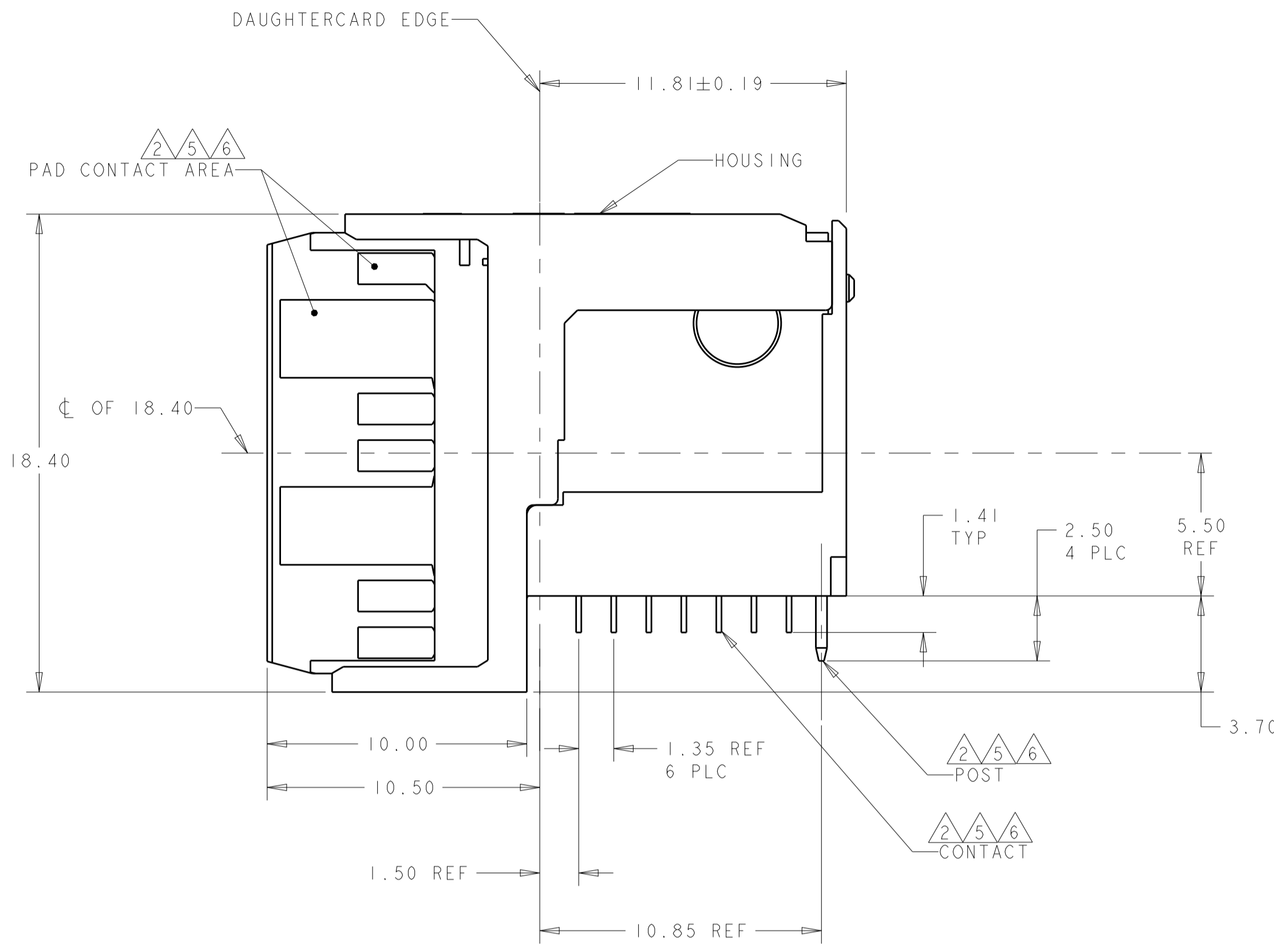
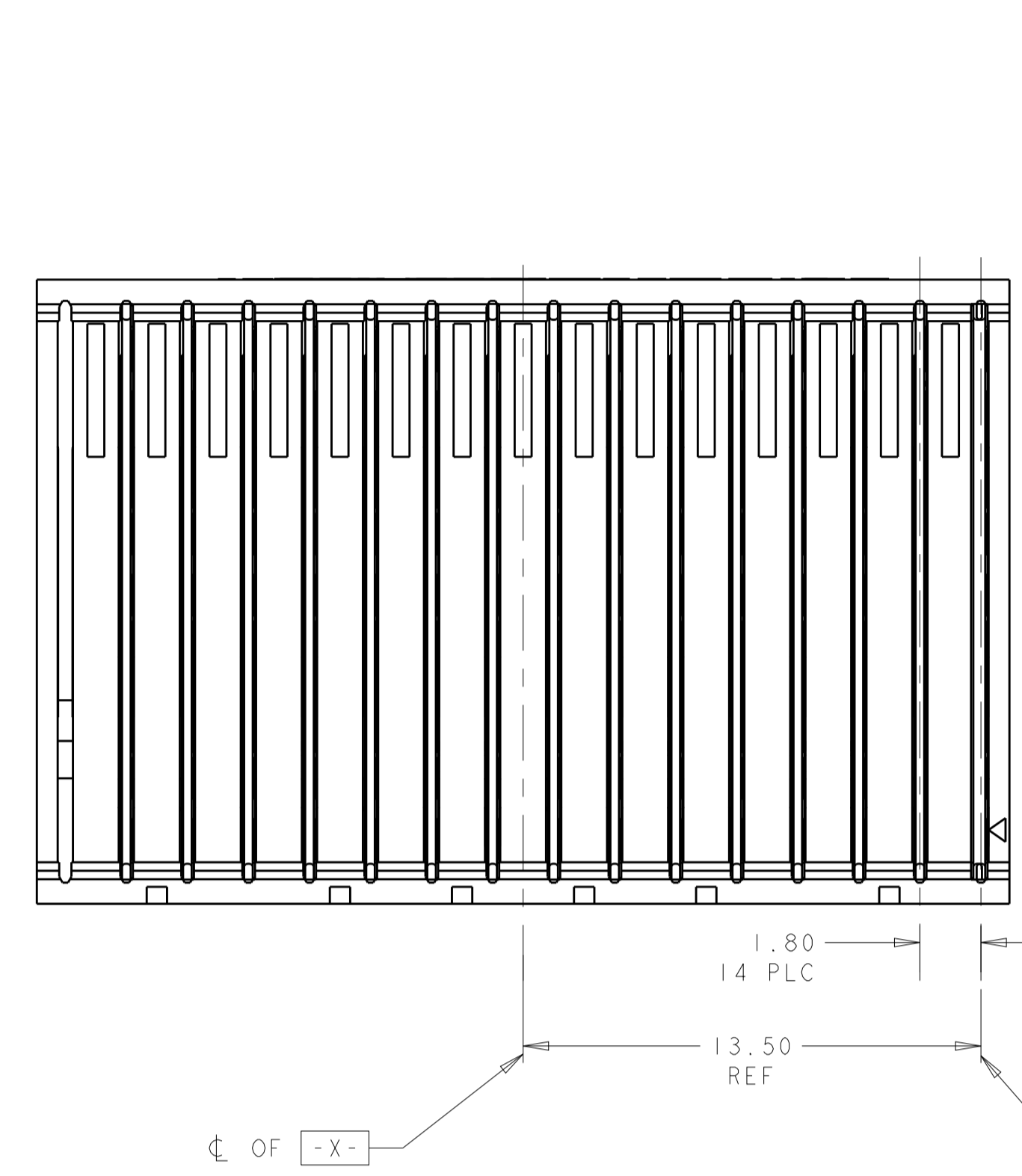


