

DO NOT
SCALE FROM
THIS PRINT

No OF POSITIONS
 02,-04, -05, -07, -10, -15, -20, -25, & -30 (PER ROW) AVAILABLE AS STANDARD;
 OTHER SIZES BETWEEN -05 THRU -50 AVAILABLE AS ASO

LEAD STYLE
 -01: THROUGH HOLE (USE C-56-01-X)
 -02: SURFACE MOUNT (USE C-56-05-X) (31-50 POSITION, NOT RELEASED)

PLATING SPECIFICATION
 -F: 3μ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL. (USE C-56-XX-F)
 -S: 30μ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL. (USE C-56-XX-S)
 -L: 10μ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL. (USE C-56-XX-L)

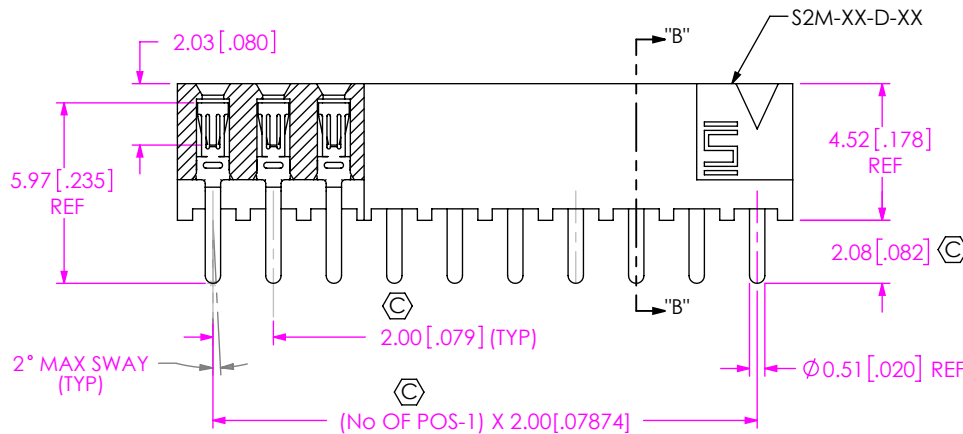
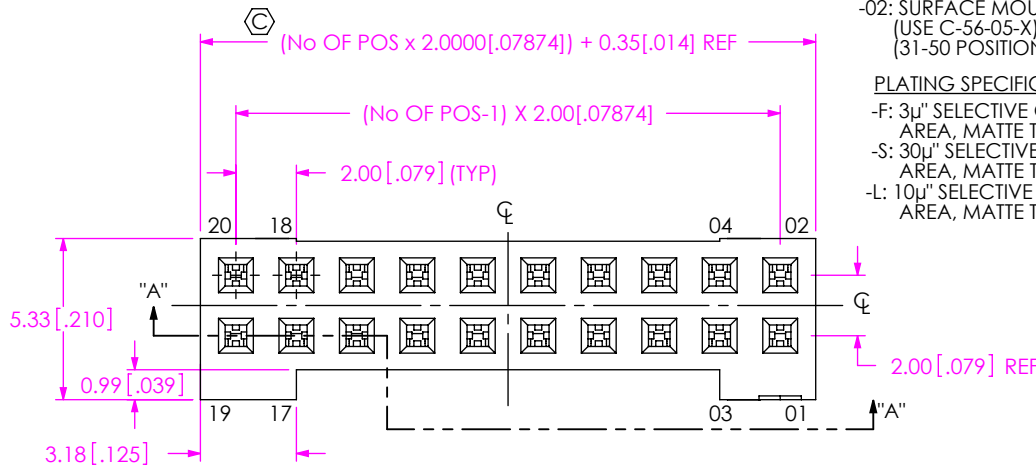
PACKAGING
 BLANK: TUBES
 -TR: TAPE & REEL (-02 LEAD ONLY)
 -FR: FULL REEL QTY TAPE & REEL (SEE NOTES 6 & 7)

PAD OPTION
 -K: POLYIMIDE FILM PAD (USE K-DOT-.217-.313-.005) (-02 LEAD ONLY)

