

DO NOT SCALE FROM THIS PRINT

BOARD STACK HEIGHT  
SEE TABLE 1

KIT OPTION  
-N: NO HARDWARE  
(STANDOFF ONLY; SEE TABLE 2, SHT 2)  
(LEAVE BLANK FOR KIT)

LEAD STYLE  
-01: PRESS-IN  
-02: PRESS-IN WITH NUT

MATERIAL  
-01: 303 STAINLESS STEEL W/ MIL-C-13924  
BLACK OXIDE FINISH

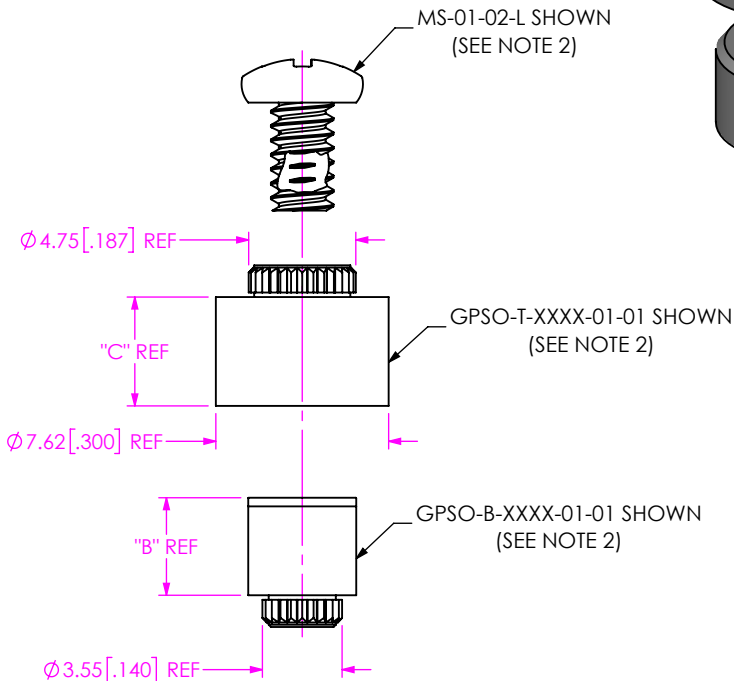
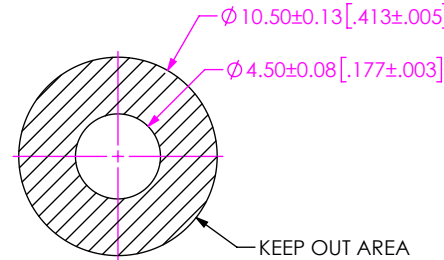
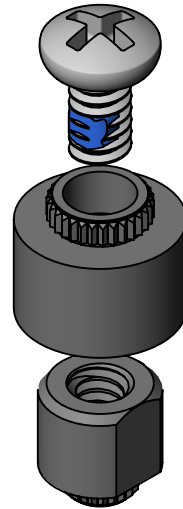
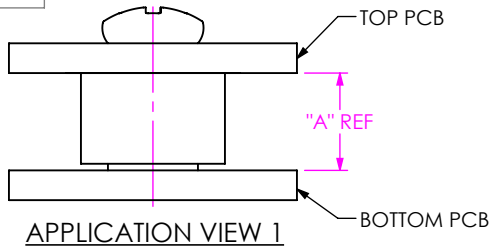
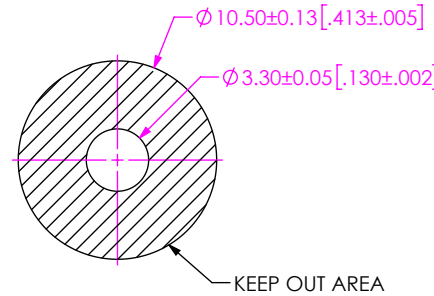


