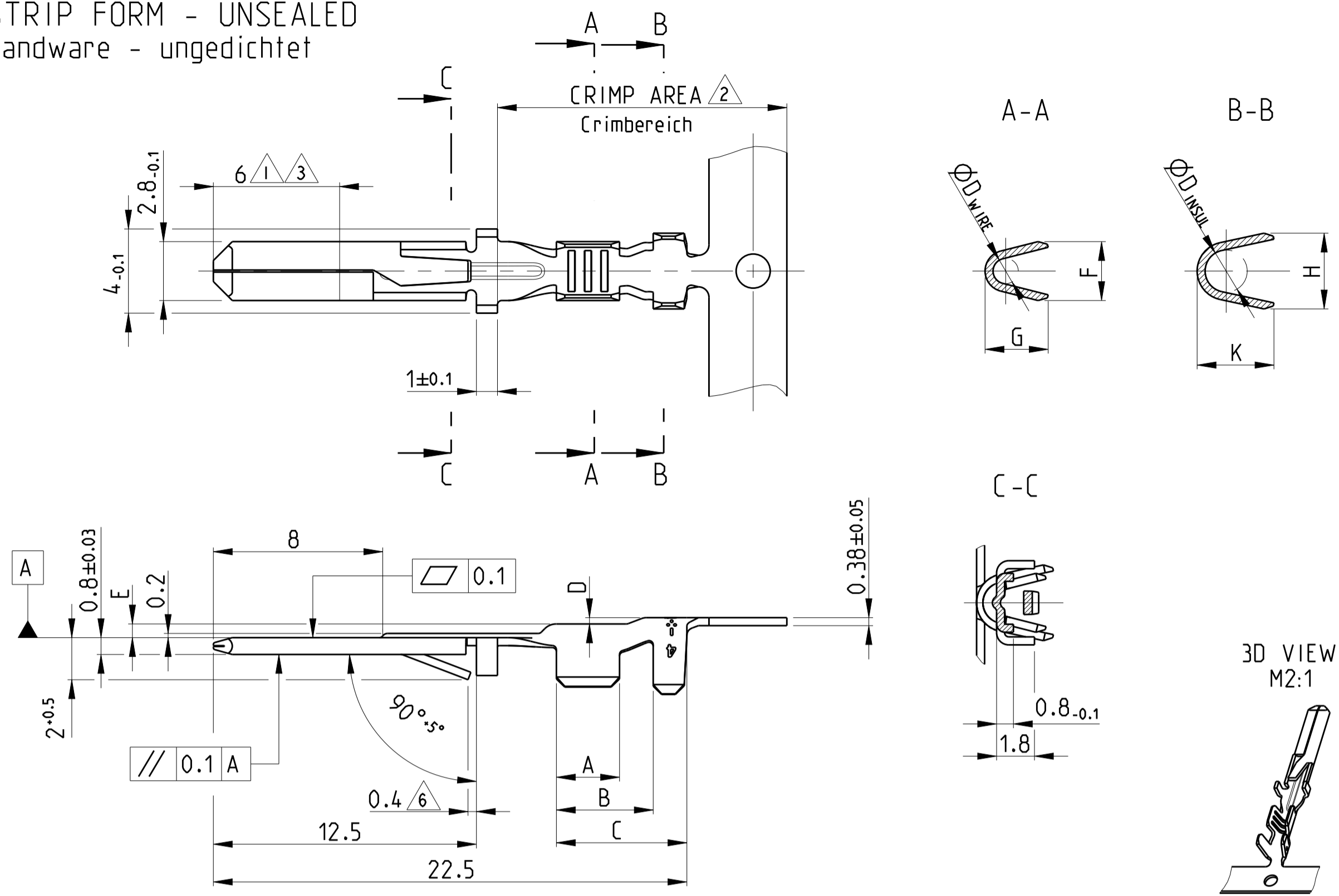
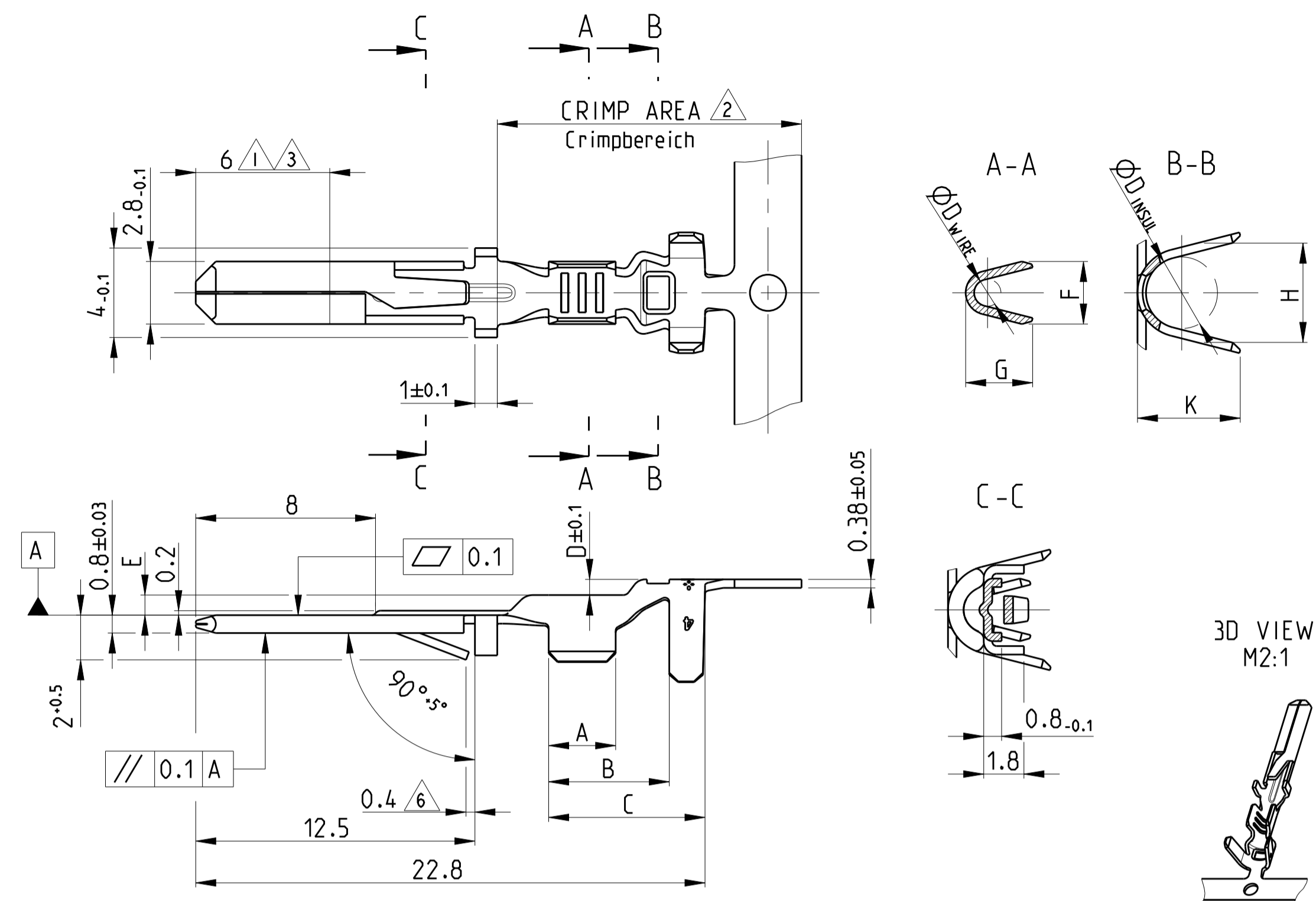


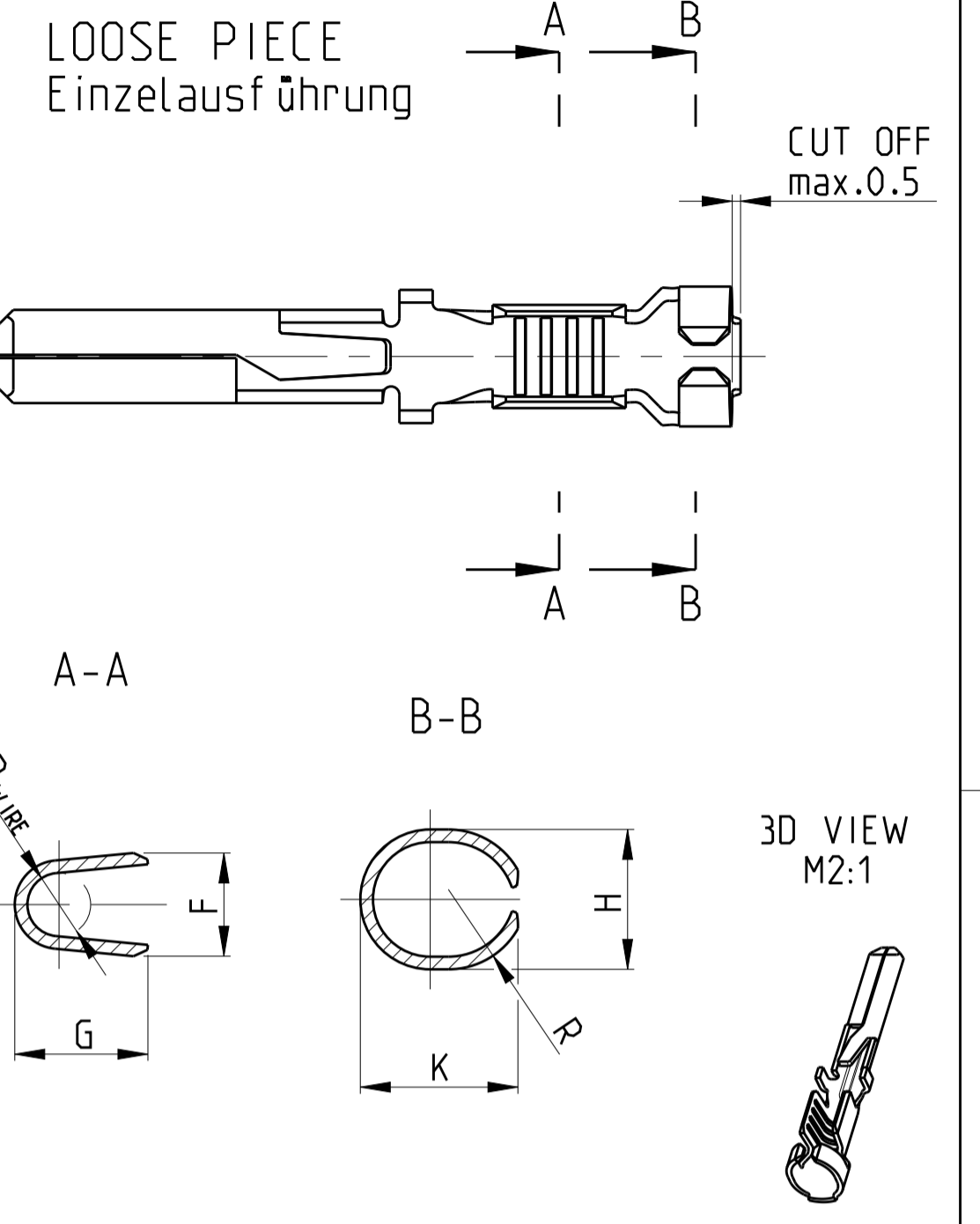
STRIP FORM - UNSEALED  
Bandware - ungedichtet



STRIP FORM - SINGLE WIRE SEAL  
Bandware - Einzel-Dichtung System



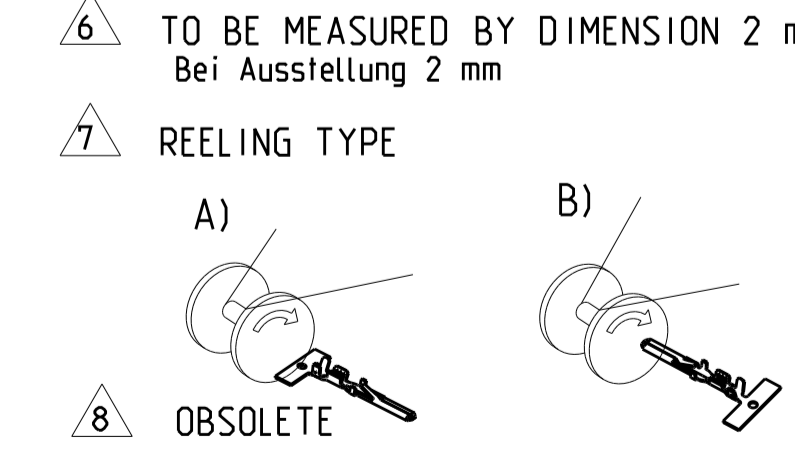
REVISIONS					
P.	LTR.	DESCRIPTION	DATE	BY	APPV.
A2		REVISED PER ECR-19-019293	07FEB2020	BH	E.W.
A3		REVISED PER ECR-20-004995	17APR2020	MK	E.W.
A4		REVISED PER ECR-20-006366	7MAY2020	MK	E.W.
A5		REVISED PER ECR-20-006505	21MAY2020	MK	EW



HAND TOOL Handzage	APPLICATOR Anschlag-WKZ	K	H	R	G	F	D <sub>WIRE</sub>	K	H	D <sub>INSUL</sub>	G	F	D <sub>WIRE</sub>	E	D	C	B	A	REELING	INSULATION RANGE Isolations- durchmesser	WIRE RANGE DGB [mm]	FINISH Oberfläche	MATERIAL	TYCO ORDER No. LOOSE PIECE Einzelzuführung	REV	TYCO ORDER No. STRIP FORM Bandware	SINGLE WIRE SEAL/ Einzel-Dichtung		UNSEALED / ungedichtet	
																											Ø	FLR	Ø	FLR
N/A	N/A	4.3	4.8	2.8	4.0	3.1	1.7	4.6	5.6	3.6	4.0	3.8	1.7	0.85	0.95	7.5	5.9	3.5	B	Ø3.4	1.0 - 2.5	PRETINNED min.1µm	CuSn4	8 0-965975-5	J	8 0-929949-5				