REVISIONS				
P	LTN	DESCRIPTION	DATE	OWN APVD
C		REV PER ECO 15-001096	2-2-15	CT DH



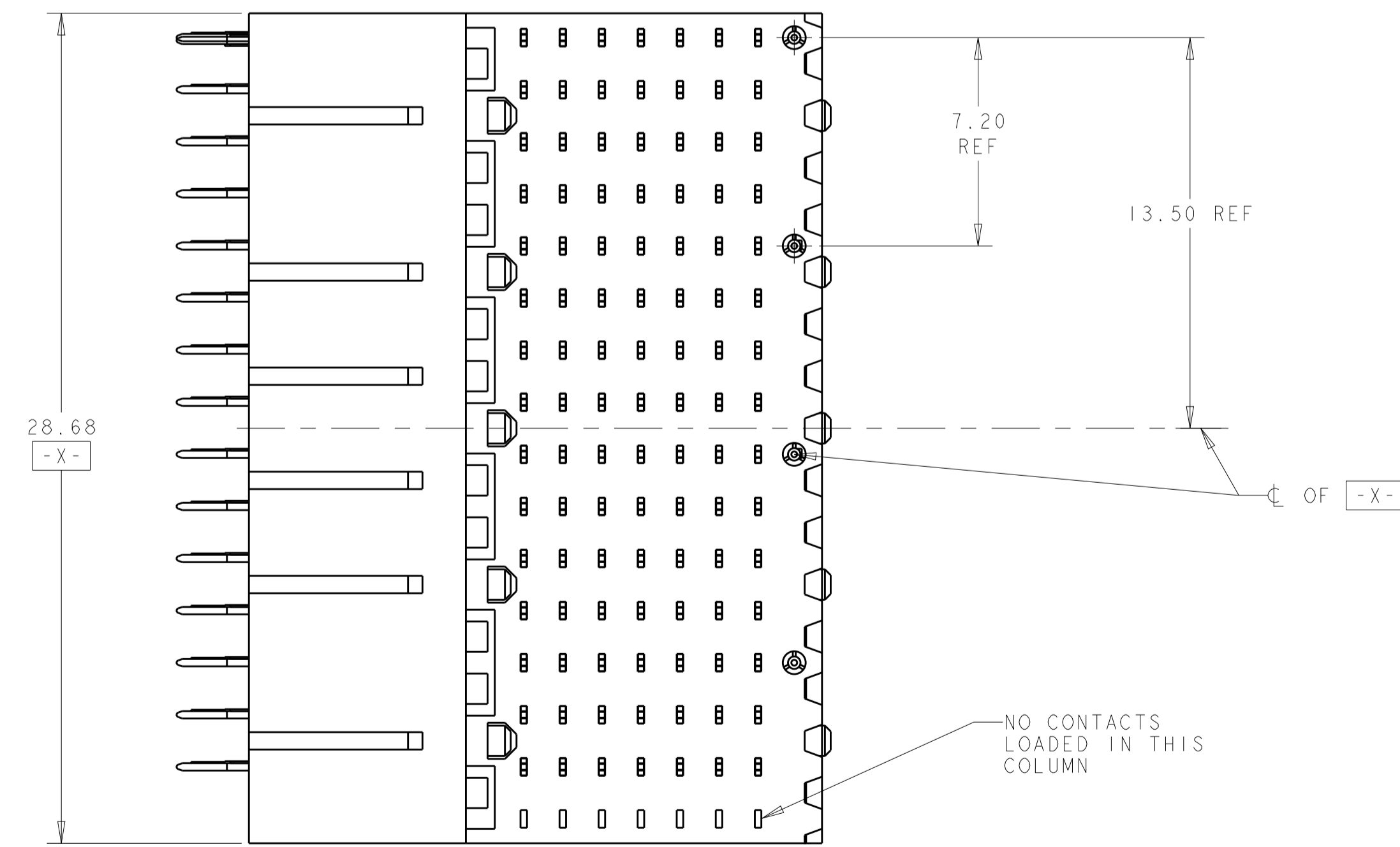
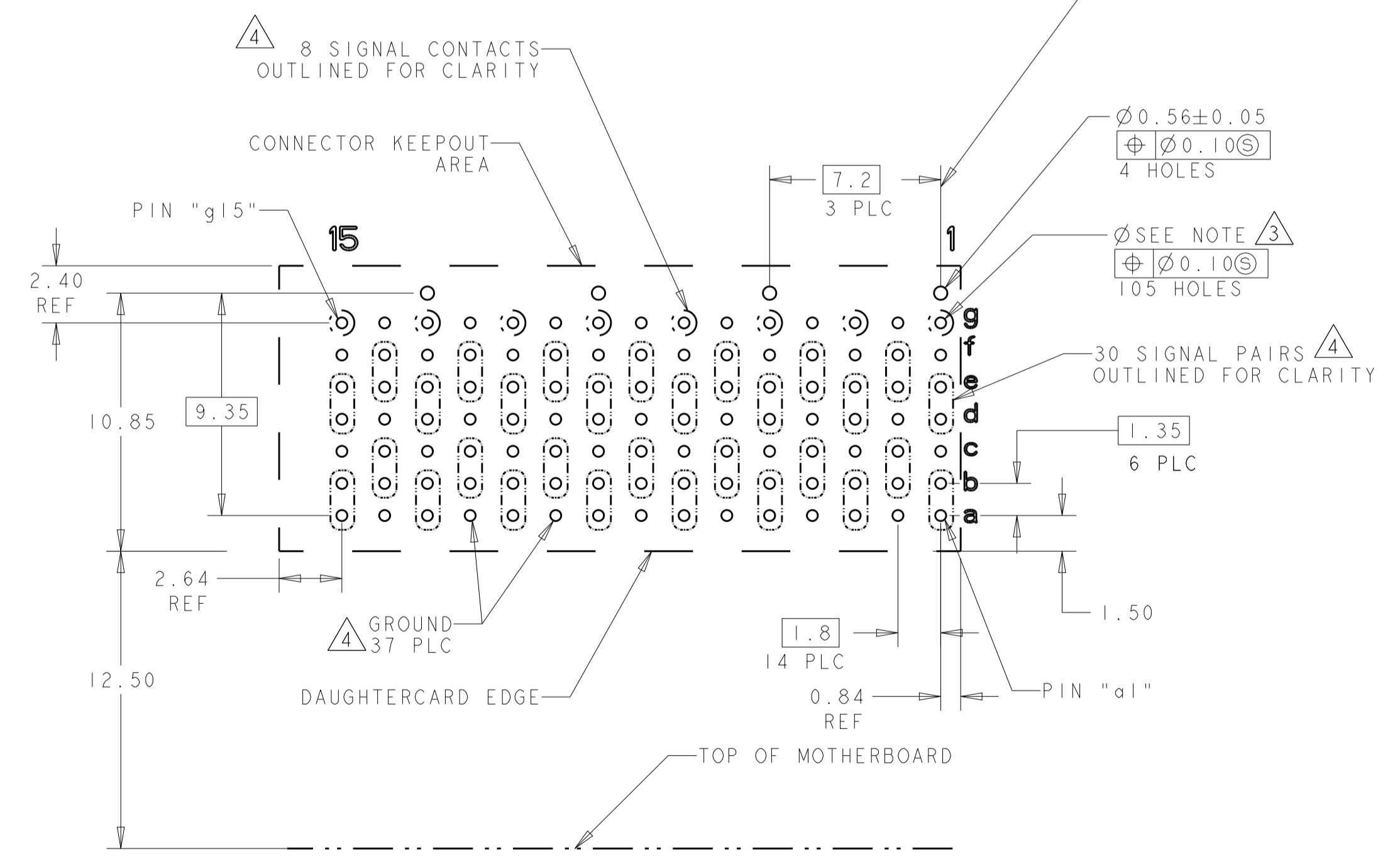
- 1 HOUSING: LCP, UL94V0, COLOR: BLACK.
CONTACT: PHOSPHOR BRONZE.
