

PACKAGING PROCESS SHEET
 STANDARD PACKAGING PROCESS FOR CATALOG NBR 9-1924255-6 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M181
 SUPPLIER MFG DATE 12/12/07
 COUNTRY CODE US TRADEMARK NM
 STANDARD QUANTITY - 560 DESCRIPTION
 STANDARD LEVEL - 400 PRODUCT DESC HYBRID CAP ASSY 26P GRAY W/BL
 MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 11/11/11 REASON FOR CHG PALI MASS CHANGE
 SPEC/PKG CODE INFO LAST CHANGED: 12/12/07 PACKAGING REV F

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements

UNIT PACKAGING DESCRIBED BELOW:

PLC 200
 LAST CHANGED: 01/21/10

PACKAGE QUANTITY	40		
PKG MTL REQUIRED	DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
115893-4	ROD CLOSURE - .188" X 6.5"	1.0000000	PC
115999-1	GOT - .040/.070 HYBRID HOR.	1.0000000	PC

OPERATION DESCRIPTION

LOAD SPECIFIED QTY INTO MULTITUBE AND INSERT RODCLOSURE
 VERIFY CORRECT QUANTITY OF PARTS PER TUBE.

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
 LAST CHANGED: 01/21/10

PACKAGE QUANTITY	560		
INSTRUCTION SHEET REQD.	LBL FORMATS REQUIRED	COMP PN DATA USED FOR LBL	
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	999102-1		
PKG MTL REQUIRED	DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
995575-1	TAPE, PACKAGING, TRANSPARENT	1.8500000	MR
999077-5	LABEL STOCK	1.0000000	PC
999152-1	BOX, CORR, RSC	1.0000000	PC

OPERATION DESCRIPTION

SETUP BOX AND SECURE BOTTOM WITH TAPE...
 PLACE A TOTAL OF (14) 4-GANG TUBES PER BOX.
 PLACE (2) 4-GANG TUBES PER LAYER.

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DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC HYBRID CAP ASSY 26P GRAY W/BL

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400

LAST CHANGED: 01/21/10

PACKAGE QUANTITY 560

OPERATION DESCRIPTION

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PLACE 7 LAYERS PER BOX.
 CLOSE BOX TOP PANELS AND SECURE WITH TAPE...
 APPLY REQ'D LABELS TO LABEL TARGET GRAPHICS PRINTED ON
 BOX PANELS...

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PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500

LAST CHANGED: 01/21/10

PACKAGE QUANTITY AS REQD

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
698313-4	FILM, STRETCH	65.0000000	FT
999691-1	PALLET, FOUR WAY, 48 X 45	1.0000000	PC

OPERATION DESCRIPTION

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PALLETIZE PER PALLETIZATION GRAPHICS MAP PRINTED ON BOX
 TOP PANEL ALONG WITH 107-142-5 SPECIFICATION...
 SECURE PALLET LOAD WITH STRETCHFILM APPLIED PER 107-205
 APPLY REQ'D LABELS TO EXTERIOR SURFACE OF STRETCHFILM..