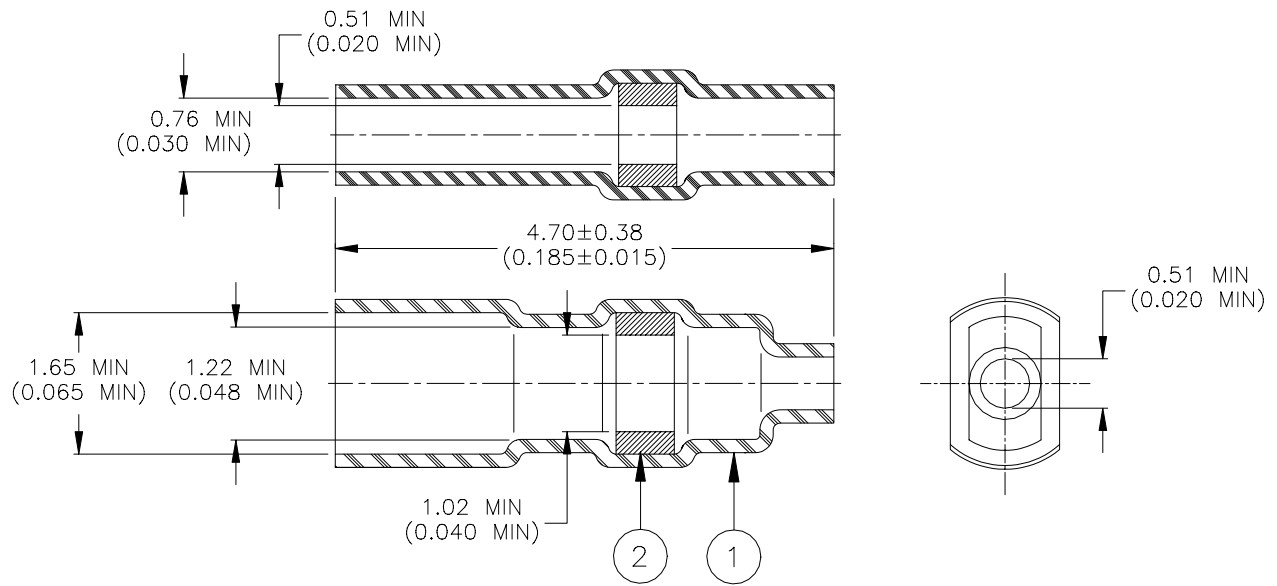


## SPECIFICATION CONTROL DRAWING



### MATERIALS

1. INSULATION SLEEVE: Heat shrinkable, transparent blue, radiation cross-linked polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
  - SOLDER: TYPE Sn63 per ANSI J-STD-006.
  - FLUX: TYPE ROL1 per ANSI J-STD-004.

### APPLICATION

1. This drawing forms part of Raychem Specification Control Drawing D-713-00.
2. Sleeve will recover to 0.61 (0.024) max. I.D.
3. Wire is to be stripped  $2.54 \pm 0.25$  ( $0.100 \pm 0.010$ ).

<b>tyco</b> <i>Electronics</i>	<b>Raychem</b>	Tyco Electronics Corporation 300 Constitutional Drive Menlo Park, CA 94025 USA	TITLE: <b>SOLDERSLEEVE, MICRO-MINIATURE CONNECTOR</b>				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.			DOCUMENT NO.: <b>D-141-13</b>				
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A  ROUGHNESS IN MICRON	Tyco reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.	DATE:  17-July-00	DOC ISSUE:  1			
DRAWN BY: M. FORONDA	CAGE CODE: 06090	REPLACES: N/A	DCR NUMBER: D000394	PROD. REV.: D	SCALE: None	SIZE: A	SHEET: 1 of 1

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