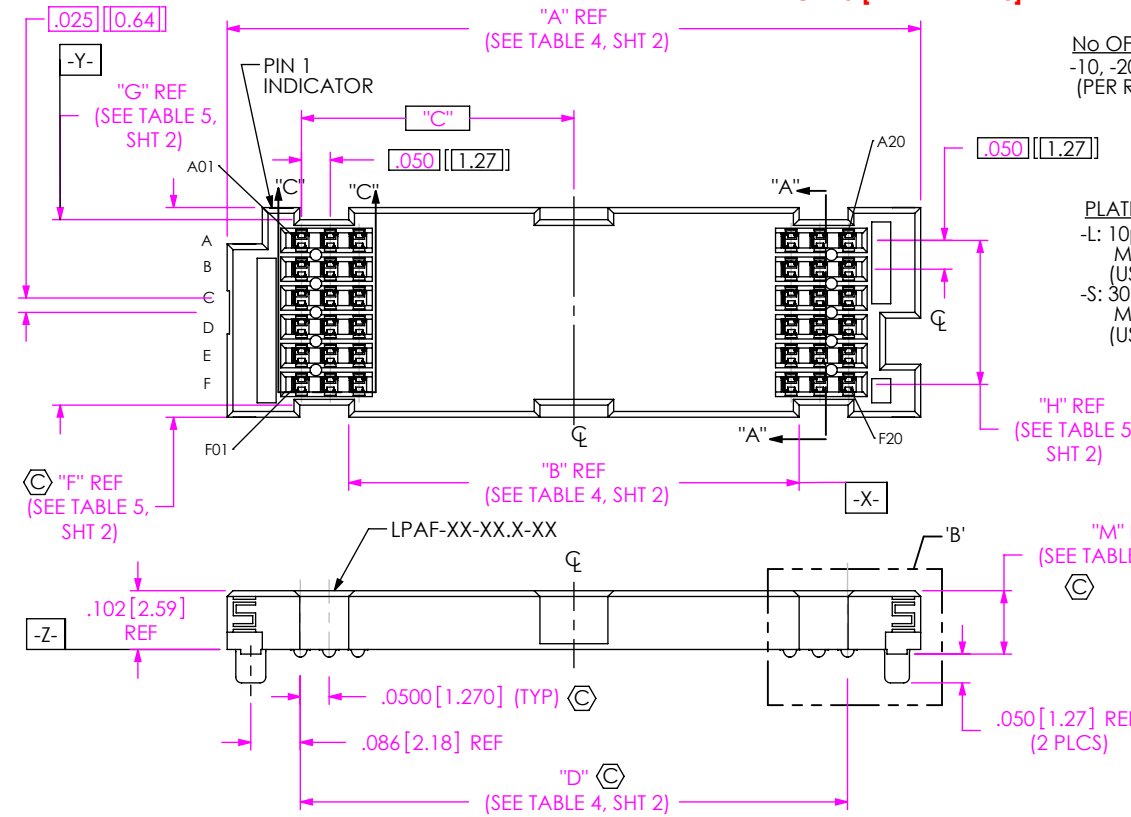


DO NOT SCALE FROM THIS PRINT



NO OF POSITIONS
 -10, -20, -30, -40, **,-50
 (PER ROW)

LEAD STYLE
 -03.0: 3.0mm
 -03.5: 3.5mm

PLATING SPECIFICATION
 -L: 10µ" GOLD ON CONTACT AREA,
 MATTE TIN ON TAIL
 (USE SUB-C-289-XX.X-L-X)
 -S: 30µ" GOLD ON CONTACT AREA,
 MATTE TIN ON TAIL
 (USE SUB-C-289-XX.X-S-X)

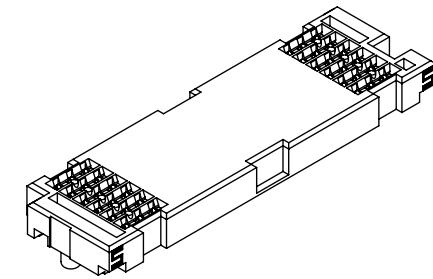
ROW SPECIFICATION
 -04: 4 ROW
 -06: 6 ROW
 -08: 8 ROW
 *-10: 10 ROW

