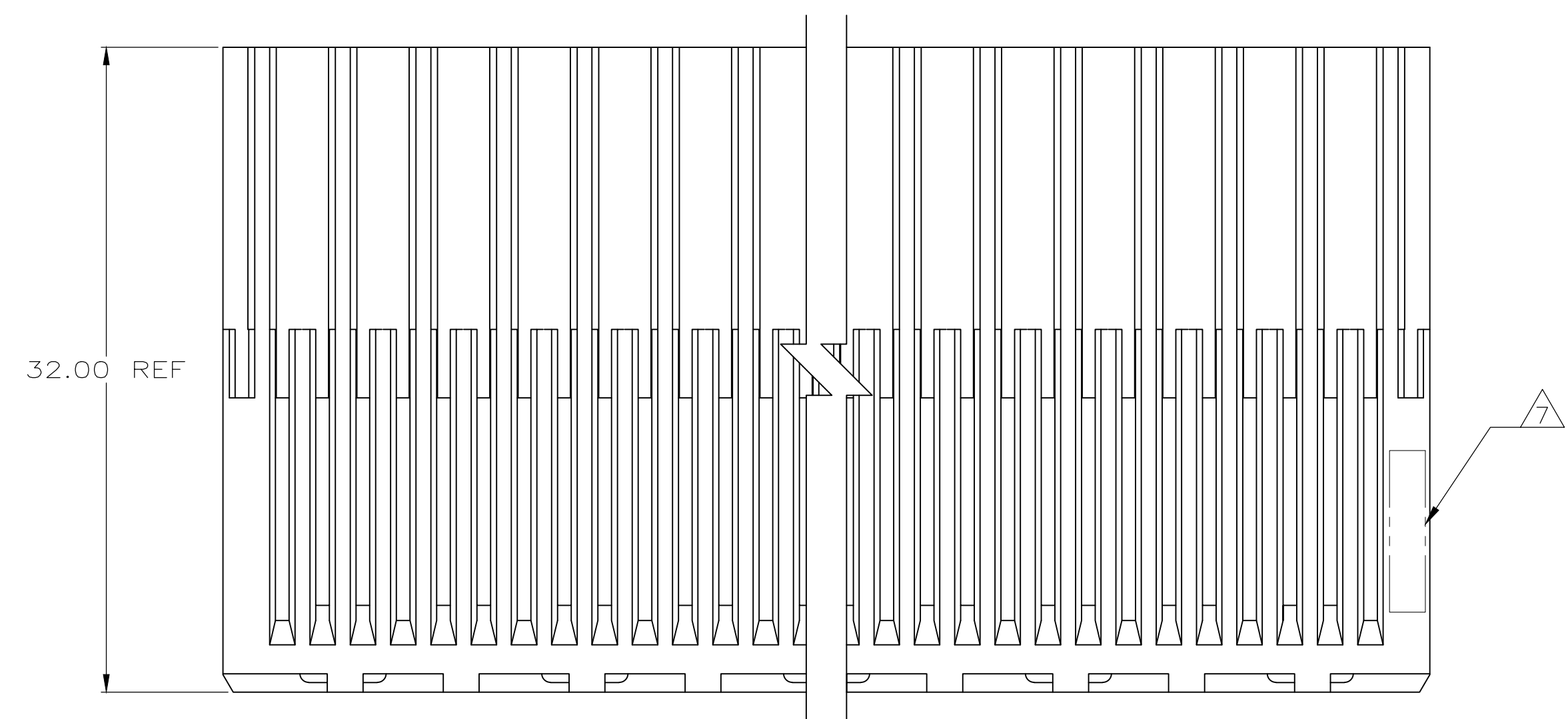
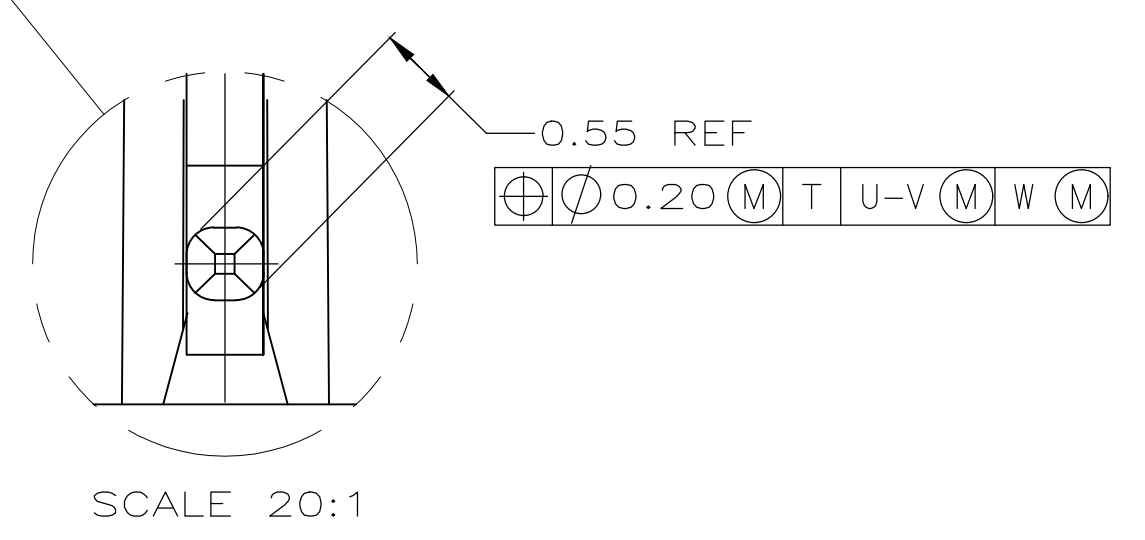
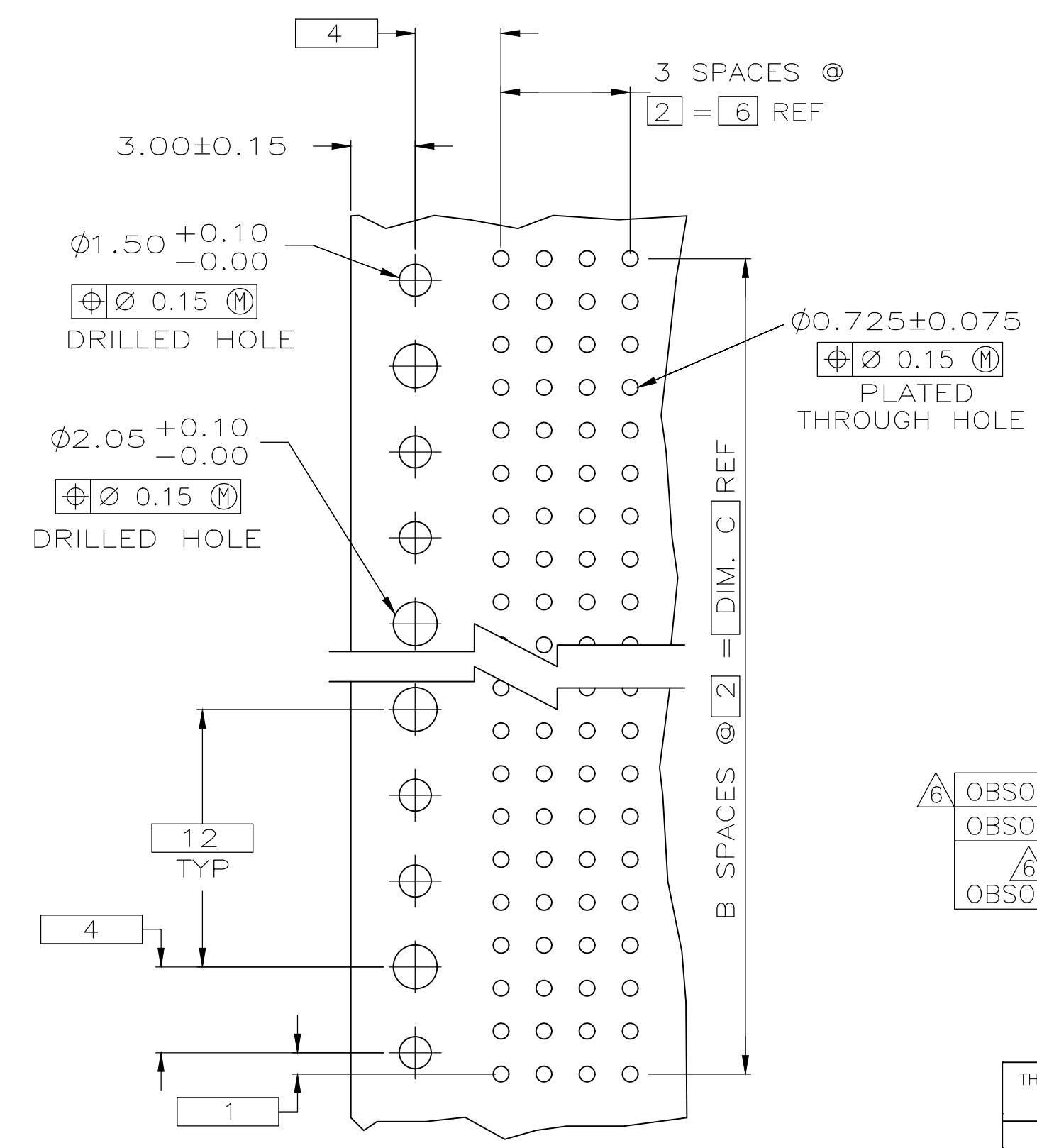
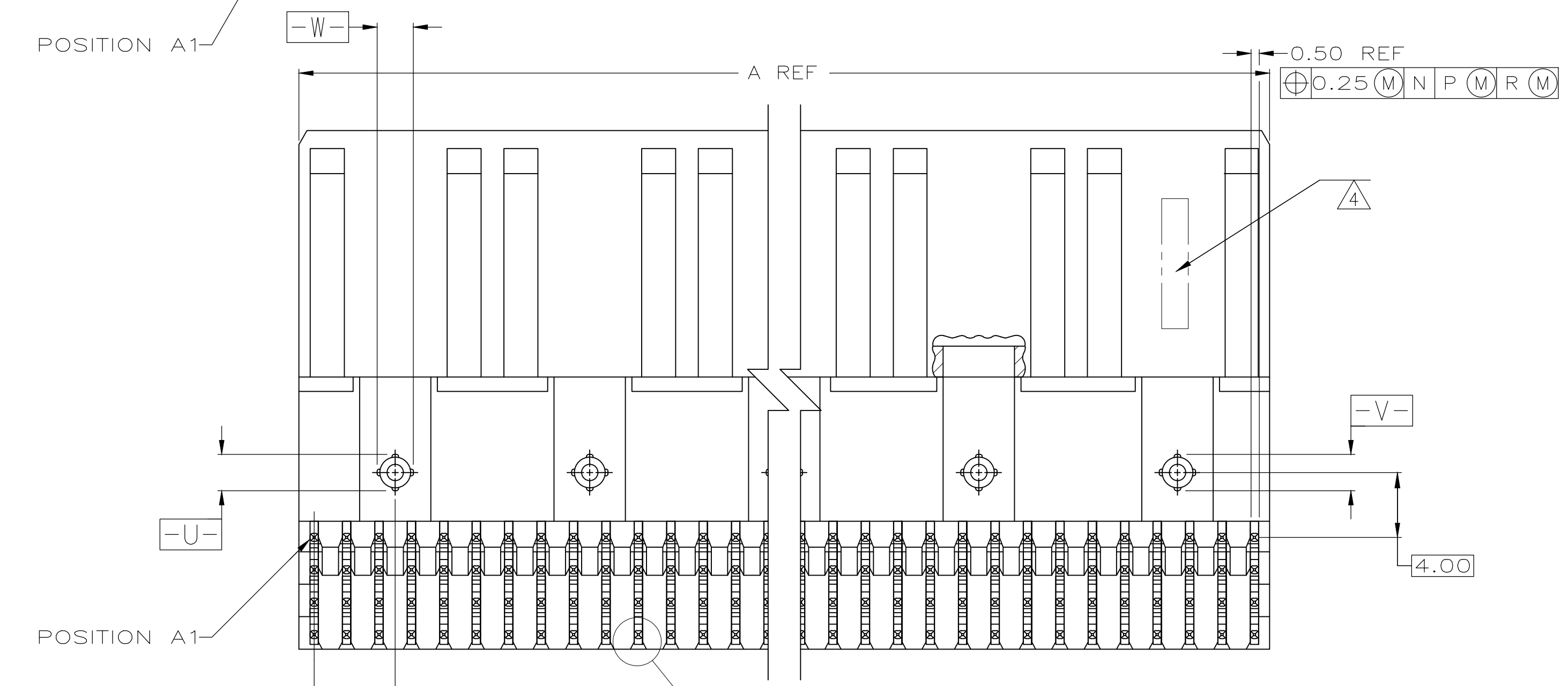
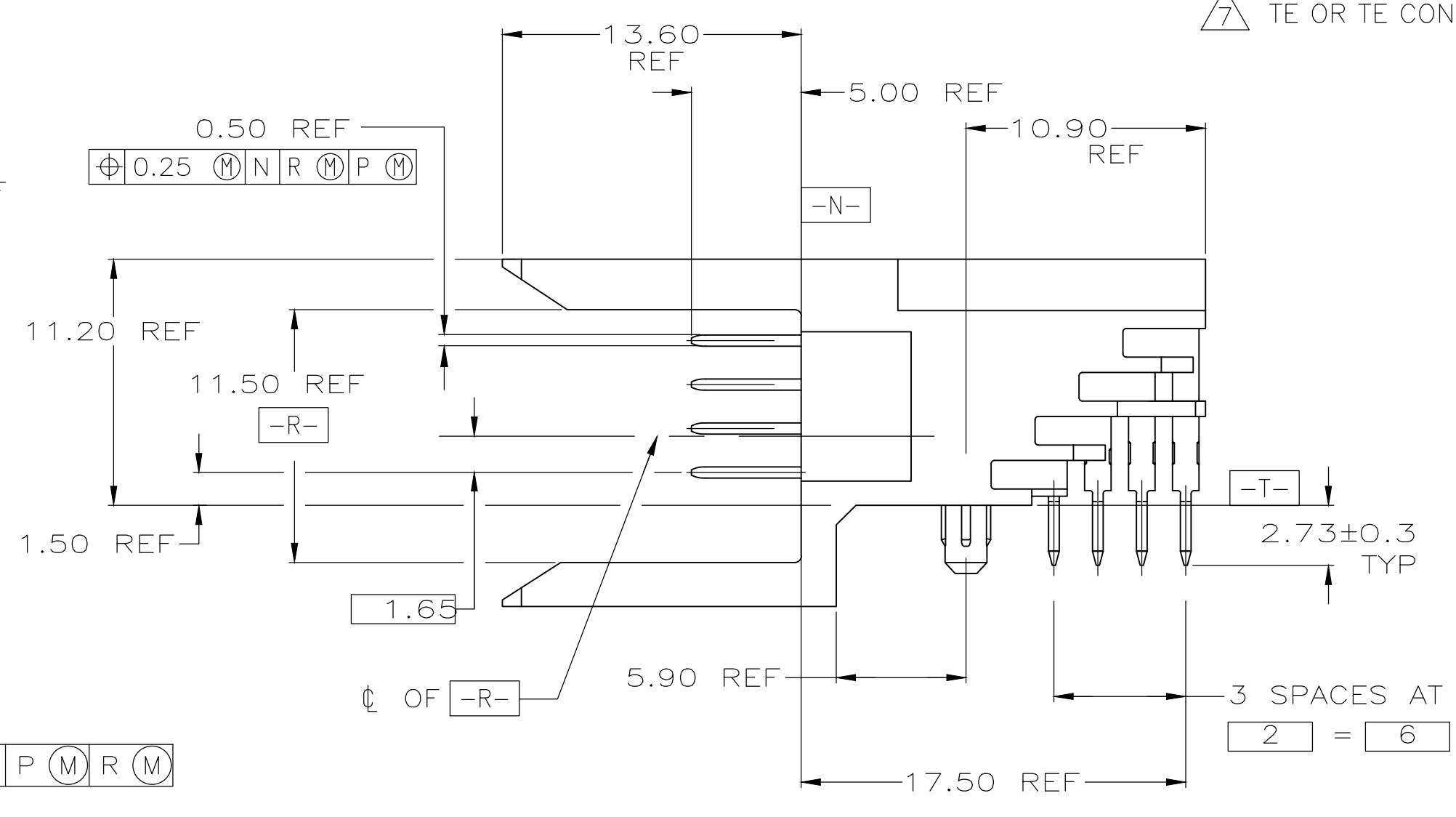
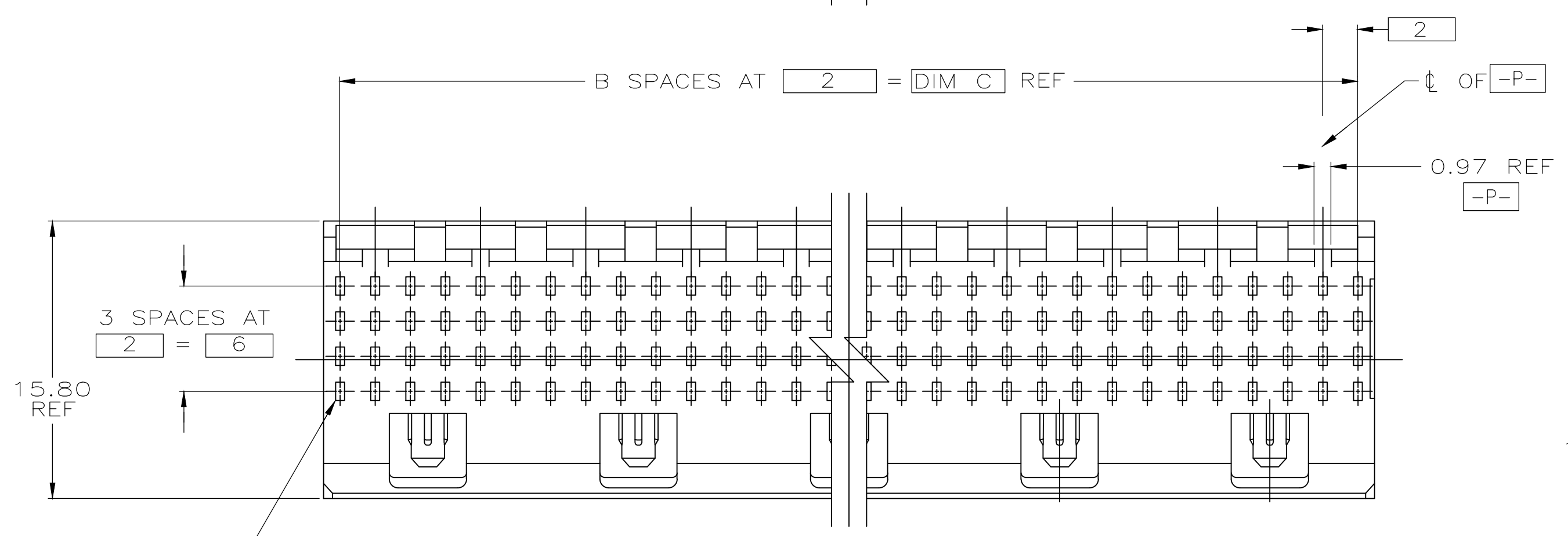


REVISIONS					
P	LTR	DESCRIPTION	DATE	DMN	APVD
C		REVISED PER ECO-19-011596	12DEC2019	DS	HL



- ① HOUSING MATERIAL: LIQUID CRYSTAL POLYMER
