

**Z-DOK CONN.**
**1. PURPOSE 目的**

Define the packaging specification and packaging method of Z-DOK CONN.

订定 Z-DOK CONN. 产品之包装规格及包装方式。

**2. APPLICABLE PRODUCT 适用范围**

Product Part No.	Description
1367357-1~4	ASSEMBLY, ORGANIZER WITH CONTACTS, Z-DOK, PLUG
1367397-1~4	MODULE ASSY, RECEPTACLE, Z-DOK
1367130-1	Z-DOK CONN
1367130-4	Z-DOK CONN
1367198-1	Z-DOK CONN
1367198-4	Z-DOK CONN
1367550-2	Z-DOK CONN
1367550-5	Z-DOK CONN
1367550-7	Z-DOK CONN
1367550-8	Z-DOK CONN
1367550-9	Z-DOK CONN
1367551-1/2	Z-DOK CONN
1367552-1/2	Z-DOK CONN
1367555-1~3	Z-DOK CONN
1367557-1~5	Z-DOK CONN
1367558-1/2/3	Z-DOK CONN
1367559-1/2	Z-DOK CONN
1367580-2/4/6	Z-DOK CONN
1367582-1	Z-DOK CONN
1367584-1~4	Z-DOK CONN
1367586-1~3	Z-DOK CONN
1367603-1	Z-DOK CONN
1367680-4	Z-DOK CONN
1367684-1	Z-DOK CONN

 DR  
Sam Wu

 CHK  
Prince Lee

 APVD  
Michelle Peng

**2. APPLICABLE PRODUCT 适用范围**

Product Part No.	Description
6367130-1~7	Z-DOK CONN
6367198-1~7	Z-DOK CONN
6367550-1~9	Z-DOK CONN
6367551-1/2	Z-DOK CONN
6367552-1/2	Z-DOK CONN
6367555-1~3	Z-DOK CONN
6367557-1~4	Z-DOK CONN
6367558-1/2/3	Z-DOK CONN
6367559-1/2	Z-DOK CONN
6367580-1~9	Z-DOK CONN
6367582-1	Z-DOK CONN
6367584-1~4	Z-DOK CONN
6367586-1~3	Z-DOK CONN
6367603-1	Z-DOK CONN
6367680-1~9	Z-DOK CONN
6367684-1	Z-DOK CONN

**3. PACKAGING MATERIAL 包装材料**

Part Number	Inner										Outer			
	TUBE				PLUG			TAPE	FOAM	INNER LABEL	TAPE	OUTER BOX	BUBBLE PACK	OUTER LABEL
	1549030-1	112985-1	112986-1	1706005-1	972279-2	112093-2	112295-1	1533356-1	523845-4	523126-1	523853-1	523838-1	912065-2	523865-1
1367357-1~4	1/48	-	-	-	2/48	-	-	0.2 MR/48	-	1/48	3 MR/720	1/720	2/720	1/720
1367397-1~4	1/48	-	-	-	2/48	-	-	0.2 MR/48	-	1/48	3 MR/720	1/720	2/720	1/720
1367680-4	-	1/7	-	-	-	2/7	-	0.2 MR/7	-	1/7	3 MR/126	1/126	2/126	1/126
6367680-4	-	1/7	-	-	-	2/7	-	0.2 MR/7	-	1/7	3 MR/126	1/126	2/126	1/126
6367680-1	-	1/15	-	-	-	2/15	-	0.2 MR/15	1/15	1/15	3 MR/270	1/270	2/270	1/270
6367680-2	-	1/11	-	-	-	2/11	-	0.2 MR/11	1/11	1/11	3 MR/198	1/198	2/198	1/198
6367680-3	-	1/9	-	-	-	2/9	-	0.2 MR/9	1/9	1/9	3 MR/162	1/162	2/162	1/162
6367680-5	-	1/6	-	-	-	2/6	-	0.2 MR/6	1/6	1/6	3 MR/108	1/108	2/108	1/108
6367680-6	-	1/6	-	-	-	2/6	-	0.2 MR/6	-	1/6	3 MR/108	1/108	2/108	1/108
6367680-7	-	1/5	-	-	-	2/5	-	0.2 MR/5	1/5	1/5	3 MR/90	1/90	2/90	1/90
6367680-8	-	1/5	-	-	-	2/5	-	0.2 MR/5	-	1/5	3 MR/90	1/90	2/90	1/90

