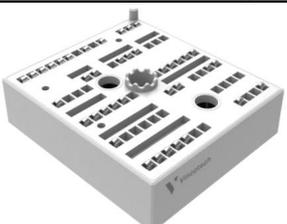
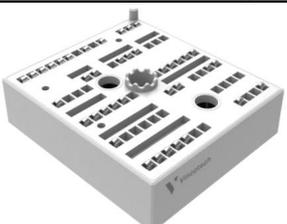
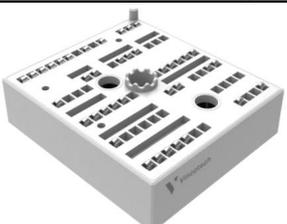
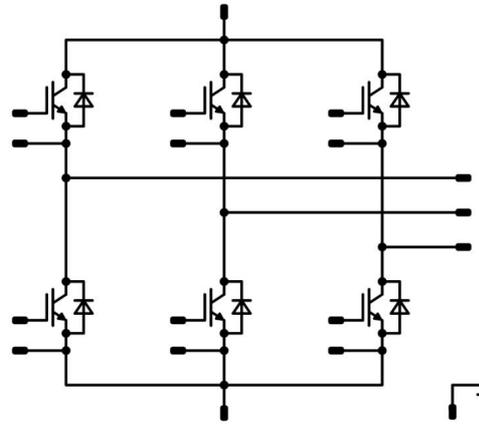
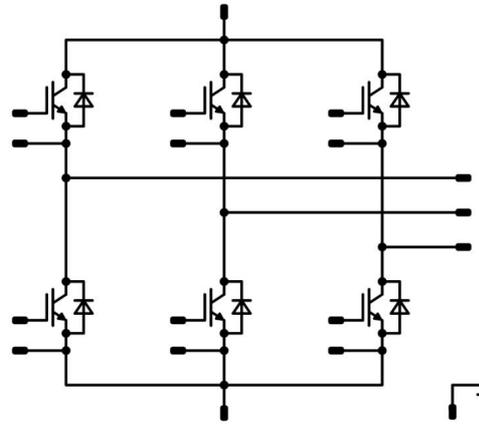
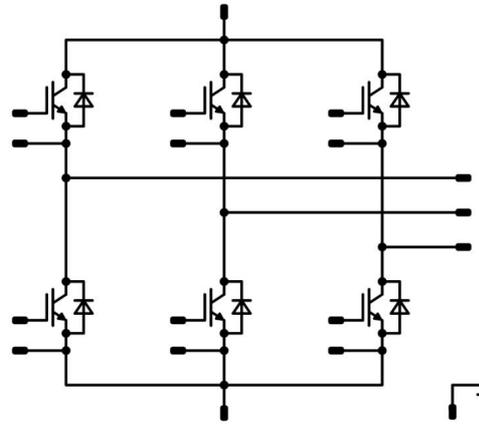




Vincotech

MiniSKiP® PACK 2	1200 V / 50 A				
<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th style="background-color: #cccccc;">Features</th> </tr> <tr> <td> <ul style="list-style-type: none"> IGBT M7 with low V_{CEsat} and improved EMC behavior Sloder-free spring contact technology Builtin PTC </td> </tr> </table>	Features	<ul style="list-style-type: none"> IGBT M7 with low V_{CEsat} and improved EMC behavior Sloder-free spring contact technology Builtin PTC 	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th style="background-color: #cccccc;">MiniSKiP® housing</th> </tr> <tr> <td style="text-align: center;">  </td> </tr> </table>	MiniSKiP® housing	
Features					
<ul style="list-style-type: none"> IGBT M7 with low V_{CEsat} and improved EMC behavior Sloder-free spring contact technology Builtin PTC 					
MiniSKiP® housing					
					
<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th style="background-color: #cccccc;">Target applications</th> </tr> <tr> <td> <ul style="list-style-type: none"> Industrial Drives </td> </tr> </table>	Target applications	<ul style="list-style-type: none"> Industrial Drives 	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th style="background-color: #cccccc;">Schematic</th> </tr> <tr> <td style="text-align: center;">  </td> </tr> </table>	Schematic	
Target applications					
<ul style="list-style-type: none"> Industrial Drives 					
Schematic					
					
<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th style="background-color: #cccccc;">Types</th> </tr> <tr> <td> <ul style="list-style-type: none"> 80-M2126PA050M7-K718F70 </td> </tr> </table>	Types	<ul style="list-style-type: none"> 80-M2126PA050M7-K718F70 			
Types					
<ul style="list-style-type: none"> 80-M2126PA050M7-K718F70 					

Maximum Ratings

$T_j = 25\text{ °C}$, unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
Inverter Switch				
Collector-emitter voltage	V_{CES}		1200	V
Collector current	I_C		50	A
Repetitive peak collector current	I_{CRM}	t_p limited by T_{jmax}	100	A
Total power dissipation	P_{tot}	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	153	W
Gate-emitter voltage	V_{GES}		±20	V
Maximum junction temperature	T_{jmax}		175	°C



Vincotech

Maximum Ratings

$T_j = 25\text{ °C}$, unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
Inverter Diode				
Peak repetitive reverse voltage	V_{RRM}		1200	V
Continuous (direct) forward current	I_F		50	A
Repetitive peak forward current	I_{FRM}	t_p limited by T_{jmax}	100	A
Total power dissipation	P_{tot}	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	104	W
Maximum junction temperature	T_{jmax}		175	°C

Module Properties

Thermal Properties

Storage temperature	T_{stg}		-40...+125	°C
Operation temperature under switching condition	T_{jop}		-40...($T_{jmax} - 25$)	°C

Isolation Properties

Isolation voltage	V_{isol}	DC Test Voltage* $t_p = 2\text{ s}$	5500	V
		AC Voltage $t_p = 1\text{ min}$	2500	V
Creepage distance		With std lid For more information see handling instructions	6,3	mm
Clearance		With std lid For more information see handling instructions	6,3	mm
Comparative Tracking Index	CTI		> 200	

*100 % tested in production



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Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
		V_{GE} [V] V_{GS} [V]	V_{CE} [V] V_{DS} [V] V_F [V]	I_C [A] I_D [A] I_F [A]	T_j [°C]	Min	Typ	Max		

Inverter Switch

Static

Parameter	Symbol	Conditions	V_{GE} [V] V_{GS} [V]	V_{CE} [V] V_{DS} [V] V_F [V]	I_C [A] I_D [A] I_F [A]	T_j [°C]	Min	Typ	Max	Unit
Gate-emitter threshold voltage	$V_{GE(th)}$	$V_{GE} = V_{CE}$			0,005	25	5,4	6	6,6	V
Collector-emitter saturation voltage	V_{CESat}		15		50	25 125 150		1,55 1,77 1,83	1,9	V
Collector-emitter cut-off current	I_{CES}		0	1200		25			90	μA
Gate-emitter leakage current	I_{GES}		15	0		25			500	nA
Internal gate resistance	r_g							none		Ω
Input capacitance	C_{ies}							10000		pF
Output capacitance	C_{oes}	10	0	10		25		350		
Reverse transfer capacitance	C_{res}							130		
Gate charge	Q_g		15	600	50	25		410		nC