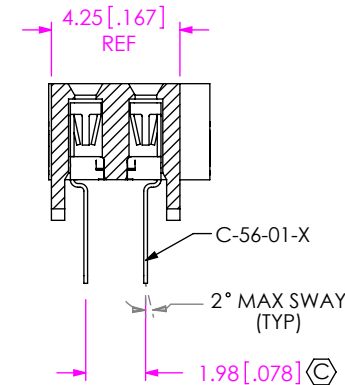
OPTION
 -LC: LOCKING CLIP (-02 LEAD STYLE ONLY) (USE LC-07-TM)
 -DS: DUAL SCREW DOWN FOR .062 BOARD (SEE FIG 4 & 5 SHT 3) (NOT AVAILABLE WITH -LC OPTION) (ONLY AVAILABLE 2-30 POSITIONS) (USES S2M-XX-D-DS, CPS-RR-XX-XX-X, ACCRT-01 AND WT-27-02-T ALWAYS FILLED)

ROW SPECIFICATION
 -D: DOUBLE ROW

(**= MUST CHOOSE -02 LEAD AND -XR PACKAGING)



SECTION "A"-"A"



SECTION "B"-"B"

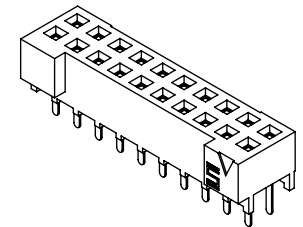


FIG 1
S2M-110-01-XX-D SHOWN

NOTES:

- ⊕ REPRESENTS A CRITICAL DIMENSION.
- MINIMUM CONTACT RETENTION FORCE: 4.45 N[1.000 LB.].
- "-LC" OPTION FOR A -02 POSITION WILL HAVE ONLY ONE LOCKING CLIP (LC-07-X).
- MINIMUM RETENTION FOR LOCKING CLIP, WELD TAB & ACCRT: 3.3 N [.75 LB.].
- MAXIMUM ALLOWABLE VARIATION BETWEEN ROWS 0.13 [.005].
- ORDERS WILL BE PACKAGED ACCORDING TO THE SAMTEC PACKAGING EFFICIENCY STANDARDS FOUND ON WWW.SAMTEC.COM
- ATTACH LABEL -4x2 TO EACH REEL

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS.
 TOLERANCES ARE:
 DECIMALS ANGLES
 X.X: ±0.3[.01] 2°
 X.XX: ±0.13[.005]
 X.XXX: ±0.051[.0020]