**3. PACKAGING MATERIAL 包装材料**

Part Number	Inner										Outer			
	TUBE				PLUG			TAPE	FOAM	INNER LABEL	TAPE	OUTER BOX	BUBBLE PACK	OUTER LABEL
	1549030-1	112985-1	112986-1	1706005-1	972279-2	112093-2	112295-1	1533356-1	623845-4	623126-1	623853-1	623838-1	912065-2	623865-1
6367680-9	-	1/4	-	-	-	2/4	-	0.2 MR/4	1/4	1/4	3 MR/72	1/72	272	1/72
1367198-4	-	1/5	-	-	-	2/5	-	0.2 MR/5	-	1/5	3 MR/90	1/90	2/90	1/90
6367198-4	-	1/5	-	-	-	2/5	-	0.2 MR/5	-	1/5	3 MR/90	1/90	2/90	1/90
1367198-1	-	1/7	-	-	-	2/7	-	0.2 MR/7	1/7	1/7	3 MR/126	1/126	2/126	1/126
6367198-1	-	1/7	-	-	-	2/7	-	0.2 MR/7	1/7	1/7	3 MR/126	1/126	2/126	1/126
6367198-2	-	1/6	-	-	-	2/6	-	0.2 MR/6	1/6	1/6	3 MR/108	1/108	2/108	1/108
6367198-3	-	1/5	-	-	-	2/5	-	0.2 MR/5	1/5	1/5	3 MR/90	1/90	2/90	1/90
6367198-5	-	1/10	-	-	-	2/10	-	0.2 MR/10	-	1/10	3 MR/180	1/180	2/180	1/180
6367198-6	-	1/8	-	-	-	2/8	-	0.2 MR/8	1/8	1/8	3 MR/144	1/144	2/144	1/144
6367198-7	-	1/4	-	-	-	2/4	-	0.2 MR/4	1/4	1/4	3 MR/72	1/72	2/72	1/72
1367550-2	-	1/10	-	-	-	2/10	-	0.2 MR/10	1/10	1/10	3 MR/180	1/180	2/180	1/180
6367550-2	-	1/10	-	-	-	2/10	-	0.2 MR/10	1/10	1/10	3 MR/180	1/180	2/180	1/180
6367550-1	-	1/13	-	-	-	2/13	-	0.2 MR/13	-	1/13	3 MR/234	1/234	2/234	1/234
6367550-3	-	1/8	-	-	-	2/8	-	0.2 MR/8	1/8	1/8	3 MR/144	1/144	2/144	1/144