Thermal

Parameter	Symbol	Conditions	V_{GE} [V] V_{GS} [V]	V_{CE} [V] V_{DS} [V] V_F [V]	I_C [A] I_D [A] I_F [A]	T_j [°C]	Min	Typ	Max	Unit
Thermal resistance junction to sink	$R_{th(j-s)}$	$\lambda_{paste} = 2,5$ W/mK (HPTP)						0,62		K/W

Dynamic

Parameter	Symbol	Conditions	V_{GE} [V] V_{GS} [V]	V_{CE} [V] V_{DS} [V] V_F [V]	I_C [A] I_D [A] I_F [A]	T_j [°C]	Min	Typ	Max	Unit		
Turn-on delay time	$t_{d(on)}$	$R_{goff} = 8 \Omega$ $R_{gon} = 8 \Omega$				25 125 150		176 176 190		ns		
Rise time	t_r					25 125 150		52 58 60				
Turn-off delay time	$t_{d(off)}$					25 125 150		206 229 241				
Fall time	t_f					25 125 150		92 123 122				
Turn-on energy (per pulse)	E_{on}		$Q_{tFWD} = 4,59 \mu C$ $Q_{tFWD} = 7,1 \mu C$ $Q_{tFWD} = 8 \mu C$				25 125 150		4,82 6,38 6,25			mWs
Turn-off energy (per pulse)	E_{off}						25 125 150		2,98 4,25 5,03			



Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
		V_{GE} [V] V_{GS} [V]	V_{CE} [V] V_{DS} [V]	I_C [A] I_D [A]	I_F [A]	T_j [°C]	Min	Typ	Max	

Inverter Diode

Static

Forward voltage	V_F				50	25 125 150		1,66 1,78 1,79	2,15	V
Reverse leakage current	I_R			1200		25			50	μA

Thermal

Thermal resistance junction to sink	$R_{th(j-s)}$	$\lambda_{paste} = 2,5$ W/mK (HPTP)						0,91		K/W
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Dynamic

Peak recovery current	I_{RRM}					25 125 150		29 33 33		A
Reverse recovery time	t_{rr}					25 125 150		339 435 511		ns
Recovered charge	Q_r	$di/dt = 388$ A/μs $di/dt = 450$ A/μs $di/dt = 498$ A/μs	±15	600	48	25 125 150		4,93 7,08 8,04		μC
Reverse recovered energy	E_{rec}					25 125 150		1,79 2,59 3,33		mWs
Peak rate of fall of recovery current	$(di_{rr}/dt)_{max}$					25 125 150		195 128 114		A/μs

Thermistor

Rated resistance	R					25		1		kΩ
Deviation of R_{100}	$\Delta_{R/R}$	$R_{100} = 1670$ Ω				100	-2		+2	%
R_{100}	R					100		1670		Ω
Power dissipation constant						25		0,76		mW/K
A-value	$A_{(25/50)}$					25		$7,635 \cdot 10^{-3}$		1/K
B-value	$B_{(25/100)}$					25		$1,731 \cdot 10^{-5}$		1/K ²
Vincotech PTC Reference									E	

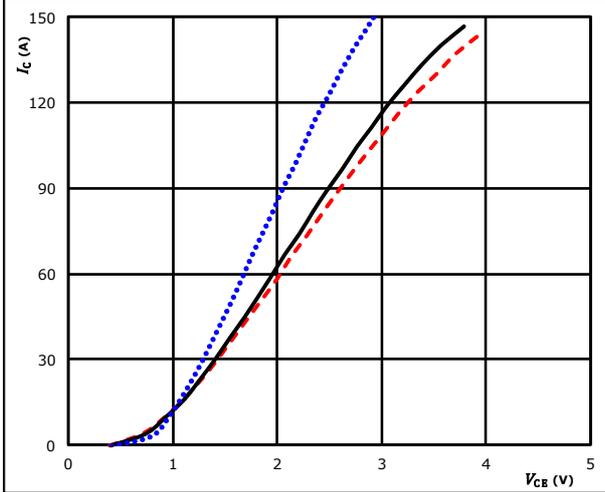


Inverter Switch Characteristics

figure 1. IGBT

Typical output characteristics

$I_C = f(V_{CE})$

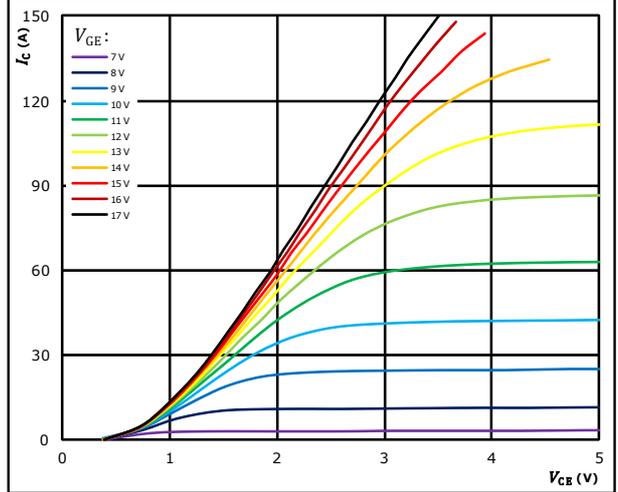


$t_p = 250 \mu s$ $T_j: 25 \text{ }^\circ C$ (blue dotted line)
 $V_{GE} = 15 \text{ V}$ $T_j: 125 \text{ }^\circ C$ (black solid line)
 $T_j: 150 \text{ }^\circ C$ (red dashed line)

figure 2. IGBT

Typical output characteristics

$I_C = f(V_{CE})$

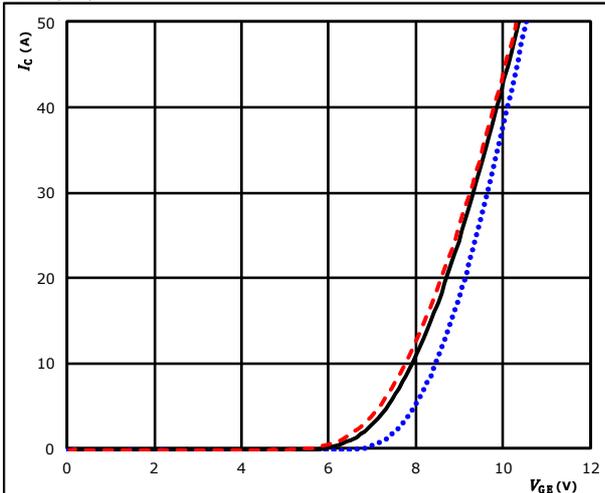


$t_p = 250 \mu s$
 $T_j = 150 \text{ }^\circ C$
 V_{GE} from 7 V to 17 V in steps of 1 V

