

Packaging Specification for Sub D connectors

1. SCOPE : TUBE PACKAGING FOR SUB D SEMIMANUFACTURED CONNECTORS

2. USED PACKAGING PHANTOM NUMBERS AND QUANTITIES

Product	Packaging Phantom Number	UNIT QTY	Shipper QTY
9 way connector	1-1392022-6	32	1536
15 way connector	1-1392022-6	22	1056
25 way connector	1-1392022-6	15	720
37 way connector	1-1392022-6	10	480

3. PACKAGING COMPOSITION

Composition of 1-1392022-6

Packaging material PNR	Description	Quantity
1392007-6	Shipper box	1
1486519-1	Tube C1 (is reused)	48
1486538-1	Stopper V7117C11 (is reused)	96
1485825-1	Box (for void fill) A9990C139	1
999639-1	Licence tag Label	1

4. PACKAGING METHOD

- Pack the components in the tube.
- Close the tube ends with the stoppers.
- Close bottom side of the box with transparant PP-tape.
- Insert a fibreboard box into the shipper box at one head end.
- Insert 48 tubes into the shipper box.
- Close the top side of the box with transparant PP-tape.
- Put a label 999639-1 on the short side of the box, in the upper right corner.
- When palletizing the boxes , keep the labels visible.