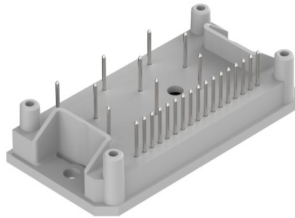
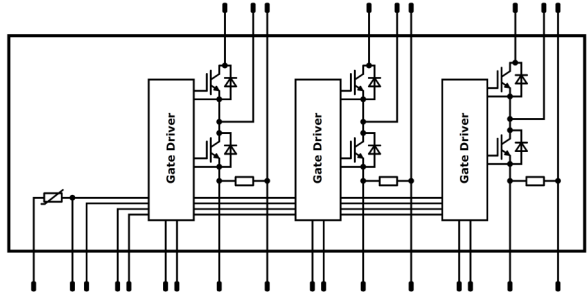




Vincotech

<i>flowIPM 1B</i>	1200 V / 15 A
<div style="background-color: #eee; padding: 2px; margin-bottom: 5px;">Features</div> <p>Power</p> <ul style="list-style-type: none"> • Three Phase Inverter • Emitter Shunts <p>Gate Driver</p> <ul style="list-style-type: none"> • Booststrap circuit • Overcurrent protection • Undervoltage lockout <p>NTC</p> <ul style="list-style-type: none"> • Temperature sensor 	<div style="background-color: #eee; padding: 2px; margin-bottom: 5px;">flow1B 17 mm housing</div> 
<div style="background-color: #eee; padding: 2px; margin-bottom: 5px;">Target applications</div> <ul style="list-style-type: none"> • Embedded Drives • Industrial Drives 	<div style="background-color: #eee; padding: 2px; margin-bottom: 5px;">Schematic</div> 
<div style="background-color: #eee; padding: 2px; margin-bottom: 5px;">Types</div> <ul style="list-style-type: none"> • 20-1B12IPA015SC-L579F09 	

Maximum Ratings

$T_j = 25\text{ °C}$, unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
Inverter Switch				
Collector-emitter voltage	V_{CES}		1200	V
Collector current	I_C	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	12	A
Repetitive peak collector current	I_{CRM}	t_p limited by T_{jmax}	45	A
Total power dissipation	P_{tot}	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	31	W
Gate-emitter voltage	V_{GES}		± 20	V
Short circuit ratings	t_{SC}	$V_{GE} = 15\text{ V}$ $V_{CE} = 800\text{ V}$ $T_j \leq 150\text{ °C}$	10	μs
Maximum junction temperature	T_{jmax}		175	°C



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Maximum Ratings

$T_j = 25\text{ °C}$, unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
Inverter Diode				
Peak repetitive reverse voltage	V_{RRM}		1200	V
Continuous (direct) forward current	I_F	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	11	A
Repetitive peak forward current	I_{FRM}		30	A
Total power dissipation	P_{tot}	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	19	W
Maximum junction temperature	T_{jmax}		175	°C

Gate Driver

Supply voltage	V_{CC}		-0,5...+24	V
Logic input voltage	V_{in}	UH, UL, VH, VL, WH, WL, FO, RST	-0,5... $V_{cc}+0,5$	V
Internal current limit	I_{MAX}		16,7	A
Junction Temperature	T_{jmax}		125	°C

Inverter Shunt

Max DC current	I_{MAX}	$T_c = 25\text{ °C}$	9	A
Power dissipation	P_{tot}	$T_c = 105\text{ °C}$	2,43	W

Module Properties

Thermal Properties

Storage temperature	T_{stg}		-40...+125	°C
Operation temperature under switching condition	T_{jop}		-40...($T_{jmax} - 25$)	°C

Isolation Properties

Isolation voltage	V_{isol}	DC Test Voltage* $t_p = 2\text{ s}$	6000	V
		AC Voltage $t_p = 1\text{ min}$	2500	V
Creepage distance			min. 12,7	mm
Clearance			min. 12,7	mm
Comparative Tracking Index	CTI		> 200	