N/A	N/A	4.3	4.8	2.8	4.0	3.1	1.7	4.6	5.6	3.6	4.0	3.8	1.7	0.85	0.95	7.5	5.9	3.5	B	Ø3.4	1.0 - 2.5	SEL. GOLD PLATED 1/2	CuZn30	8 0-965975-4	J	8 0-929949-4				
N/A	N/A	4.3	4.8	2.8	4.0	3.1	1.7	4.6	5.6	3.6	4.0	3.8	1.7	0.85	0.95	7.5	5.9	3.5	B	Ø3.4	1.0 - 2.5	PLAIN	CuZn30	8 0-965975-3	J	8 0-929949-3				
N/A	N/A	4.3	4.8	2.8	4.0	3.1	1.7	4.6	5.6	3.6	4.0	3.8	1.7	0.85	0.95	7.5	5.9	3.5	B	Ø3.4	1.0 - 2.5	PRETINNED min.1µm	CuZn30	8 0-965975-2	J	8 0-929949-2				
N/A	N/A	4.3	4.8	2.8	4.0	3.1	1.7	4.6	5.6	3.6	4.0	3.8	1.7	0.85	0.95	7.5	5.9	3.5	B	Ø3.4	1.0 - 2.5	SEL. SILVER PLATED 3	CuZn30	8 0-965975-1	J	8 0-929949-1				
2-1579001-1 WITH DIE SET: mit Matrize: 1579001-2	N/A	2.5	2.5	1.4	2.2	2.0	0.8	2.8	2.8	1.4	2.2	2.2	0.8	0.65	0.2	5.7	4.1	2.5	B	Ø1.15 - 1.6	0.2 - 0.5	PRETINNED min.1µm	CuSn4	8 0-963962-5	D	8 0-963961-5				
539635-1 WITH DIE SET: mit Matrize: 539743-2	878416-0	3.7	3.1	1.8	3.0	2.2	1.2	4.1	3.9	1.8	3.0	2.8	1.2	0.65	0.2	6.2	4.6	3.0	B	Ø1.4 - 2.3	0.5 - 1.0	SEL. GOLD PLATED 1/2	CuZn30	8 0-963962-4	D	8 0-963961-4				