TAPE & REEL (SEE NOTES 7 & 9)
 -TR: TAPE & REEL
 -FR: FULL REEL QTY TAPE & REEL

OPTION
 -K: POLYIMIDE PAD
 (SEE FIG 3, SHT 3)

SOLDER COMPOSITION & STYLE
 -1: 63.0% TIN / 37.0% LEAD
 CRIMP TAIL
 (USE SUB-C-289-XX.X-X-1)
 -2: 95.5% TIN / 3.8% SILVER
 .7% COPPER CRIMP TAIL
 (USE SUB-C-289-XX.X-X-2)

(* = NOT TOOLED)
 (** = NOT TOOLED FOR 04, 06 & 10 ROWS)



LPAF ASSEMBLY	"BODY CALLOUT"	"CONTACT SUB ASSEMBLY"
LPAF-XX-03.0-X-XX-X-K-TR	LPAF-XX-03.0-XX	SUB-C-289-03.0-X-X
LPAF-XX-03.5-X-XX-X-K-TR	LPAF-XX-03.5-XX	SUB-C-289-03.5-X-X

LPAF LEAD STYLE	LPAM LEAD STYLE	
	-01.0	-01.5
-03.0	.157 [4.00]	.177 [4.50]
-03.5	.177 [4.50]	.197 [5.00]

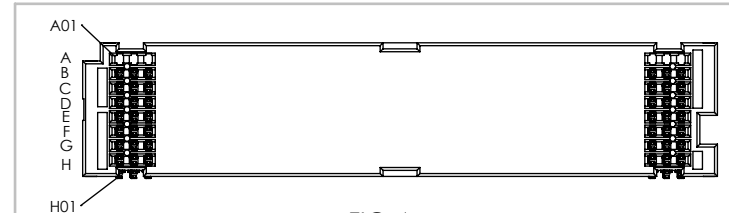
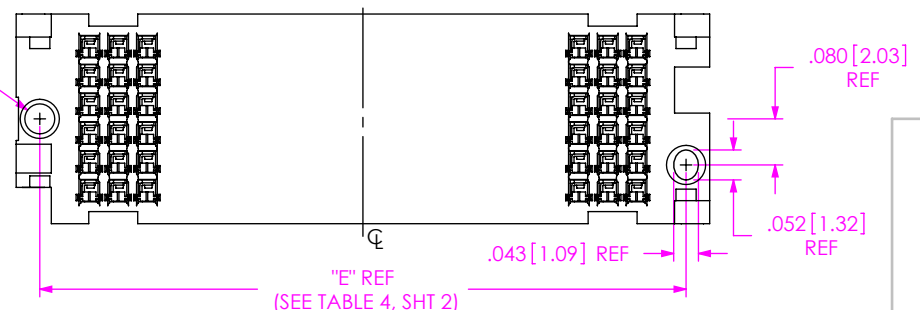


FIG 1
LPAF-20-03.0-X-06-X-K-XR SHOWN
(SOME FEATURES REMOVED FOR CLARITY)

FIG 4
LPAF-40-03.0-X-08-X-XR SHOWN
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

NOTES:

1. Ⓞ REPRESENTS A CRITICAL DIMENSION.
2. PUSH OUT FORCE 0.25LBS [1.11N].
3. THIS DIMENSION IS TO BE CHECKED AT FOUR CORNERS" PIN A1, AX, N1, & NX, WHERE X IS THE NUMBER OF POSITIONS AND N IS THE NUMBER OF ROWS.
4. NOTE DELETED.
5. NOTE DELETED.
6. NOTE DELETED.
7. ATTACH LABEL -4X2 TO EACH REEL.
8. MAXIMUM VARIATION BETWEEN ROWS: 0.003 [0.08]. TO BE MEASURED AT FIRST AND LAST POSITIONS ONLY, ALL ROWS.
9. ORDERS WILL BE PACKAGED ACCORDING TO THE SAMTEC PACKAGING EFFICIENCY STANDARDS (SPES) FOUND ON WWW.SAMTEC.COM.

