

**MOD JACK ASSY, VERTICAL, COMPLIANT PIN, 8 POSN****1. PURPOSE 目的**

Define the packaging specification and packaging method of MOD JACK ASSY, VERTICAL, COMPLIANT PIN, 8 POSN products.

订定 MOD JACK ASSY, VERTICAL, COMPLIANT PIN, 8 POSN 产品之包装规格及包装方式.

**2. APPLICABLE PRODUCT 适用范围**

Product Part No.	Description
6368150-1	MODULAR JACK STACKED, VERTICAL COMPLIANT PIN
1368150-1	MODULAR JACK STACKED, VERTICAL COMPLIANT PIN
1116418-1	HOUSING ASSY, VERTICAL, COMPLIANT PIN, SHIELDED, 8 POSN, MOD JACK
6116418-1	HOUSING ASSY, VERTICAL, COMPLIANT PIN, SHIELDED, 8 POSN, MOD JACK
1116201-X	MOD JACK ASSY, VERTICAL, COMPLIANT PIN, 8 POSN
6116201-1/2	MOD JACK ASSY, VERTICAL, COMPLIANT PIN, 8 POSN
1116202-1/2	MOD JACK ASSY, VERTICAL, COMPLIANT PIN, SHIELDED 8 POSN
6116202-1~4	MOD JACK ASSY, VERTICAL, COMPLIANT PIN, SHIELDED 8 POSN
2170006-1	MJ, TE, 8P/6C, CAT5

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## 3. PACKAGING MATERIAL 包装材料

Package	Part No.	Description	Usage			
			1116418-1 6116418-1	1116202-1/2 1368020-1 1368150-1 6116202-1/2/4 6368020-X 6368150-1	6116202-3	1116201-X 6116201-1/2 2170006-1
INNER	1533239-1	TRAY	6/360	-	-	-
	623272-3	PE FILM(80W)	12MR/360	-	-	-
	623853-1	PE FILM(25W)	-	4.0MR/870	4.0MR/810	4.0MR/700
	110455-2	BUBBLE PACK	2/360	-	-	-
	112679-1	TUBE	-	1/29	-	-
	112215-1	TUBE	-	-	-	1/35
	1533280-1	TUBE	-	-	1/27	-
	112093-2	END PLUG	-	2/29	2/27	2/35
	110455-2	BUBBLE PACK	-	1/870	1/810	-
	5-623124-0	DESICCANT(50g)	2/360	2/870	2/810	2/700
	1533283-3	PE BAG	1/360	1/870	1/810	1/700
	623126-1	INNER LABEL	-	1/29	1/27	1/35
MIDDLE	-	-	-	-	-	
OUTER	995011-8	BOX(568x139x139)	-	1/870	1/810	-
	12120-1	BOX	1/360	-	-	-
	995011-6	BOX	-	-	-	1/700
	623865-5	OUTER LABEL	1/360	1/870	1/810	1/700

	Inner	Middle	Outer
LABEL	623126-1 (1116418/6116418-1除外)	-	623865-5
SEALING	-	-	Tape

**4. PACKAGING QUANTITY 包装数量**

Part No.	Inner	Middle	Outer
1116418-1 6116418-1	72 pcs/tray	-	72X5=360 pcs/box
1116202-1/2 1368020-1 1368150-1 6116202-1/2/4 6368020-X 6368150-1	29 pcs/tube	-	29X30=870 pcs/box
1116201-X 6116201-1/2 2170006-1 1368019-1 6368019-1	35 pcs/tube	-	35X20=700 pcs/box
6116202-3	27 pcs/tube		27X30=810 pcs/box

**5. PACKING METHOD 包装方法**
**For 1116418/6116418-1**

5.1. Load connects all orientated same way into tray(see: figure 1).

如图1所示将产品按同一方向放入TRAY中。

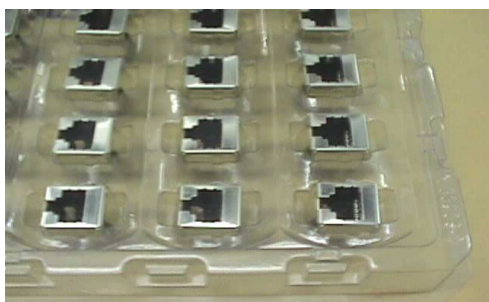


图 1

5.2. Place another tray onto previous tray with connects.and ensure the two trays are justification completely.

盖上另一个装满产品的TRAY, 保证上下两个TRAY完全对齐。

5.3. Stack 5 trays with conn. one by one, then put an empty tray.

将装好产品的五个 TRAY 堆成一叠, 最后在上面放一个空 TRAY。

5.4. Enlace 6 trays with film.

用薄膜将 6 个 TRAY 缠紧。

方法: 用薄膜各在横、纵两方向缠2条, 每条缠 3 圈, 成“#”型。

5.5. Place stacked trays and two bag desiccant(5-623124-0) into polybag and heat seal it. Attention: pls try to best to empty the air in the bag.