figure 3. IGBT

Typical transfer characteristics

$I_C = f(V_{GE})$

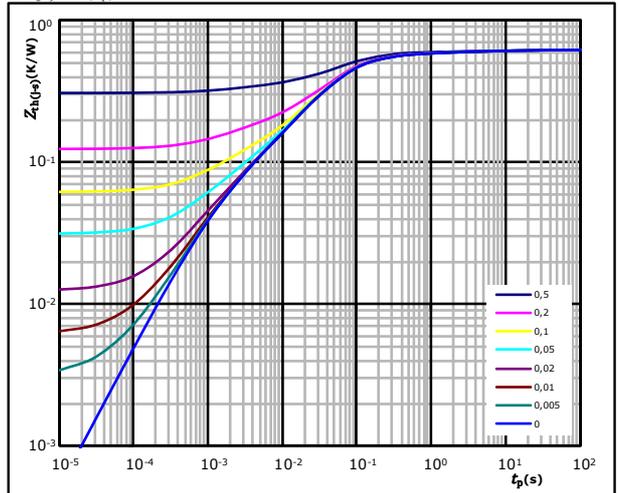


$t_p = 100 \mu s$ $T_j: 25 \text{ }^\circ C$ (blue dotted line)
 $V_{CE} = 10 \text{ V}$ $T_j: 125 \text{ }^\circ C$ (black solid line)
 $T_j: 150 \text{ }^\circ C$ (red dashed line)

figure 4. IGBT

Transient thermal impedance as function of pulse duration

$Z_{th(j-s)} = f(t_p)$



$D = t_p / T$
 $R_{th(j-s)} = 0,62 \text{ K/W}$
 IGBT thermal model values

R (K/W)	τ (s)
2,32E-02	4,64E+00
4,34E-02	3,95E-01
1,15E-01	7,05E-02
3,33E-01	2,36E-02
6,22E-02	4,58E-03
4,17E-02	7,04E-04
2,88E-03	3,40E-04

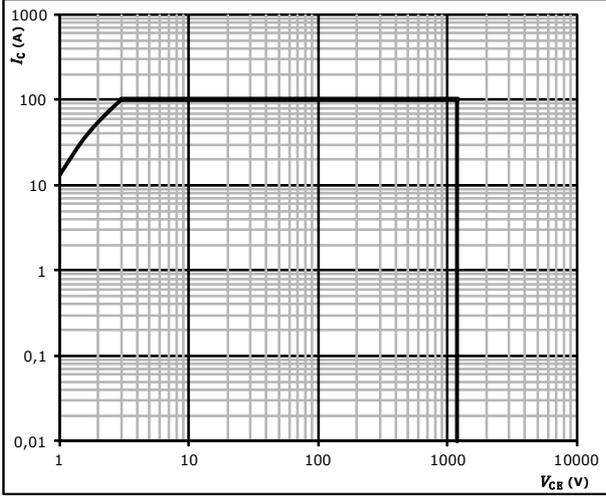


Inverter Switch Characteristics

figure 5. IGBT

Safe operating area

$$I_C = f(V_{CE})$$



- $D =$ single pulse
- $T_s =$ 80 °C
- $V_{GE} =$ ±15 V
- $T_j = T_{jmax}$



Inverter Diode Characteristics

figure 1. Typical forward characteristics FWD

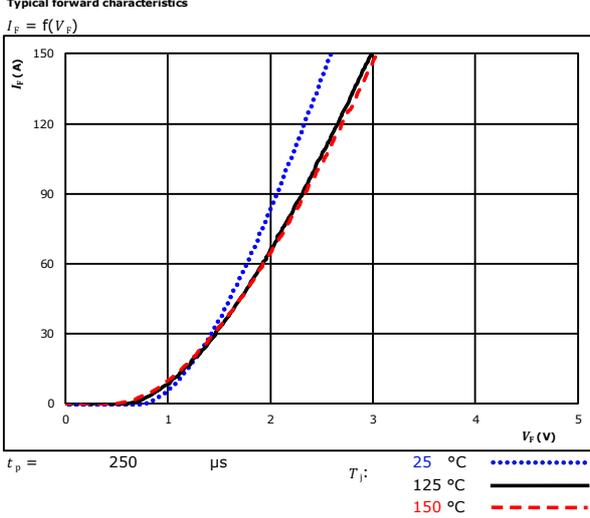
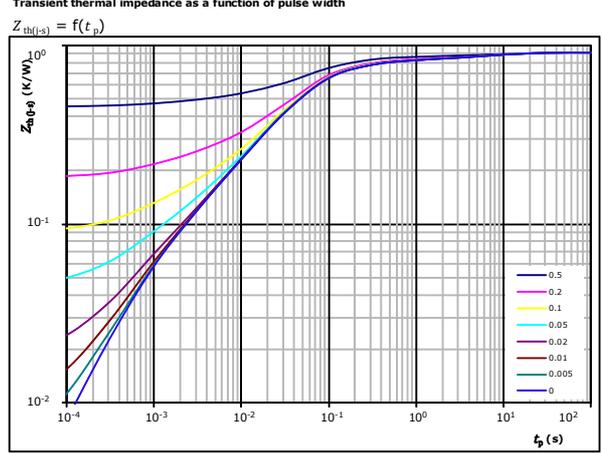


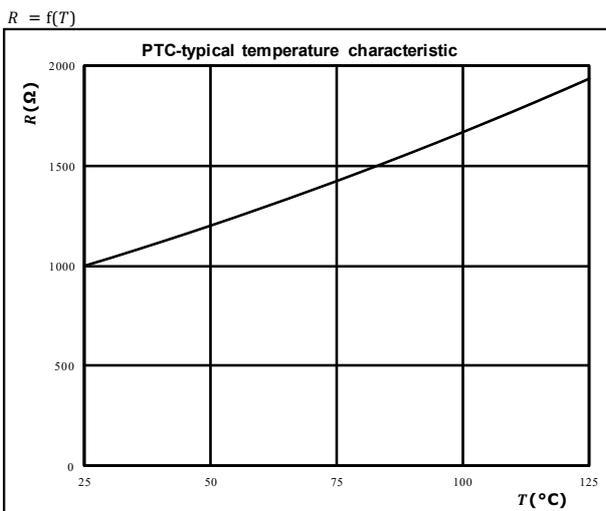
figure 2. Transient thermal impedance as a function of pulse width FWD



Thermistor Characteristics

figure 1. Thermistor Thermistor

Typical PTC characteristic as a function of temperature

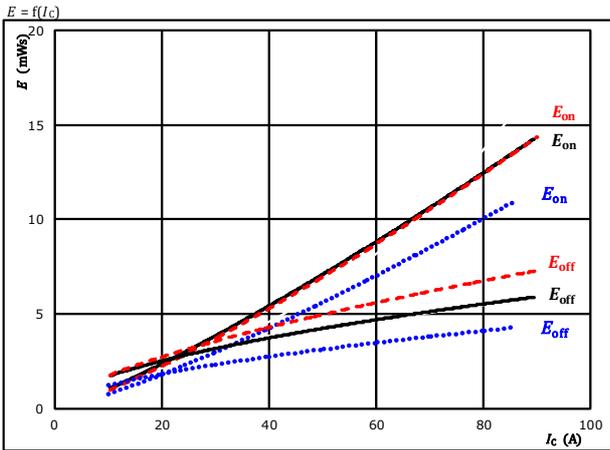




Inverter Switching Characteristics

figure 1. IGBT

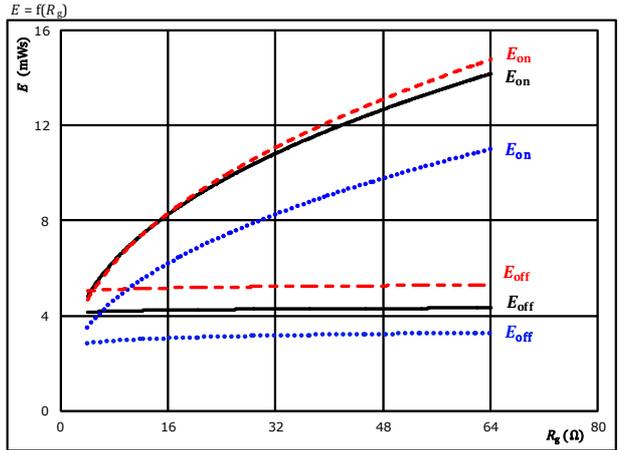
Typical switching energy losses as a function of collector current



