. PACKAGING MATERIAL&QTY 包装材料及数量

For Type C:

Part Number	Usage				
	TRAY(698550-1)	AIR CAP (3-912060-6)	AIR CAP (110455-2)	BOX (999161-1)	BOX (12120-1)
5558344-1	1/90	5/450	3/450	1/450	1/450
558344-1	1/90	5/450	3/450	1/450	1/450

	Inner	Middle	Outer
LABEL	623862-1	623865-4	623865-1
SEALING	Tape	Tape	Tape

For Type D:

Part Number	Usage			
	TUBE(698536-1)	PLUG(698440-1)	AIR CAP(3-912060-6)	BOX(995015-3)
569291-1	1/34	2/34	12/1632	1/1632
5569291-1				

	Inner	Middle	Outer
LABEL	-	-	623865-1
SEALING	-	-	Tape

4. PACKING METHOD 包装方法

For TYPE A&B&C:

4.1. Affix an inner label to the middle right of tray.

将一内标签贴在TRAY的右中间。

注：其中对于5406203-3;5406216-1;5406562-2;5557562-1;5557572-3;5558344-1;5558434-1;6368120-1 还需在tray盖上左上角位置加贴一客户标签 (PN: 623868-1, 所贴位置及格式如图1、2示)。

4.2. Place connectors as 4 into tray with the solder tails facing upward.

按4中规定的数量将成品整齐放入TRAY中(焊接端朝上)。

4.3. Fill void of slot use proper dimension sheeting.

用适当大小的珍珠块以填满槽尾的空隙。

说明：珍珠块的P/N是：623845-4 和 623845-5。珍珠块可根据空隙的大小进行适当的裁剪，填满为止，确保产品在TRAY槽不易晃动。

4.4. Close tray and tape around 3 sides to keep secure(see: figure).

如下图所示将TRAY的三边(除连接边外)各贴上一条大胶带(W=60mm)。

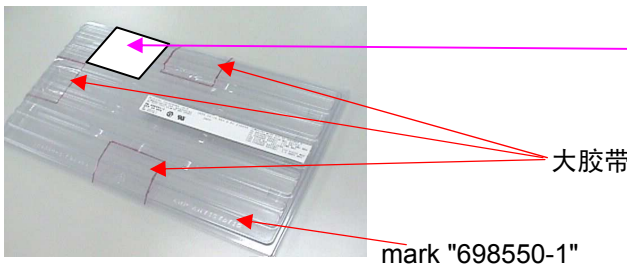


图1

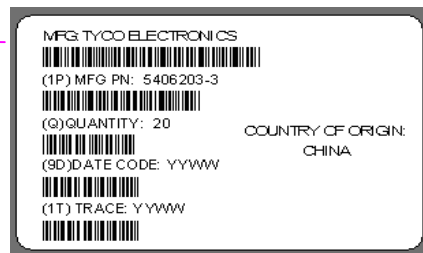


图2 (Only for 5406203-1/3;5406216-1;5406562-2;

5557562-1;5557572-3;5558344-1;5558434-1;6368120-1)

---其中(9D)Date code及(1T)trace都是指日期，格式是YYWW.

Only for 5406491-x: Place one tray with products & one bag DESICCANT into Polybag and heat seal it.

将装好产品的一个tray和一包干燥剂(1-623124-0)放入塑胶袋(1533282-4)中并热封其开口。

Only for Type A

4.5.1. Set up a box & secure bottom flaps with tape.

折叠好一个包装箱，并用胶带封好箱底。

4.6.1. Place 5 trays with connectors into box, with label facing up.

将5个装满产品的TRAY放入箱中，有标签的一面朝上。

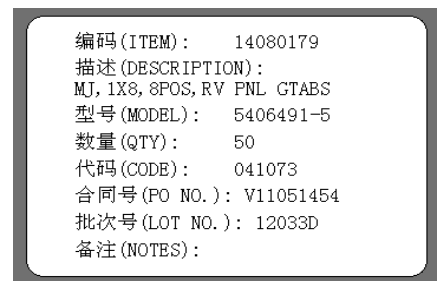


图3 (Only for 5406491-5)