6367550-4	-	1/7	-	-	-	2/7	-	0.2 MR/7	1/7	1/7	3 MR/126	1/126	2/126	1/126
6367550-5	-	1/6	-	-	-	2/6	-	0.2 MR/6	1/6	1/6	3 MR/108	1/108	2/108	1/108
6367550-6	-	1/5	-	-	-	2/5	-	0.2 MR/5	1/5	1/5	3 MR/90	1/90	2/90	1/90
6367550-7	-	1/5	-	-	-	2/5	-	0.2 MR/5	-	1/5	3 MR/90	1/90	2/90	1/90
6367550-8	-	1/4	-	-	-	2/4	-	0.2 MR/4	1/4	1/4	3 MR/72	1/72	2/72	1/72
6367550-9	-	1/4	-	-	-	2/4	-	0.2 MR/4	1/4	1/4	3 MR/72	1/72	2/72	1/72
1367550-5	-	1/6	-	-	-	2/6	-	0.2 MR/6	1/6	1/6	3 MR/108	1/108	2/108	1/108
1367550-7	-	1/5	-	-	-	2/5	-	0.2 MR/5	-	1/5	3 MR/90	1/90	2/90	1/90
1367550-8	-	1/4	-	-	-	2/4	-	0.2 MR/4	1/4	1/4	3 MR/72	1/72	2/72	1/72
1367550-9	-	1/4	-	-	-	2/4	-	0.2 MR/4	1/4	1/4	3 MR/72	1/72	2/72	1/72
1367603-1	-	1/13	-	-	-	2/13	-	0.2 MR/13	-	1/13	3 MR/234	1/234	2/234	1/234
6367603-1	-	1/13	-	-	-	2/13	-	0.2 MR/13	-	1/13	3 MR/234	1/234	2/234	1/234
1367580-2	-	1/12	-	-	-	2/12	-	0.2 MR/12	-	1/12	3 MR/216	1/216	2/216	1/216
6367580-2	-	1/12	-	-	-	2/12	-	0.2 MR/12	-	1/12	3 MR/216	1/216	2/216	1/216
6367580-1	-	1/15	-	-	-	2/15	-	0.2 MR/15	1/15	1/15	3 MR/270	1/270	2/270	1/270
6367580-3	-	1/9	-	-	-	2/9	-	0.2 MR/9	1/9	1/9	3 MR/162	1/162	2/162	1/162
6367580-5	-	1/7	-	-	-	2/7	-	0.2 MR/7	-	1/7	3 MR/126	1/126	2/126	1/126

