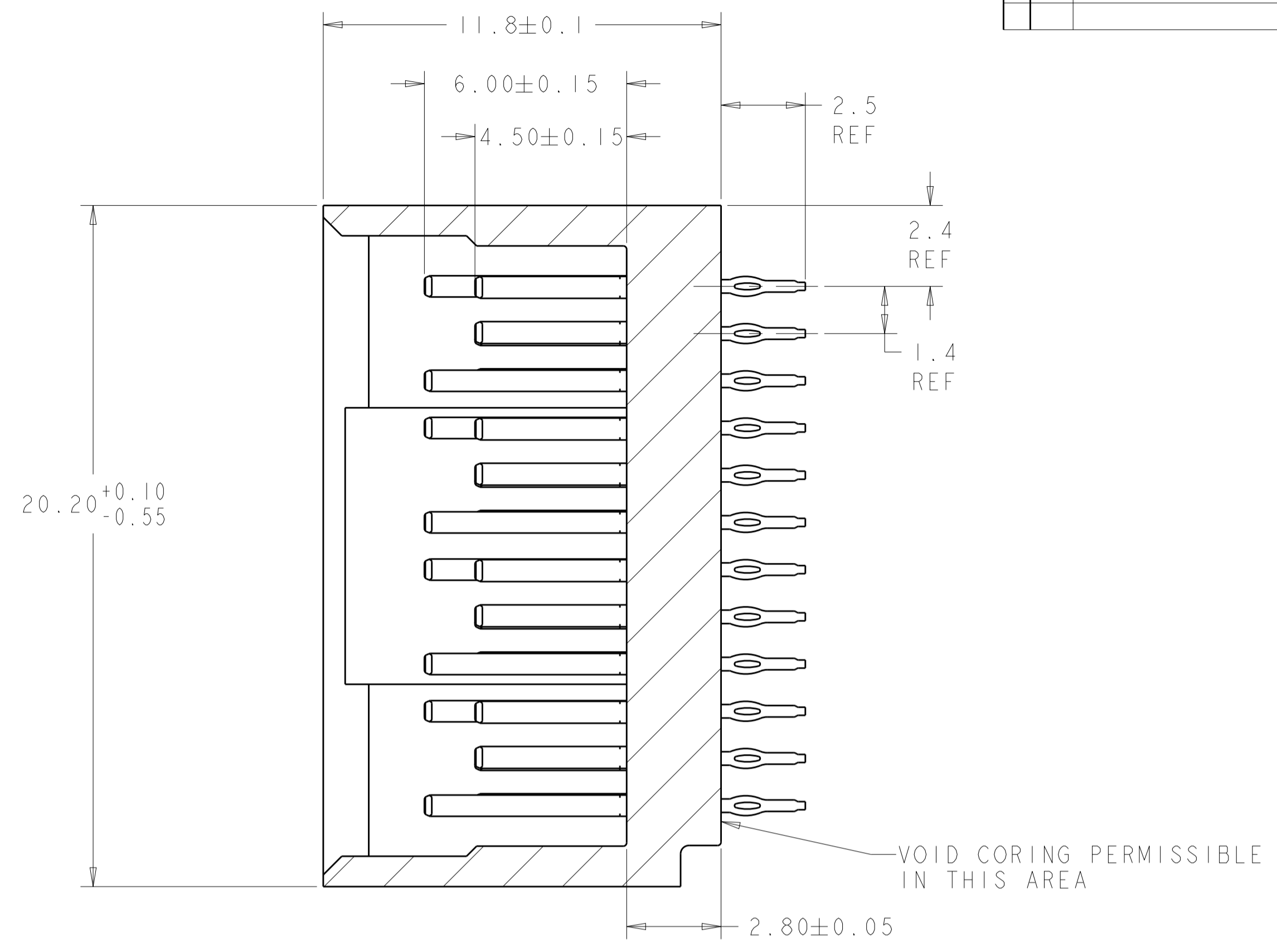
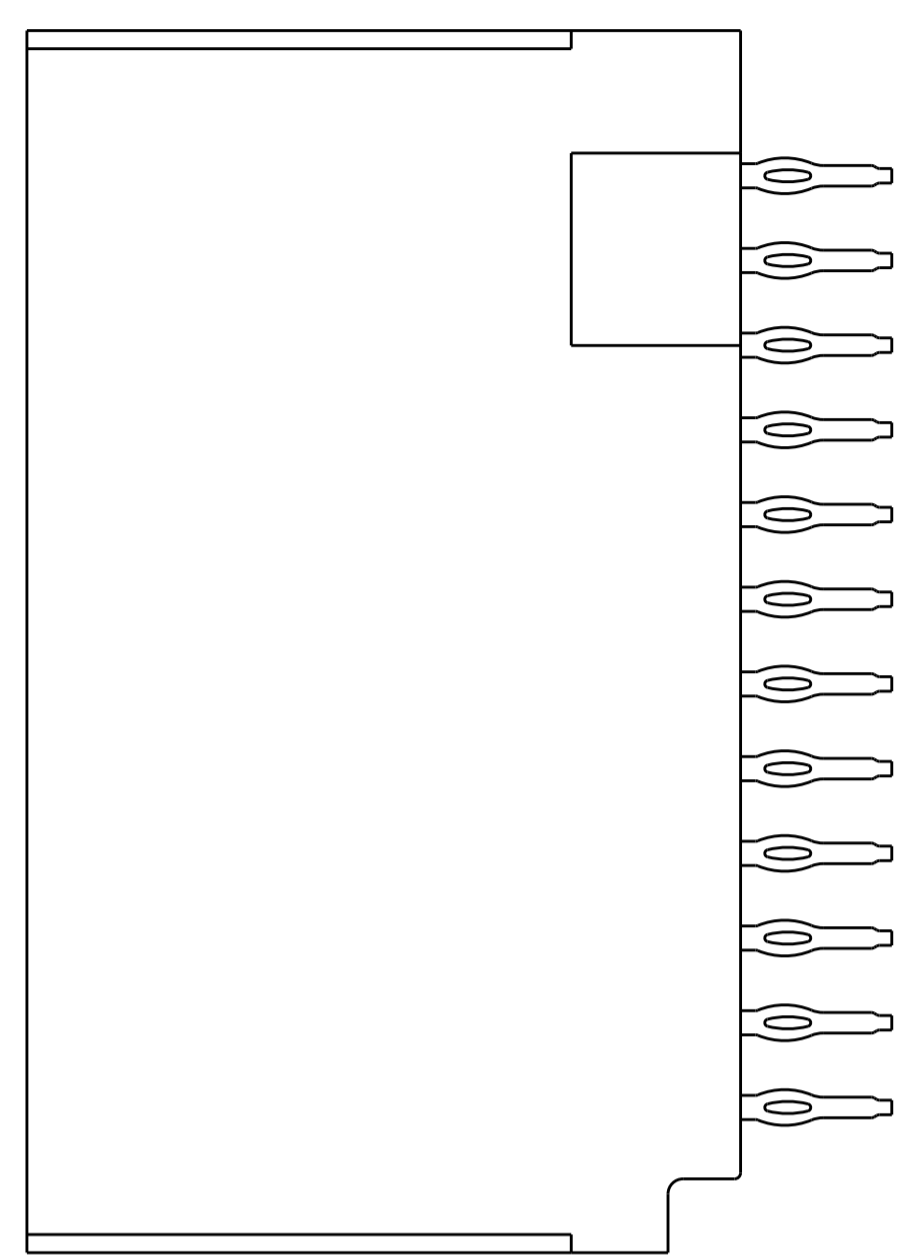
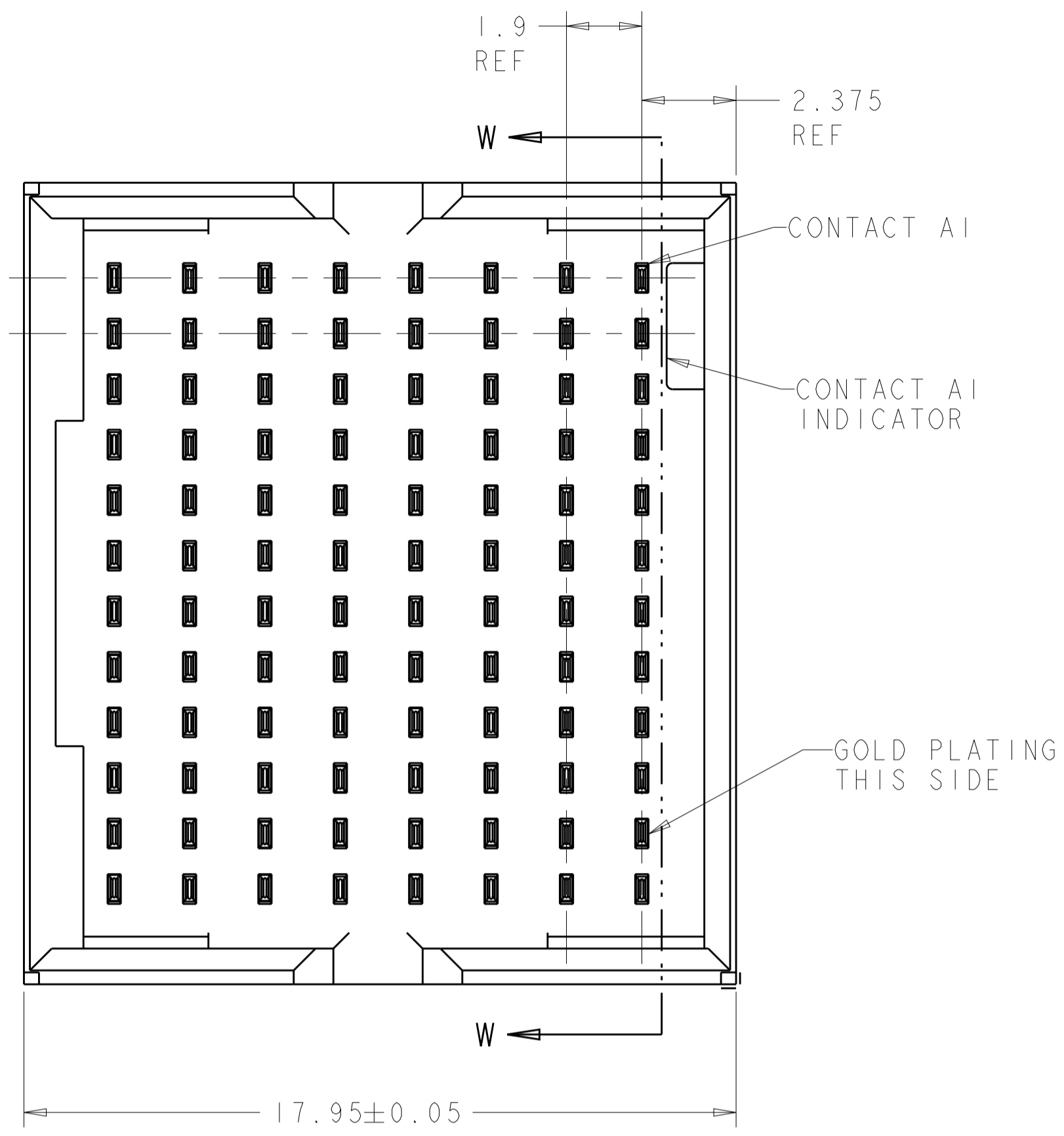
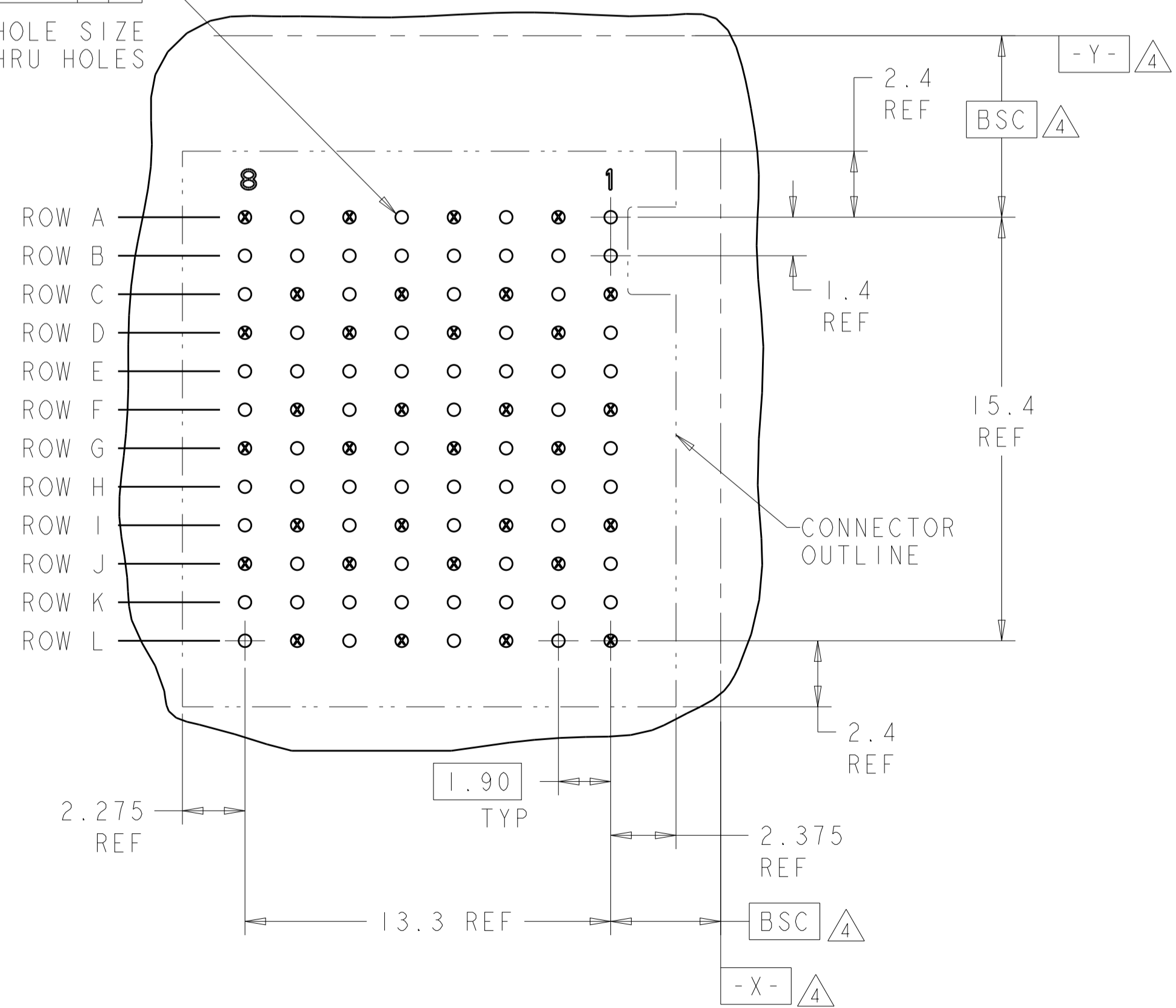


LOC	DIST	REVISIONS					
		P	LTN	DESCRIPTION	DATE	DWN	APVD
GP	00	F		REVISED PER ECO-13-010626	31JUL2013	KH	RP
		G		REVISED PER ECO-19-009248	28JUN2019	AP	SY



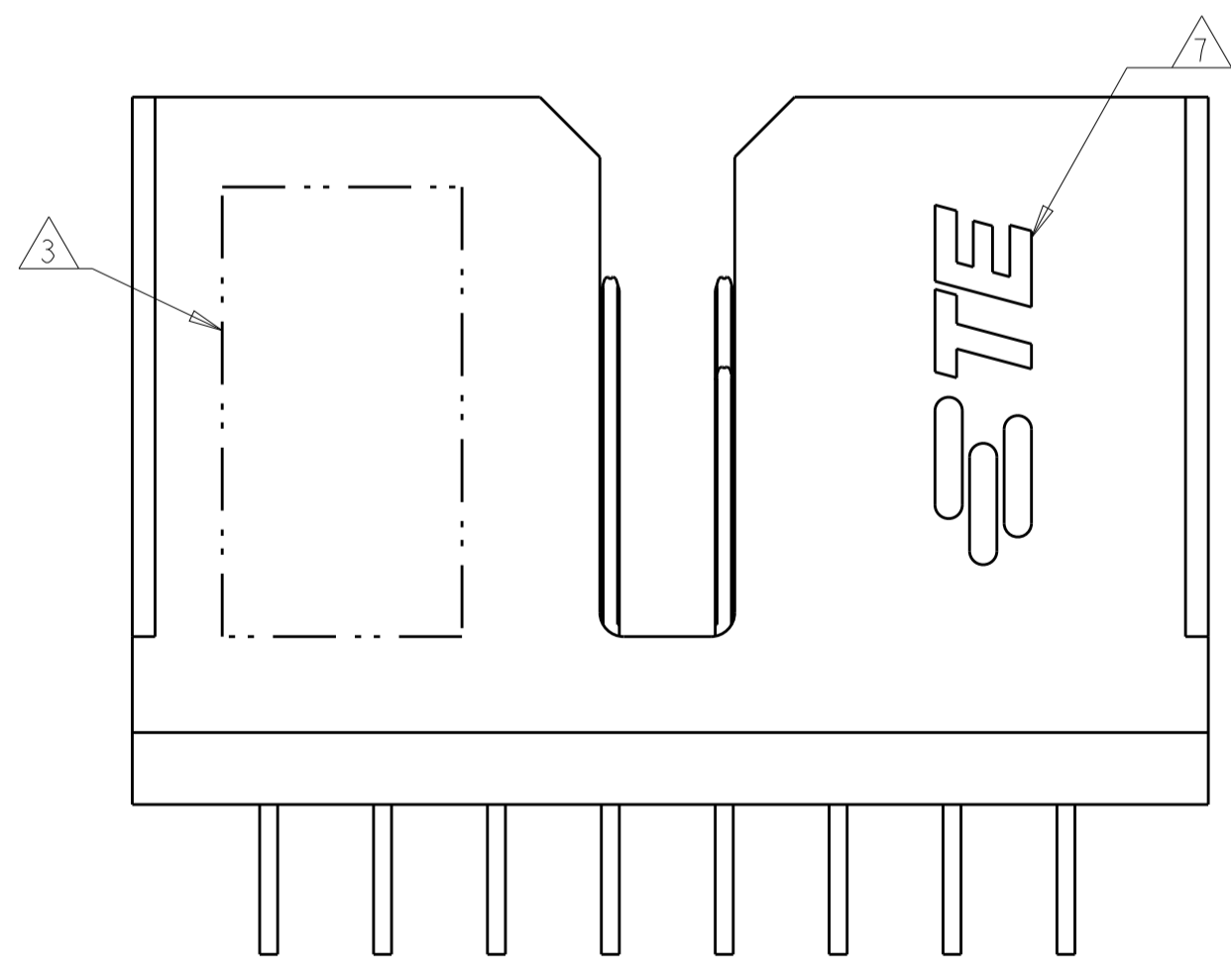