With an inductive load at
 $V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $R_{g(on)} = 8$ Ω
 $R_{g(off)} = 8$ Ω
 T_j : 25 °C (blue dotted), 125 °C (black solid), 150 °C (red dashed)

figure 2. IGBT

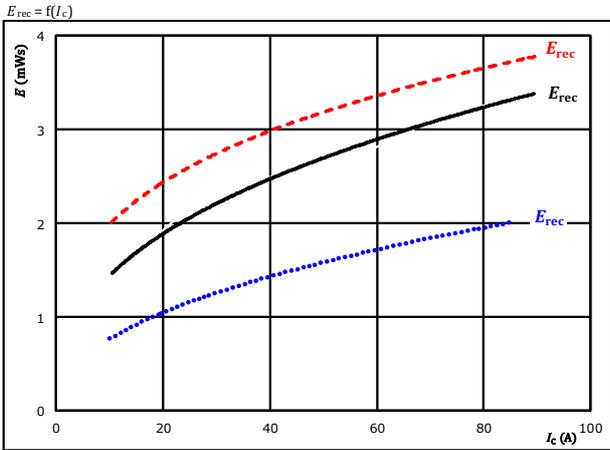
Typical switching energy losses as a function of gate resistor



With an inductive load at
 $V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $I_C = 48$ A
 T_j : 25 °C (blue dotted), 125 °C (black solid), 150 °C (red dashed)

figure 3. FWD

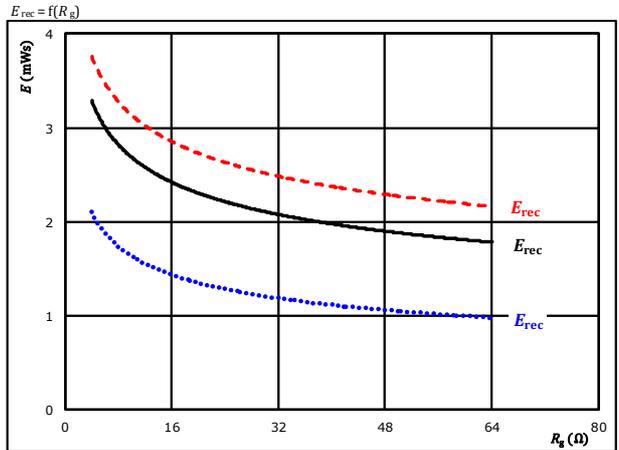
Typical reverse recovered energy loss as a function of collector current



With an inductive load at
 $V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $R_{g(on)} = 8$ Ω
 T_j : 25 °C (blue dotted), 125 °C (black solid), 150 °C (red dashed)

figure 4. FWD

Typical reverse recovered energy loss as a function of gate resistor



With an inductive load at
 $V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $I_C = 48$ A
 T_j : 25 °C (blue dotted), 125 °C (black solid), 150 °C (red dashed)



Inverter Switching Characteristics

figure 5. IGBT
Typical switching times as a function of collector current

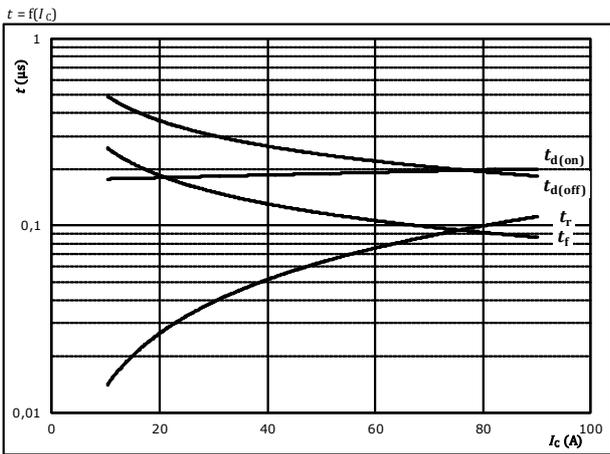


figure 6. IGBT
Typical switching times as a function of gate resistor

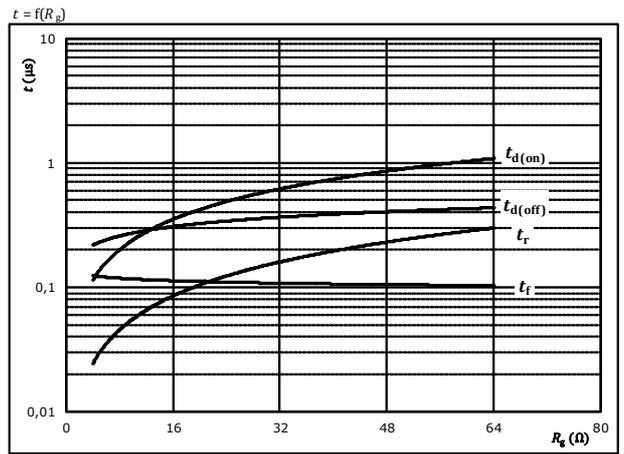


figure 7. FWD
Typical reverse recovery time as a function of collector current

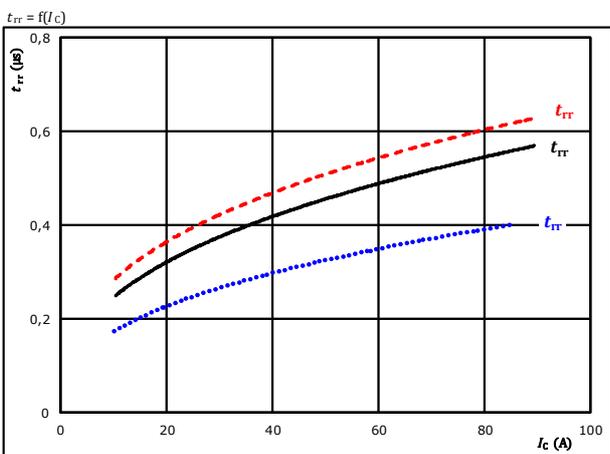
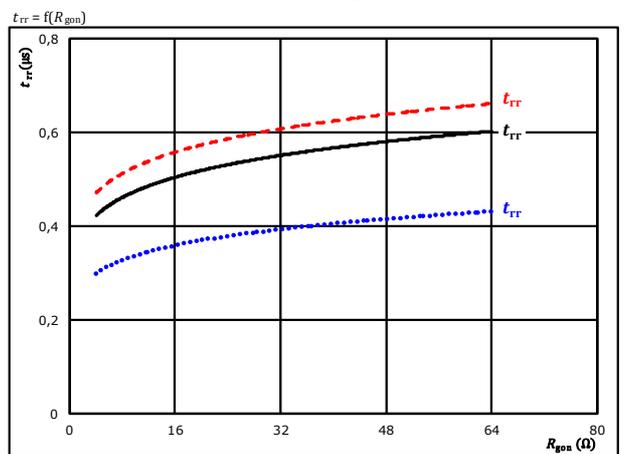


figure 8. FWD
Typical reverse recovery time as a function of IGBT turn on gate resistor