FIG 1  
GPSO-XXXX-01-01 SHOWN

RECOMMENDED BOARD CUTOUT (PRESS-IN) FOR TOP PCB



RECOMMENDED BOARD CUTOUT (PRESS-IN) FOR BOTTOM PCB

TABLE 1

BOARD STACK HEIGHT	"A"	"B"	"C"
-0400	4.00 [.157]	3.15 [.124]	3.65 [.144]
-0500	5.00 [.197]	4.15 [.163]	4.65 [.183]
-0515	5.15 [.203]	4.30 [.169]	4.80 [.189]
-0700	7.00 [.276]	6.15 [.242]	6.65 [.262]
-0715	7.15 [.281]	6.30 [.248]	6.80 [.268]
-0865	8.65 [.341]	7.80 [.307]	8.30 [.327]
-0900	9.00 [.354]	8.15 [.321]	8.65 [.341]
-0915	9.15 [.360]	8.30 [.327]	8.80 [.346]
-1000	10.00 [.394]	9.15 [.360]	9.65 [.380]
-1015	10.15 [.400]	9.30 [.366]	9.80 [.386]
-1115	11.15 [.439]	10.30 [.406]	10.80 [.425]
-1200	12.00 [.472]	11.15 [.439]	11.65 [.459]
-1215	12.15 [.478]	11.30 [.445]	11.80 [.465]
-1315	13.15 [.518]	12.30 [.484]	12.80 [.504]
-1415	14.15 [.557]	13.30 [.524]	13.80 [.543]
-1515	15.15 [.596]	14.30 [.563]	14.80 [.583]
-1524	15.24 [.600]	14.39 [.567]	14.89 [.586]
-1615	16.15 [.636]	15.30 [.602]	15.80 [.622]
* -1715	17.15 [.675]	16.30 [.642]	16.80 [.661]
* -1890	18.90 [.744]	18.05 [.711]	18.55 [.730]
* -1915	19.15 [.754]	18.30 [.720]	18.80 [.740]
* -2015	20.15 [.793]	19.30 [.760]	19.80 [.780]
* -2215	22.15 [.872]	21.30 [.839]	21.80 [.858]
* -2515	25.15 [.990]	24.30 [.957]	24.80 [.976]
* -3015	30.15 [1.187]	29.30 [1.154]	29.80 [1.173]

(\* = NOT TOOLED)

NOTES:

1. STANDOFFS TO BE USED WITH 1.57[.062]MIN THICK BOARDS. THREADED OPTIONS PCB MAX THICKNESS OF 3.16[.124]
2. REFERENCE "KITTING ITEMS IN BAGS" IN THE SAMTEC PACKAGING MANUAL FOR PACKAGING INSTRUCTIONS.
3. STANDOFFS ARE DESIGNED 0.15MM LONGER THAN FULLY MATED CONNECTOR STACK HEIGHT TO ALLOW FOR PROCESSING VARIABLES.
4. TORQUE TO 2.5 - 3.5 IN\*lbs TO SECURE FASTENER IN A STATIC ENVIRONMENT ASSUMING RECOMMENDED BOARD TO BOARD DISTANCES ARE ACHIEVED WITHOUT DAMAGE TO THE PCB, HARDWARE OR OTHER COMPONENTS.
5. THREAD CLASS UNC 2A AND UNC 2B IS RECOMMENDED FOR CUSTOMER SUPPLIED HARDWARE.

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<p>DO NOT SCALE DRAWING SHEET SCALE: 3:1</p> <p>MATERIAL: SEE PART CALL OUT FOR MATERIAL</p>	<p>DESCRIPTION: BOARD TO BOARD GUIDEPOST STANDOFF DWG. NO. GPSO-XXXX-XX-XX-X</p>	
<p>F:\DWG\MISC\Mktg\GPSO-XXXX-XX-XX-X-MKT.SLDDRW</p>		<p>BY: JERRY SU 09/08/2020 SHEET 1 OF 2</p>