UNLESS OTHERWISE SPECIFIED,
 DIMENSIONS ARE IN INCHES[MILLIMETERS].
 TOLERANCES ARE:
 DECIMALS ANGLES
 .XX: ±.01 [.3] 2°
 .XXX: ±.005 [.13]
 .XXXX: ±.0020 [.051]

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 e-Mail info@SAMTEC.com code 55322

MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 3:1
 INSULATOR: LCP, COLOR: BLACK
 CONTACT: COPPER ALLOY

DESCRIPTION: LPAF SOCKET ASSEMBLY
DWG. NO.: LPAF-XX-XX.X-X-XX-X-K-XR

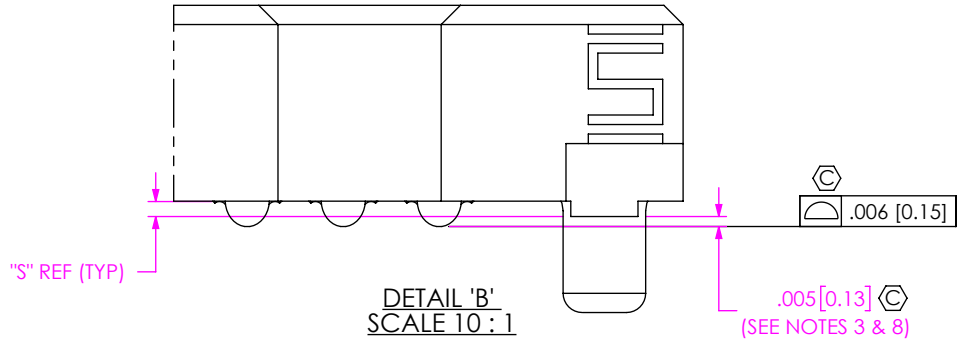
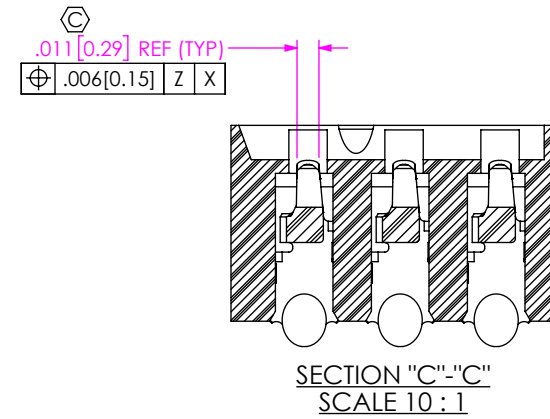
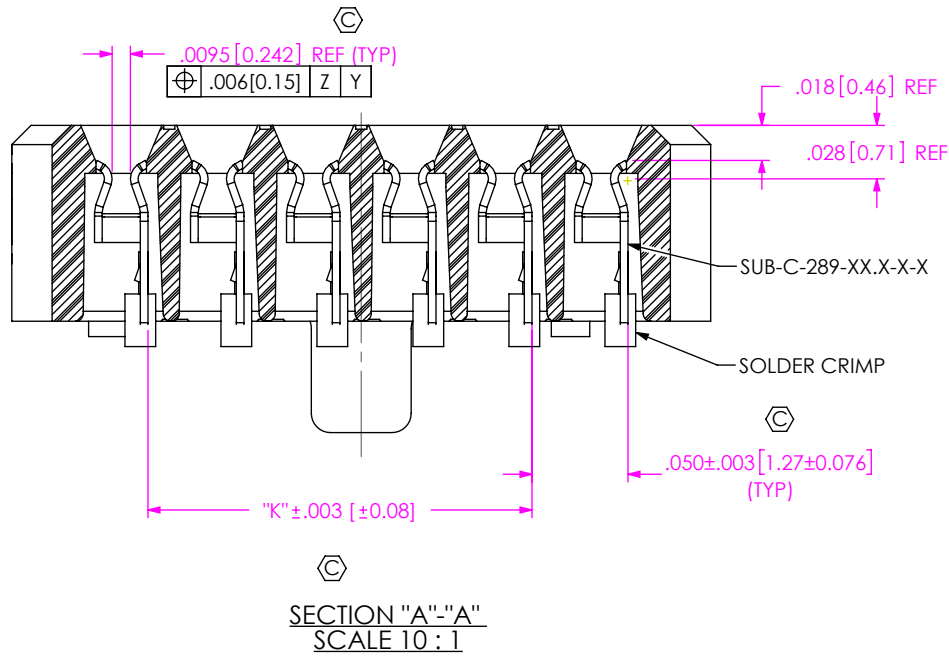