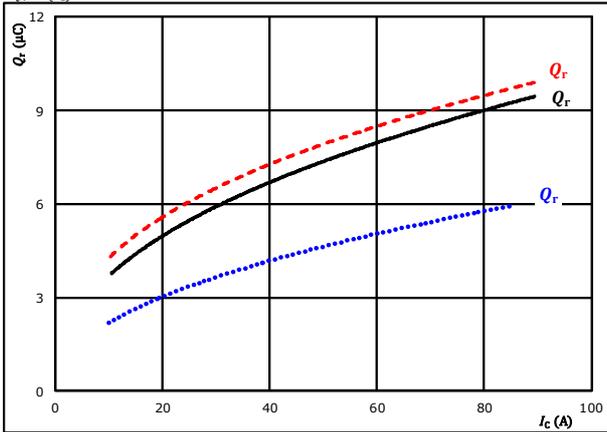


Inverter Switching Characteristics

figure 9. FWD

Typical recovered charge as a function of collector current

$$Q_r = f(I_c)$$

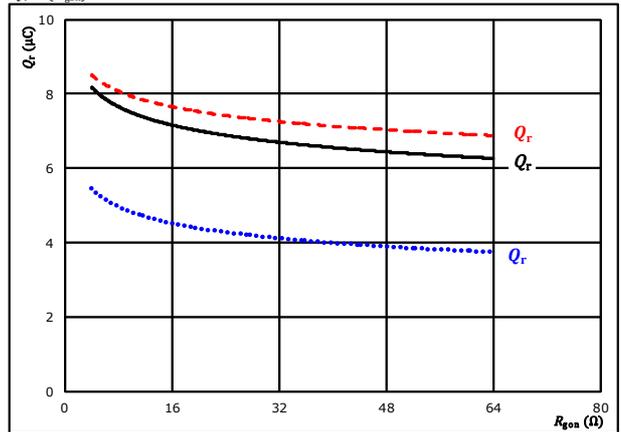


At $V_{CE} = 600$ V $T_j = 25$ °C (dotted blue)
 $V_{GE} = \pm 15$ V $T_j = 125$ °C (solid black)
 $R_{gpn} = 8$ Ω $T_j = 150$ °C (dashed red)

figure 10. FWD

Typical recovered charge as a function of IGBT turn on gate resistor

$$Q_r = f(R_{gpn})$$

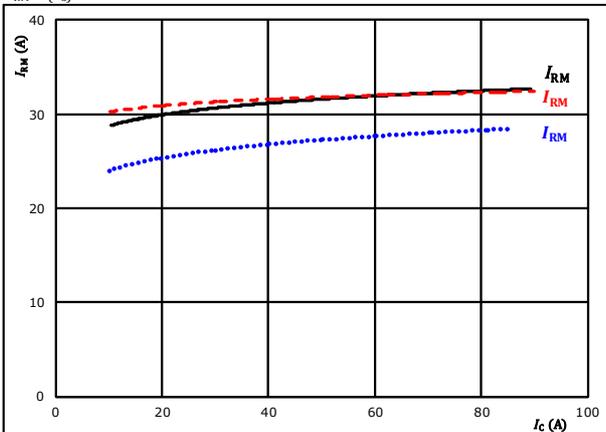


At $V_{CE} = 600$ V $T_j = 25$ °C (dotted blue)
 $V_{GE} = \pm 15$ V $T_j = 125$ °C (solid black)
 $I_c = 48$ A $T_j = 150$ °C (dashed red)

figure 11. FWD

Typical peak reverse recovery current as a function of collector current

$$I_{RM} = f(I_c)$$

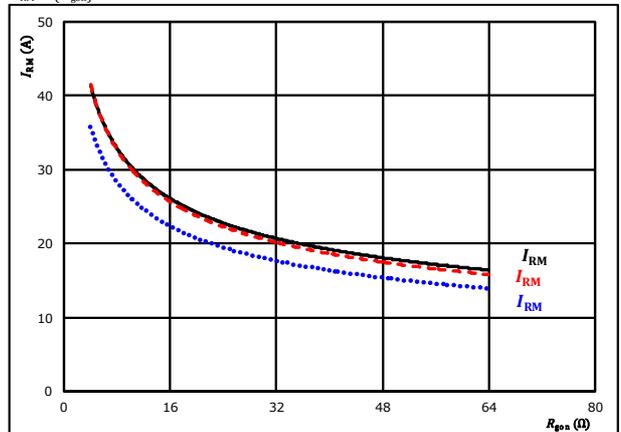


At $V_{CE} = 600$ V $T_j = 25$ °C (dotted blue)
 $V_{GE} = \pm 15$ V $T_j = 125$ °C (solid black)
 $R_{gpn} = 8$ Ω $T_j = 150$ °C (dashed red)

figure 12. FWD

Typical peak reverse recovery current as a function of IGBT turn on gate resistor

$$I_{RM} = f(R_{gpn})$$



At $V_{CE} = 600$ V $T_j = 25$ °C (dotted blue)
 $V_{GE} = \pm 15$ V $T_j = 125$ °C (solid black)
 $I_c = 48$ A $T_j = 150$ °C (dashed red)

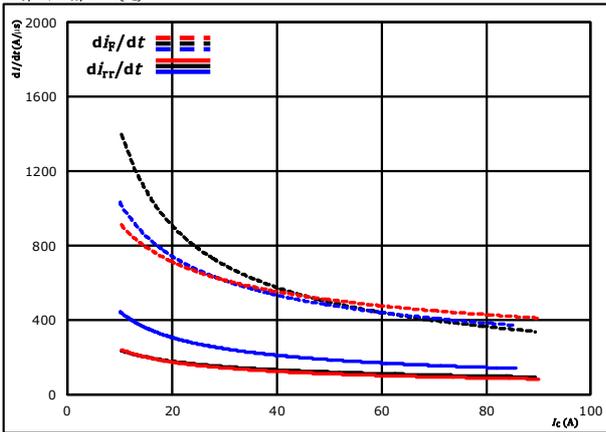


Inverter Switching Characteristics

figure 13. FWD

Typical rate of fall of forward and reverse recovery current as a function of collector current