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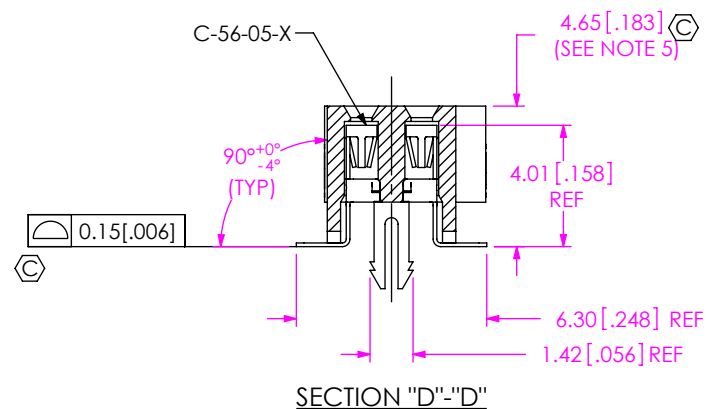
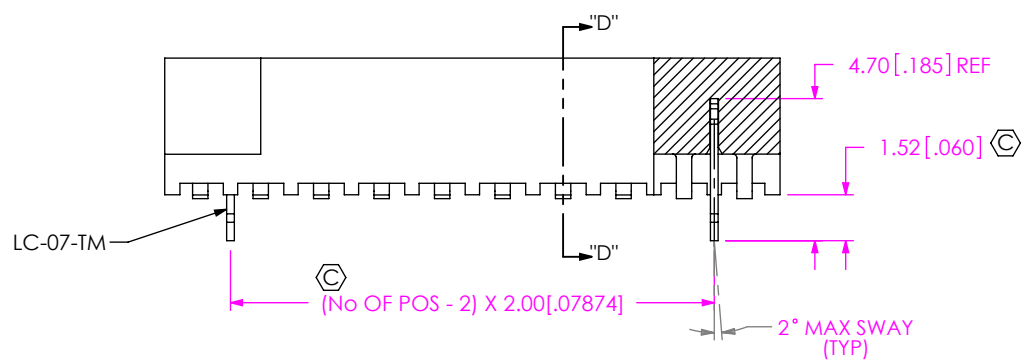
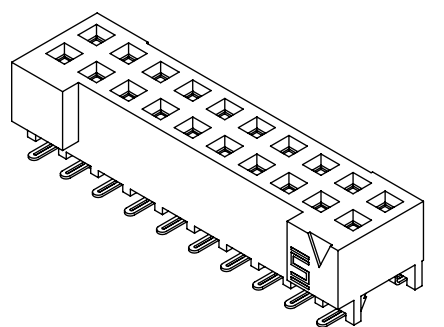
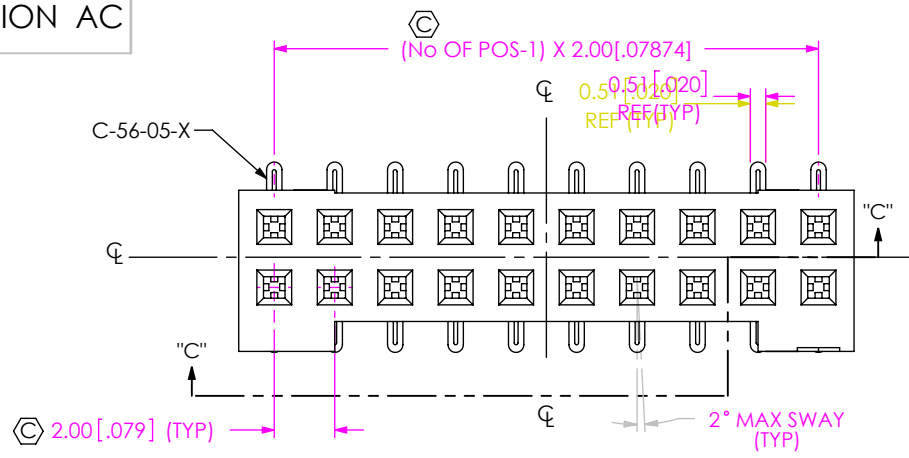


520 PARK EAST BLVD, NEW ALBANY, IN 47150
 PHONE: 812-944-6733 FAX: 812-948-5047
 e-Mail: info@SAMTEC.com code 55322

MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 4:1
 LCP COLOR: BLACK
 CONTACT: BeCu

DESCRIPTION: 2mm DOUBLE ROW SOCKET STRIP

DWG. NO.: S2M-1XX-XX-X-D-XX-X-XX



SECTION "C"-"C"

FIG 2
S2M-110-02-X-D-LC SHOWN
(SAME AS FIG 1, EXCEPT AS SHOWN)

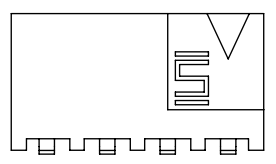
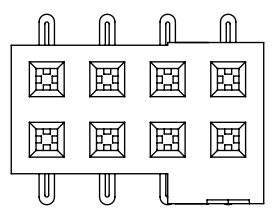


FIG 6
S2M-104-02-X-D SHOWN
(SAME AS FIG 1, EXCEPT AS SHOWN)

