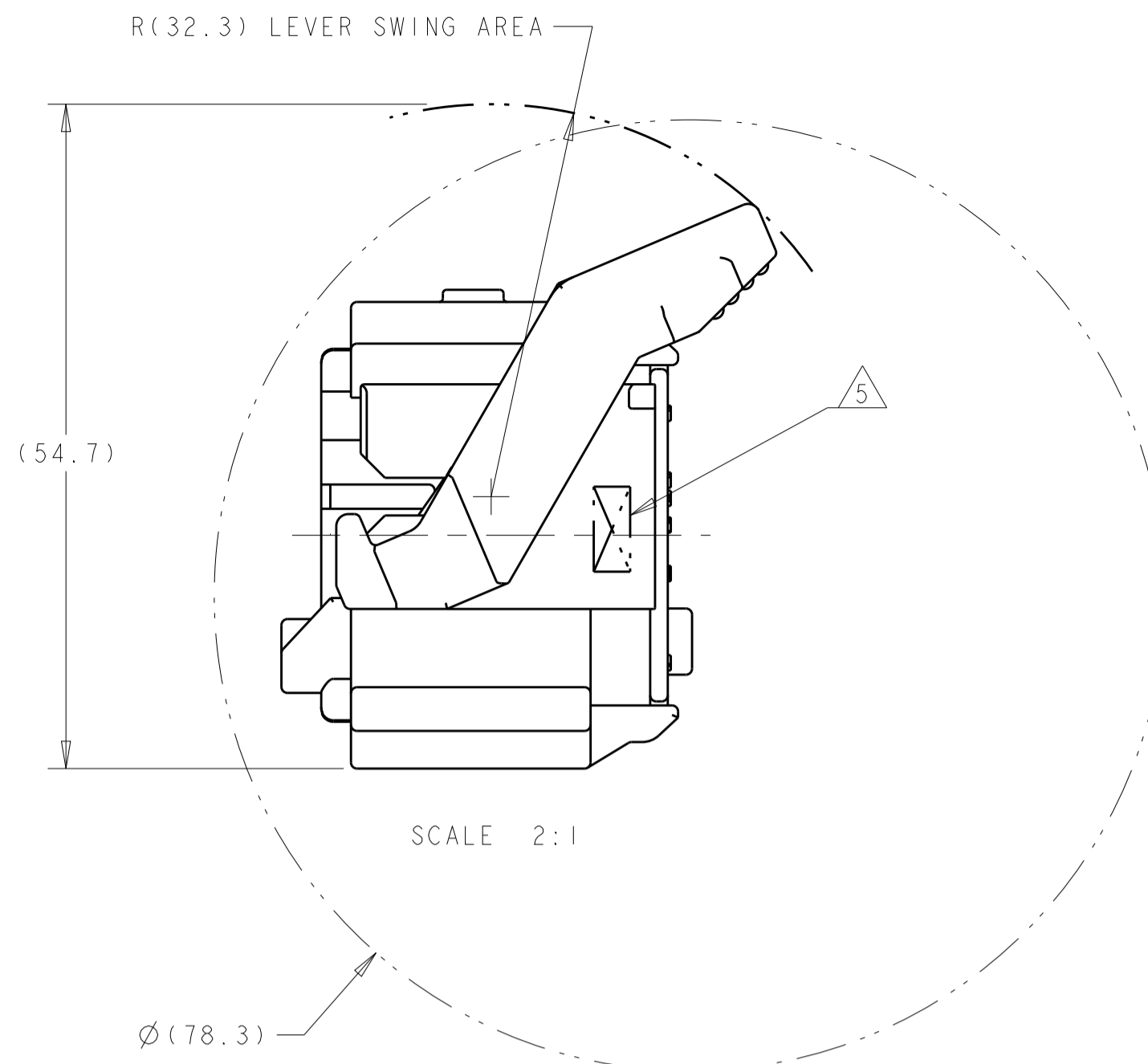
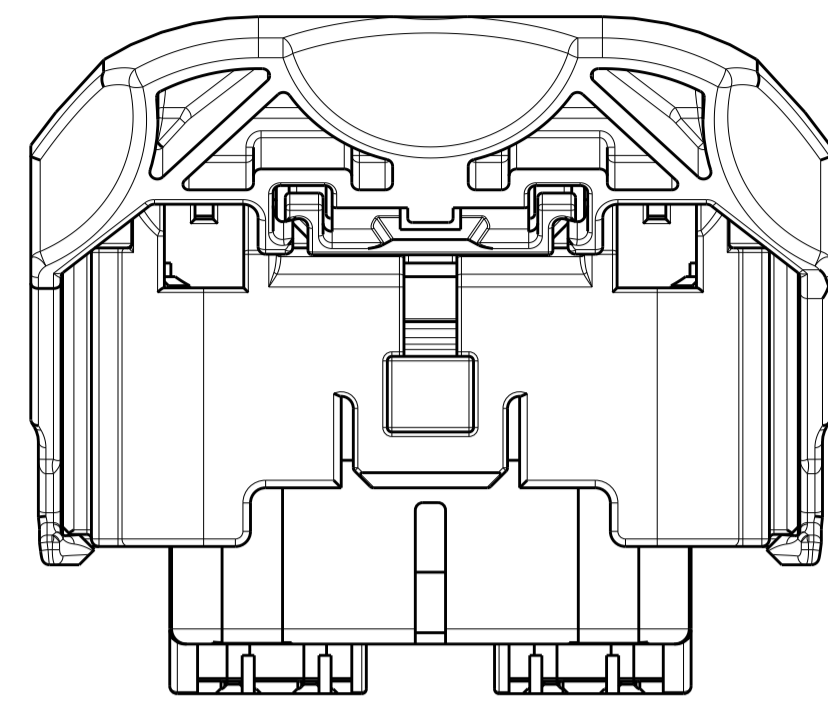