POST: BRASS WIRE
- 2 CONTACT: 0.76µm MIN GOLD IN CONTACT AREA.
0.5µm MIN TIN-LEAD ON COMPLIANT PORTION
OF PCB TAIL OVER 1.27µm MIN NICKEL OVER ALL.
POST: 1.27µm MIN NICKEL PLATED.
- 3 MANUFACTURING TOLERANCE FOR $\varnothing 0.46 \pm 0.05$
DIAMETER FINISHED HOLE WITH Sn/PB PLATING:
DRILLED HOLE = $\varnothing 0.55 \pm 0.02$
COPPER PLATING = 0.025-0.050
Sn PB PLATING = 0.0038-0.0124
OR
MANUFACTURING TOLERANCE FOR $\varnothing 0.475 \pm 0.05$
DIAMETER FINISHED HOLE WITHOUT Sn/PB PLATING:
DRILLED HOLE = $\varnothing 0.55 \pm 0.02$
COPPER PLATING = 0.025-0.050
- 4 SEE TABLE 1 FOR INTERCONNECTIONS TO
BACKPLANE CONNECTOR.
- 5 CONTACT: 0.76µm MIN GOLD IN CONTACT AREA.
0.5µm MIN TIN-LEAD ON COMPLIANT PORTION
OF PCB TAIL OVER 1.27µm MIN NICKEL OVER ALL.
POST: 1.27µm MIN NICKEL PLATED.
- 6 CONTACT: 1.27µm MIN GOLD IN CONTACT AREA.)
0.5µm MIN TIN-LEAD ON COMPLIANT PORTION
OF PCB TAIL OVER 1.27µm MIN NICKEL OVER ALL.
POST: 1.27µm MIN NICKEL PLATED.

TABLE 1
INTERCONNECTIONS WITH BACKPLANE CONNECTOR 1410135

TYPICAL INTERCONNECTIONS FOR EACH EVEN-NUMBERED COLUMN (WAFER): 2, 4, 6, 8, 10, 12, 14.		
CONTACT USAGE	DAUGHTERCARD CONNECTOR PIN	BACKPLANE CONNECTOR PIN
SIGNAL PAIR	bx	cx
SIGNAL PAIR	cx	dx
SIGNAL PAIR	ex	gx
SIGNAL PAIR	fx	hx
GROUND	ax, dx, gx, (ALL COMMONED)	ax, bx, ex, fx, ix

TYPICAL INTERCONNECTIONS FOR EACH ODD-NUMBERED COLUMN (WAFER): 1, 3, 5, 7, 9, 11, 13, 15		
CONTACT USAGE	DAUGHTERCARD CONNECTOR PIN	BACKPLANE CONNECTOR PIN
SIGNAL PAIR	ax	ax
SIGNAL PAIR	bx	bx
SIGNAL PAIR	dx	ex
SIGNAL PAIR	ex	fx
SIGNAL	gx	ix
GROUND	cx, fx (ALL COMMONED)	cx, dx, gx, hx

NOTE: "x" DESIGNATES THE COLUMN NUMBER



PC BOARD LAYOUT (CONNECTOR SIDE) SCALE 5:1

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN: TREA 23OCT2003	TE Connectivity
DIMENSIONS: mm		CHK: J.CONSOLE 23OCT2003	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: G.GRIFFITH 14MAR2006	NAME: RIGHT-ANGLE PLUG ASSEMBLY, 7 ROW, 15 WAFER, CENTER, 20.3mm, Multiigi RT2, DAUGHTERCARD CONNECTOR
0 PLC ±0.13		PRODUCT SPEC: 108-2072	
1 PLC ±0.5		APPLICATION SPEC: 114-13056	SIZE: A1 SCALE: 6:1 SHEET: 1 OF 1 REV: C
2 PLC ±0.13		WEIGHT: -	
3 PLC ±0.13		CUSTOMER DRAWING	
4 PLC ±0.13			
ANGLES: ±1°			
FINISH: -2			