SECTION W-W

$\Delta \oplus \ominus \varnothing 0.05 \text{ S } \begin{matrix} X \\ Y \end{matrix}$   
 FINISHED HOLE SIZE AND PLATED THRU HOLES



○ = SIGNAL  
 ⊗ = GROUND  
 RECOMMENDED PC BOARD LAYOUT BACKPLANE, COMPONENT SIDE SHOWN  
 SCALE 6:1

- △ MATERIAL:  
 CONTACT - PHOS BRONZE  
 HOUSING - LCP, UL 94V-0, COLOR - BLACK
- △ FINISH:  
 CONTACT AREA FINISH CONFORMS TO THE REQUIREMENTS OF TE PRODUCT SPECIFICATION 108-2303; BASED ON TELCORDIA GR-1217-CORE FOR SYSTEM QUALITY LEVEL III, APPLICATIONS IN CONTROLLED ENVIRONMENTS (CENTRAL OFFICE).  
 COMPLIANT PIN AREA- 0.5µm MIN MATTE TIN OVER 1.27µm MIN NICKEL.
- △ CONNECTOR MARKED WITH PART NUMBER, DATE CODE AND STANDARD IN APPROXIMATE AREA SHOWN
- △ DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 5. CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- △ REFERENCE APPLICATION SPEC 114-13202 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.
- △ SHOWN LOGO OR OTHER TE OWNED LOGOS IN APPROXIMATE AREA.



1934306-1  
 PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. MCMASTER 13JUN2007	TE Connectivity	
DIMENSIONS:		CHK W. DAVIS 13JUN2007	NAME HEADER ASSEMBLY, DOUBLE WALL, 4 PAIR 8 COLUMN TinMan	
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD W. DAVIS 13JUN2007	PRODUCT SPEC	
0 PLC	±	APPLICATION SPEC		
1 PLC	±	SIZE		
2 PLC	±	CAGE CODE		
3 PLC	±	DRAWING NO		
4 PLC	±	RESTRICTED TO		
ANGLES	±	A100779C=1934306		
MATERIAL	FINISH	WEIGHT	SCALE 10:1 SHEET 1 OF 1 REV G	
CUSTOMER DRAWING				