169400 WITH DIE SET: mit Matrize: 734262 - 0	878402-0	4.4	3.8	2.3	4.0	3.1	1.8	4.9	4.7	2.6	4.0	3.8	1.8	1.15	0.3	7.2	5.6	4.0	B	Ø1.8 - 2.9	1.0 - 2.5	PLAIN	CuZn30	8 0-963962-3	D	8 0-963961-3				
N/A	878227-0	4.8	4.2	2.4	4.0	3.1	1.9	5.3	4.8	3.1	4.0	3.8	1.9	1.15	0.4	7.2	5.6	4.0	B	Ø2.3 - 3.5 RB-Leitung	1.5 - 3	PRETINNED min.1µm	CuZn30	8 0-963962-2	D	8 0-963961-2				
N/A	N/A	3.3	3.1	1.8	3.0	2.2	1.2	3.65	3.6	2.0	3.0	2.8	1.2	0.65	0.3	6.2	4.6	3.0	B	Ø1.6 - 2.2 RB-Leitung	0.5 - 1.0	SEL. SILVER PLATED 3	CuZn30	8 0-963962-1	D	8 0-963961-1				
N/A	N/A	3.3	3.1	1.8	3.0	2.2	1.2	3.65	3.6	2.0	3.0	2.8	1.2	0.65	0.3	6.2	4.6	3.0	B	Ø1.6 - 2.2 RB-Leitung	0.5 - 1.0	PRETINNED min.1µm	CuSn4	8 0-928931-5	P	0-928930-5				
N/A	N/A	3.3	3.1	1.8	3.0	2.2	1.2	3.65	3.6	2.0	3.0	2.8	1.2	0.65	0.3	6.2	4.6	3.0	B	Ø1.6 - 2.2 RB-Leitung	0.5 - 1.0	SEL. GOLD PLATED 1/2	CuZn30	8 0-928931-4	P	0-928930-4				
N/A	N/A	3.3	3.1	1.8	3.0	2.2	1.2	3.65	3.6	2.0	3.0	2.8	1.2	0.65	0.3	6.2	4.6	3.0	B	Ø1.6 - 2.2 RB-Leitung	0.5 - 1.0	PLAIN	CuZn30	8 0-928931-3	P	0-928930-3				