TABLE 3

POS	LEAD STYLE	"M"	"S"
-10 THRU -30	-03.0	0.110 [2.79]	0.008 [0.20]
-40, -50		0.110 [2.79]	0.008 [0.20]
-10 THRU -30	-03.5	0.130 [3.30]	0.018 [0.46]
-40, -50		0.130 [3.30]	0.018 [0.46]

TABLE 4

No. OF POS	"A"	"B"	"C"	"D"	"E"
-10	.704 [17.88]	.282 [7.16]	.223 [5.66]	.4500 [11.430]	.622 [15.80]
-20	1.204 [30.58]	.782 [19.86]	.473 [12.01]	.9500 [24.130]	1.122 [28.50]
-30	1.704 [43.28]	1.282 [32.56]	.723 [18.36]	1.4500 [36.830]	1.622 [41.20]
-40	2.204 [55.98]	1.782 [45.26]	.973 [24.71]	1.9500 [49.530]	2.122 [53.90]
-50	2.704 [68.68]	2.282 [57.96]	1.223 [31.06]	2.4500 [62.230]	2.622 [66.60]

TABLE 5

ROWS	"F"	"G"	"H"	"K"
-04	.264 [6.71]	.222 [5.64]	.1500 [3.810]	.150 [3.81]
-06	.364 [9.25]	.322 [8.18]	.2500 [6.350]	.250 [6.35]
-08	.464 [11.79]	.422 [10.72]	.3500 [8.890]	.350 [8.89]
-10	.564 [14.33]	.522 [13.26]	.4500 [11.430]	.450 [11.43]

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	<p>DO NOT SCALE DRAWING</p> <p>SHEET SCALE: 3:1</p>	<p>DESCRIPTION: LPAF SOCKET ASSEMBLY</p>
	<p>BY: R MUSSER 06/08/2009</p>	<p>DWG. NO. LPAF-XX-XX.X-X-XX-X-K-XR</p> <p>SHEET 2 OF 3</p>

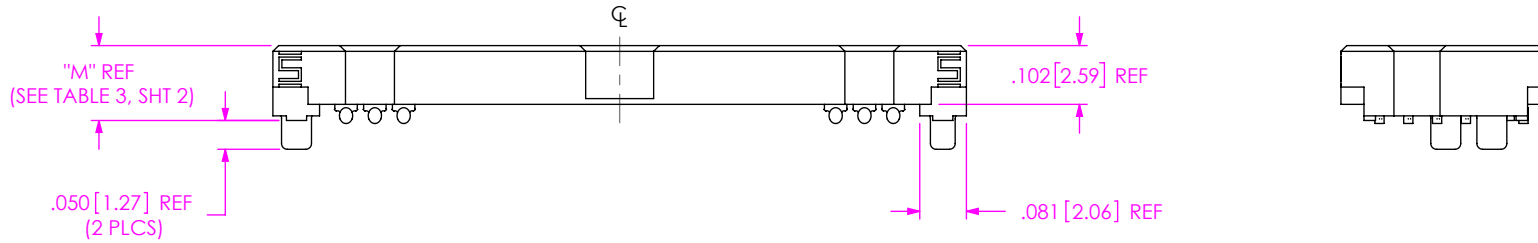


FIG 2
LPAF-20-03.5-X-06-X-X-K-XR SHOWN
(SOME FEATURES REMOVED FOR CLARITY)

