

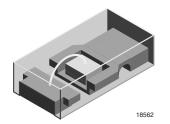
Vishay Semiconductors

RoHS

COMPLIANT

<u>GREEN</u> (5-2008)**

Low Current 0603 SMD LED



DESCRIPTION

The new 0603 LED series have been designed in the smallest SMD package. This innovative 0603 LED technology opens the way to

- smaller products of higher performance
- more design in flexibility
- enhanced applications

The 0603 LED is an obvious solution for small-scale, high power products that are expected to work reliability in an arduous environment.

PRODUCT GROUP AND PACKAGE DATA

- Product group: LED
- Package: SMD 0603
- Product series: low current
- Angle of half intensity: ± 80°

FEATURES

- Smallest SMD package 0603 with exceptional brightness
 1.6 mm x 0.8 mm x 0.6 mm (L x W x H)
- High reliability lead frame based
- Temperature range 40 °C to + 100 °C
- Footprint compatible to 0603 chipled
- Wavelength 633 nm (red), 606 nm (orange), 587 nm (yellow)
- AllnGaP technology
- Compatible to IR reflow soldering
- Viewing angle: extremely wide 160°
- Grouping parameter: luminous intensity, wavelength
- Available in 8 mm tape
- Compliant to RoHS Directive 2002/95/EC and in accordance to WEEE2002/96/EC
- Preconditioning: acc. to JEDEC level 2
- AEC-Q101 qualified

APPLICATIONS

- Backlight keypads
- Navigation systems
- · Cellular phone displays
- · Displays for industrial control systems
- Automotive features
- Miniaturized color effects
- Traffic displays

| PARTS TABLE | | | | |
|---------------|--|--|--|--|
| PART | COLOR, LUMINOUS INTENSITY | | | |
| TLMS1000-GS08 | Red, I _V = 4 mcd (typ.) | | | |
| TLMO1000-GS08 | Soft orange, I _V = 7.5 mcd (typ.) | | | |
| TLMY1000-GS08 | Yellow, I _V = 7.5 mcd (typ.) | | | |

** Please see document "Vishay Material Category Policy": www.vishay.com/doc?99902



| ABSOLUTE MAXIMUM RATINGS ¹⁾ TLMS100., TLMO1000, TLMY1000 | | | | | |
|---|--|-------------------|---------------|------|--|
| PARAMETER | TEST CONDITION | SYMBOL | VALUE | UNIT | |
| Reverse voltage 2) | | V _R | 12 | V | |
| DC Forward current | $T_{amb} \le 95 \ ^{\circ}C$ | ١ _F | 15 | mA | |
| Surge forward current | $t_p \le 10 \ \mu s$ | I _{FSM} | 0.1 | А | |
| Power dissipation | | P _V | 40 | mW | |
| Junction temperature | | Тj | 120 | °C | |
| Operating temperature range | | T _{amb} | - 40 to + 100 | °C | |
| Storage temperature range | | T _{stg} | - 40 to + 100 | °C | |
| Soldering temperature | acc. Vishay spec | T _{sd} | 260 | °C | |
| Thermal resistance junction/ ambient | mounted on PC board (pad size > 5 mm ²) | R _{thJA} | 500 | K/W | |

Note:

⁽¹⁾ $T_{amb} = 25 \text{ °C}$, unless otherwise specified ⁽²⁾ Driving the LED in reverse direction is suitable for short term application

| OPTICAL AND ELECTRICAL CHARACTERISTICS ¹⁾ TLMS1000, RED | | | | | | | |
|--|-------------------------------|----------|----------------|------|------|------|------|
| PARAMETER | TEST CONDITION | PART | SYMBOL | MIN. | TYP. | MAX. | UNIT |
| Luminous intensity | I _F = 2 mA | TLMS1000 | Ι _V | 1.8 | 4 | | mcd |
| Dominant wavelength | I _F = 2 mA | | λ _d | 624 | 628 | 636 | nm |
| Peak wavelength | I _F = 2 mA | | λ _p | | 640 | | nm |
| Angle of half intensity | I _F = 2 mA | | φ | | ± 80 | | deg |
| Forward voltage | I _F = 2 mA | | V _F | | 1.8 | 2.6 | V |
| Reverse voltage | I _R = 10 μA | | V _R | 6 | | | V |
| Junction capacitance | V _R = 0, f = 1 MHz | | Cj | | 15 | | pF |

