

MINI AMP-IN

1. PURPOSE 目的

Define the packaging specification and packaging method of Stamping for MINI AMP-IN.

订定 MINI AMP-IN 产品之包装规格及包装方式。

2. APPLICABLE PRODUCT 适用范围

| Product Part Number | Description |
|---------------------|-------------------------|
| 640108-1 | MINI AMP-IN |
| 172782-1~7 | LOW PROFILE MINI AMP-IN |
| 172781-1/2/3/4 | LOW PROFILE MINI AMP-IN |

3. PACKAGING MATERIAL 包装材料

| Package | Part No. | Description | Usage | | |
|---------|------------|------------------------|----------|------------|----------------|
| | | | 640108-1 | 172782-1~7 | 172781-1/2/3/4 |
| INNER | 720994-3 | 24' PAPER REEL | 1/10k | 1/20k | 1/25k |
| | 1-623896-8 | PAPER RIBBON | as req. | as req. | as req. |
| | 1533277-3 | HOLDING STRIP FOR REEL | 1/10k | 1/20k | 1/25k |
| | 623865-4 | INNER LABEL | 1/10k | 1/20k | 1/25k |
| MIDDLE | - | - | - | - | - |
| OUTER | 292921-1 | SHIPPING BOX | 1/60k | 1/120k | 1/150k |
| | 110455-2 | Air cap | - | - | - |
| | 623865-1 | OUTER LABEL | 1/60k | 1/120k | 1/150k |

| | Inner | Middle | Outer |
|---------|----------|--------|----------|
| LABEL | 623865-4 | - | 623865-1 |
| SEALING | Tape | - | Tape |

4. PACKAGING QUANTITY 包装数量

| | Inner | Middle | Outer |
|----------------|-----------------|--------|-----------------|
| 640108-1 | 10,000 pcs/reel | - | 60,000 pcs/box |
| 172782-1~7 | 20,000 pcs/reel | - | 120,000 pcs/box |
| 172781-1/2/3/4 | 25,000 pcs/reel | - | 150,000 pcs/box |

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5. PACKAGING METHOD 包装方法

5.1. Fix a reel on machine and stick the beginning of the paper ribbon and contact reel.

将一个纸盘安装在机器上，并将端子和纸带粘贴于纸盘内轴上。

5.2. Cut the contact reel when the quantity meet indicated qty of 4.

当端子数量达到4中指定数量时，冲压机自动切断料带。

5.3. Stick the end of paper ribbon and contact reel to reel with mylar tape.

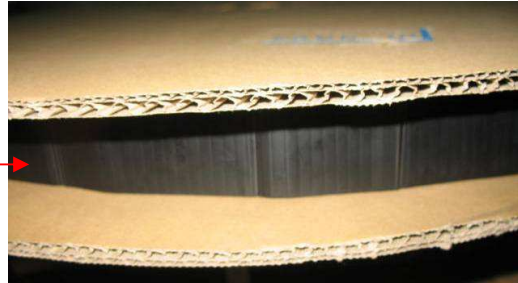
将端子和纸带末端用美纹胶带反贴于纸盘上。

5.4. Place 1 wrap of protection band outerwrap on outside reel(see picture 1 and picture 2).

然后在产品reel的外围再缠上一条(1533277-3)防压边带(如下图1、2)。



Picture 1 (防压边带: 1533277-3)



Picture 2 : 最后在产品reel的外围再缠上一条防压边带(1533277-3)

5.5. Take off the paper reel.

取下纸盘放好。

5.6. Place mylar tape on the four place of paper reel(see:picture 3).

在纸盘的四个位置贴上美纹胶带(见图3).



Picture 3

5.7. Place an inner label on the paper reel with "reel tag" mark.

在纸盘一侧的“REEL TAG”贴一内标签。

5.8. Place 6 reels with contact into box & place 2 pieces of air cap to fill the void of box.

将6卷装好端子的纸盘放入箱中，并在箱内放两块气泡垫填充箱中空隙。

5.9. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。