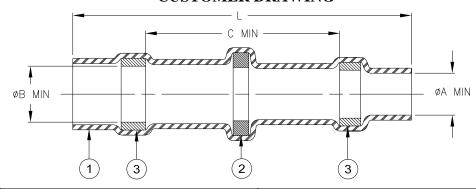
CUSTOMER DRAWING



Product Name		Product D	Cable Dimensions								
	L±1.75 øA		øΒ	C	D	øΕ	øF	øG	J±0.75	Qty: Item 2	
	[L±0.070]	min	min	min	max	min	min	max	[J±0.030]	Item 2	
ST58-1-00	16.50	1.90	2.65	8.25	2.65	0.90	0.50	1.90	7.50	1	
	[0.650]	[0.075]	[0.105]	[0.325]	[0.105]	[0.035]	[0.020]	[0.075]	[0.295]		
ST58-2-00	16.50	2.65	3.68	8.25	3.68	1.40	0.72	2.65	7.50	1	
	[0.650]	[0.105]	[0.145]	[0.325]	[0.145] [0.055] [0.0		[0.030]	[0.105]	[0.295]	1	
ST58-3-00	16.50	4.30	5.08	8.25	5.08	2.15	1.25	4.30	7.50	1	
	[0.650]	[0.170]	[0.200]	[0.325]	[0.200]	[0.085]	[0.050]	[0.170]	[0.295]		
ST58-4-00	19.10	5.95	6.45	8.25	6.45	3.30	1.80	5.95	7.50	1	
	[0.750]	[0.235]	[0.255]	[0.325]	[0.255]	[0.130]	[0.070]	[0.235]	[0.295]	1	
ST58-5-00	19.10	7.00	7.60	8.25	7.60	4.30	2.50	7.00	7.50	1	
	[0.750]	[0.275]	[0.300]	[0.325]	[0.300]	[0.170]	[0.100]	[0.275]	[0.295]	1	
ST58-7-00	27.90	10.80	11.65	13.35	11.65	5.70	4.30	10.80	9.50	2	
	[1.098]	[0.425]	[0.459]	[0.526]	[0.459]	[0.224]	[0.169]	[0.425]	[0.375]		
ST58-8-00	27.90	13.35	13.84	13.35	13.84	8.90	6.35	13.35	9.50	3	
	[1.098]	[0.526]	526] [0.545] [0		[0.545]	[0.350]	[0.250]	[0.526]	[0.375]	3	

MATERIALS

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
- 2. SOLDER PREFORM WITH FLUX. Qty: see table

SOLDER: TYPE Sn42Bi58 per ANSI / J-STD-006.

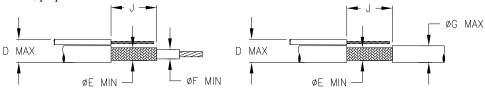
FLUX: TYPE ROL1 per ANSI / J-STD-004.

3. MELTABLE RINGS: Stabilized thermoplastic. Color: size 1 to 5 = blue, size 7 & 8 = one blue and one clear.

APPLICATION

- 1. These parts are designed to provide an environment protected shield terminations on cables, rated for 105°C minimum, meeting the dimensional criteria listed, having tin or silver-plated shields.
- 2. When installed per Tyco Electronics / Raychem process standard RCPS-100-70, assemblies will meet requirements of Tyco Electronics / Raychem Specification RT-1404.
- 3. Temperature range: -55° C to $+125^{\circ}$ C.

For best results, prepare the cable as shown:



=	TE 18	Connectivity		Raychem Devices		_{LE:} SOLDERSLEEV OW TEMPERA		·		
Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets]						DOCUMENT NO.: ST58-X-00				
TOLERANCES:	ANGLES: N/A	3								
0.00 N/A 0.0 N/A 0 N/A	ROUGHNESS IN wall and the suitability of the product for their application.				REV	REV.: DATE: January 18, 2018				
DRAWN BY: M. FORONDA	CAGE COD			ECO NUMBER: ECO-18-0009		SCALE:	SIZE:	SHEET: 1 of 1		