N/A	N/A	3.3	3.1	1.8	3.0	2.2	1.2	3.65	3.6	2.0	3.0	2.8	1.2	0.65	0.3	6.2	4.6	3.0	B	Ø1.6 - 2.2 RB-Leitung	0.5 - 1.0	PRETINNED min.1µm	CuZn30	8 0-928931-2	P	0-928930-2				
N/A	N/A	3.3	3.1	1.8	3.0	2.2	1.2	3.65	3.6	2.0	3.0	2.8	1.2	0.65	0.3	6.2	4.6	3.0	B	Ø1.6 - 2.2 RB-Leitung	0.5 - 1.0	SEL. SILVER PLATED 3	CuZn30	8 0-928931-1	P	0-928930-1				
N/A	N/A	3.3	3.1	1.8	3.0	2.2	1.2	3.65	3.6	2.0	3.0	2.8	1.2	0.65	0.3	6.2	4.6	3.0	B	Ø1.6 - 2.2 RB-Leitung	0.5 - 1.0	PRETINNED min.1µm	CuSn4	8 0-928794-5	R	0-928781-5				
N/A	N/A	3.3	3.1	1.8	3.0	2.2	1.2	3.65	3.6	2.0	3.0	2.8	1.2	0.65	0.3	6.2	4.6	3.0	B	Ø1.6 - 2.2 RB-Leitung	0.5 - 1.0	SEL. GOLD PLATED 1/2	CuZn30	8 0-928794-4	R	8 0-928781-4				
N/A	N/A	3.3	3.1	1.8	3.0	2.2	1.2	3.65	3.6	2.0	3.0	2.8	1.2	0.65	0.3	6.2	4.6	3.0	B	Ø1.6 - 2.2 RB-Leitung	0.5 - 1.0	PLAIN	CuZn30	8 0-928794-3	R	8 0-928781-3				
N/A	N/A	3.3	3.1	1.8	3.0	2.2	1.2	3.65	3.6	2.0	3.0	2.8	1.2	0.65	0.3	6.2	4.6	3.0	B	Ø1.6 - 2.2 RB-Leitung	0.5 - 1.0	PRETINNED min.1µm	CuZn30	8 0-928794-2	R	0-928781-2				
N/A	N/A	3.3	3.1	1.8	3.0	2.2	1.2	3.65	3.6	2.0	3.0	2.8	1.2	0.65	0.3	6.2	4.6	3.0	B	Ø1.6 - 2.2 RB-Leitung	0.5 - 1.0	SEL. SILVER PLATED 3	CuZn30	8 0-928794-1	R	8 0-928781-1				