1438129-1  
SHOWN WITH SPACER  
IN SEATED POSITION

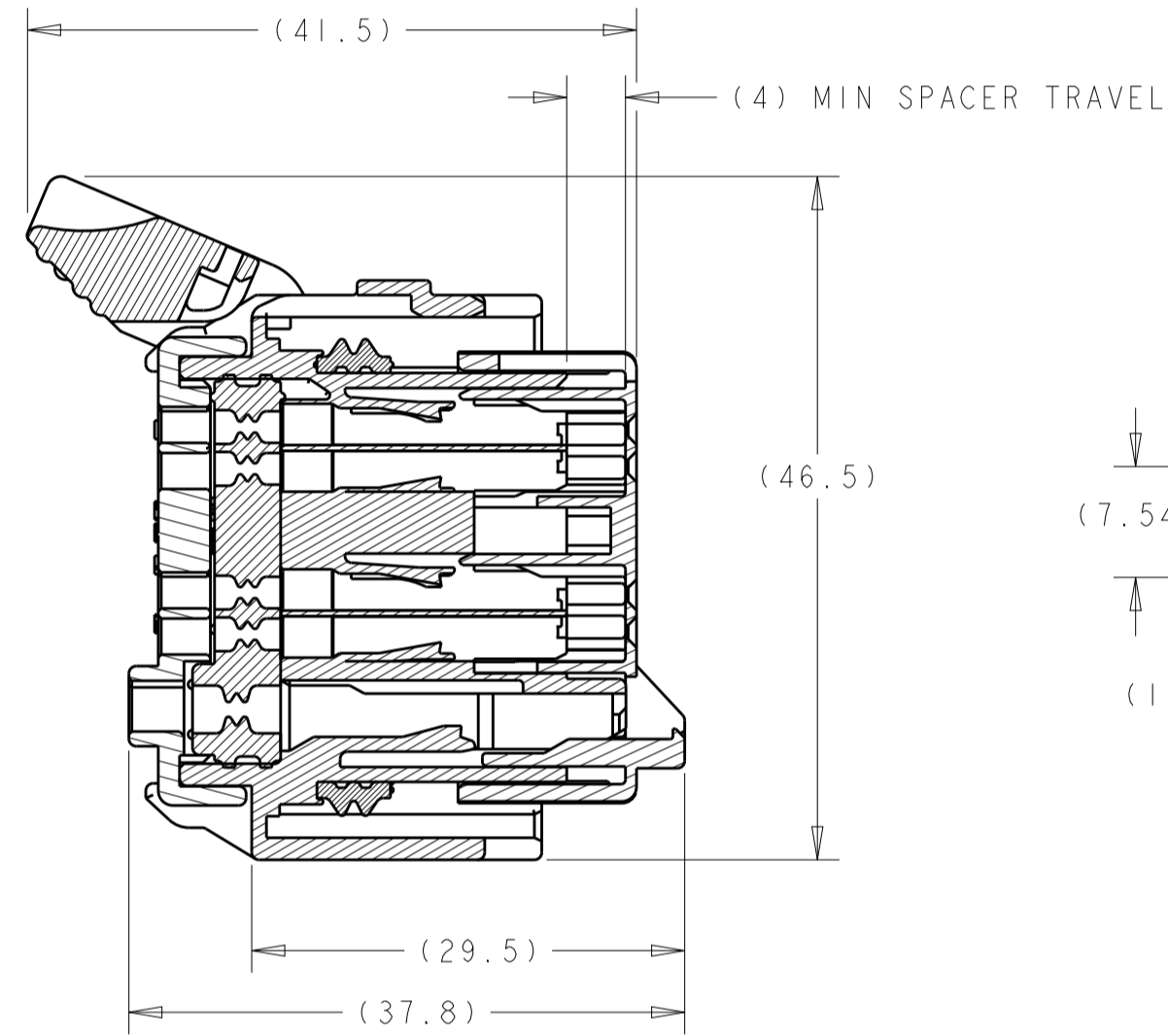


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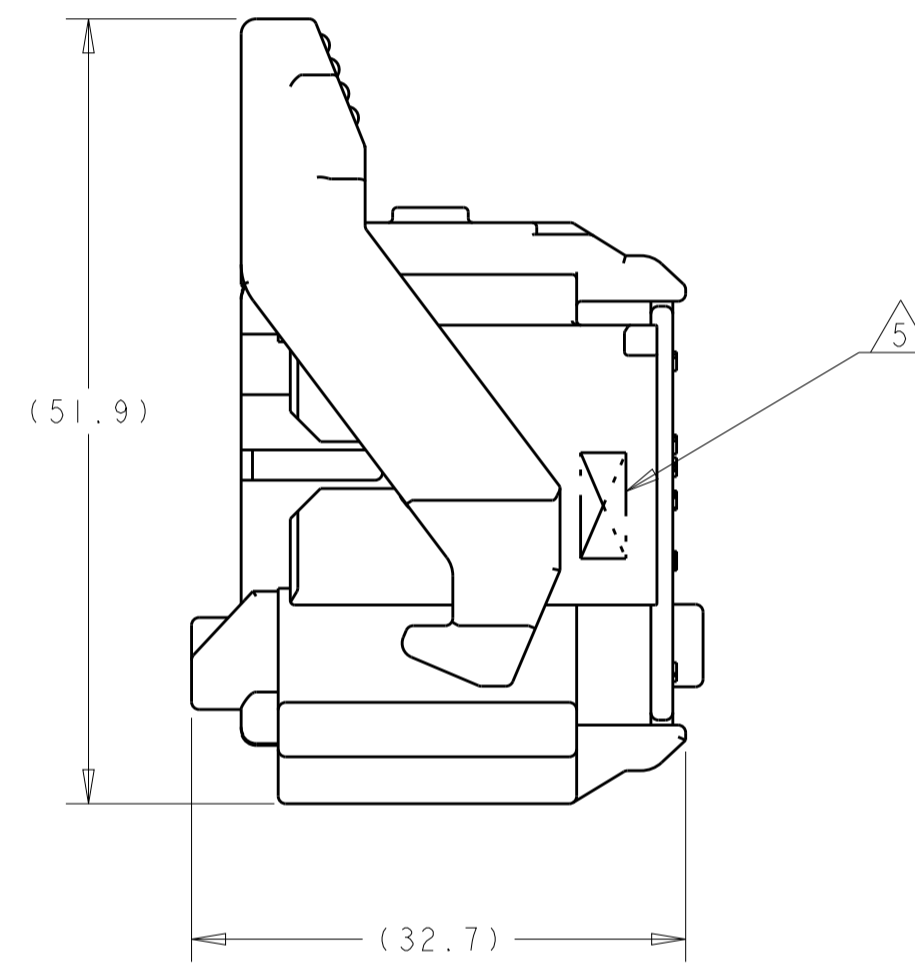
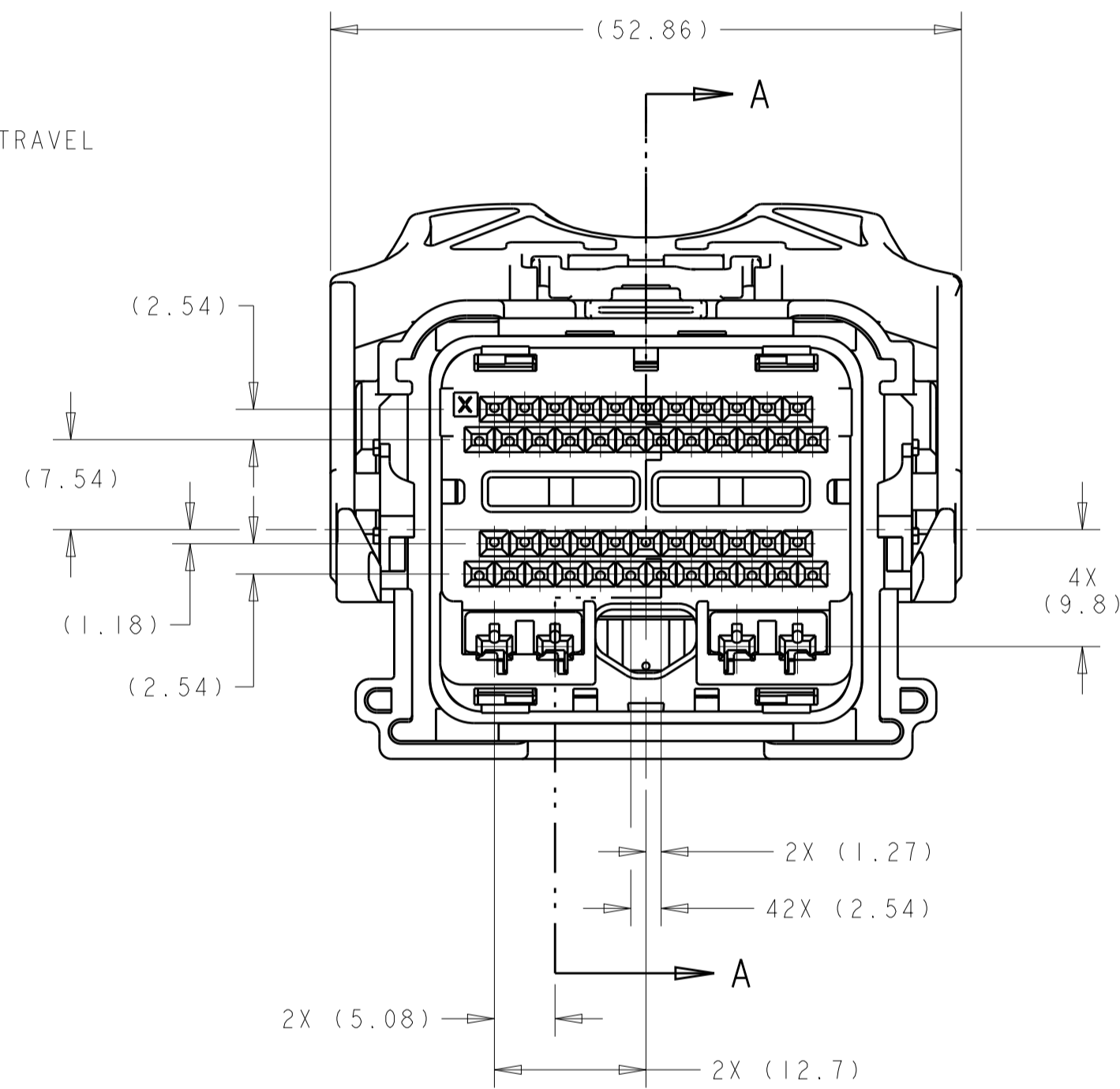
SCALE 2:1

Ø(78.3)

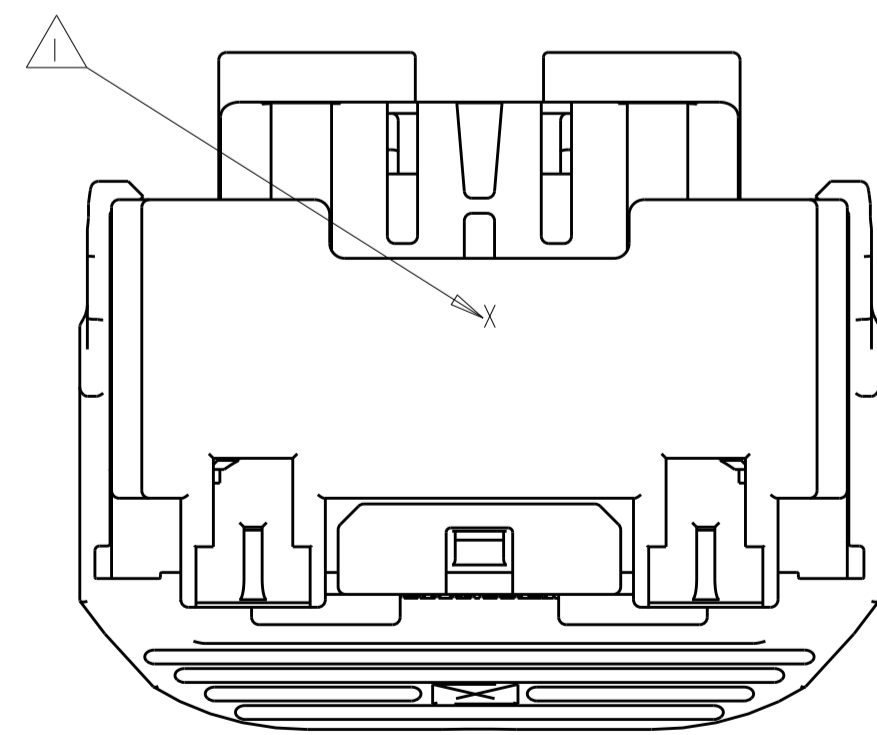
MIN. FEED THRU  
CONDITION WITH 1mm  
CLEARANCE ALL AROUND  
SHOWN WITH SPACER IN SEATED POSITION



SECTION A-A  
SPACER AND LEVER IN  
PRE-SEATED POSITION  
(DELIVERY CONDITION)



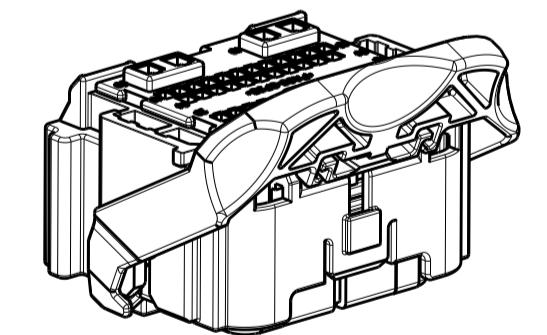
SHOWN WITH CAM  
LEVER AND SPACER  
IN LOADED POSITION



REVISIONS					
P.	LTM	DESCRIPTION	DATE	OWN	APVD
F37		ECO-18-013134	13SEP2018	KP	CM
F38		REVISED PER ECO-19-001669	19FEB2019	JMS	CM
F39		REVISED PER ECO-19-019471	08JAN2020	JMS	CM
F40		REVISED PER ECO-20-005499	21MAY2020	JMS	CM

1. PRINT PART NUMBER (5S4T-14A464-L\*-\*\*\*, 5S4T-14A464-M\*-\*\*\*, 5S4T-14A464-N\*-\*\*\*) AND TRACEABILITY (YY : 2 DIGIT YEAR, JJJ = JULIAN DATE, HH = 2 DIGIT MILITARY HOUR CODE IN THE LOCATION AT ASSEMBLY. SEE SHEET 3 THRU 7 (-\*) PART NUMBERS.

2. APPLICABLE MOLEX (1.5) POWER TERMINAL PART NUMBERS:  
33012-0002 TIN 0.50-1.50mm<sup>2</sup>
  3. CAM LEVER AND SPACER ARE SHIPPED IN THEIR PRE-ASSEMBLED POSITIONS.
  4. REFERENCE TE CONNECTIVITY INSTRUCTION SHEET 408-8893.
5. COMPANY LOGO.