**3. PACKAGING MATERIAL 包装材料**

Part Number	Inner										Outer			
	TUBE				PLUG			TAPE	FOAM	INNER LABEL	TAPE	OUTER BOX	BUBBLE PACK	OUTER LABEL
	1549030-1	112985-1	112986-1	1706005-1	972279-2	112093-2	112295-1	1533356-1	623845-4	623126-1	623853-1	623838-1	912065-2	623865-1
6367580-7	-	1/5	-	-	-	2/5	-	0.2 MR/5	-	1/5	3 MR/90	1/90	2/90	1/90
6367580-8	-	1/5	-	-	-	2/5	-	0.2 MR/5	-	1/5	3 MR/90	1/90	2/90	1/90
6367580-9	-	1/4	-	-	-	2/4	-	0.2 MR/4	1/4	1/4	3 MR/72	1/72	2/72	1/72
1367580-4	-	1/8	-	-	-	2/8	-	0.2 MR/8	-	1/8	3 MR/144	1/144	2/144	1/144
6367580-4	-	1/8	-	-	-	2/8	-	0.2 MR/8	-	1/8	3 MR/144	1/144	2/144	1/144
1367580-6	-	1/6	-	-	-	2/6	-	0.2 MR/6	-	1/6	3 MR/108	1/108	2/108	1/108
6367580-6	-	1/6	-	-	-	2/6	-	0.2 MR/6	-	1/6	3 MR/108	1/108	2/108	1/108
1367130-1	-	-	1/7	-	-	2/7	-	0.2 MR/7	1/7	1/7	3 MR/126	1/126	2/126	1/126
6367130-1	-	-	1/7	-	-	2/7	-	0.2 MR/7	1/7	1/7	3 MR/126	1/126	2/126	1/126
6367130-2	-	-	1/6	-	-	2/6	-	0.2 MR/6	1/6	1/6	3 MR/108	1/108	2/108	1/108
6367130-3	-	-	1/5	-	-	2/5	-	0.2 MR/5	1/5	1/5	3 MR/90	1/90	2/90	1/90
6367130-5	-	-	1/10	-	-	2/10	-	0.2 MR/10	-	1/10	3 MR/180	1/180	2/180	1/180
6367130-6	-	-	1/8	-	-	2/8	-	0.2 MR/8	1/8	1/8	3 MR/144	1/144	2/144	1/144
6367130-7	-	-	1/4	-	-	2/4	-	0.2 MR/4	1/4	1/4	3 MR/72	1/72	2/72	1/72
1367130-4	-	-	1/5	-	-	2/5	-	0.2 MR/5	-	1/5	3 MR/90	1/90	2/90	1/90
6367130-4	-	-	1/5	-	-	2/5	-	0.2 MR/5	-	1/5	3 MR/90	1/90	2/90	1/90
1367551-1/2	-	-	-	1/13	-	2/13	-	0.2 MR/13	-	1/13	3 MR/234	1/234	2/234	1/234
6367551-1/2	-	-	-	1/13	-	2/13	-	0.2 MR/13	-	1/13	3 MR/234	1/234	2/234	1/234
1367552-1/2	-	-	-	1/10	-	2/10	-	0.2 MR/10	1/10	1/10	3 MR/180	1/180	2/180	1/180
6367552-1/2	-	-	-	1/10	-	2/10	-	0.2 MR/10	1/10	1/10	3 MR/180	1/180	2/180	1/180
1367555-1	-	-	-	1/6	-	2/6	-	0.2 MR/6	1/6	1/6	3 MR/108	1/108	2/108	1/108
1367555-2	-	-	-	1/6	-	2/6	-	0.2 MR/6	1/6	1/6	3 MR/108	1/108	2/108	1/108
1367555-3	-	-	-	1/6	-	2/6	-	0.2 MR/6	1/6	1/6	3 MR/108	1/108	2/108	1/108
6367555-1	-	-	-	1/6	-	2/6	-	0.2 MR/6	1/6	1/6	3 MR/108	1/108	2/108	1/108
6367555-2	-	-	-	1/6	-	2/6	-	0.2 MR/6	1/6	1/6	3 MR/108	1/108	2/108	1/108
6367555-3	-	-	-	1/6	-	2/6	-	0.2 MR/6	1/6	1/6	3 MR/108	1/108	2/108	1/108
1367557-1	-	-	-	1/5	-	2/5	-	0.2 MR/5	-	1/5	3 MR/90	1/90	2/90	1/90
1367557-2	-	-	-	1/5	-	2/5	-	0.2 MR/5	-	1/5	3 MR/90	1/90	2/90	1/90
1367557-3	-	-	-	1/5	-	2/5	-	0.2 MR/5	-	1/5	3 MR/90	1/90	2/90	1/90
6367557-1	-	-	-	1/5	-	2/5	-	0.2 MR/5	-	1/5	3 MR/90	1/90	2/90	1/90
6367557-2	-	-	-	1/5	-	2/5	-	0.2 MR/5	-	1/5	3 MR/90	1/90	2/90	1/90