COLOR: NATURAL.
- ② CONTACT MATERIAL: PHOSPHOR BRONZE PER UNS
ALLOY NO. C51100, TEMPER: H04.
- ③ CONTACT FINISH:(A)
UNDERPLATE (ENTIRE CONTACT):
0.00127 MIN NICKEL PER SAE-AMS-QQ-N-290
ON MATING SURFACES:
CONFORMS TO ALL TESTING SPECIFIED FOR TELCORDIA
UNCONTROLLED ENVIRONMENT.
ON LEADS:
0.00381 MIN MATTE TIN PER ASTM B 545 OVER UNDERPLATE.
LUBRICATION (MIN MATING SURFACES):
SURFACE CONDITIONER AFTER PLATING.
- ④ PART MARKING PER TE SPEC 115-9009 LOCATED APPROXIMATELY
AS SHOWN BETWEEN RIBS/SLOTS ON EITHER SIDE OF HOUSING AT
MANUFACTURER'S DISCRETION.
- ⑤ PART TO BE MARKED WITH DATE CODE ONLY.
- ⑥ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI
- ⑦ TE OR TE CONNECTIVITY LOGO IS LOCATED.



	82	41	83.88	③	168	5223513-8
⑥ OBSOLETE	34	17	35.88	③	72	5223513-7
OBSOLETE	58	29	59.88	③	120	5223513-6
⑥ OBSOLETE	70	35	71.88	③	144	5223513-5
	94	47	95.88	③	192	5223513-4
	46	23	47.88	③	96	5223513-3
	22	11	23.88	③	48	5223513-2
⑤	10	5	11.88	③	24	5223513-1
	C	B	A	FINISH	NO OF POSN	PART NUMBER

RECOMMENDED CIRCUIT PATTERN
 PER IPC-D300 TYPE II, CLASS C
 (COMPONENT SIDE)

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DIN B. MCMASTER 14DEC04	TE Connectivity
0 PLC ± -	1 PLC ± -	14DEC04	ASSEMBLY, PIN, SIGNAL, RIGHT ANGLE, 4 ROW, Z-PACK 2mm FB
2 PLC ± 0.13	3 PLC ± -	APVD R. WERTZ 14DEC04	SIZE CAGE CODE DRAWING NO. RESTRICTED TO
4 PLC ± -	ANGLES ± -	NAME	00779 5223513
MATERIAL ① ②	FINISH ③	WEIGHT 0.000000	CUSTOMER DRAWING SCALE 4:1 SHEET 1 OF 1 REV C