SCALE 1:1

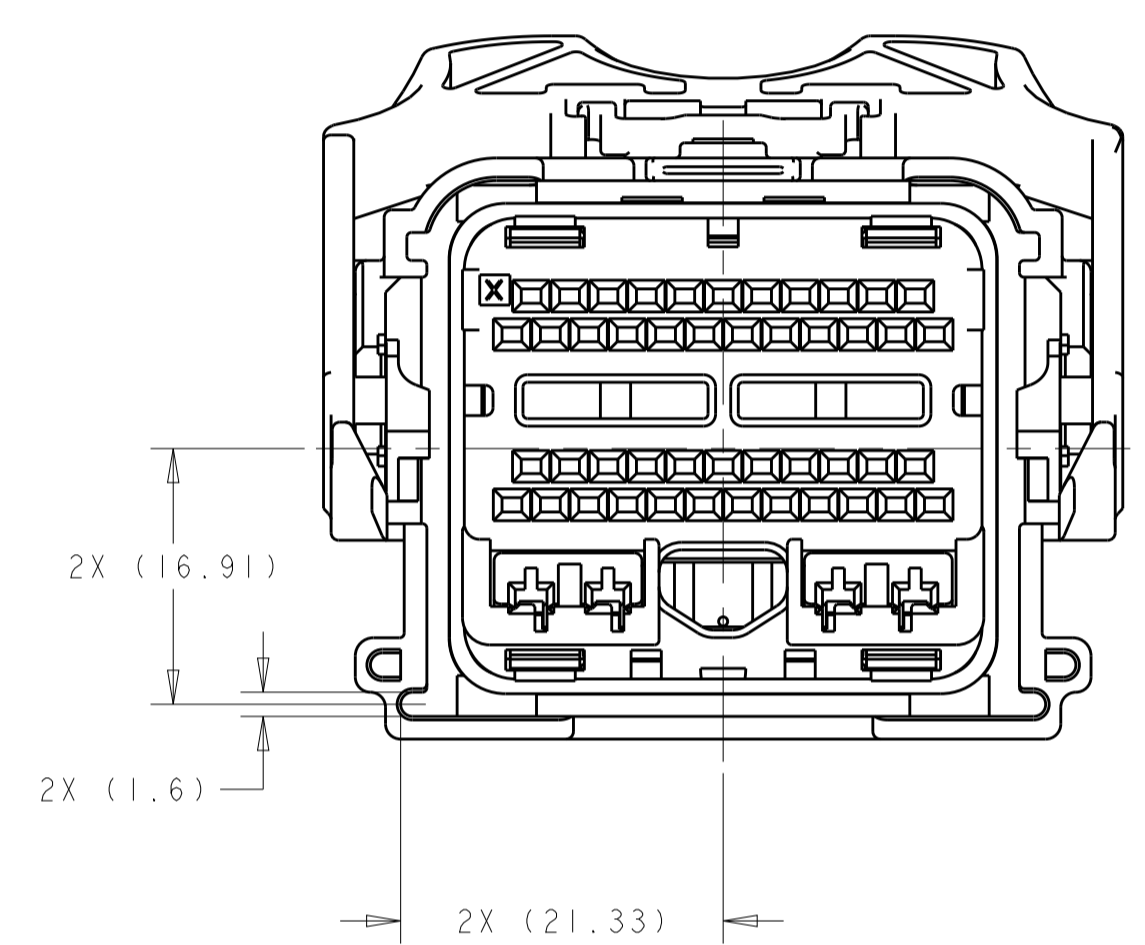
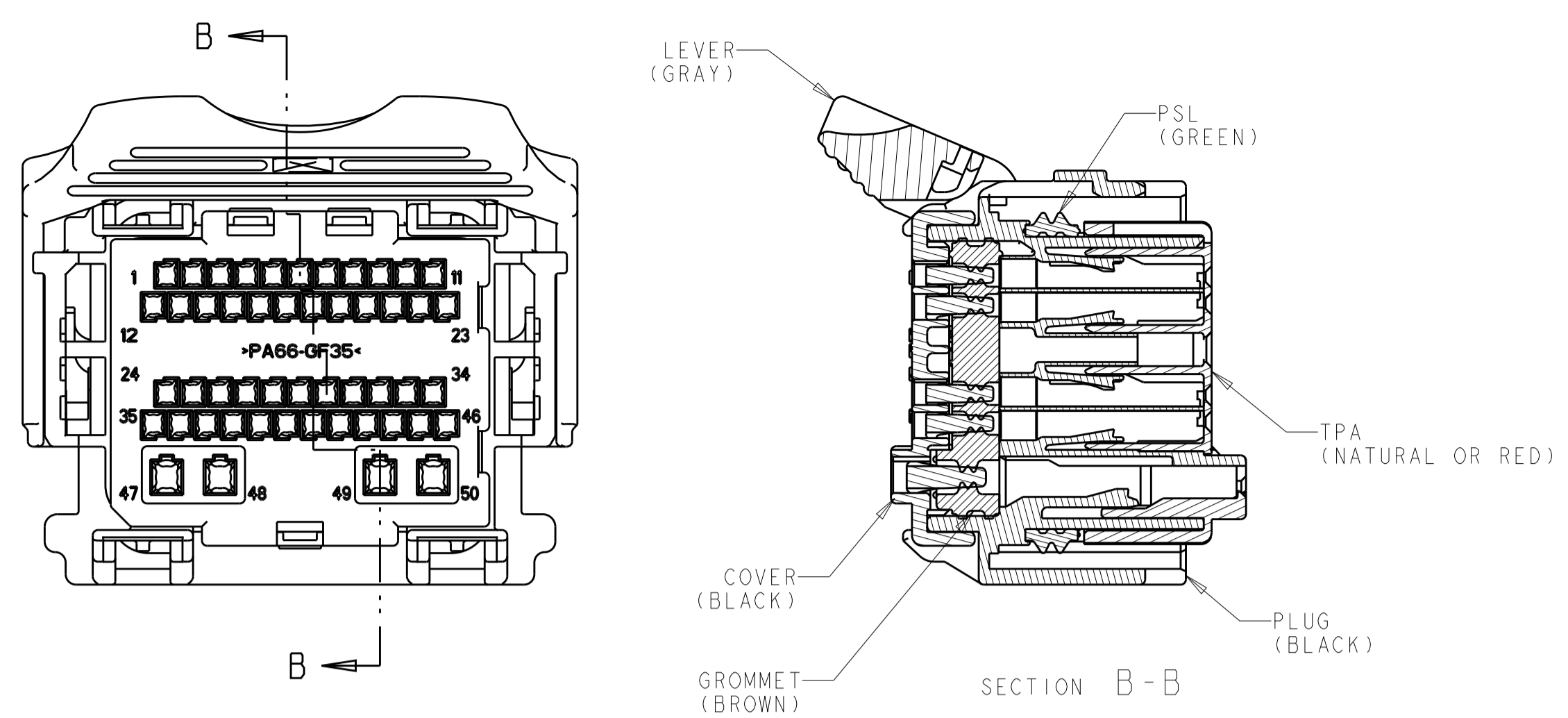
APPLICABLE COMPONENTS (FOR REFERENCE ONLY)						
DESCRIPTION	NOMINAL TERMINAL SIZE	COLOR/PLATING	FORD COMPONENT PART NUMBER	SUPPLIER PART NUMBER	MATERIAL/SPECIFICATION NUMBER	SAE WIRE SIZE
TERMINAL - FEMALE (Ag)	0.64 (CAT. 0)	SILVER	7S4T-14474-AA	1393366-2	COPPER ALLOY/SILVER PLATE	20AWG
TERMINAL - FEMALE (Ag)	0.64 (CAT. 0)	SILVER	7S4T-14474-BA	1393367-2	COPPER ALLOY/SILVER PLATE	18AWG
TERMINAL - FEMALE (Sn)	0.64 (CAT. 0)	TIN	1L2T-14474-AA	1393366-1	COPPER ALLOY/TIN PLATE	20AWG
TERMINAL - FEMALE (Sn)	0.64 (CAT. 0)	TIN	1L2T-14474-BA	1393367-1	COPPER ALLOY/TIN PLATE	18AWG
TERMINAL - FEMALE (Au)	0.64 (CAT. 0)	GOLD	1L2T-14474-CA	1393365-1	COPPER ALLOY/GOLD PLATE	20AWG
TERMINAL - FEMALE (Au)	0.64 (CAT. 0)	GOLD	1L2T-14474-DA	1393364-1	COPPER ALLOY/GOLD PLATE	18AWG

ANY DESIGN CHANGES ON THIS ASSEMBLY MAY ALSO BE REQUIRED ON ASSEMBLY DRAWING 1438691

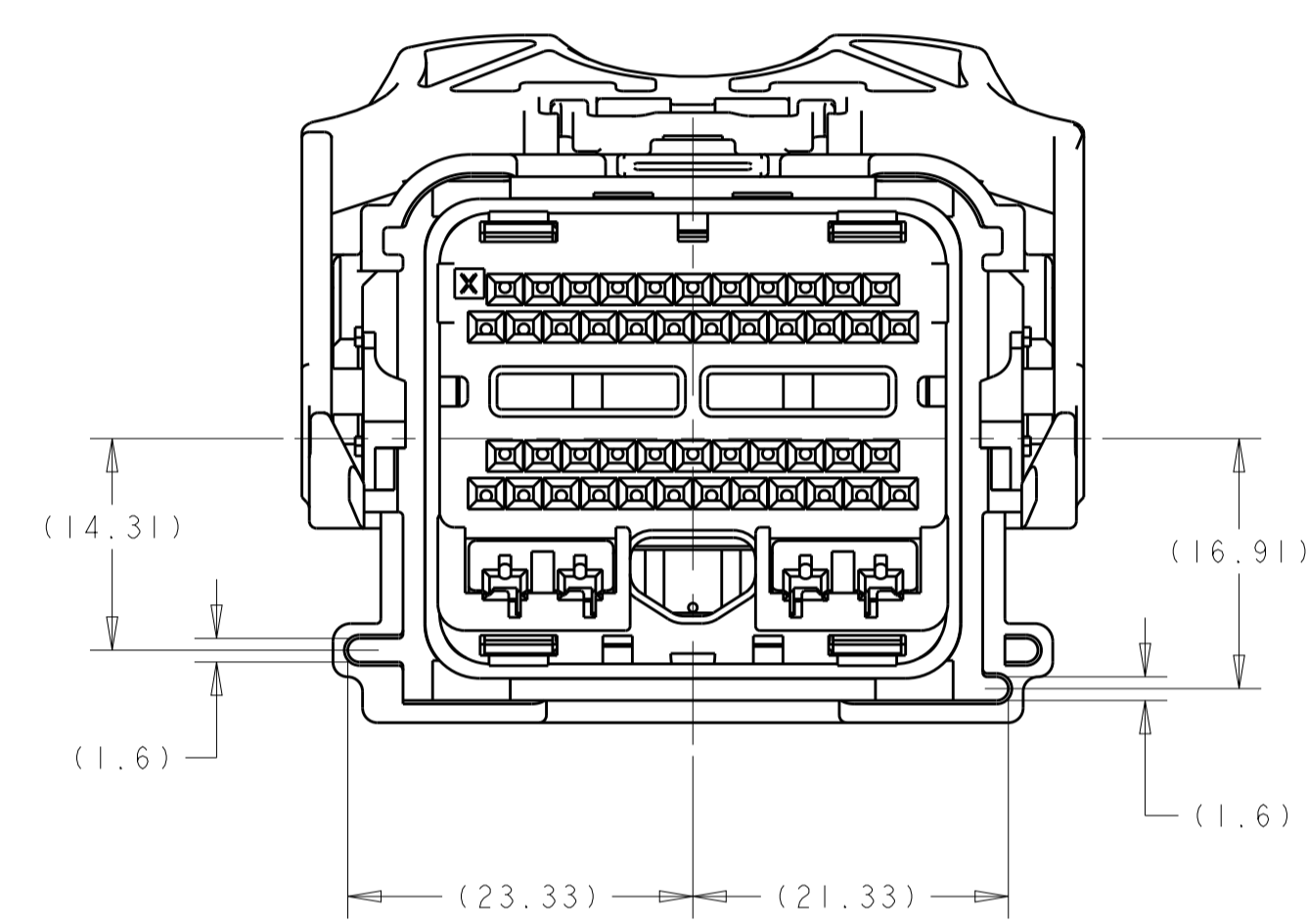
SEE TABLES  
SHEETS 3 THRU 7  
PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN: R. VESTAL 15APR2005	
DIMENSIONS: mm		CHK: T. VALASEK 15APR2005	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: T. VALASEK 15APR2005	NAME: 50-WAY HARNESS ASSEMBLY, PCM
0 PLC ±0.3		PRODUCT SPEC: -	SIZE: -
2 PLC ±0.10		APPLICATION SPEC: -	RESTRICTED TO: -
3 PLC ±0.10		WEIGHT: -	SCALE: 1:1
4 PLC ±0.10		CUSTOMER DRAWING	SHEET 1 OF 10
ANGLES ±1°		FINISH: -	REV: F40