*100 % tested in production



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Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
		V_{GE} [V] V_{GS} [V]	V_{CE} [V] V_{DS} [V] V_F [V]	I_C [A] I_D [A] I_F [A]	T_j [°C]	Min	Typ	Max		

Inverter Switch

Static

Gate-emitter threshold voltage	$V_{GE(th)}$	$V_{CE} = V_{CE}$			0,0005	25	5,3	5,8	6,3	V
Collector-emitter saturation voltage	V_{CEsat}		15		12	25 125 150		2,10 2,28 2,46	2,3	V
Collector-emitter cut-off current	I_{CES}		0	1200		25			10	μA
Gate-emitter leakage current	I_{GES}		20	0		25			120	nA
Internal gate resistance	r_g							none		Ω
Input capacitance	C_{ies}	$f = 1$ Mhz	0	25		25		890		pF
Reverse transfer capacitance	C_{res}							30		
Gate charge	Q_g		20			25		0,12		nC

Thermal

Thermal resistance junction to sink	$R_{th(j-s)}$	$\lambda_{paste} = 3,4$ W/mK (PSX)						3,07		K/W
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Dynamic

Turn-on delay time*	$t_{d(on)}$	$R_{gon} = 16$ Ω $R_{goff} = 32$ Ω	0 / 15	600	11	25		1480		ns
						125		1912		
						150		2007		
Rise time	t_r					25		19		
						125		23		
		150		24						
Turn-off delay time*	$t_{d(off)}$					25		1508		
						125		2011		
						150		2119		
Fall time	t_f					25		79		
						125		133		
						150		159		
Turn-on energy (per pulse)	E_{on}	$Q_{t-FWD} = 1,2$ μC $Q_{t-FWD} = 2,2$ μC $Q_{t-FWD} = 2,6$ μC				25		0,676		mWs
						125		1,107		
						150		1,240		
Turn-off energy (per pulse)	E_{off}					25		0,879		
						125		1,440		
						150		1,600		

* times include gate driver propagation delay



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Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
		V_{GE} [V]	V_{CE} [V]	I_C [A]	T_j [°C]	Min	Typ	Max		

Inverter Diode

Static

Parameter	Symbol	V_{GE} [V]	V_{CE} [V]	I_C [A]	T_j [°C]	Min	Typ	Max	Unit
Forward voltage	V_F			12	25 125 150		1,93 1,91 1,90	2,3	V
Reverse leakage current	I_R		1200		25			3,5	μA

Thermal

Parameter	Symbol	Conditions	Value	Unit
Thermal resistance junction to sink	$R_{th(j-s)}$	$\lambda_{paste} = 3,4$ W/mK (PSX)	4,92	K/W

Dynamic

Parameter	Symbol	V_{GE} [V]	V_{CE} [V]	I_C [A]	T_j [°C]	Min	Typ	Max	Unit
Peak recovery current	I_{RRM}				25 125 150		12 13 14		A
Reverse recovery time	t_{rr}				25 125 150		245 394 437		ns
Recovered charge	Q_r		0 / 15	600	11		1,226 2,228 2,557		μC
Reverse recovered energy	E_{rec}				25 125 150		0,453 0,829 0,965		mWs
Peak rate of fall of recovery current	$(di_{rr}/dt)_{max}$				25 125 150		80 42 39		A/μs



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Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
		V_{GE} [V]	V_{CE} [V]	I_C [A]	T_j [°C]	Min	Typ	Max		