F:\DWG\MISC\MKTG\S2M-1XX-XX-X-D-XX-X-XX-MKT.SLDDRW

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SHEET SCALE: 4:1

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S2M-1XX-XX-X-D-XX-X-XX

BY: T NEWTON 09/16/2010 SHEET 2 OF 4

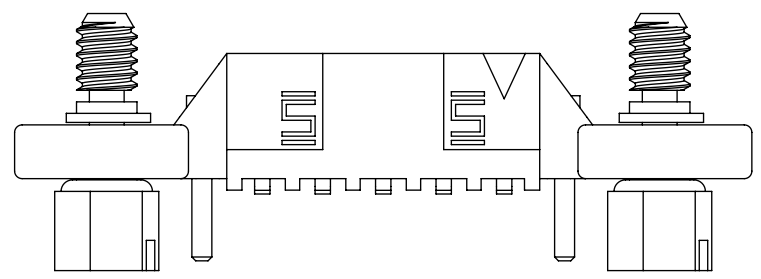
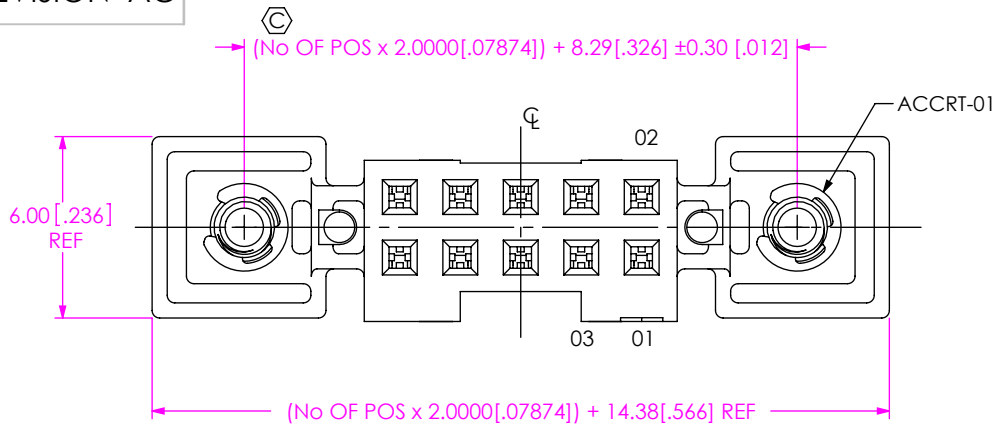


FIG 5
S2M-105-02-X-D-DS SHOWN
(SAME AS FIG 4, EXCEPT AS SHOWN)

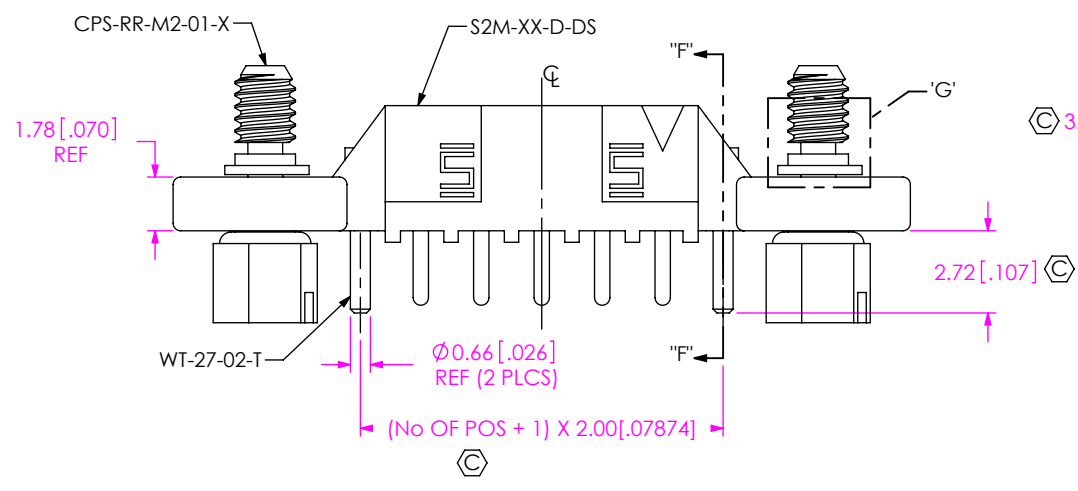
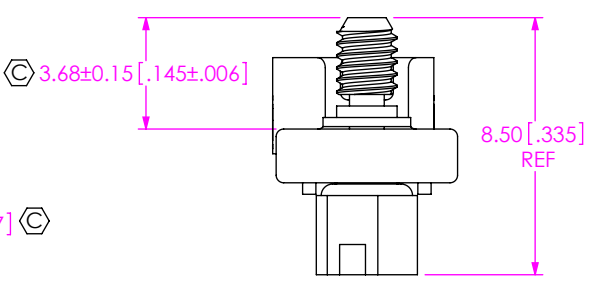
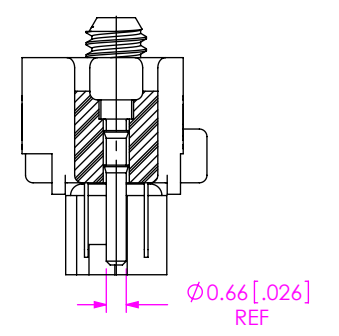


