

LED STACKED MOD JK ASSY 2x4 / 2x6 8POS

1. PURPOSE 目的

Define the packaging specification and packing method of LED Stacked MOD JK ASSY 2x4 / 2x6 8POS.

订定 LED STACKED MOD JK ASSY 2x4 / 2x6 8POS 产品之包装规格及包装方式。

2. APPLICABLE PRODUCT 适用范围

| TYPE | Tyco P/N. | Description |
|--------|---------------------|----------------------------------|
| TYPE A | 1339082-1/2/3/4/7 | LED STACKED MOD JK ASSY 2x4,8POS |
| | 6339082-1/2/3/4/6/7 | LED STACKED MOD JK ASSY 2x4,8POS |
| TYPE B | 1116314-1/2/3/13 | LED STACKED MOD JK ASSY 2x6,8POS |
| | 6116314-1/2/3/4/13 | LED STACKED MOD JK ASSY 2x6,8POS |
| | 6368137-3 | LED STK MJ ASSY,2X6,8 POS,CAT5 |

3. PACKAGING MATERIAL 包装材料

| Package | Part No. | Description | Usage | |
|---------|----------|-------------------------|----------|----------|
| | | | TYPE A | TYPE B |
| INNER | 623852-1 | TRAY FOR LED MJ STK 2X4 | 1/15 | - |
| | 698602-1 | TRAY FOR LED MJ STK 2X6 | - | 1/10 |
| | 623853-1 | TAPE | 3.5MR/15 | 2.0MR/10 |
| | 623867-1 | D/C LABEL | 1/1 | 1/1 |
| | 623865-4 | INNER LABEL | 1/15 | 1/10 |
| MIDDLE | - | - | - | - |
| OUTER | 999694-1 | BOX, CORR | 1/60 | 1/40 |
| | 623865-1 | OUTER LABEL | 1/60 | 1/40 |

| | INNER | MIDDLE | OUTER |
|---------|-------------------|--------|----------|
| LABEL | 623867-1/623865-4 | - | 623865-1 |
| SEALING | - | - | Tape |

| | | |
|---------------------|--------------------------|---------------------------|
| DR Sam Wu | CHK Kevin Zhou | APVD Ansin Yang |
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4. PACKAGING QUANTITY 包装数量

| | Inner | Middle | Outer |
|--------|-------------|--------|----------------|
| TYPE A | 15 pcs/tray | - | 15x4=60pcs/box |
| TYPE B | 10 pcs/tray | - | 10x4=40pcs/box |

5. PACKING METHOD 包装方法

5.1. Place date code label on the appointment area(pls refer to f-drawing) of parts.

在产品的指定位置(请参照成品图纸)贴上D/C标签。

5.2. Put the specified parts as 4 into the tray.

按照4中指定的数量将产品依次放入TRAY中。

5.3. Seal the tray and ensure the four edges closure.

合上TRAY, 并确认TRAY之四边已咬合紧密。

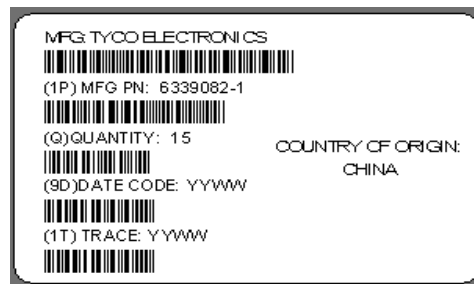


图 1 (only for 6339082-1)

5.4. Place an inner label to the left connor of tray.

---其中(9D)Date code及(1T)trace都是指日期, 格式是YYWW.

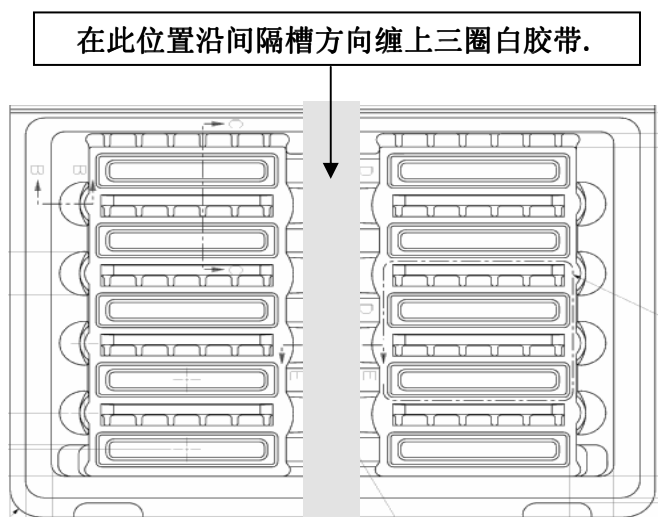
将一内标签贴在 TRAY 的左上角位置。

注: 其中对于6339082-1, 还需在tray盖右上角位置上加贴一客户标签(PN:623868-1,格式如图1示)。

5.5. Wrap tray with tape.

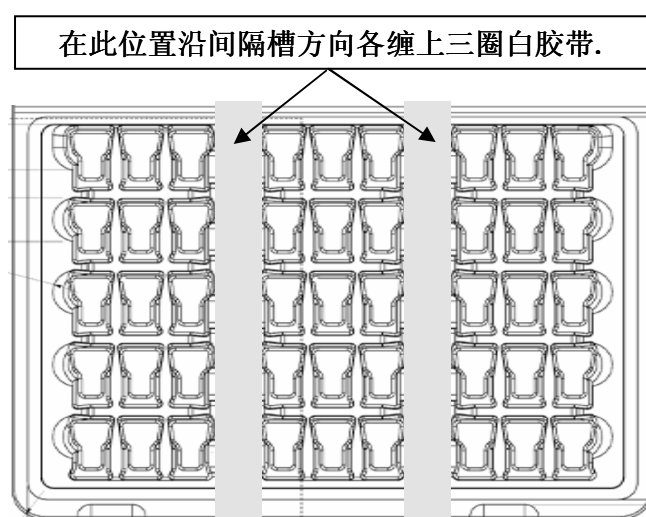
用胶带将TRAY固定。

方法: 在如下图2、3所示位置沿间隔槽方向各缠上三圈白胶带。



For TYPE A

图 2



For TYPE B

图 3

5. PACKING METHOD 包装方法

5.6. Set up a box and secure bottom flaps with tape.

折叠好一包装箱，并用胶带封住箱的底部。

5.7. Place 4 trays of products into the shipping box.

放四个装好产品的TRAY于箱中。

5.8. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。