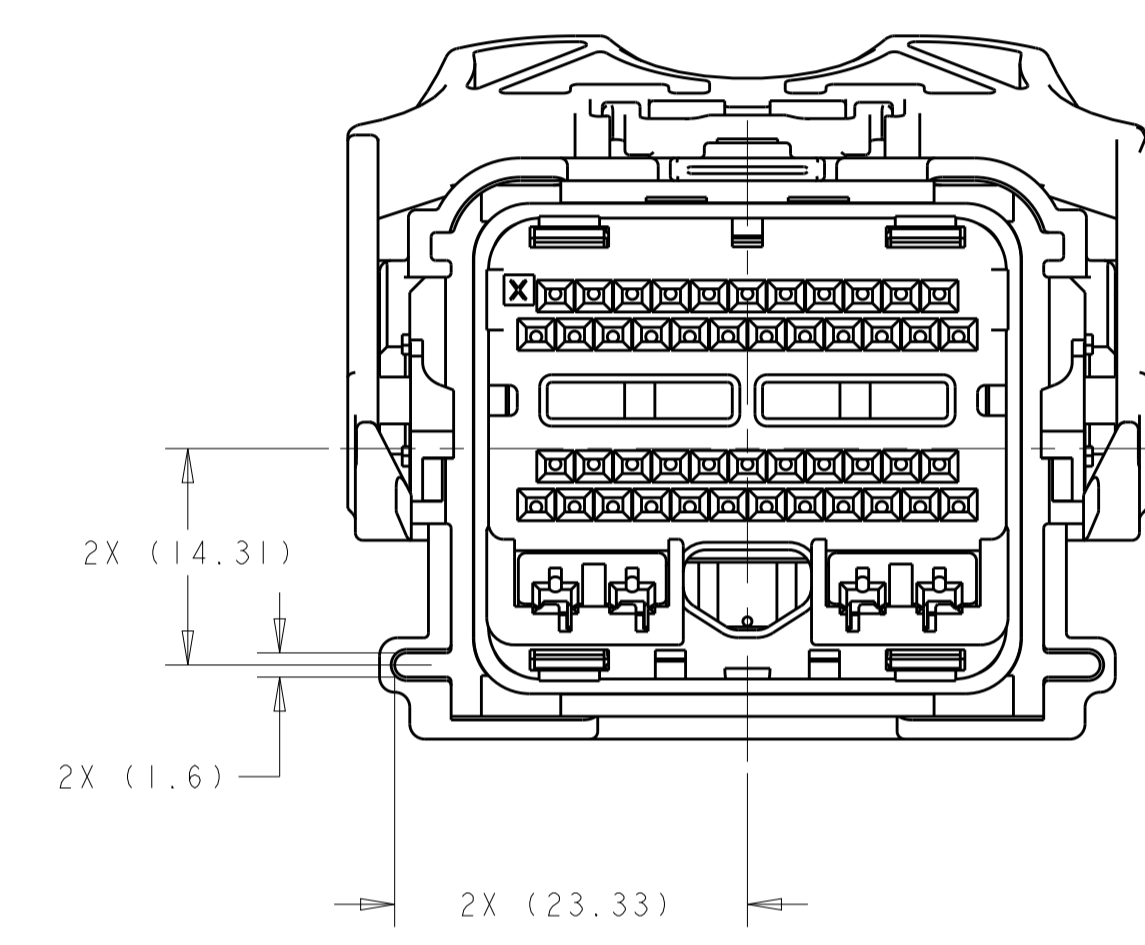
REVISIONS				
P.	LTN.	DESCRIPTION	DATE	APPV.
-	-	SEE SHEET 1	-	-



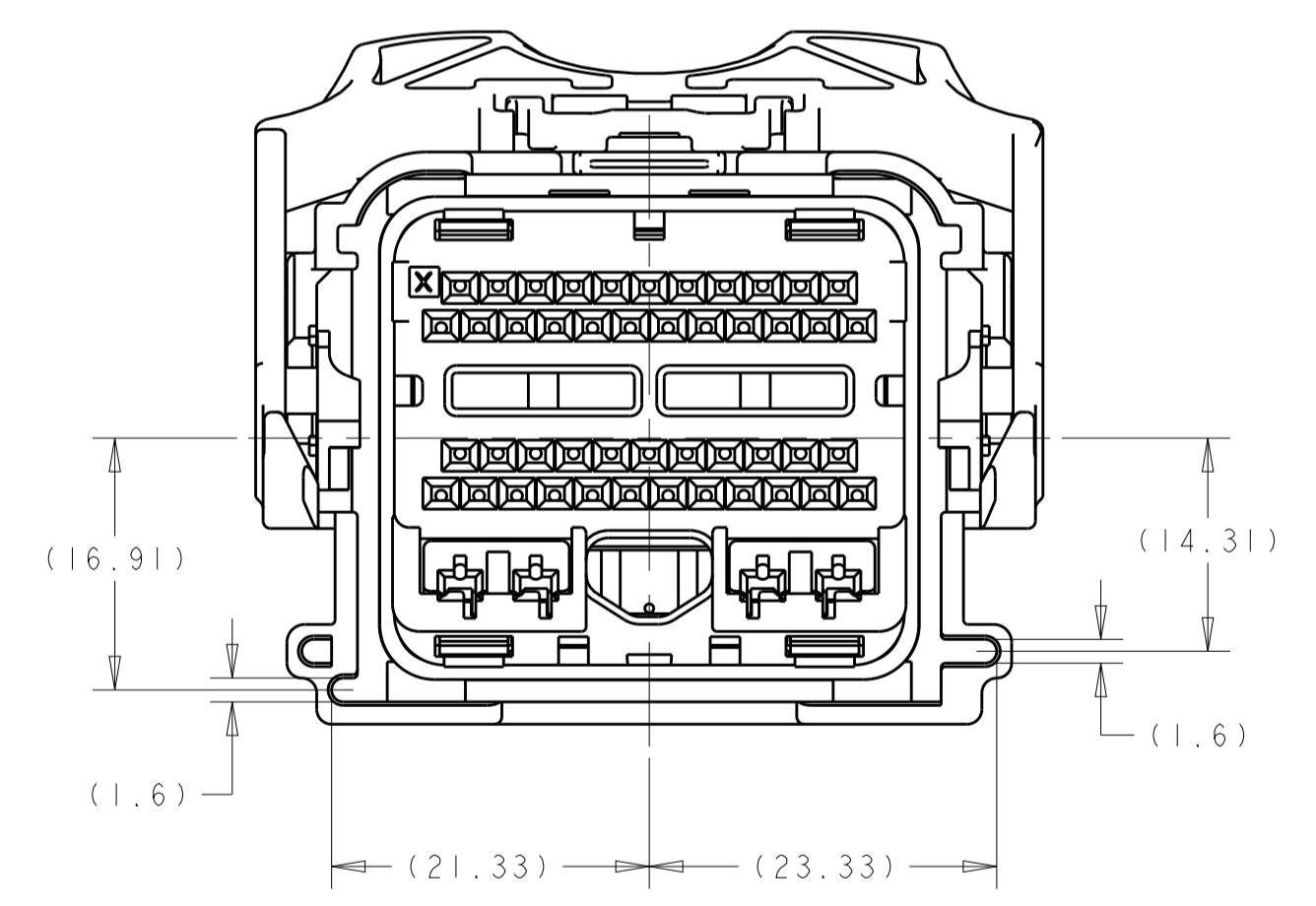
1438129-1  
KEYING OPTION "A"



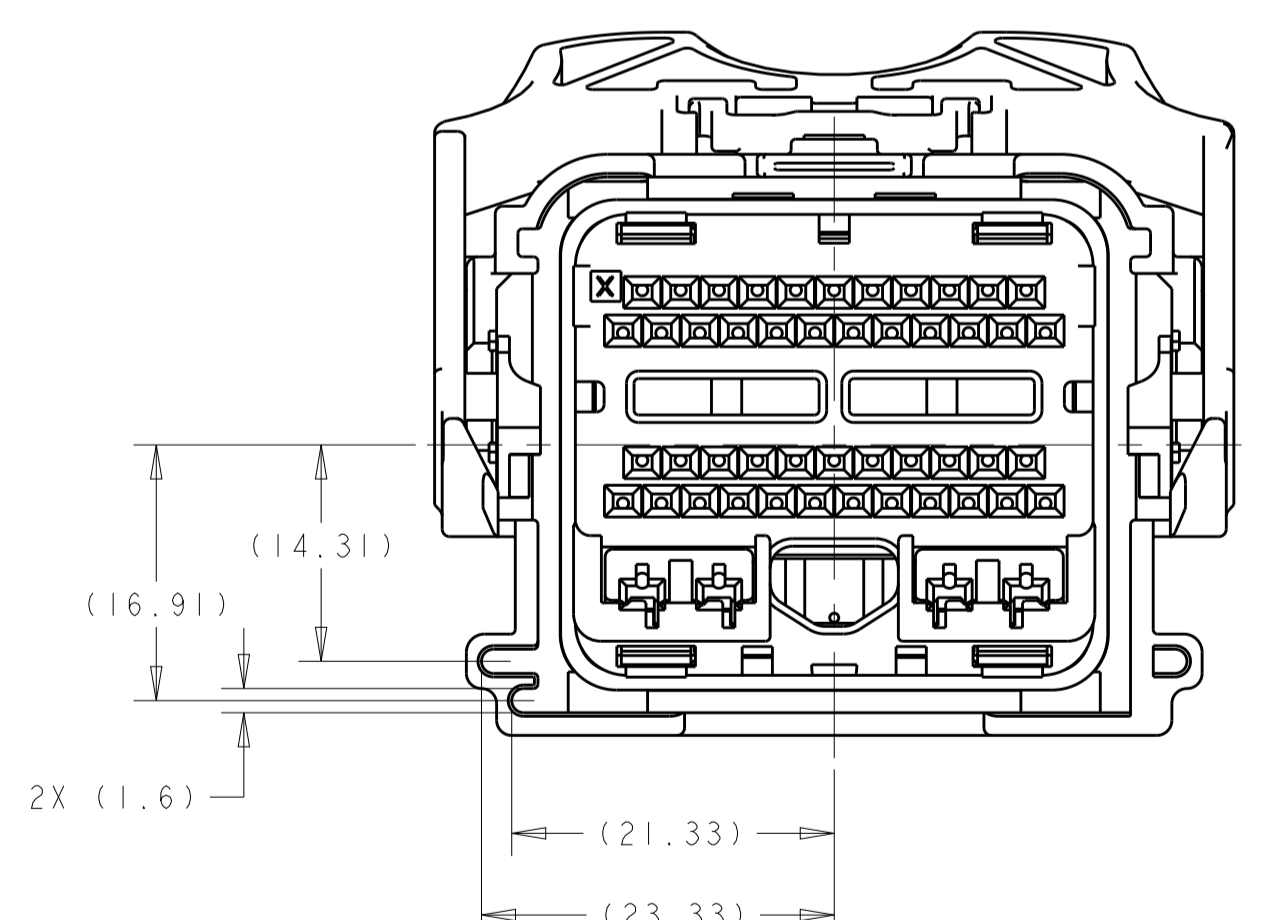
1438129-2  
KEYING OPTION "B"