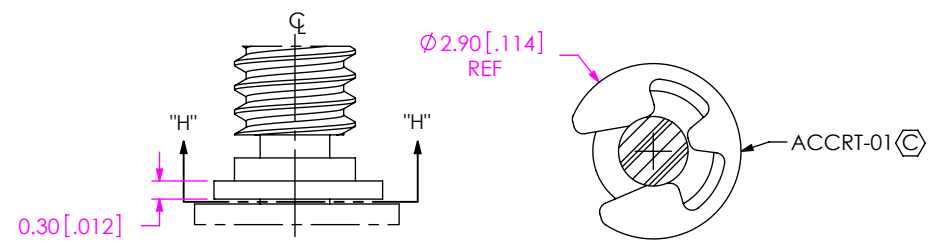
FIG 4
S2M-105-01-X-D-DS SHOWN
(SAME AS FIG 1, EXCEPT AS SHOWN)



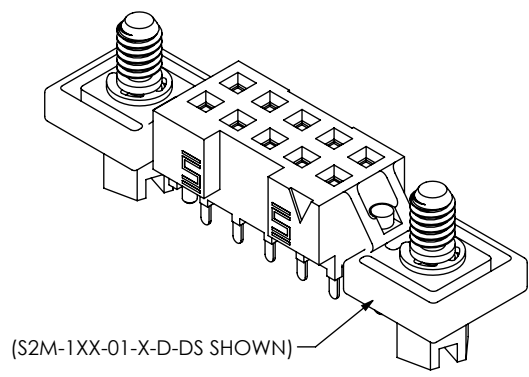
DETAIL 'G'
SCALE 8 : 1



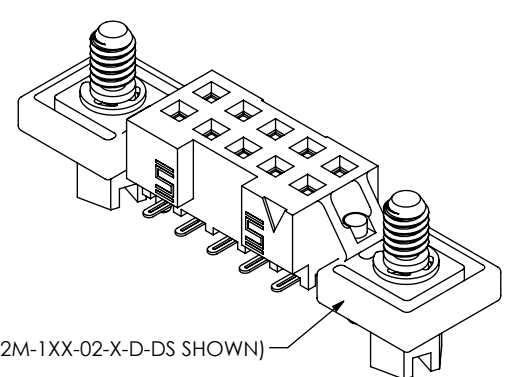
SECTION "F"-"F"



SECTION "H"-"H"
SCALE 8 : 1



(S2M-1XX-01-X-D-DS SHOWN)



(S2M-1XX-02-X-D-DS SHOWN)