Note: ¹⁾ $T_{amb} = 25 \text{ °C}$, unless otherwise specified

| OPTICAL AND ELECTRICAL CHARACTERISTICS ¹⁾ TLMO1000, SOFT ORANGE | | | | | | |
|--|-------------------------------|----------------|------|------|------|------|
| PARAMETER | TEST CONDITION | SYMBOL | MIN. | TYP. | MAX. | UNIT |
| Luminous intensity | I _F = 2 mA | Ι _V | 3.55 | 7.5 | | mcd |
| Dominant wavelength | I _F = 2 mA | λ _d | 600 | 605 | 609 | nm |
| Peak wavelength | I _F = 2 mA | λ _p | | 610 | | nm |
| Angle of half intensity | I _F = 2 mA | φ | | ± 80 | | deg |
| Forward voltage | I _F = 2 mA | V _F | | 1.8 | 2.6 | V |
| Reverse voltage | l _R = 10 μA | V _R | 6 | | | V |
| Junction capacitance | V _R = 0, f = 1 MHz | Cj | | 15 | | pF |

Note:

¹⁾ $T_{amb} = 25 \,^{\circ}C$, unless otherwise specified



| OPTICAL AND ELECTRICAL CHARACTERISTICS ¹⁾ TLMY1000, YELLOW | | | | | | |
|---|-------------------------------|----------------|------|------|------|------|
| PARAMETER | TEST CONDITION | SYMBOL | MIN. | TYP. | MAX. | UNIT |
| Luminous intensity | I _F = 2 mA | I _V | 3.55 | 7.5 | | mcd |
| Dominant wavelength | I _F = 2 mA | λ _d | 580 | 588 | 595 | nm |
| Peak wavelength | I _F = 2 mA | λ _p | | 591 | | nm |
| Angle of half intensity | I _F = 2 mA | φ | | ± 80 | | deg |
| Forward voltage | I _F = 2 mA | V _F | | 1.8 | 2.6 | V |
| Reverse voltage | I _R = 10 μA | V _R | 6 | | | V |
| Junction capacitance | V _R = 0, f = 1 MHz | Cj | | 15 | | pF |

Note:

¹⁾ $T_{amb} = 25 \ ^{\circ}C$, unless otherwise specified

COLOR CLASSIFICATION

| DOMINANT WAVELENGTH (nm) | | | | | |
|--------------------------|-------|------|--------|------|--|
| 00010 | | | | | |
| GROUP | YELLO | Ow | ORANGE | | |
| | MIN. | MAX. | MIN. | MAX. | |
| 2 | 580 | 583 | 600 | 603 | |
| 3 | 583 | 586 | 602 | 605 | |
| 4 | 586 | 589 | 604 | 607 | |
| 5 | 589 | 592 | 606 | 609 | |
| 6 | 592 | 595 | | | |

Note:

Wavelengths are tested at a current pulse duration of 25 ms and an accuracy of ± 1 nm

| LUMINOUS INTENSITY CLASSIFICATION | | | | |
|-----------------------------------|--------------------------|-------|--|--|
| GROUP | LUMINOUS INTENSITY (mcd) | | | |
| GROOP | MIN. | MAX. | | |
| G1 | 1.80 | 2.24 | | |
| G2 | 2.24 | 2.80 | | |
| H1 | 2.80 | 3.55 | | |
| H2 | 3.55 | 4.50 | | |
| J1 | 4.50 | 5.60 | | |
| J2 | 5.60 | 7.10 | | |
| K1 | 7.10 | 9.00 | | |
| K2 | 9.00 | 11.20 | | |
| L1 | 11.20 | 14.00 | | |
| L2 | 14.00 | 18.00 | | |

Note:

Luminous intensity is tested at a current pulse duration of 25 ms and an accuracy of \pm 11 %.

The above type numbers represent the order groups which include only a few brightness groups. Only one group will be shipped on each reel (there will be no mixing of two groups on each reel).

In order to ensure availability, single brightness groups will not be orderable.

In a similar manner for colors where wavelength groups are measured and binned, single wavelength groups will be shipped in any one reel. In order to ensure availability, single wavelength groups will not be orderable.