$$di_f/dt, di_{rr}/dt = f(I_c)$$

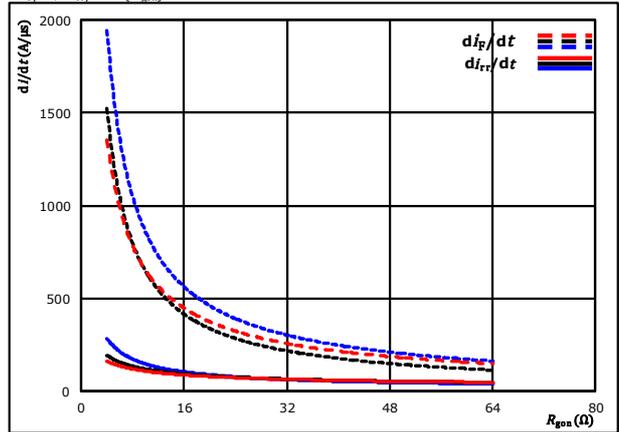


At $V_{CE} = 600$ V $T_j = 25$ °C (.....)
 $V_{GE} = \pm 15$ V $T_j = 125$ °C (—)
 $R_{gpn} = 8$ Ω $T_j = 150$ °C (---)

figure 14. FWD

Typical rate of fall of forward and reverse recovery current as a function of IGBT turn on gate resistor

$$di_f/dt, di_{rr}/dt = f(R_{gpn})$$

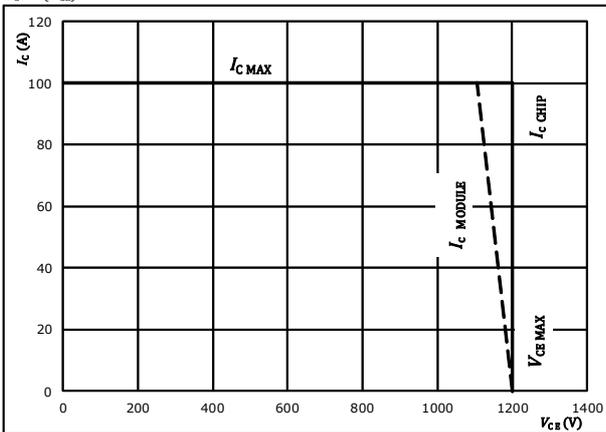


At $V_{CE} = 600$ V $T_j = 25$ °C (.....)
 $V_{GE} = \pm 15$ V $T_j = 125$ °C (—)
 $I_c = 48$ A $T_j = 150$ °C (---)

figure 15. IGBT

Reverse bias safe operating area

$$I_c = f(V_{CE})$$



At $T_j = 175$ °C
 $R_{gpn} = 8$ Ω
 $R_{gpn} = 8$ Ω



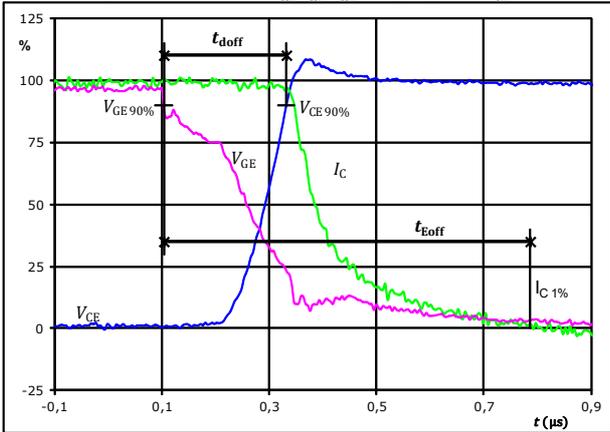
Inverter Switching Definitions

General conditions

T_j	=	125 °C
R_{gon}	=	8 Ω
R_{goff}	=	8 Ω

figure 1. IGBT

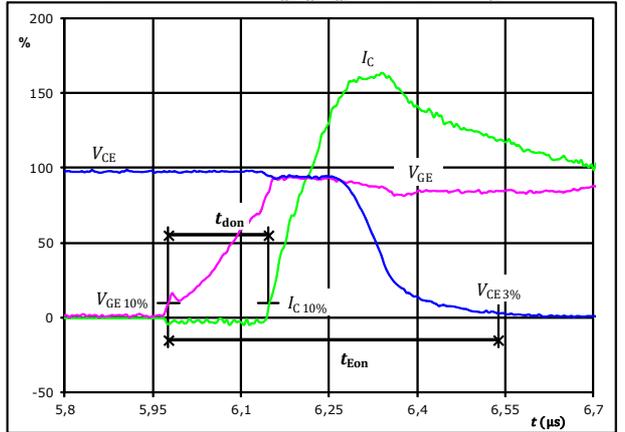
Turn-off Switching Waveforms & definition of t_{doff} , t_{Eoff} (t_{Eoff} = integrating time for E_{off})



$V_{GE}(0\%) =$	-15	V
$V_{GE}(100\%) =$	15	V
$V_C(100\%) =$	600	V
$I_C(100\%) =$	51	A
$t_{doff} =$	0,229	μs
$t_{Eoff} =$	0,683	μs

figure 2. IGBT

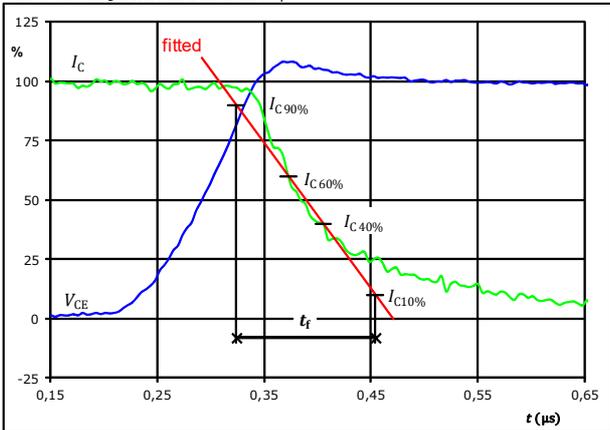
Turn-on Switching Waveforms & definition of t_{don} , t_{Eon} (t_{Eon} = integrating time for E_{on})



$V_{GE}(0\%) =$	-15	V
$V_{GE}(100\%) =$	15	V
$V_C(100\%) =$	600	V
$I_C(100\%) =$	51	A
$t_{don} =$	0,176	μs
$t_{Eon} =$	0,561	μs

figure 3. IGBT

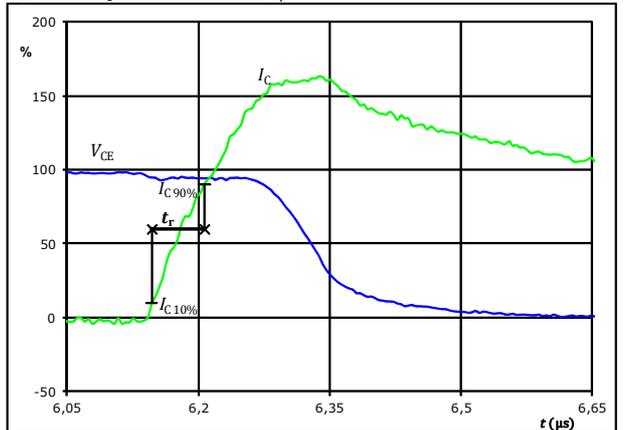
Turn-off Switching Waveforms & definition of t_f