将一叠TRAY和两包干燥剂(5-623124-0)放入塑料袋中 并热封其开口。注: 在热封袋口之前尽可能排出袋内的空气。

## 5. PACKING METHOD 包装方法

5.6. Set up a box & secure bottom flaps with tape

折叠好一个包装箱，并用胶带封好箱底。

5.7. Place one piece of bubble pack with bubble facing down into bottom of the box.

在箱底放入一块气泡垫，气泡面朝下。

5.8. Place stacked trays with connectors into box.

将一叠TRAY放入箱中。

5.9. Place one piece of bubble pack with bubble facing up on the top of the tray.

放一块气泡垫在TRAY的上面，气泡面朝上。

5.10. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。

### **For 1116202-X、1368020-1、1368150-1、6116202-X、6368062-1、6368150-1:**

5.1. Place one stopper into the side of tube.

如图2所示，用塞子塞入TUBE的一端(SLIP OUT指向的一端)。

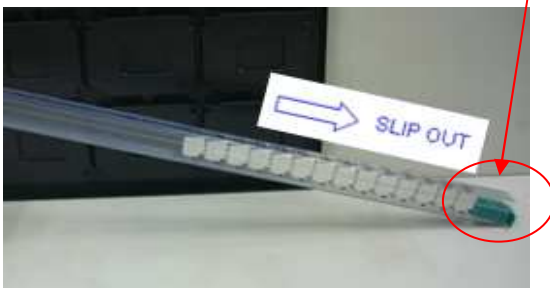


图 2

5.2. Load as 4 qty all orientated same way into a tube.

如下图3、4、5所示,按4中数量放产品入一TUBE中。

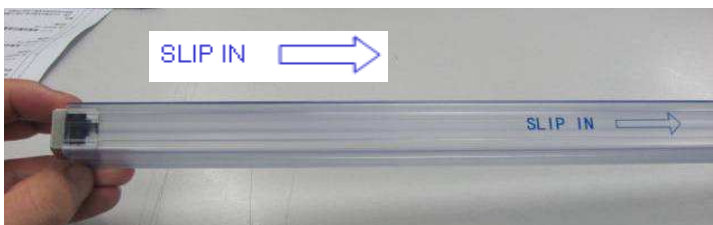


图 3:

从“SLIP IN”指向的一端放入产品；

5. PACKING METHOD 包装方法

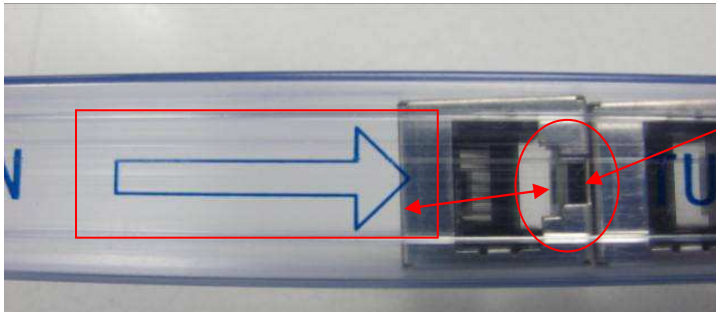


图 4:  
产品有凸口的一边与箭头方向一致;

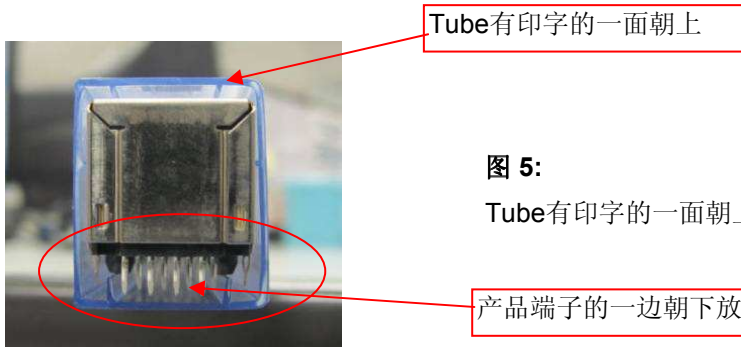


图 5:  
Tube有印字的一面朝上，产品端子的一边朝下放置;

5.3. Place another stopper into the another side of the tube.

用塞子塞入TUBE的另一端(SILP IN的一端)。

注: 塞子塞入TUBE的方向如图6所示,如产品放入tube后仍有空隙, 则如图7所示, 在tube中放入适当海绵以填充其空隙, 如产品太满则对塞子进行裁短后塞入另一端(如图8所示)。