Gate Driver*

Static

Recommended supply voltage	V_{CC}					13,5	15	20	V
Power on reset trip voltage	V_{FOR}					4,0	5,5	7,5	V
Internal current limit	I_{MAX}					13,3	16,7	20	A
Quiescent supply current	I_q						3	4,5	mA
Logic "1" input voltage	V_{IH}	UH, UL, VH, VL, WH, WL, RST				2,2	3	4	v
Logic "0" input voltage	V_{IL}		0,6	1,5	2,1	v			
Logic "1" input current	I_{inH}	$V_{in} = 5\text{ V}$				0,6	1	1,4	mA
Logic "0" input current	I_{inL}	$V_{in} = 0\text{ V}$				0	0	0,01	mA
Input signal filter time	t_{Filt}	UH, UL, VH, VL, WH, WL, FO (in), RST (pulse)				80	200	500	ns
Logic "1" FAULT output**	$V_{outFAULTH}$							0,95	V
Logic "1" FAULT input treshold voltage**	$V_{inFAULTH}$					0,6	1,5	2,1	V
Logic "0" FAULT input treshold voltage**	$V_{inFAULTL}$					2,2	3	4	V
Under voltage reset voltage	$V_{UVreset}$					10	10,8	11,6	V
Under voltage trip voltage	V_{UVtrip}					10,5	11,3	12,1	V
Under voltage hysteresis voltage	$V_{UVhysteresis}$					0,2	0,5	0,8	V
Under voltage filter time	t_{UVfilt}					4	8	16	μ s
Internal dead time	t_{UVfilt}	Delay matching, high side turn-on and low side turn off				-100	80	300	ns
Internal dead time	t_{UVfilt}	Delay matching, low side turn-on and high side turn off				-20	180	400	ns

* For more information see Mitsubishi's M81738FP datasheet. The recommended minimum input pulse width is 2.12 μ s.

** FAULT active low with pull up resistor to Vcc.

Inverter Shunt

Resistance	R						30		m Ω
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Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
		V_{GE} [V] V_{GS} [V]	V_{CE} [V] V_{DS} [V] V_F [V]	I_C [A] I_D [A] I_F [A]	T_j [°C]	Min	Typ	Max		

Thermistor

Rated resistance	R				25		22		kΩ
Deviation of R_{100}	$\Delta_{R/R}$	$R_{100} = 1486 \Omega$			100	-12		+14	%
Power dissipation	P				25		200		mW
Power dissipation constant					25		2		mW/K
B-value	$B_{(25/50)}$	Tol. $\pm 3\%$			25		3950		K
B-value	$B_{(25/100)}$	Tol. $\pm 3\%$			25		3998		K
Vincotech NTC Reference								B	



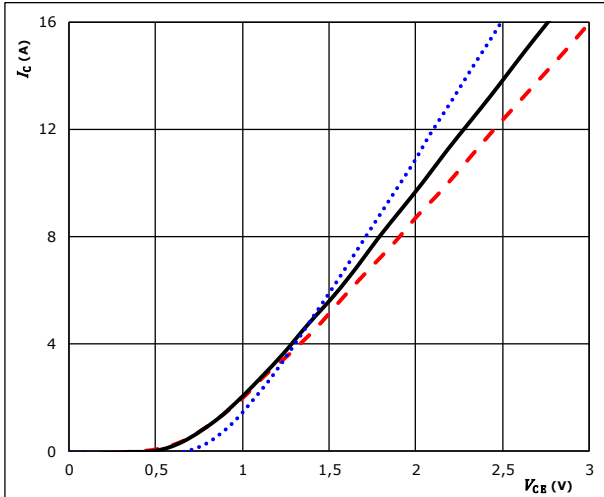
Vincotech

Inverter Switch Characteristics

figure 1. IGBT

Typical output characteristics

$$I_C = f(V_{CE})$$

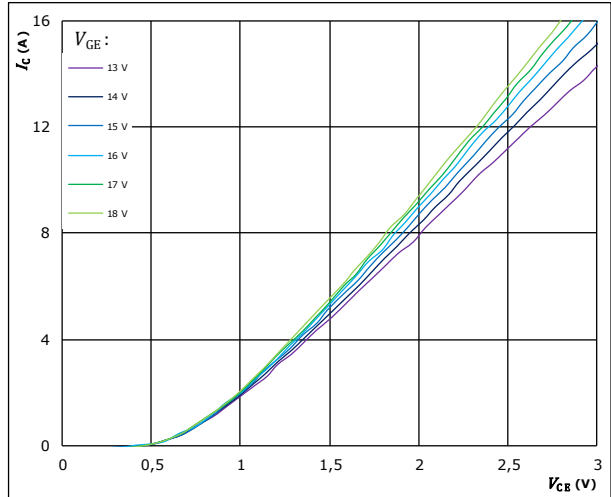


$t_p = 250 \mu s$ $T_j: 25 \text{ }^\circ C$ (dotted blue)
 $V_{GE} = 15 \text{ V}$ $T_j: 125 \text{ }^\circ C$ (solid black)
 $T_j: 150 \text{ }^\circ C$ (dashed red)