**3. PACKAGING MATERIAL 包装材料**

Part Number	Inner										Outer			
	TUBE				PLUG			TAPE	FOAM	INNER LABEL	TAPE	OUTER BOX	BUBBLE PACK	OUTER LABEL
	1549030-1	112985-1	112986-1	1706005-1	972279-2	112093-2	112295-1	1533356-1	623845-4	623126-1	623853-1	623838-1	912065-2	623865-1
6367557-3	-	-	-	1/5	-	2/5	-	0.2 MR/5	-	1/5	3 MR/90	1/90	2/90	1/90
1367557-4	-	-	-	1/5	-	2/5	-	0.2 MR/5	-	1/5	3 MR/90	1/90	2/90	1/90
6367557-4	-	-	-	1/5	-	2/5	-	0.2 MR/5	-	1/5	3 MR/90	1/90	2/90	1/90
1367557-5	-	-	-	1/5	-	2/5	-	0.2 MR/5	-	1/5	3 MR/90	1/90	2/90	1/90
6367557-5	-	-	-	1/5	-	2/5	-	0.2 MR/5	-	1/5	3 MR/90	1/90	2/90	1/90
1367558-1/2/3	-	-	-	1/4	-	2/4	-	0.2 MR/4	1/4	1/4	3 MR/72	1/72	2/72	1/72
6367558-1/2/3	-	-	-	1/4	-	2/4	-	0.2 MR/4	1/4	1/4	3 MR/72	1/72	2/72	1/72
1367559-1/2	-	-	-	1/4	-	2/4	-	0.2 MR/4	1/4	1/4	3 MR/72	1/72	2/72	1/72
6367559-1/2	-	-	-	1/4	-	2/4	-	0.2 MR/4	1/4	1/4	3 MR/72	1/72	2/72	1/72
1367582-1	-	-	-	1/12	-	2/12	-	0.2 MR/12	-	1/12	3 MR/216	1/216	2/216	1/216
6367582-1	-	-	-	1/12	-	2/12	-	0.2 MR/12	-	1/12	3 MR/216	1/216	2/216	1/216
1367584-1~4	-	-	-	1/8	-	2/8	-	0.2 MR/8	-	1/8	3 MR/144	1/144	2/144	1/144
6367584-1~4	-	-	-	1/8	-	2/8	-	0.2 MR/8	-	1/8	3 MR/144	1/144	2/144	1/144
1367586-1~3	-	-	-	1/6	-	2/6	-	0.2 MR/6	-	1/6	3 MR/108	1/108	2/108	1/108
6367586-1~3	-	-	-	1/6	-	2/6	-	0.2 MR/6	-	1/6	3 MR/108	1/108	2/108	1/108
1367684-1	-	-	-	1/8	-	2/8	-	0.2 MR/8	-	1/8	3 MR/126	1/144	2/144	1/144
6367684-1	-	-	-	1/8	-	2/8	-	0.2 MR/8	-	1/8	3 MR/126	1/144	2/144	1/144

	Inner	Middle	Outer
LABEL	623126-1	-	623865-1
SEALING	Tape	-	Tape

**4. PACKAGING QUANTITY 包装数量**

Part No.	Inner	Middle	Outer
1367357-1~4 1367397-1~4	48 pcs/tube	-	48 X 15 = 720 pcs/box
6367580-1 6367680-1	15 pcs/tube		15 X 18 =270 pcs/box
1367603-1 6367603-1 1367551-1/2 6367551-1/2 6367550-1	13 pcs/tube	-	13 X 18 =234 pcs/box

**4. PACKAGING QUANTITY 包装数量**

Part No.	Inner	Middle	Outer
1367580-2 6367580-2 1367582-1 6367582-1	12 pcs/tube	-	12 X 18 =216 pcs/box
6367680-2	11 pcs/tube	-	11 X 18 =198 pcs/box
1367550-2 6367550-2 1367552-1/2 6367552-1/2 6367130-5 6367198-5	10 pcs/tube	-	10 X 18 =180 pcs/box
6367580-3 6367680-3	9 pcs/tube		9 X 18 =162 pcs/box
1367580-4 1367584-1~4 1367680-4 1367684-1 6367130-6 6367198-6 6367550-3 6367580-4 6367584-1~4 6367680-4 6367684-1	8 pcs/tube	-	8 X 18 =144 pcs/box
1367198-1 6367198-1 1367130-1 6367130-1 6367550-4 6367580-5	7 pcs/tube	-	7 X 18=126 pcs/box
1367550-5 1367555-1~3 1367580-6 1367586-1~3 6367130-2 6367198-2 6367550-5 6367555-1~3 6367580-6 6367586-1~3 6367680-5/6	6 pcs/tube	-	6 X 18 =108 pcs/box
1367130-4 1367198-4 1367550-7 1367557-1~5 6367130-3/4 6367198-3/4 6367550-6/7 6367557-1~5 6367580-7/8 6367680-7/8	5 pcs/tube	-	5 X 18 =90 pcs/box