$V_C(100\%) =$	600	V
$I_C(100\%) =$	51	A
$t_f =$	0,125	μs

figure 4. IGBT

Turn-on Switching Waveforms & definition of t_r



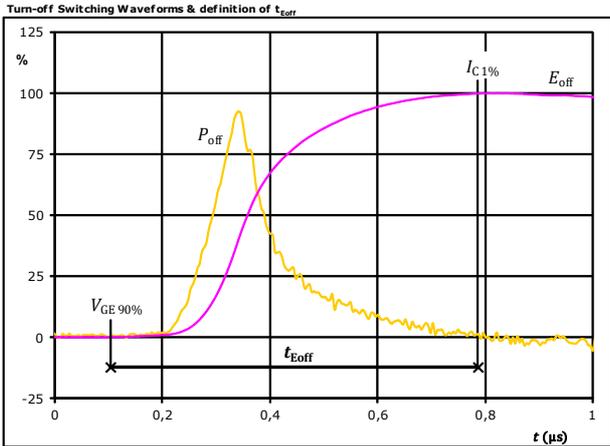
$V_C(100\%) =$	600	V
$I_C(100\%) =$	51	A
$t_r =$	0,058	μs



Vincotech

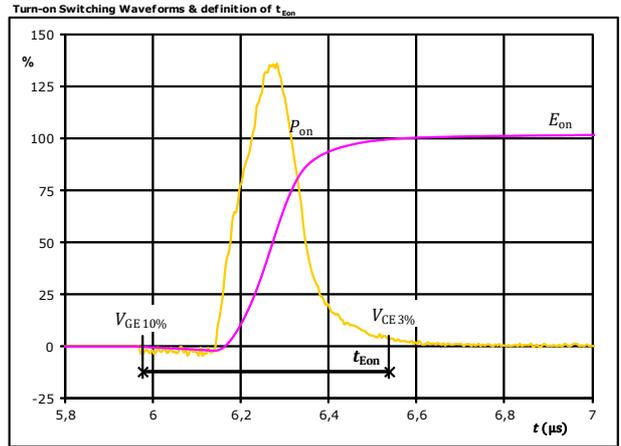
Inverter Switching Characteristics

figure 5. IGBT



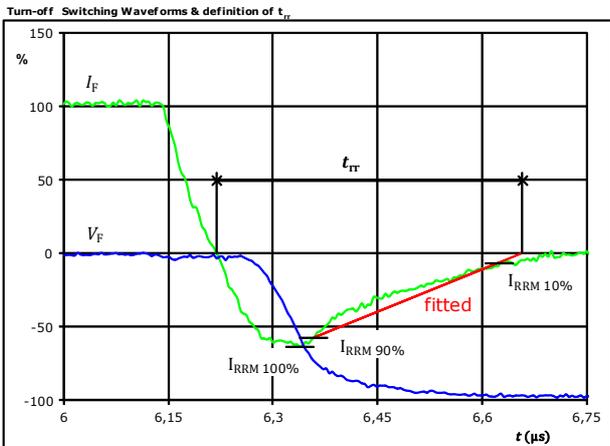
$P_{off}(100\%) = 30,49$ kW
 $E_{off}(100\%) = 4,25$ mJ
 $t_{Eoff} = 0,68$ μ s

figure 6. IGBT



$P_{on}(100\%) = 30,49$ kW
 $E_{on}(100\%) = 6,38$ mJ
 $t_{Eon} = 0,56$ μ s

figure 7. FWD



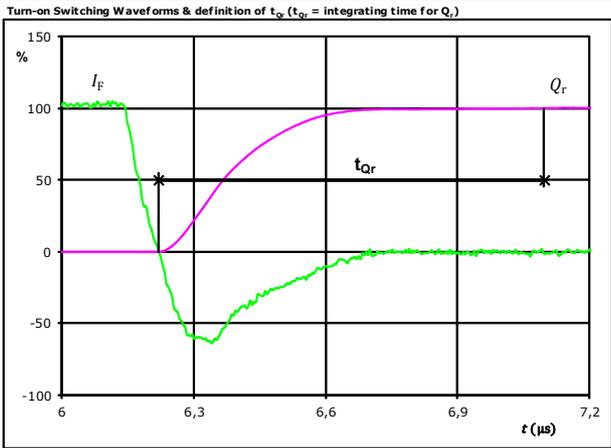
$V_F(100\%) = 600$ V
 $I_F(100\%) = 51$ A
 $I_{RRM}(100\%) = -33$ A
 $t_{rr} = 0,435$ μ s



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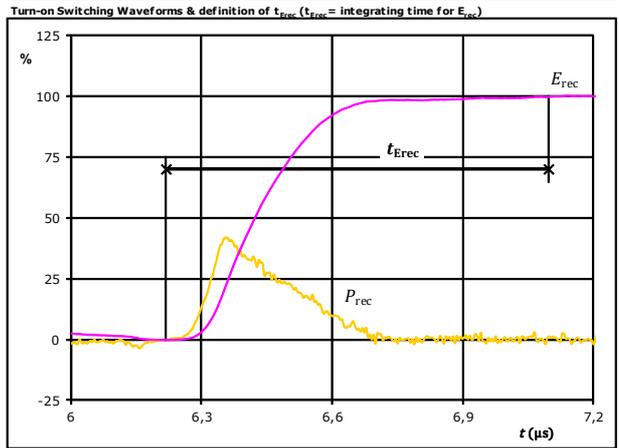
Inverter Switching Characteristics

