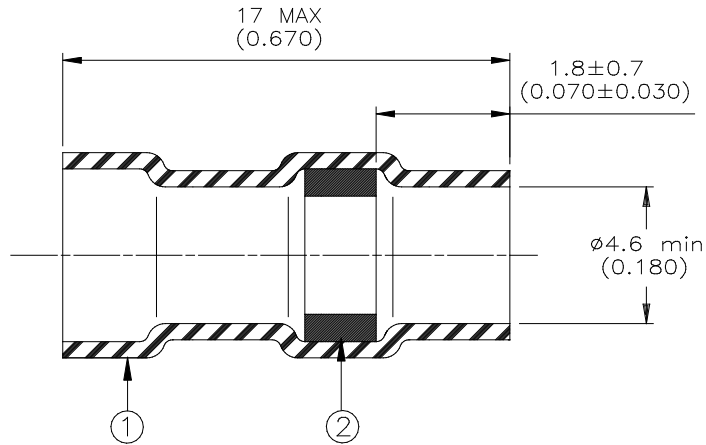


CUSTOMER DRAWING



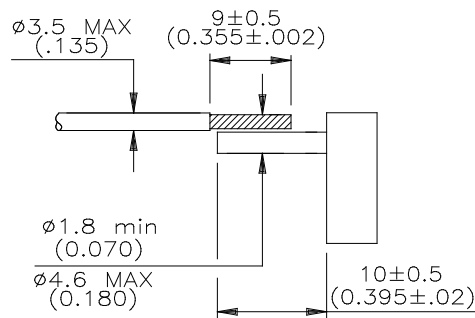
MATERIALS

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
- 2. SOLDER PREFORM WITH FLUX:
 - SOLDER: TYPE Sn63 per ANSI-J-STD-006.
 - FLUX: TYPE ROL0 per ANSI-J-STD-004.

APPLICATION

- 1. These controlled soldering devices are designed for termination of a wire to the lead of an electrical component or to the terminal of a connector.
- 2 Temperature range: -55°C to +150°C.

For best results, prepare the wire as shown:



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| | | | | | |
|--|--|---|----------------|---|---------------------------|
| | | Raychem THERMOFIT DEVICES | | TITLE: SOLDERSLEEVE WIRE TERMINATOR | |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS. | | | | DOCUMENT NO: D-101-45 | |
| TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A | ANGLES: N/A ROUGHNESS IN MICRON | TE Connectivity reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application. | | Revision: 2 | Issue Date: March 2020 |
| DRAWN BY: M. FORONDA | DATE: 07/24/98 | ECO: ECO-20-003572 | SCALE: None | SIZE: A | SHEET: 1 of 1 |