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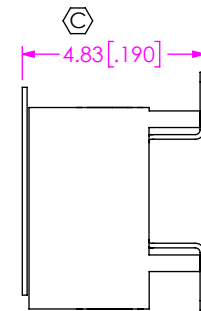
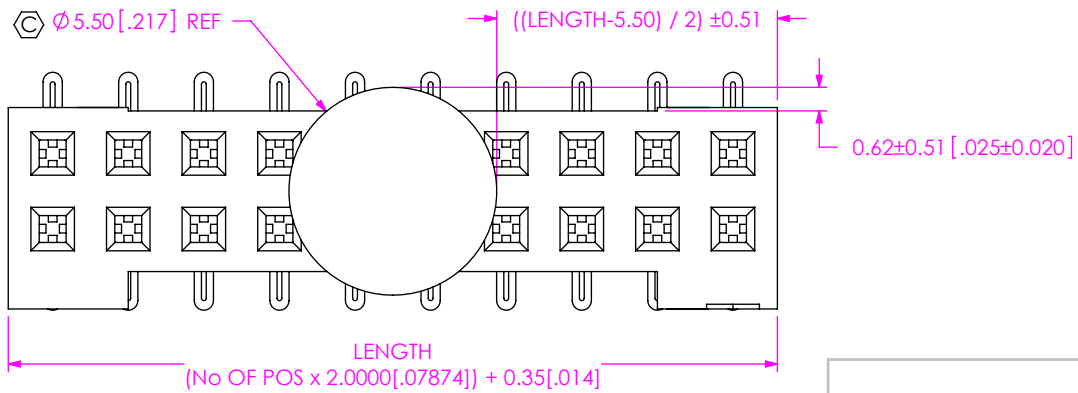
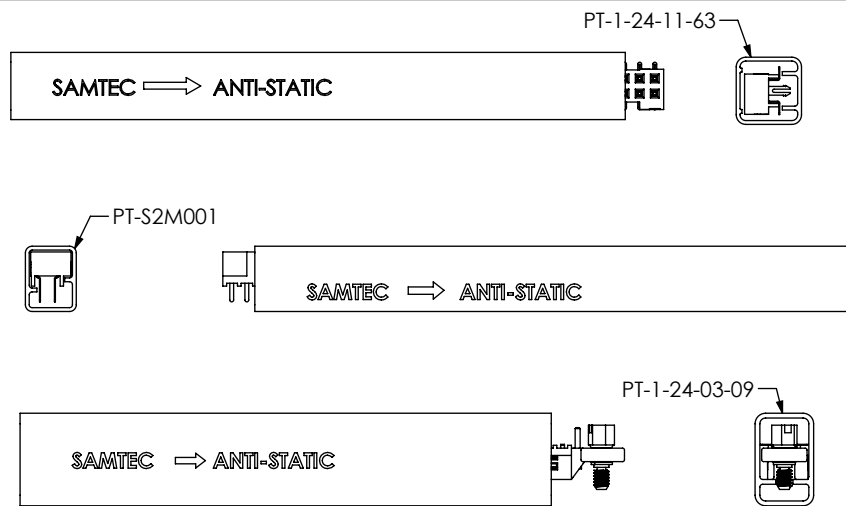
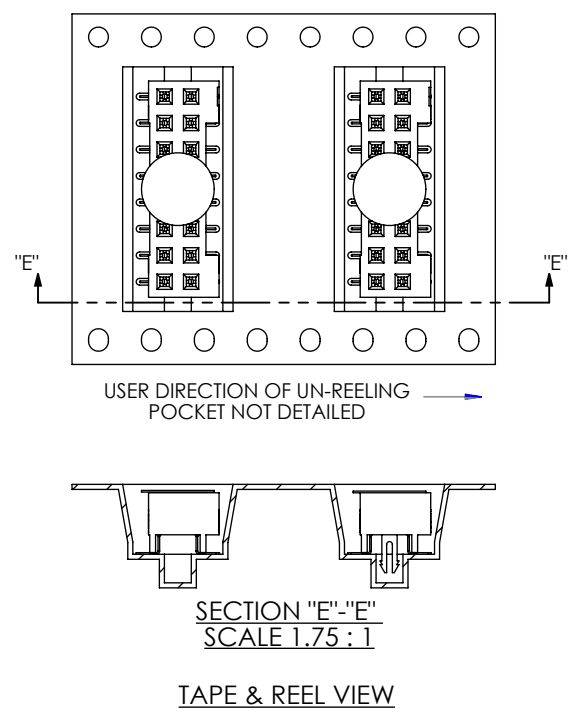


FIG 3
S2M-110-02-X-D-K SHOWN
(SAME AS FIG 2, EXCEPT AS SHOWN)



TUBE TABLE		
LEAD STYLE	TUBE	PLUG
-01	PT-S2M001	TP-09
-02-LC	PT-1-24-11-63	TP-24
-XX-DS	PT-1-24-03-09	TP-03
-02	PT-1-24-03-09	TP-03
-02-K	PT-1-24-03-09	TP-03

PACKAGING VIEW

F:\DWG\MISC\MKTG\S2M-1XX-XX-X-D-XX-X-MKT.SLDDRW

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