TABLE 6

ROWS	DOT APPLICATOR POLYIMIDE TAPE CALLOUT	"N"	"P"					"Q"
			10 POS	20 POS	30 POS	40 POS	*50 POS	
-04	K-DOT-.256-.375-.005	.256 [6.50]	.224 [5.69]	.474 [12.04]	.724 [18.39]	.974 [24.74]	1.224 [31.09]	.004 [0.10]
-06	K-DOT-.354-.469-.005	.354 [8.99]	.175 [4.45]	.425 [10.80]	.675 [17.15]	.925 [23.50]	1.175 [29.85]	.005 [0.13]
-08	K-DOT-.460-.550-.005	.460 [11.68]	.122 [3.10]	.372 [9.45]	.622 [15.80]	.872 [22.15]	1.122 [28.50]	.002 [0.05]
-10	K-DOT-.551-.625-.005	.551 [14.00]	.077 [1.96]	.327 [8.31]	.577 [14.66]	.827 [21.01]	1.077 [27.36]	.007 [0.18]

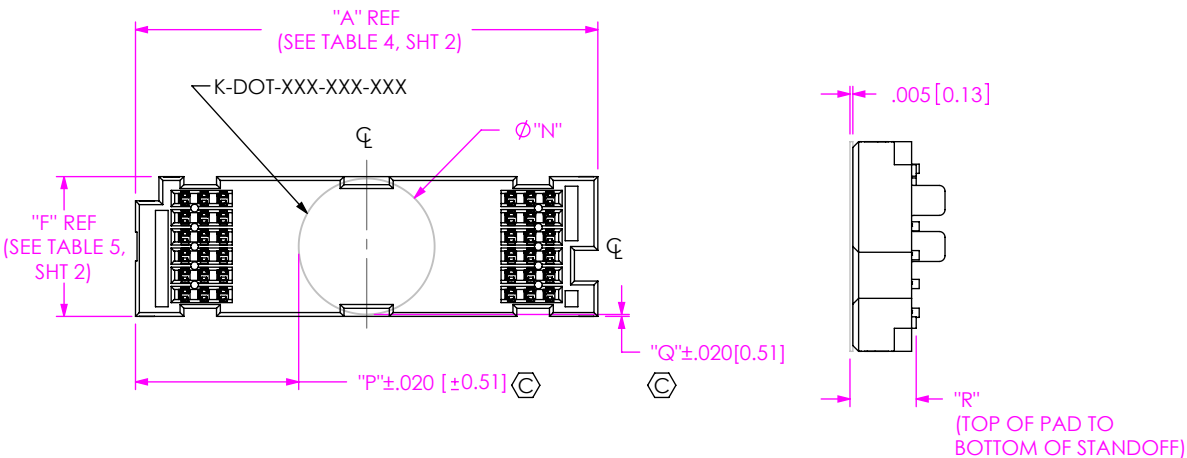


FIG 3
-K: POLYIMIDE PAD
(USE K-DOT-XXX-XXX-XXX)
LPAF-20-03.0-X-06-X-K-XR SHOWN
(SOME FEATURES REMOVED FOR CLARITY)

TABLE 7

LEAD STYLE	"R"
-03.0	0.115 [2.92]
-03.5	0.135 [3.43]

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e-Mail info@SAMTEC.com code 55322

DO NOT SCALE DRAWING
SHEET SCALE: 1:0.333333

DESCRIPTION:
LPAF SOCKET ASSEMBLY
DWG. NO.
LPAF-XX-XX.X-X-XX-X-K-XR
BY: R MUSSER 06/08/2009 SHEET 3 OF 3