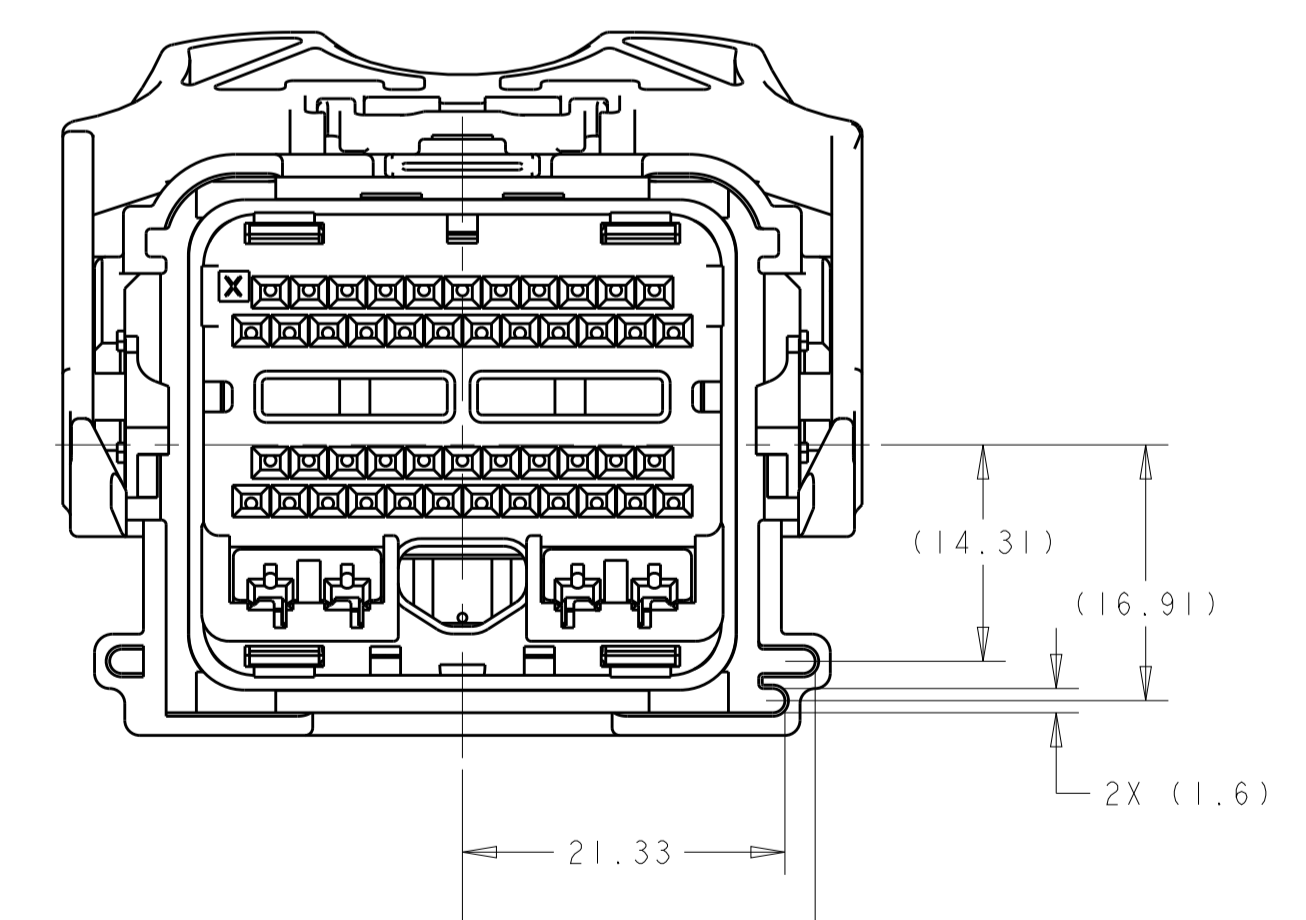
1438129-3  
KEYING OPTION "C"



1438129-4  
KEYING OPTION "D"



1438129-5  
KEYING OPTION "E"



1438129-6  
KEYING OPTION "F"

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN: R. VESTAL 15APR2005	
DIMENSIONS: mm		CHK: T. VALASEK 15APR2005	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPV: T. VALASEK 15APR2005	NAME: 50-WAY HARNESS ASSEMBLY, PCM SIZE: CAGE CODE DRAWING NO: A 100779 C=1438129
0 PLC ± 1 PLC ±0.3 2 PLC ±0.10 3 PLC ± 4 PLC ± ANGLES ± FINISH ±		PRODUCT SPEC	
MATERIAL:		APPLICATION SPEC	RESTRICTED TO
		WEIGHT:	SCALE: 2:1 SHEET 2 OF 10 REV: F40
		CUSTOMER DRAWING	





REVISIONS				
P.	LTN	DESCRIPTION	DATE	APVD
-	-	SEE SHEET 1	-	-


KEYING OPTION B	46	43	42	41	40	38	37	34	33	32	31	30	29	28	27	26	25	24	20	19	17	16	15	14	13	9	8	7	6	5	4	1	6-1924783-8	5S4T-14A464-MA-094																			
	46	43	41	40	39	38	37	34	33	32	31	30	29	28	27	26	25	24	22	20	19	17	16	15	14	9	8	7	5	4	2	1	6-1924783-3	5S4T-14A464-MA-093																			
									33	32					27												9				3	1	4-1924783-3	5S4T-14A464-MA-092																			
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	46	43	42		39				34	33	32			29		26	25		22					15	14	9	7					1	2-1924783-2	5S4T-14A464-MA-090																			
			42		39				34	33		31			27	25		22	20															1-1924783-9	5S4T-14A464-MA-089																		
			42		39				34	33		31				25		22	20															1-1924783-8	5S4T-14A464-MA-088																		
	46	43	42		39				34	33	32			29		26	25		22					15	14	9	7						1-1924783-4	5S4T-14A464-MA-087																			
		43			39				34	33	32			29										15	14	1-1924783-3								5S4T-14A464-MA-086																			
		43	41	40	39	38	37		34		32	31		29							20				15	14	13					3		1-1924783-2	5S4T-14A464-MA-085																		
		43	42									31		29		27	25		22	20	18		16	15				1					1	1924783-8	5S4T-14A464-MA-084																		
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		43	42									31		29		27	25		22		18		16	15				1					1	1924783-3	5S4T-14A464-MA-082																		
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		43							34	33	32			29										15	14										9-1438950-4	5S4T-14A464-MA-077																	
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			43			39					33		30											20	19		15	13								7-1438950-5	5S4T-14A464-MA-071																
			43			39					34	33	32											20			15									7-1438950-4	5S4T-14A464-MA-070																
	CAVITIES WITH A NUMERIC SYMBOL INDICATES CLOSED TERMINAL LOCATIONS			42	41	40	39	38			34	33	32			29		26		20				15	14	13	9	7					3	6-1438950-9	5S4T-14A464-MA-069																		
	BLANK CAVITIES INDICATES OPEN TERMINAL HOLE LOCATIONS	50		46		42			37		33		31	30	29	28	27		24	22			19	18	17	16	14					6	5	6-1438950-4	5S4T-14A464-MA-067																		
	TERMINAL HOLE POSITION	50	49	48	47	46	45	44	43	42	41	40	39	38	37	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	6-1438950-3	5S4T-14A464-MA-066

KEYING OPTION B

5S4T-14A464-M\* PIN-OUT CHART

ASSEMBLY PART NUMBER  
PART NUMBER FOR PRINTING

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.3 1 PLC ±0.10 2 PLC ±.10 3 PLC ±.10 4 PLC ±.10 ANGLES ±.1°	DWN R. VESTAL 15APR2005 CHK T. VALASEK 15APR2005 APVD T. VALASEK 15APR2005 PRODUCT SPEC APPLICATION SPEC MATERIAL FINISH	 TE Connectivity NAME 50-WAY HARNESS ASSEMBLY, PCM SIZE CAGE CODE DRAWING NO A100779C=1438129 RESTRICTED TO SCALE 1:1 SHEET 5 OF 10 REV F40
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CUSTOMER DRAWING