TYPICAL CHARACTERISTICS

 $T_{amb} = 25 \ ^{\circ}C$, unless otherwise specified

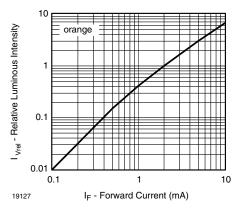


Figure 1. Relative Luminous Intensity vs. Forward Current

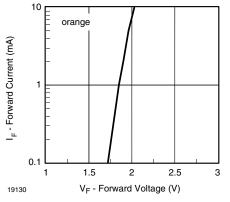


Figure 2. Forward Current vs. Forward Voltage

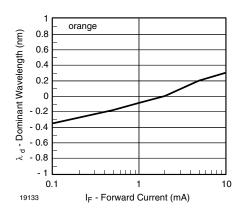
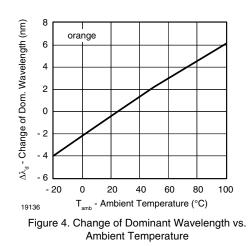


Figure 3. Dominant Wavelength vs. Forward Current



2.4 orange $I_F = 2 \text{ mA}$ Vrel - Relative Luminous Intensity 2.2 2.0 1.8 1.6 1.4 1.2 1.0 0.8 0.6 0.4 0.2 0 20 60 80 100 0 40 20 Tamb - Ambient Temperature (°C) 19139

Figure 5. Relative Luminous Intensity vs. Amb. Temperature

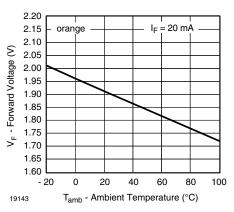


Figure 6. Forward Voltage vs. Ambient Temperature



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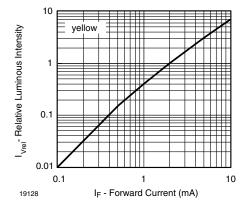


Figure 7. Relative Luminous Intensity vs. Forward Current

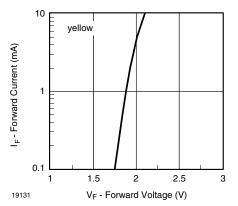


Figure 8. Forward Current vs. Forward Voltage

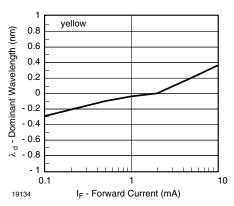


Figure 9. Dominant Wavelength vs. Forward Current

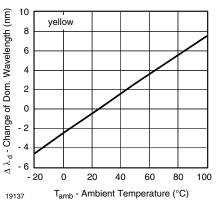


Figure 10. Change of Dominant Wavelength vs. Ambient Temperature

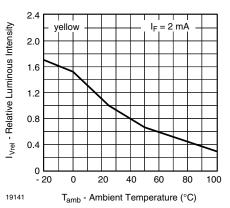
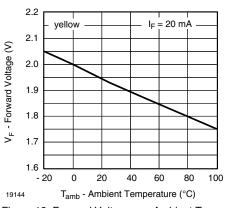
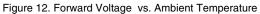


Figure 11. Relative Luminous Intensity vs. Amb. Temperature





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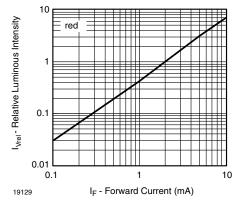