N/A	N/A	3.3	3.1	1.8	3.0	2.2	1.2	3.65	3.6	2.0	3.0	2.8	1.2	0.65	0.3	6.2	4.6	3.0	B	Ø1.6 - 2.2 RB-Leitung	0.5 - 1.0	PRETINNED min.1µm	CuSn4	8 0-928924-5	R	8 0-927893-5				
N/A	N/A	3.3	3.1	1.8	3.0	2.2	1.2	3.65	3.6	2.0	3.0	2.8	1.2	0.65	0.3	6.2	4.6	3.0	B	Ø1.6 - 2.2 RB-Leitung	0.5 - 1.0	SEL. SILVER PLATED 3	CuSn4	8 0-928924-4	R	8 0-927893-4				
N/A	N/A	3.3	3.1	1.8	3.0	2.2	1.2	3.65	3.6	2.0	3.0	2.8	1.2	0.65	0.3	6.2	4.6	3.0	B	Ø1.6 - 2.2 RB-Leitung	0.5 - 1.0	PLAIN	CuSn4	8 0-928924-3	R	8 0-927893-3				
N/A	N/A	3.3	3.1	1.8	3.0	2.2	1.2	3.65	3.6	2.0	3.0	2.8	1.2	0.65	0.3	6.2	4.6	3.0	B	Ø1.6 - 2.2 RB-Leitung	0.5 - 1.0	SEL. GOLD PLATED 1/2	CuSn4	8 0-928924-2	R	8 0-927893-2				
N/A	N/A	3.3	3.1	1.8	3.0	2.2	1.2	3.65	3.6	2.0	3.0	2.8	1.2	0.65	0.3	6.2	4.6	3.0	B	Ø1.6 - 2.2 RB-Leitung	0.5 - 1.0	PRETINNED min.1µm	CuZn30	8 0-928924-1	R	8 0-927893-1				
N/A	N/A	3.3	3.1	1.8	3.0	2.2	1.2	3.65	3.6	2.0	3.0	2.8	1.2	0.65	0.3	6.2	4.6	3.0	B	Ø1.6 - 2.2 RB-Leitung	0.5 - 1.0	SEL. SILVER PLATED 3	CuSn4	8 0-928923-5	S	0-927892-5				