figure 8. FWD



I_F (100%) =	51	A
Q_r (100%) =	7,08	μC
t_{Qr} =	0,88	μs

figure 9. FWD



P_{rec} (100%) =	30,49	kW
E_{rec} (100%) =	2,59	mJ
t_{Erec} =	0,88	μs



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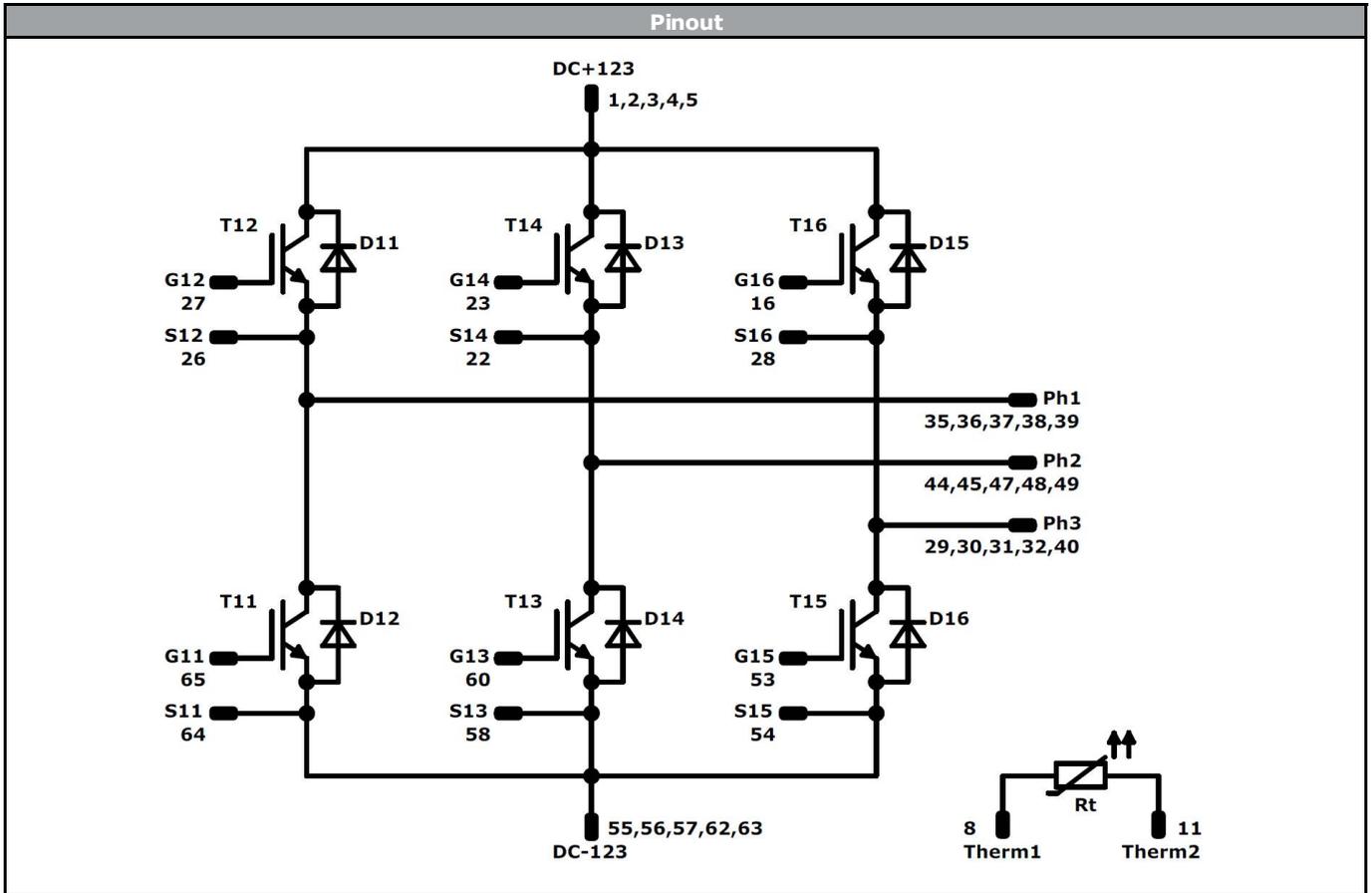
Ordering Code & Marking							
Version				Ordering Code			
With std lid (6.5mm height) + no thermal grease				80-M2126PA050M7-K718F70-/0A/			
With thin lid (2.8mm height) + no thermal grease				80-M2126PA050M7-K718F70-/0B/			
With std lid (6.5mm height) + thermal grease (0,8 W/mK, P12, silicone-based)				80-M2126PA050M7-K718F70-/1A/			
With thin lid (2.8mm height) + thermal grease (0,8 W/mK, P12, silicone-based)				80-M2126PA050M7-K718F70-/1B/			
With std lid (6.5mm height) + thermal grease (2,5 W/mK, TG20032, silicone-free)				80-M2126PA050M7-K718F70-/4A/			
With thin lid (2.8mm height) + thermal grease (2,5 W/mK, TG20032, silicone-free)				80-M2126PA050M7-K718F70-/4B/			
With std lid (6.5mm height) + thermal grease (2,5 W/mK, HPTP, silicone-based)				80-M2126PA050M7-K718F70-/5A/			
With thin lid (2.8mm height) + thermal grease (2,5 W/mK, HPTP, silicone-based)				80-M2126PA050M7-K718F70-/5B/			
	Text	Name		Date code	UL & VIN	Lot	Serial
		NN-NNNNNNNNNNNNNN-TTTTTTVV		WWYY	UL VIN	LLLLL	SSSS
		Type&Ver	Lot number	Serial	Date code		
	Datamatrix	TTTTTTVV	LLLLL	SSSS	WWYY		

Outline							
PCB pad table				PCB pad table			
Pin	X	Y	Function	Pin	X	Y	Function
1	24,38	-21,8	DC+123	49	-12,22	10,3	Ph2
2	24,38	-18,6	DC+123	50	Not assembled		
3	24,38	-15,4	DC+123	51			
4	24,38	-12,2	DC+123	52	Not assembled		
5	24,38	-9	DC+123	53			
6	Not assembled			54	-24,38	-18,6	S15
7				55	-24,38	-15,4	DC-123
8	24,38	12,2	Therm1	56	-24,38	-12,2	DC-123
9	Not assembled			57	-24,38	-9	DC-123
10				58	-24,38	-5,8	S13
11	24,38	21,8	Therm2	59	Not assembled		
12	Not assembled			60			
13				61	Not assembled		
14				62	-24,38	7,1	DC-123
15				63	-24,38	15,4	DC-123
16	13,42	-21,8	G16	64	-24,38	18,6	S11
17	Not assembled			65	-24,38	21,8	G11
18							
19							
20							
21							
22	8,38	2,6	S14				
23	8,38	5,8	G14				
24	Not assembled						
25							
26	8,38	18,6	S12				
27	8,38	21,8	G12				
28	2,46	-21,8	S16				
29	2,46	-18,6	Ph3				
30	2,46	-15,4	Ph3				
31	2,46	-12,2	Ph3				
32	2,46	-9	Ph3				
33	Not assembled						
34							
35	0,03	9	Ph1				
36	0,03	12,2	Ph1				
37	0,03	15,4	Ph1				
38	0,03	18,6	Ph1				
39	0,03	21,8	Ph1				
40	-8,5	-21,8	Ph3				
41	Not assembled						
42							
43							
44	-12,22	-9	Ph2				
45	-12,22	-5,8	Ph2				
46	Not assembled						
47							
48	-12,22	3,9	Ph2				
	-12,22	7,1	Ph2				

Pad positions refers to center point. For more informations on pad design please see package data



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Identification					
ID	Component	Voltage	Current	Function	Comment
T11, T12, T13, T14, T15, T16	IGBT	1200 V	50 A	Inverter Switch	
D11, D12, D13, D14, D15, D16	FWD	1200 V	50 A	Inverter Diode	
Rt	PTC			Thermistor	



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Packaging instruction			
Standard packaging quantity (SPQ) 100	>SPQ	Standard	<SPQ Sample

Handling instruction
Handling instructions for MiniSkiiP® 2 packages see vincotech.com website.

Package data
Package data for MiniSkiiP® 2 packages see vincotech.com website.

UL recognition and file number
This device is certified according to UL 1557 standard, UL file number E192116. For more information see vincotech.com website. 

Document No.:	Date:	Modification:	Pages
80-M2126PA050M7-K718F70-D1-14	25 Nov. 2017		

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2. A critical component is any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.