4.7.1. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。

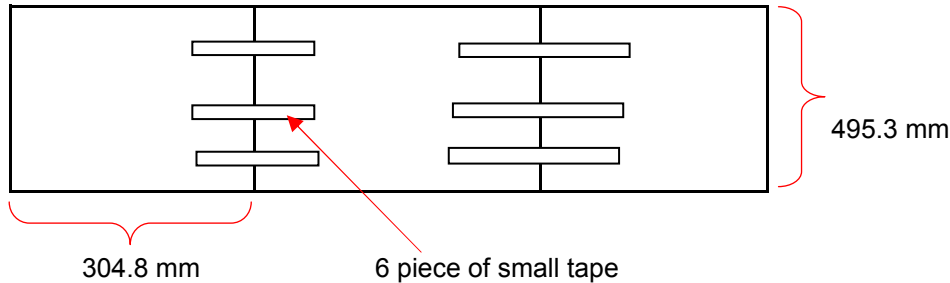
注：其中5406491-5需在外箱出货标签上方加贴一客户标签，格式如图3示，合同及批次号由计划员提供。

4. PACKING METHOD 包装方法

Only for Type B

4.5.2 Place three piece of air cap with small tape & on table(see: figure).

如下图所示用小胶带将三张气泡垫相连后放在桌上。



4.6.2. Wrap the 5 trays with three piece of air cap have been joined & and small tape.

用三张相连的气泡垫将5个TRAY包裹并用小胶带将包裹好后的气泡垫相连。

4.7.2 Set up a box & secure bottom flaps with tape.

折叠好一个包装箱，并用胶带封好箱底。

4.8.2. Place 5 trays into box, ensure label facing up.

将5个TRAY放入箱中，保证有标签的一面朝上。

4.9.2. Fill void of box with two pieces of air cap, ensure products do not move around.

用两块气泡垫填充箱内的空隙，保证产品不易晃动。

4.10.2. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。

Type C

4.5.3. Set up a box(999161-1) & secure bottom flaps with tape.

折叠好一个包装箱(999161-1)，并用胶带封好箱底。

4.6.3. Place 5 trays with connectors into box(999161-1), with label facing up.

将5个装满产品的TRAY放入箱(999161-1)中，有标签的一面朝上。

4.7.3. Seal the box(999161-1) with tape. And place middle label in "product id" marked on box.

用胶带封箱(999161-1)，在箱外印有“PRODUCT ID”标识处贴上中标签。

4.8.3. Place wrap box(999161-1) with 5 pieces of air cap, bubble facing outer.

用五块气泡垫(3-912060-6)将纸箱(999161-1)包裹起来，气泡面朝外。

4. PACKING METHOD 包装方法

4.9.3. Place box(999161-1) have been packaged into another box(12120-1) and fill the void of box with air cap(110455-2).

如下图示，将包裹好的纸箱(999161-1)放入另一个箱(12120-1)中，并用3块气泡垫(110455-2)填充箱中两侧边的空隙。



4.10.3. Seal the box(12120-1) with tape. And place product identification label in "product id" marked on box.

用胶带封箱(12120-1)，在箱外印有“PRODUCT ID”标识处贴上外标签。

注：对 5558344-1 & 558344-1，出货至华为客户的产品需要在外箱上贴一张客户标签，

标签物料编号为623865-2。贴法：贴在与外箱标签同一侧面的右上角的位置。标签内容请参照标签样板集。

For TYPE D:

4.1. Place a stopper into the side of tube.

用塞子塞住TUBE的一端。

4.2. Load products into tube all orientated same way.

将产品朝同一方向放入TUBE中。

4.3. Place another stopper into the another side of the tube.

用塞子塞住TUBE的另一端。

4.4. Set up a box & secure bottom flaps with tape.

折叠好一个包装箱，并用胶带封好箱底。

4.5. Fold up four pieces of air cap into the bottom of box, bubble facing outside.

折叠好四块气泡垫放入箱底，气泡面朝外。

4.6. Place 48 tubes with products into box, 8 tubes per layer, total 6 layer per box.

将48条TUBE放入箱中，每层放8条，共放6层(有字体的一面朝上)。

4.7. Fill void with five pieces of air cap(one side use three pieces, another side use two pieces).

用五块气泡垫填充箱中的空隙(一边三块，另一边二块)。

4. PACKING METHOD 包装方法

4.8. Fold up three pieces of air cap on the top of box, bubble facing outside.

折叠好三块气泡垫放在TUBE的上面，气泡面朝外。

4.9. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。