

**AMP 1mm STD EDGE 124 DUAL POS**

**1. PURPOSE 目的**

Define the packaging specification and packaging method of AMP 1mm STD EDGE 124 DUAL POS.

订定 AMP 1mm STD EDGE 124 DUAL POS 产品之包装规格及包装方式。

**2. APPLICABLE PRODUCT 适用范围**

Product Part No.	Description
145263-X	AMP 1mm STD EDGE 124 DUAL POS
5145263-X	AMP 1mm STD EDGE 124 DUAL POS, LEAD-FREE
145355-X	AMP 1mm STD EDGE 124 DUAL POS
5145355-X	AMP 1mm STD EDGE 124 DUAL POS
145396-1	AMP 1mm STD EDGE 124 DUAL POS
5145396-1	AMP 1mm STD EDGE 124 DUAL POS
145384-1	AMP 1mm STD EDGE 124 DUAL POS
5145384-1	AMP 1mm STD EDGE 124 DUAL POS
5/145376-X	AMP 1mm STD EDGE 124 DUAL POS
5/145387-1	AMP 1mm STD EDGE 124 DUAL POS
5/145409-X	AMP 1mm STD EDGE 124 DUAL POS
5/145410-X	AMP 1mm STD EDGE 124 DUAL POS

**3. PACKAGING MATERIAL 包装材料**

Package	Part No.	Description	Size(LxWxH)	Usage
INNER	112456-1	Tray assy, AGP conn	399x293x20	1/48
	623272-3	Pe film	80 W	4MR/240
	623894-1	Paper pad	343x292	2/240
	623881-1	Air cap	343x293	2/240
	623865-4	Inner label	102x51	1/48
MIDDLE	-	-	-	-
OUTER	12120-1	Box,corr,rsc	349x298x146	1/240
	623865-5	Outer label	102x102	1/240

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**3. PACKAGING MATERIAL 包装材料**

	INNER	MIDDLE	OUTER
LABEL	623865-4	-	623865-5
SEALING	-	-	Tape

**4. PACKAGING QUANTITY 包装数量**

	Inner	Middle	Outer
QTY	48 pcs/tray	-	48x5=240 pcs/box

**5. PACKING METHOD 包装方法**

5.1. Load connectors all oriented same way with hold downs facing down into tray.

放产品入TRAY中，支撑脚朝下。

5.2. Make sure every product put in tray upright.

保证每个产品垂直正放于TRAY中。

5.3. Close tray cover onto the tray, ensure the tray and the covered are justification completely.

盖上盖子，保证 TRAY 与盖完全对齐。

5.4. Place an inner label on top of cover.

在盖子的上面贴一张内标签。

5.5. Stack 5 loaded tray and clove facing up.

将五个装好产品的TRAY堆成一叠，盖子全部朝上。

5.6. Enlace 5 trays with film.

用薄膜将 5 个 TRAY 缠紧。

方法：用薄膜各在横、纵两方向缠 2 圈，成“+”型。

5.7. Set up a carton and secure bottom flaps with tape.

折叠好一个外箱，并用胶带封好箱底。

5.8. Place one chipboard pad on bottom of box.

在箱底放入一片纸板。

5.9. Place one piece of bubble-pack, bubble facing down on top of pad.

再放入一片气泡垫在纸板的上面，气泡面朝下。

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## 5. PACKING METHOD 包装方法

5.10. Place wrapped trays into box, cont facing down.

放包裹好的产品于纸箱，端子面朝下。

5.11. Fill void, if any, with bubble-pack to make a firm package.

如果需要的话用气泡垫塞住所有的空隙，保证包装结实。

5.12. Place one piece air cap & chipboard pad on the trays in box .

在箱中TRAY上放入一片气泡垫和纸板。

5.13. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。