N/A	N/A	3.3	3.1	1.8	3.0	2.2	1.2	3.65	3.6	2.0	3.0	2.8	1.2	0.65	0.3	6.2	4.6	3.0	B	Ø1.6 - 2.2 RB-Leitung	0.5 - 1.0	PRETINNED min.1µm	CuSn4	8 0-928923-4	S	8 0-927892-4				
N/A	N/A	3.3	3.1	1.8	3.0	2.2	1.2	3.65	3.6	2.0	3.0	2.8	1.2	0.65	0.3	6.2	4.6	3.0	B	Ø1.6 - 2.2 RB-Leitung	0.5 - 1.0	PLAIN	CuSn4	8 0-928923-3	S	8 0-927892-3				
N/A	N/A	3.3	3.1	1.8	3.0	2.2	1.2	3.65	3.6	2.0	3.0	2.8	1.2	0.65	0.3	6.2	4.6	3.0	B	Ø1.6 - 2.2 RB-Leitung	0.5 - 1.0	SEL. GOLD PLATED 1/2	CuSn4	8 0-928923-2	S	8 0-927892-2				
N/A	N/A	3.3	3.1	1.8	3.0	2.2	1.2	3.65	3.6	2.0	3.0	2.8	1.2	0.65	0.3	6.2	4.6	3.0	B	Ø1.6 - 2.2 RB-Leitung	0.5 - 1.0	PRETINNED min.1µm	CuZn30	8 0-928923-1	S	0-927892-1				

NOTES:  
Bemerkungen

- 1 CONTACT AREA min.0.75 µm Au OVER min.1.25 µm Ni  
Kontaktbereich min.0.75 µm Au über min.1.25 µm Ni
- 2 CRIMP AREA 1-2 µm Sn OVER min.0.05 µm Ni  
Crimpbereich 1-2 µm Sn über min.0.05 µm Ni
- 3 Min.3 µm Ag IN LOCALIZED AREA. FLASH Ag ON REMAINDER.  
BOTH OVER min.1.25 µm Ni  
Min.3 µm Ag im lokalisierte Bereich. Rest flashversilbert, beide über min.1.25 µm Ni