figure 2. IGBT

Typical output characteristics

$$I_C = f(V_{CE})$$

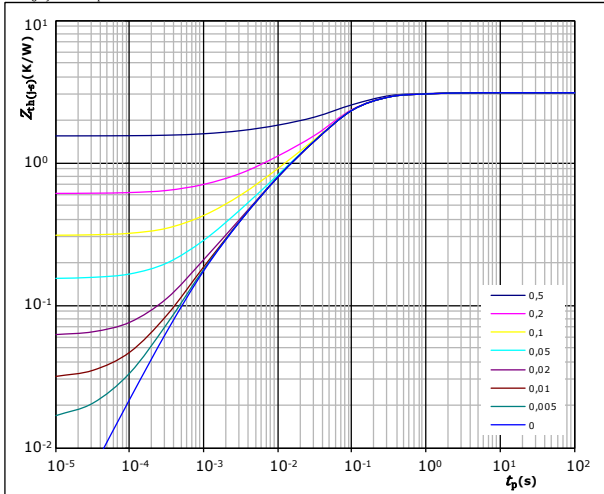


$t_p = 250 \mu s$
 $T_j = 150 \text{ }^\circ C$
 V_{GE} from 13 V to 18 V in steps of 1 V

figure 3. IGBT

Transient thermal impedance as function of pulse duration

$$Z_{th(j-s)} = f(t_p)$$



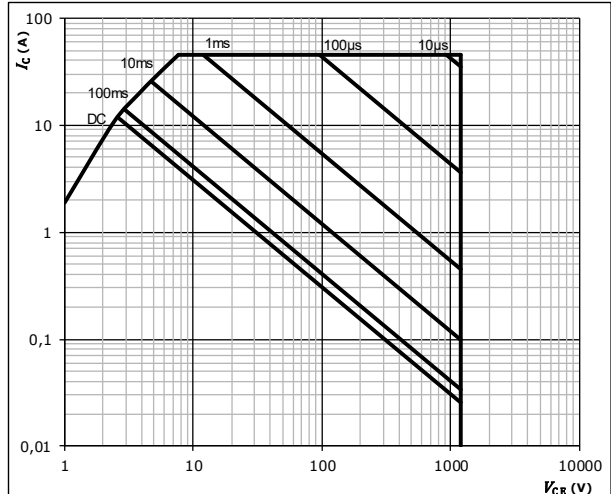
$D = t_p / T$
 $R_{th(j-s)} = 3,07 \text{ K/W}$
 IGBT thermal model values

R (K/W)	τ (s)
1,26E-01	1,14E+00
4,34E-01	2,04E-01
1,94E+00	6,00E-02
4,50E-01	6,48E-03
1,19E-01	9,59E-04

figure 4. IGBT

Safe operating area

$$I_C = f(V_{CE})$$



$D = \text{single pulse}$
 $T_s = 80 \text{ }^\circ C$
 $V_{GE} = \pm 15 \text{ V}$
 $T_j = T_{jmax}$