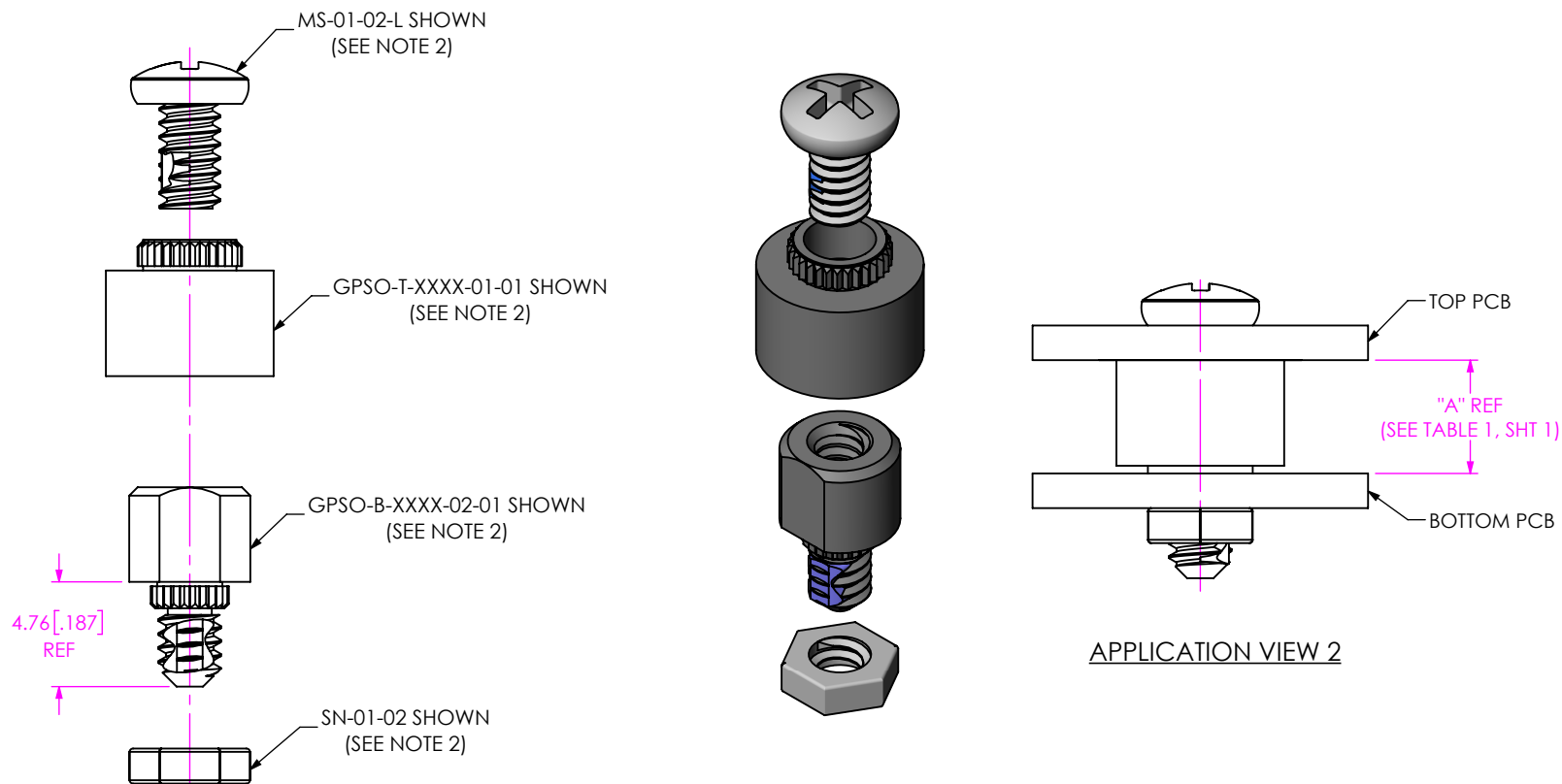


FIG 2  
GPSO-XXXX-02-01 SHOWN  
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

TABLE 2 - BOM

FINISHED GOOD	COMPONENT	DESCRIPTION	QTY
GPSO-XXXX-01-XX-N	GPSO-T-XXXX-01-XX	TOP HOUSING	1
	GPSO-B-XXXX-01-XX	BOTTOM HOUSING	1
GPSO-XXXX-01-XX	GPSO-T-XXXX-01-XX	TOP HOUSING	1
	GPSO-B-XXXX-01-XX	BOTTOM HOUSING	1
	MS-01-XX-L	SCREW	1
GPSO-XXXX-02-XX-N	GPSO-T-XXXX-01-XX	TOP HOUSING	1
	GPSO-B-XXXX-02-XX	BOTTOM HOUSING	1
GPSO-XXXX-02-XX	GPSO-T-XXXX-01-XX	TOP HOUSING	1
	GPSO-B-XXXX-02-XX	BOTTOM HOUSING	1
	MS-01-XX-L	SCREW	1
	SN-01-XX	NUT	1

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DO NOT SCALE DRAWING

SHEET SCALE: 1:2

DESCRIPTION:  
BOARD TO BOARD GUIDEPOST STANDOFF

DWG. NO.  
GPSO-XXXX-XX-XX-X

BY: JERRY SU 09/08/2020 SHEET 2 OF 2