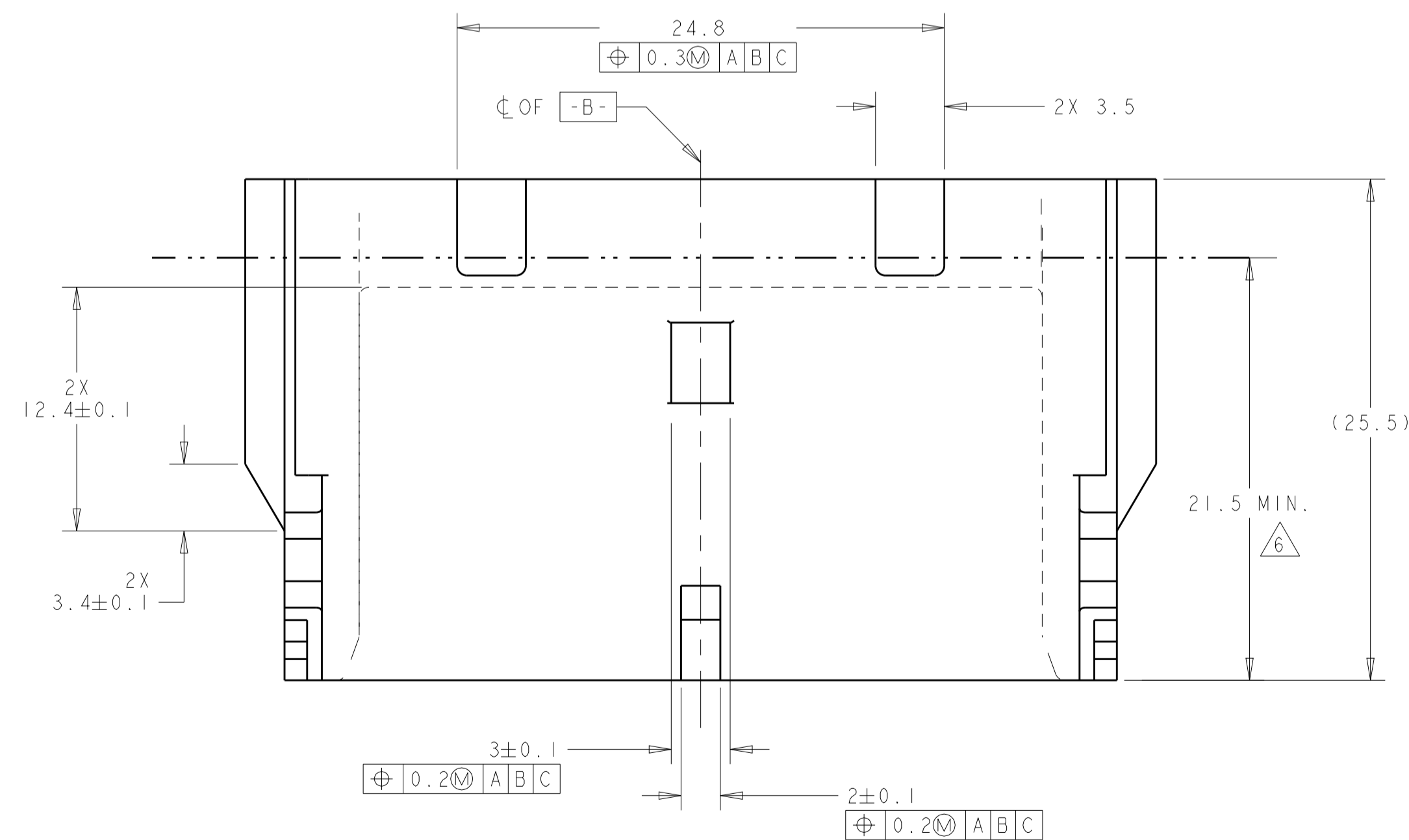
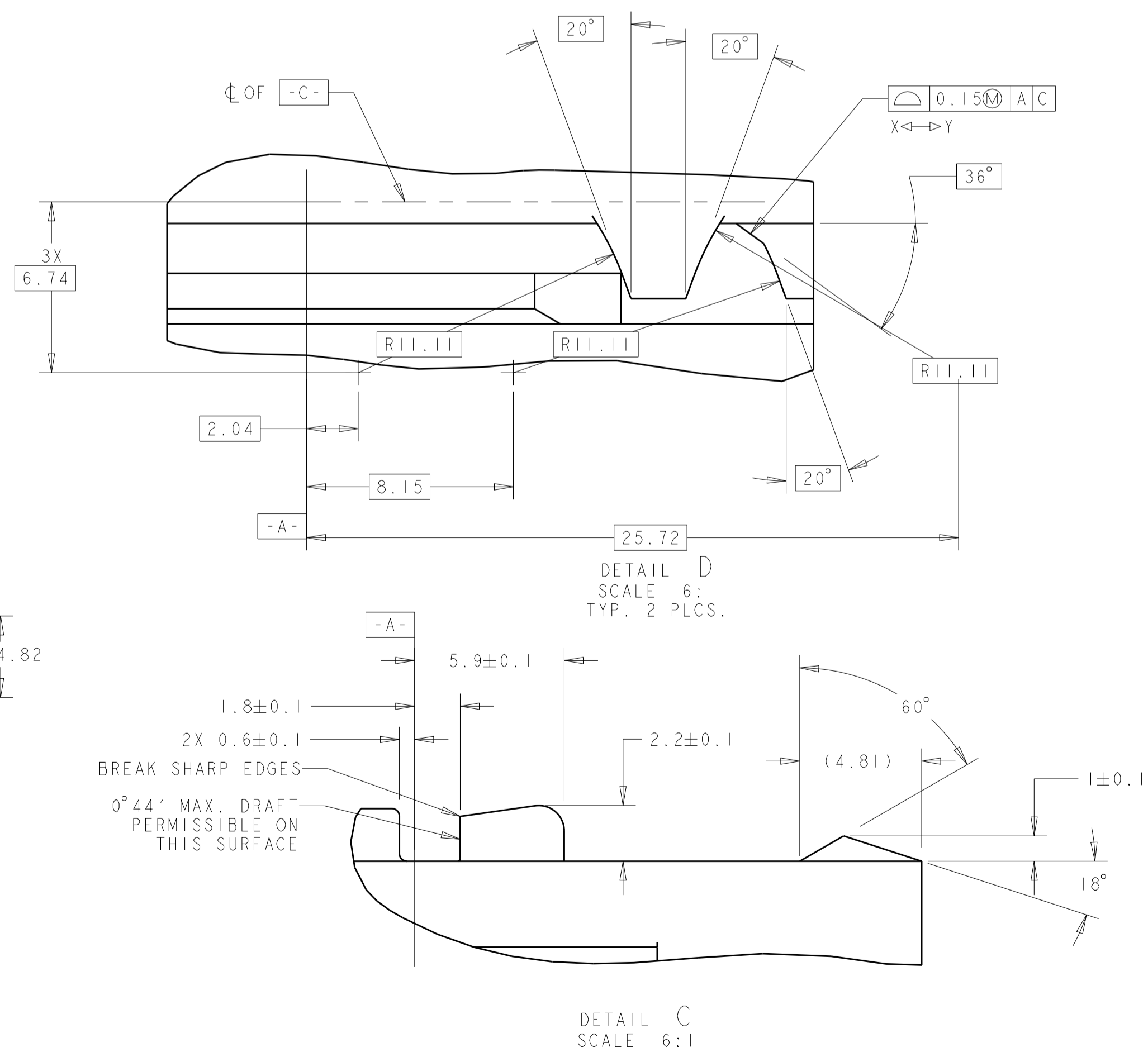
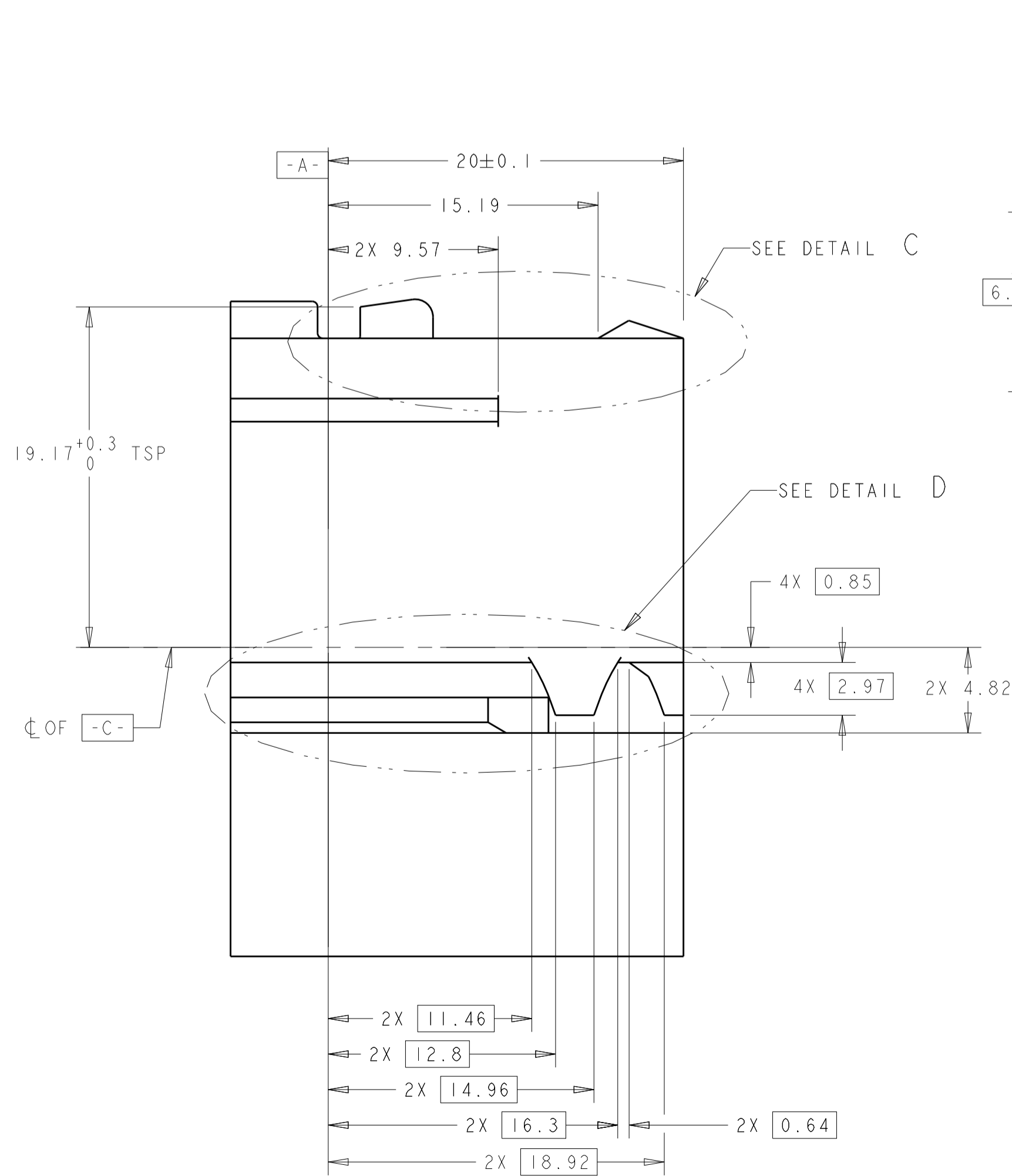
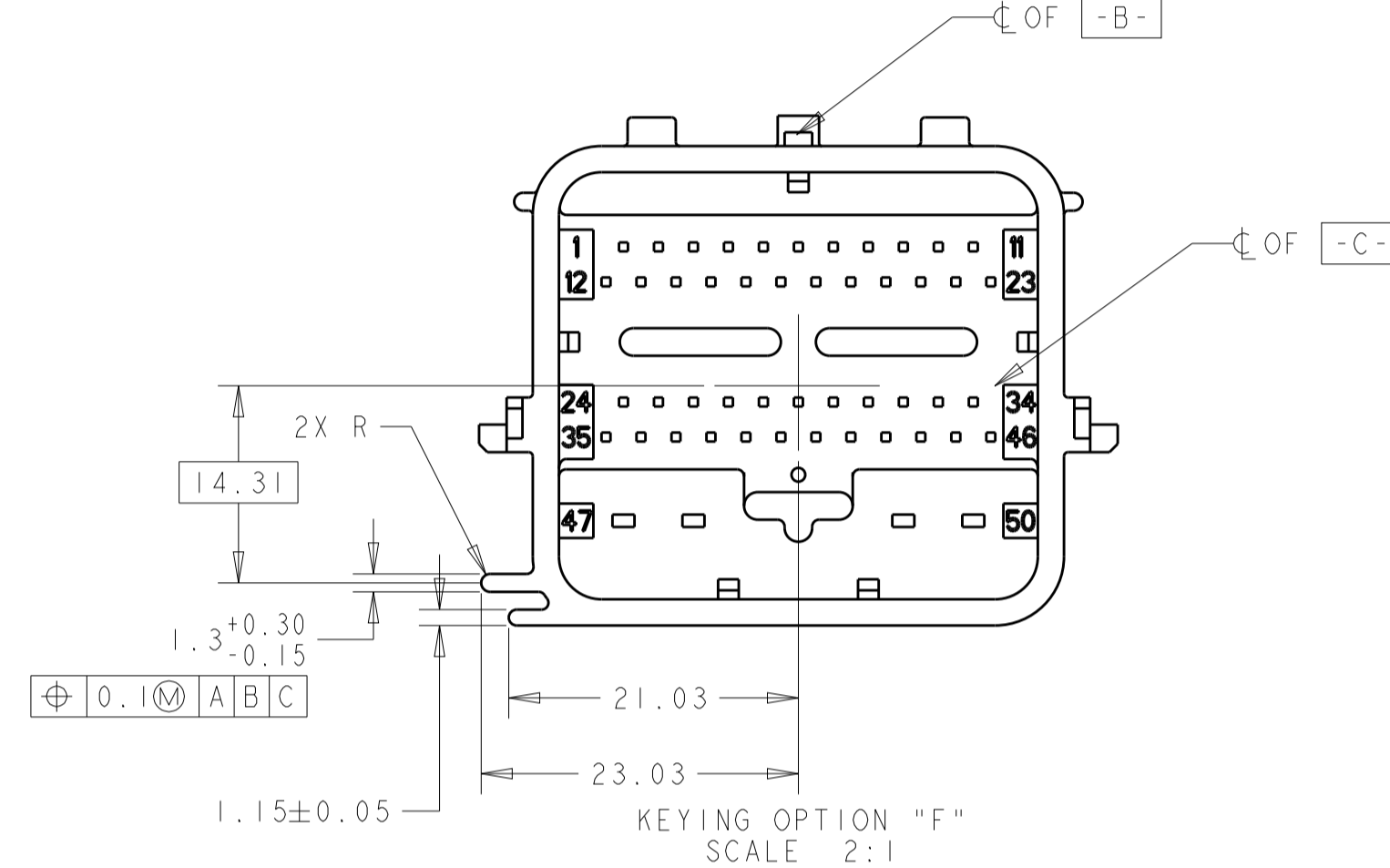
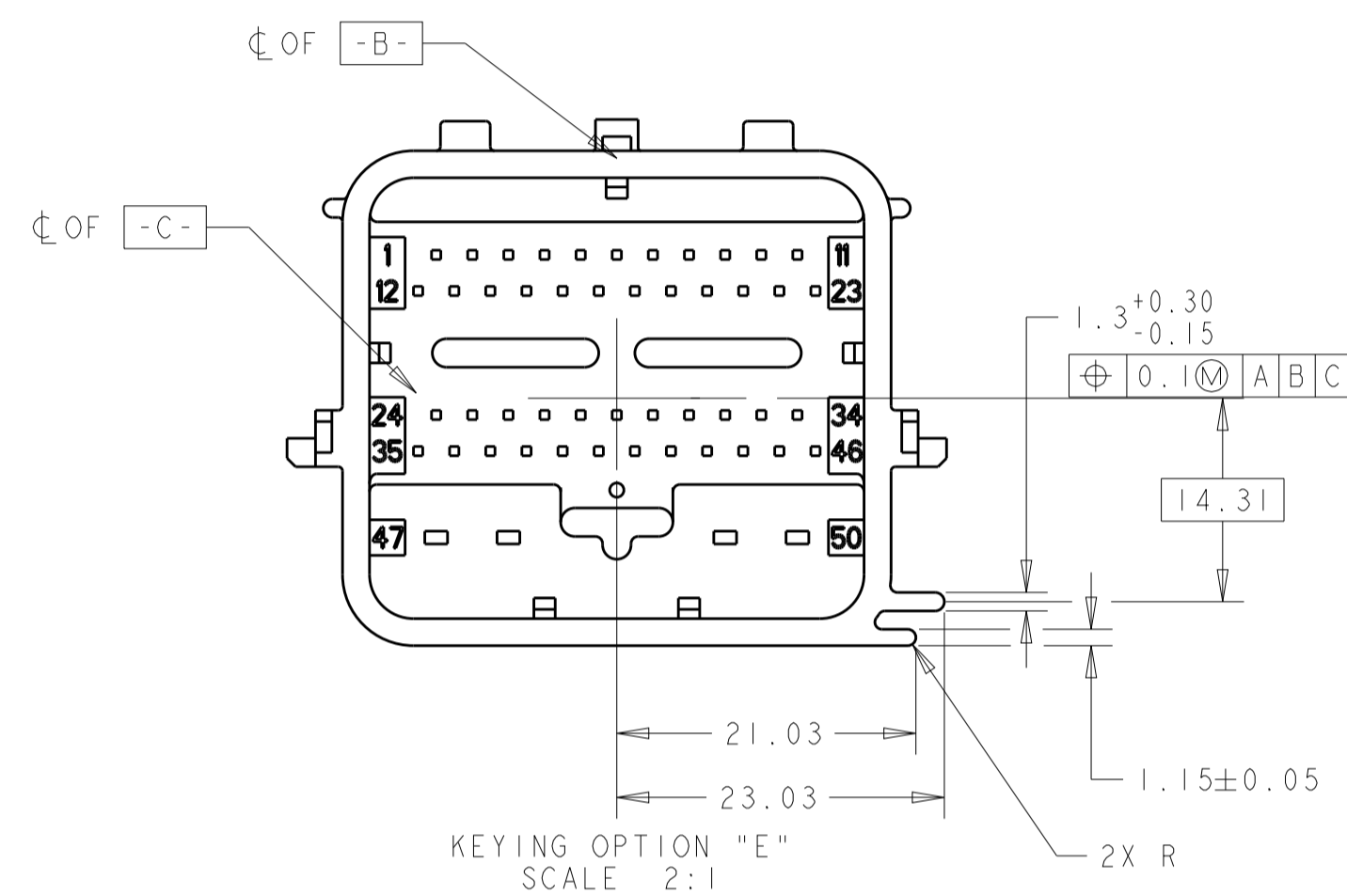
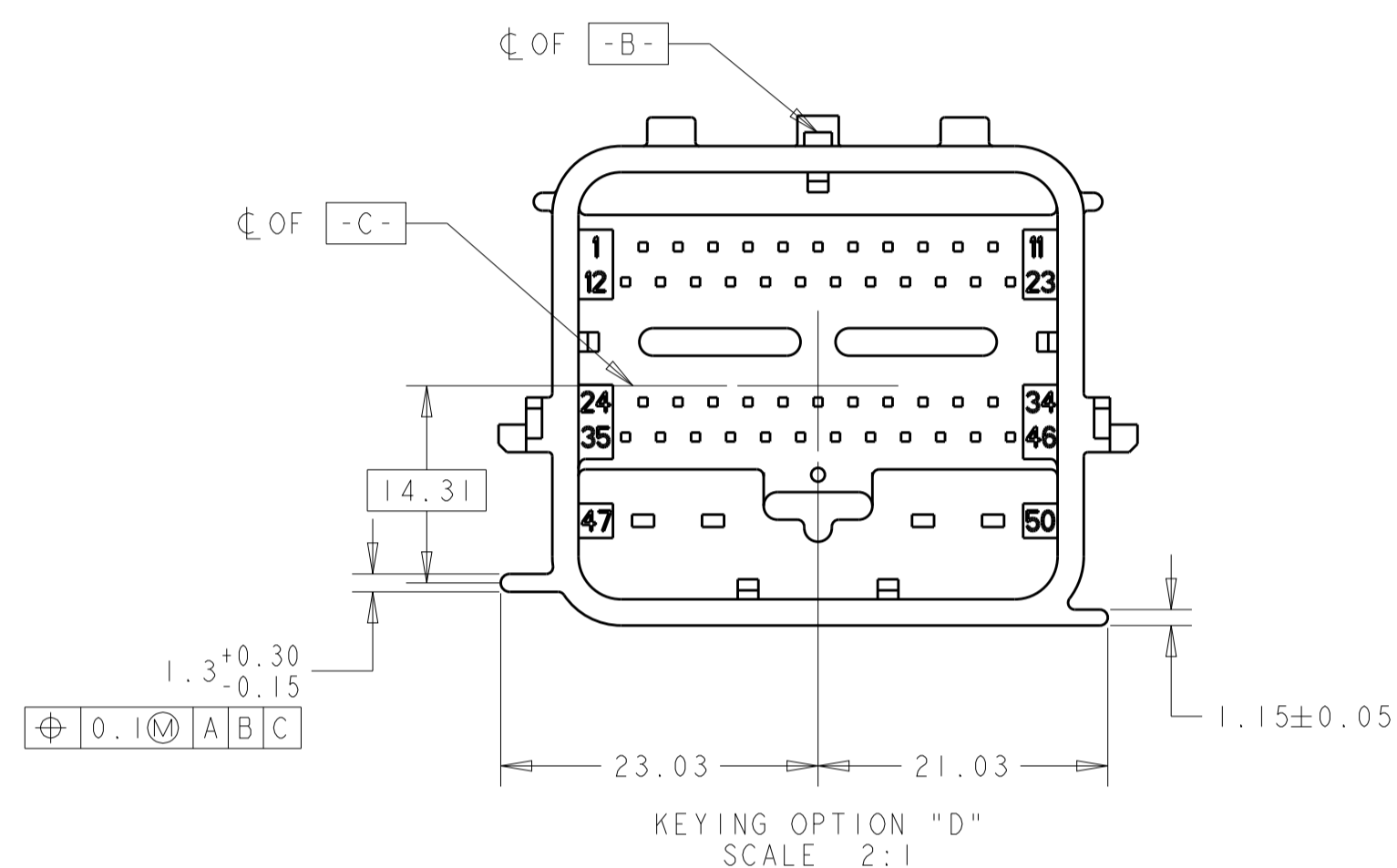
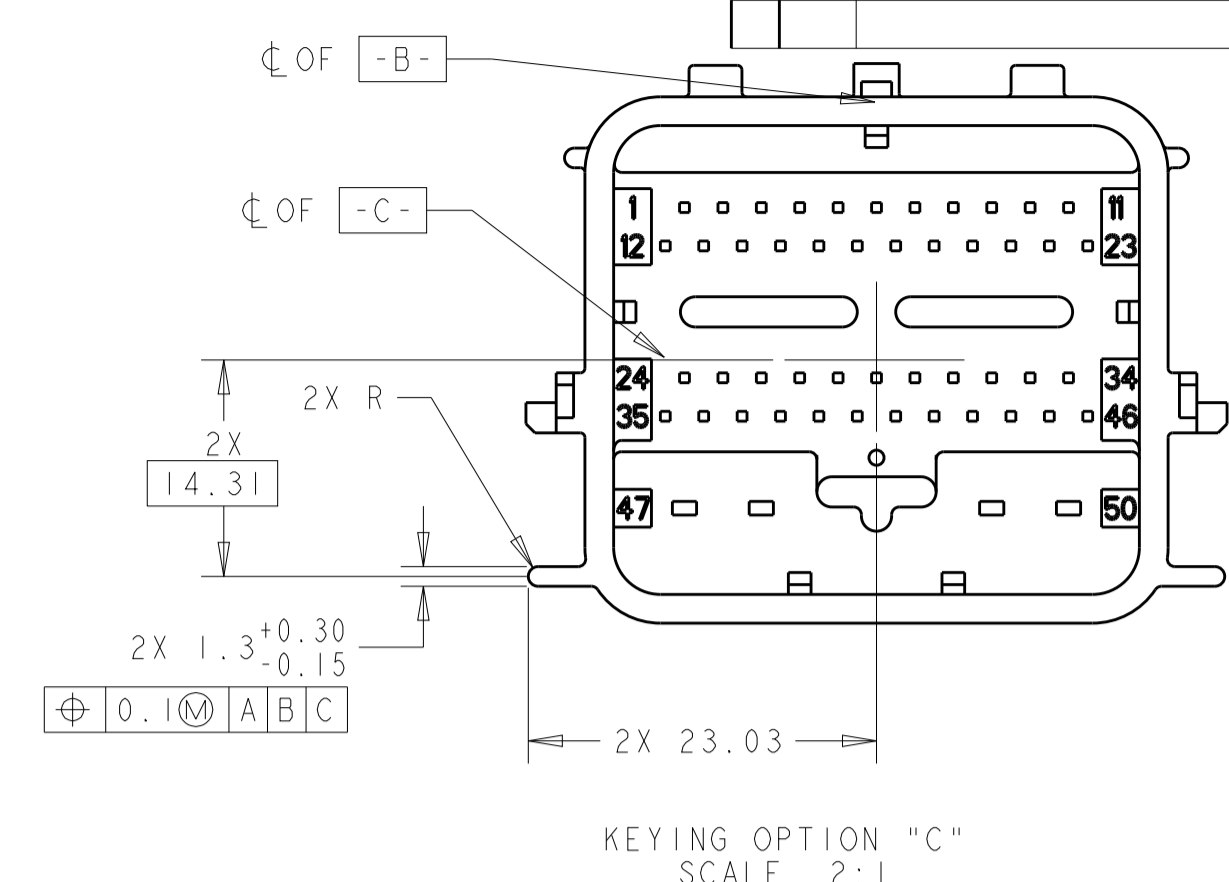
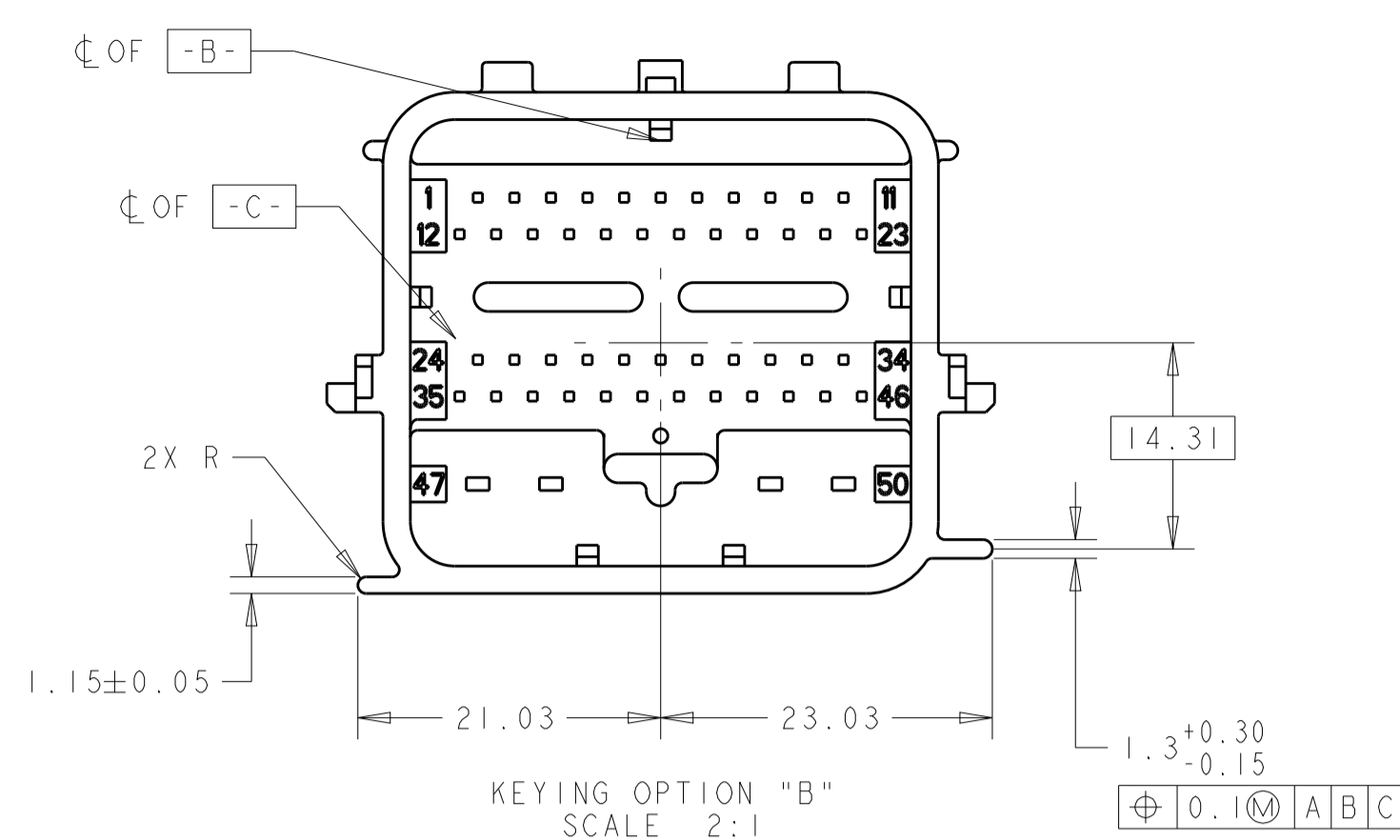