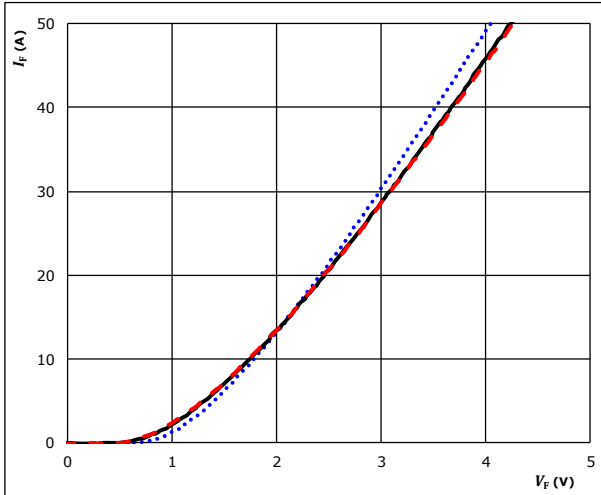


Inverter Diode Characteristics

figure 1. FWD

Typical forward characteristics

$$I_F = f(V_F)$$

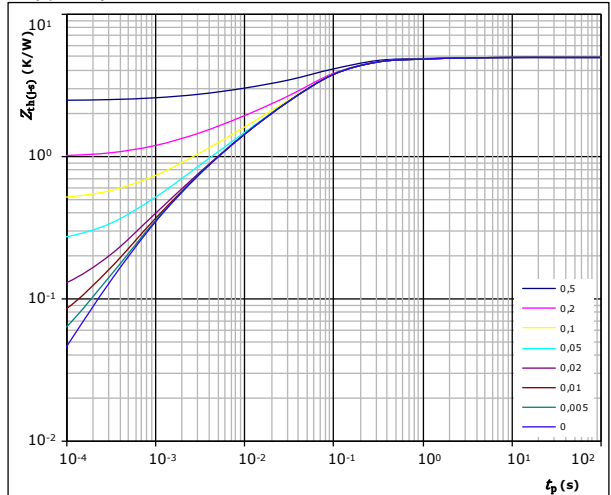


$t_p = 250 \mu s$
 T_j : 25 °C
 125 °C ———
 150 °C - - - -

figure 2. FWD

Transient thermal impedance as a function of pulse width

$$Z_{th(j-s)} = f(t_p)$$



$D = t_p / T$
 $R_{th(j-s)} = 4,92 \text{ K/W}$
 FWD thermal model values

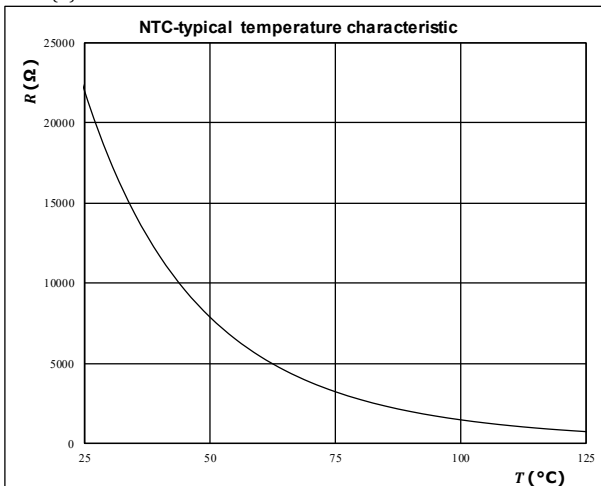
$R \text{ (K/W)}$	$\tau \text{ (s)}$
1,83E-01	2,10E+00
4,86E-01	2,84E-01
2,86E+00	6,82E-02
7,18E-01	1,40E-02
5,14E-01	3,30E-03
1,52E-01	6,79E-04