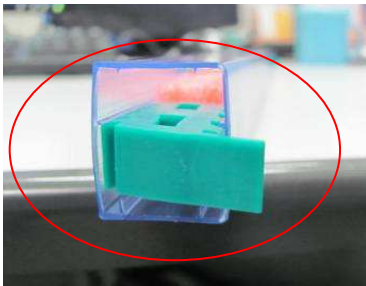


图 6



图 7

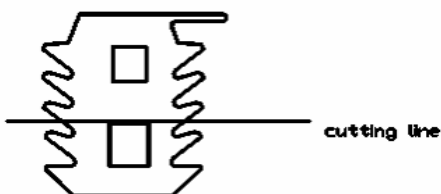


图 8

## 5. PACKING METHOD 包装方法

5.4. Place an inner label all orientated same way on the tube .

在TUBE的同一方向(**TUBE放入外箱朝上的一面的右端**)贴一张如下图所示的内标签。

例如: 1116202-1



5.5. Place tubes with tapes.

用胶带将装好产品的数个TUBE(按4中规定数量)缠为一个整体(缠两道, 每道约缠三圈)。

5.6. Load tubes and two bags of desiccant into a polybag & heat seal it.

将 包装好的TUBE和两袋干燥剂放入塑料袋中并热封其开口。

5.7. Set up a box & secure bottom flaps with tape.

折叠好一个包装箱,并用胶带封好箱底。

5.8. Place as 4 qty tubes with products into box.

按4中指定数量将装好产品的TUBE放入箱中。

5.9. Cut the bubble and then fold each half of bubble packs (bubble facing outside) to fill void of box side.

先将气泡垫对半裁开, 然后分别折叠好两小块气泡垫(气泡面朝外), 以填充箱侧的空隙。

5.10. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱, 在箱外印有"PRODUCT ID"标识处贴上外标签。

### **For 1116201-X; 6116201-1/2; 1368019-1; 6368019-1; 2170006-1:**

5.1. Place a stopper into the side of tube.

用塞子塞住TUBE的一端。

5.2. Load as 4 qty all orientated same way into a tube.

按4中数量放产品入一TUBE中。

## 5. PACKING METHOD 包装方法

5.3. See figure, cutting plug, then plug cutted into the another side of the tube(see: figure 9).

如图9所示，对塞子进行裁短，然后再将已裁短的塞子塞入 TUBE 的另一端。

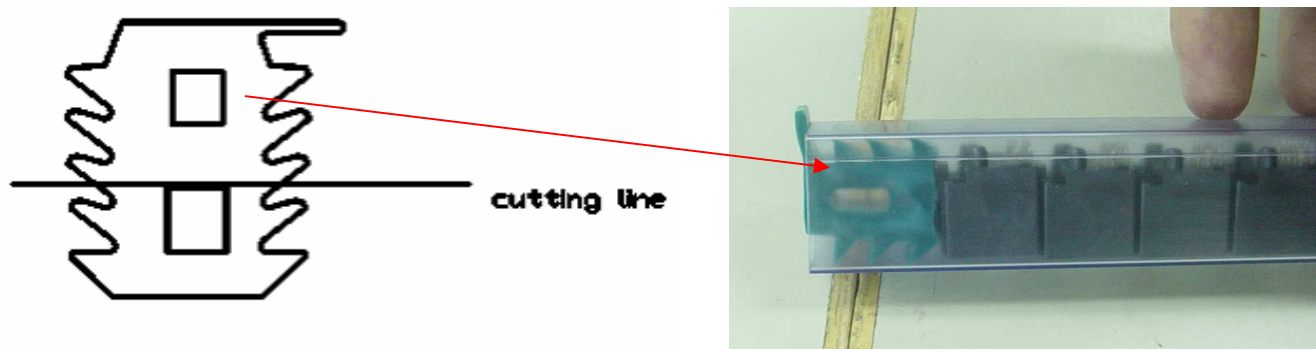


图 9

5.4. Place an inner label all orientated same way on the tube .

在TUBE的同一方向(**TUBE放入外箱朝上的一面的右端**)贴一张内标签。

注：打印内容请参照第3页中的1116202-1的内标签图式。

5.5. Place tubes with tapes.

用胶带将装好产品的数个TUBE(按4中规定数量)缠为一个整体(缠两道, 每道约缠三圈)。

5.6. Load tubes and two bags of desiccant into a polybag & heat seal it.

将 包装好的TUBE和两袋干燥剂放入塑料袋中并热封其开口。

5.7. Set up a box & secure bottom flaps with tape.

折叠好一个包装箱,并用胶带封好箱底。

5.8. Place as 4 qty tubes with products into box.

按4中指定数量将装好产品的TUBE放入箱中。

5.9. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。

**注：对出货至华为客户的产品需要在外箱上贴一张客户标签(具体内容请参照打标签样板处)，标签物料编号为623865-2。贴法：贴在与外箱标签对应侧面的右上角的位置。**