Figure 13. Relative Luminous Intensity vs. Forward Current

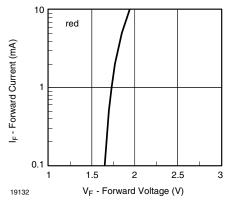


Figure 14. Forward Current vs. Forward Voltage

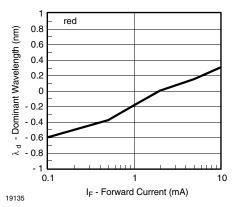


Figure 15. Dominant Wavelength vs. Forward Current

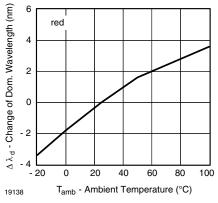


Figure 16. Change of Dominant Wavelength vs. Ambient Temperature

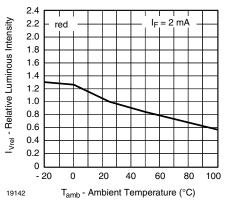


Figure 17. Relative Luminous Intensity vs. Amb. Temperature

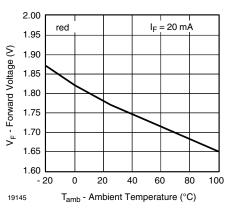
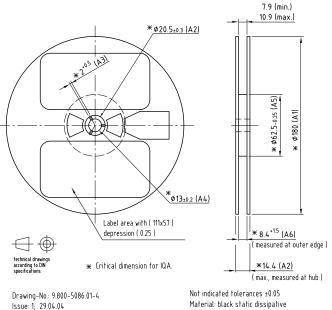


Figure 18. Forward Voltage vs. Ambient Temperature



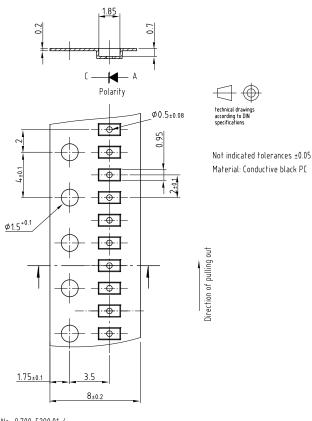
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REEL DIMENSIONS in millimeters



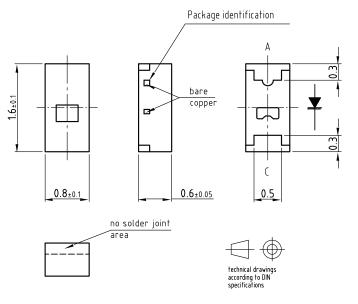
19043

TAPE DIMENSIONS in millimeters



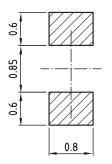
Drawing-No.: 9.700-5290.01-4 Issue: 2; 10.07.06 19044





Not indicated tolerances ±0.1

Recommended solder pad



Drawing-No.: 6.541-5056.01-4 Issue: 2; 04.05.05

SOLDERING PROFILE

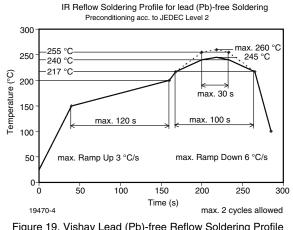


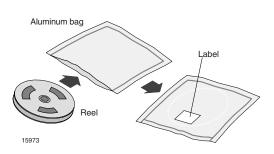
Figure 19. Vishay Lead (Pb)-free Reflow Soldering Profile (acc. to J-STD-020C) **VISHAY**



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DRY PACKING

The reel is packed in an anti-humidity bag to protect the devices from absorbing moisture during transportation and storage.



FINAL PACKING

The sealed reel is packed into a cardboard box. A secondary cardboard box is used for shipping purposes.

RECOMMENDED METHOD OF STORAGE

Dry box storage is recommended as soon as the aluminium bag has been opened to prevent moisture absorption. The following conditions should be observed, if dry boxes are not available:

- Storage temperature 10 °C to 30 °C
- Storage humidity \leq 60 % RH max.

After more than 1 year under these conditions moisture content will be too high for reflow soldering.

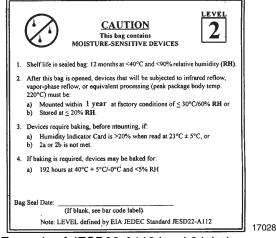
In case of moisture absorption, the devices will recover to the former condition by drying under the following condition:

192 h at 40 °C + 5 °C/- 0 °C and < 5 % RH (dry air/nitrogen) or

96 h at 60 °C + 5 °C and < 5 % RH for all device containers or

24 h at 100 °C + 5 °C not suitable for reel or tubes.

An EIA JEDEC standard JESD22-A112 level 2 label is included on all dry bags.



Example of JESD22-A112 level 2 label

ESD PRECAUTION

Proper storage and handling procedures should be followed to prevent ESD damage to the devices especially when they are removed from the antistatic shielding bag. Electro-static sensitive devices warning labels are on the packaging.

VISHAY SEMICONDUCTORS STANDARD BAR CODE LABELS

The Vishay Semiconductors standard bar code labels are printed at final packing areas. The labels are on each packing unit and contain Vishay Semiconductors specific data.



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