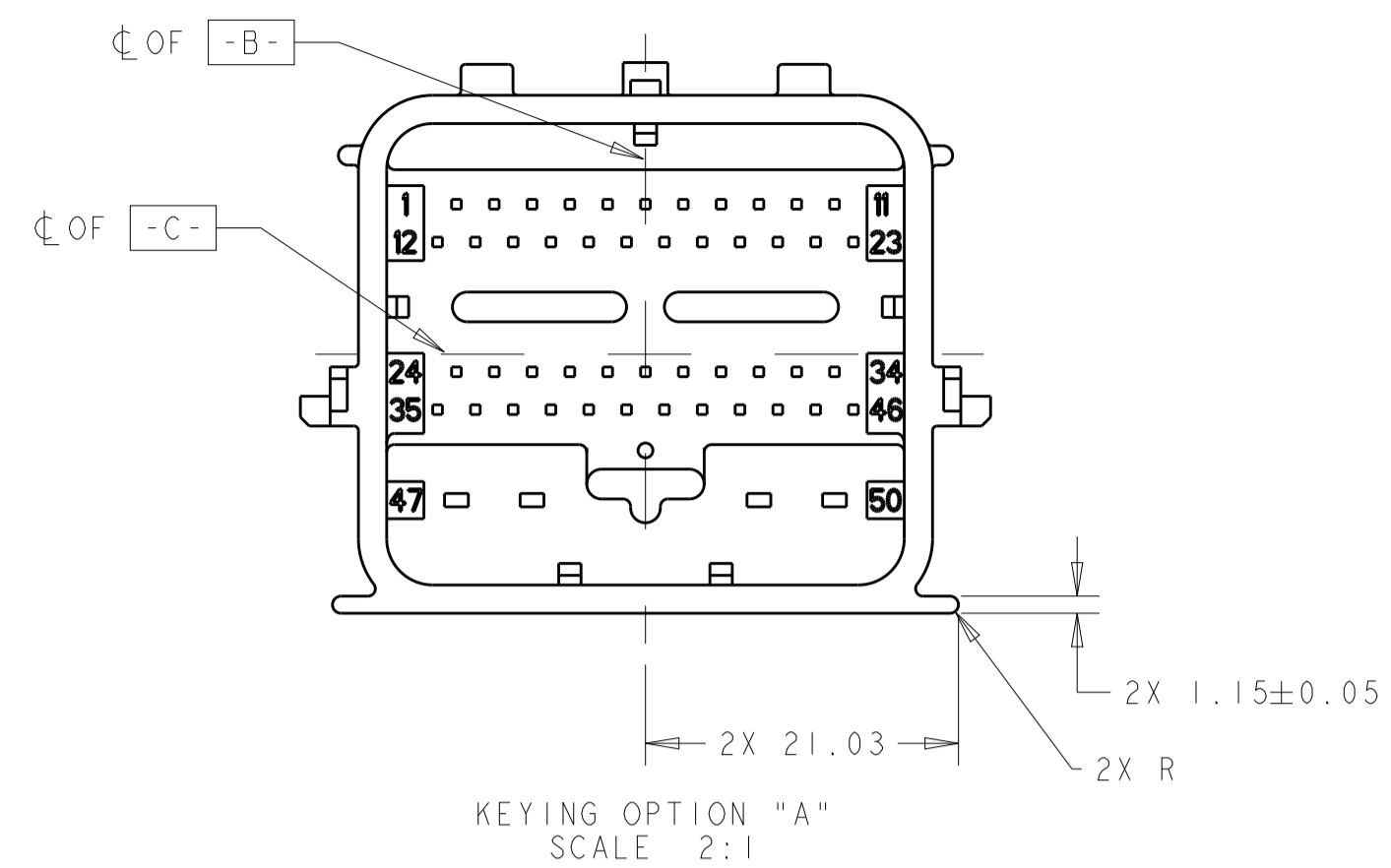






# HEADER INTERFACE KEYING OPTIONS

REVISIONS				
P.	LTN.	DESCRIPTION	DATE	OWN. / APVD.
-	-	SEE SHEET 1	-	-



THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN. R. VESTAL 15APR2005	TE Connectivity
DIMENSIONS: mm		CHK. T. VALASEK 15APR2005	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD. T. VALASEK 15APR2005	NAME 50-WAY HARNESS ASSEMBLY, PCM
0 PLC ±	1 PLC ±0.3	PRODUCT SPEC	SIZE CAGE CODE DRAWING NO
2 PLC ±0.10	3 PLC ±	APPLICATION SPEC	RESTRICTED TO
4 PLC ±	ANGLES ±*	WEIGHT	A 100779 C=1438129
MATERIAL	FINISH	CUSTOMER DRAWING	SCALE 1:1 SHEET 10 OF 10 REV F 40