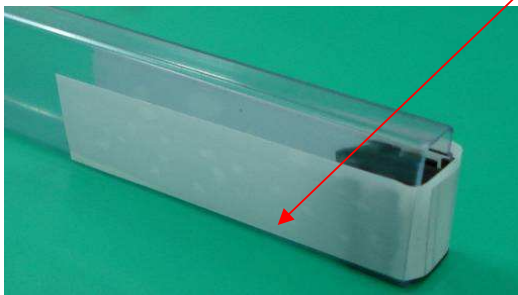
**4. PACKAGING QUANTITY 包装数量**

Part No.	Inner	Middle	Outer
6367680-9 6367198-7 6367550-8/9 1367550-8/9 6367580-9 6367130-7 1367558-1/2/3 6367558-1/2/3 1367559-1/2 6367559-1/2	4 pcs/tube	-	4 X 18 =72 pcs/box

**5. PACKING METHOD 包装方法**

5.1. Place one end plug & seal with tape in one end of tube.

如图1所示，用软塞塞住TUBE的一端，并用胶布贴好(胶布P/N: 1533356-1，裁剪成约10cm每条的长度)。



Picture 1

5.2. Place the quantity as table 4 of connectors into the tube.

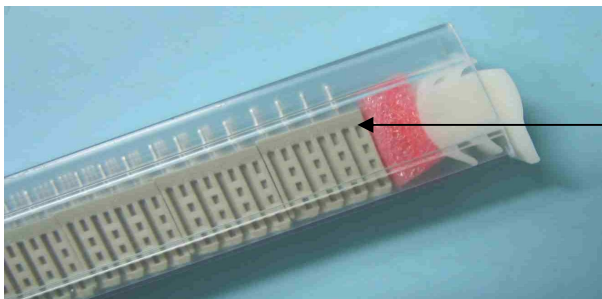
按4中数量将产品放入TUBE中。

5.3. Place end plug & seal with tape in other end of tube.

如图1示，用软塞塞住TUBE的另一端，并用胶布贴好(胶布P/N: 1533356-1，裁剪成约10cm每条的长度)。

注: 1).如下图2所示，如果TUBE装好产品后有空隙，则裁剪适当大小的珍珠块填充TUBE一端的空隙；

- 2).如果TUBE装好产品后塞子仍然太长，则裁掉一截塞子的尾部后再塞入TUBE中，两端的塞子裁掉的长度大致要一样。



将珍珠块(623845-4)裁剪适当大小后填充TUBE一端的空隙。

Picture 2

5.3. Place an inner label to the right of tube p/n.

在 TUBE P/N 的右侧贴一张内标签。

## 5. PACKING METHOD 包装方法

### Only for 1367357-1~4 & 1367397-1~4:

5.4.1. Place 15 tubes with tapes(p/n: 623853-1) in the same orientation.

用胶带(P/N: 623853-1)将15个TUBE朝同一方向整齐地缠为一个整体。

**缠法: 共缠两条, 每条缠三圈.**

### For others:

5.4.2. Place 18 tubes as one bundle with tapes(p/n: 623853-1).

用胶带(P/N: 623853-1)将18个TUBE缠为一个整体。

**缠法: 共缠两条, 每条缠三圈.**

5.5. Set up the box and close the bottom of the box with tape.

折叠好纸箱, 并用胶带封箱。

5.6. Place package one bundle of tubes with air caps & into box(See picture 3 and picture 4).

如下图所示用气泡垫(912065-2)将包扎好的一捆产品包好后放入箱中。

注:

对于1367357-1~4 & 1367397-1~4: 产品放入箱中后将气泡垫多出的部份塞在箱子的两侧, 以填充两端的空隙。



Picture 3

对于成品P/N: 产品放入箱中后将气泡垫多出的部份折起在产品上面。



Picture 4

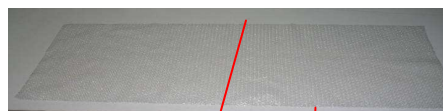


## 5. PACKING METHOD 包装方法

5.7. Place one folded of air cap place on the top of the tubes.

依据箱子尺寸将一块气泡垫折叠好适当大小，并置于产品上。

注：气泡垫的折法可参考下图5~图9所示，先沿长方向对半折起，再沿横方向折叠成与箱子宽度差不多即可：



Picture 5



Picture 6



Picture 7



Picture 8



Picture 9

5.8. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。