- 4 ALL VERSIONS SPLICE FREE EXCEPT OF 5  
Alle Versionen Splice-free außer 5
- 5 SPLICE ACCORDING TO TYCO-SPEC. 118-10107 SPLICE ADDITIONAL MARK  
WITH RED SPLICE-STICKER ON THE INTERLEAVING PAPER AND ON THE REEL  
Splice nach Tyco-Spec. 118-10107 zusätzlich Splice mit rotem Splice-Aufkleber  
auf dem Zwischenlagenpapier und auf dem Reel kennzeichnen
- 6 TO BE MEASURED BY DIMENSION 2 mm  
Bei Ausstellung 2 mm
- 7 REELING TYPE
- 8 OBSOLETE



THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN T. Konecny	21AUG2006		TE Connectivity
DIMENSIONS: mm		CHK P.Hasek	60CT2006		NAME PRODUCT GROUP DRAWING FOR 2.8 mm FASTIN-FASTON 19B
TOLERANCES UNLESS OTHERWISE SPECIFIED: ISO 2768 -H E		APVD D.Vlcek	90CT2006	SIZE 116-18014	CAGE CODE 116-18014
0 PLC ±0.2 1 PLC ±0.2 2 PLC ±0.2 3 PLC ±0.2 4 PLC ±0.2 ANGLES ±1.5°		PRODUCT SPEC 108-18299	APPLICATION SPEC	SCALE 5:1	SHEET 1 OF 1
MATERIAL see table siehe Tabelle		REV	TYCO ORDER No. STRIP FORM Bandware	DRAWING NO. 116-18014	REV A5
CUSTOMER DRAWING		SCALE 5:1		SHEET 1 OF 1	