Thermistor Characteristics

figure 1. Thermistor

Typical NTC characteristic
as a function of temperature

$$R = f(T)$$



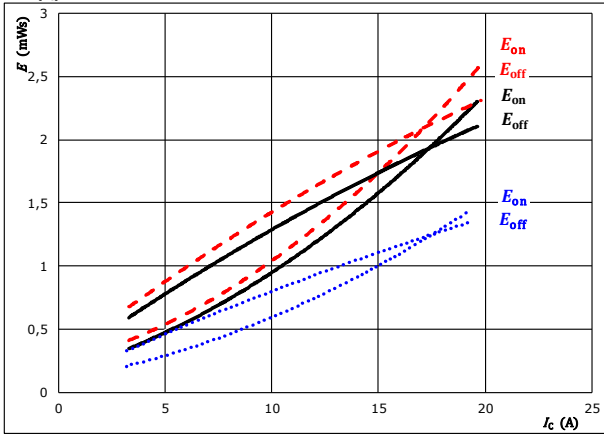


Inverter Switching Characteristics

figure 1. IGBT

Typical switching energy losses as a function of collector current

$$E = f(I_c)$$

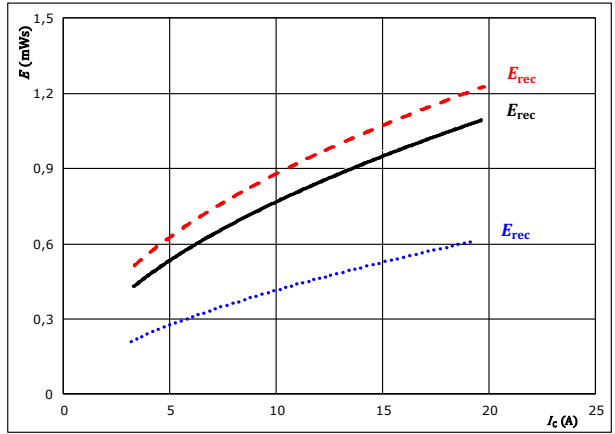


With an inductive load at
 $V_{CE} = 600$ V
 $V_{GE} = 0 / 15$ V
 $R_{gon} = 16$ Ω
 $R_{goff} = 32$ Ω
 $T_j = 25$ °C
 $T_j = 125$ °C
 $T_j = 150$ °C

figure 2. FWD

Typical reverse recovered energy loss as a function of collector current

$$E_{rec} = f(I_c)$$

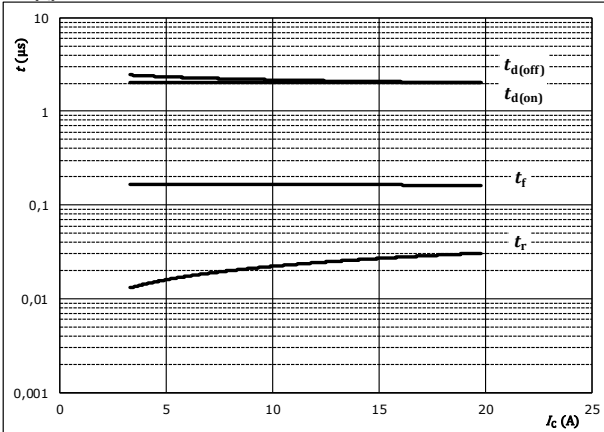


With an inductive load at
 $V_{CE} = 600$ V
 $V_{GE} = 0 / 15$ V
 $R_{gon} = 16$ Ω
 $T_j = 25$ °C
 $T_j = 125$ °C
 $T_j = 150$ °C

figure 3. IGBT

Typical switching times as a function of collector current

$$t = f(I_c)$$

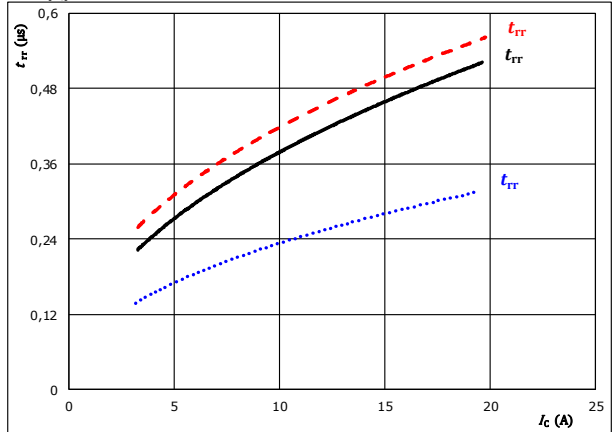


With an inductive load at
 $T_j = 150$ °C
 $V_{CE} = 600$ V
 $V_{GE} = 0 / 15$ V
 $R_{gon} = 16$ Ω
 $R_{goff} = 32$ Ω

figure 4. FWD

Typical reverse recovery time as a function of collector current

$$t_{rr} = f(I_c)$$



At
 $V_{CE} = 600$ V
 $V_{GE} = 0 / 15$ V
 $R_{gon} = 16$ Ω
 $T_j = 25$ °C
 $T_j = 125$ °C
 $T_j = 150$ °C

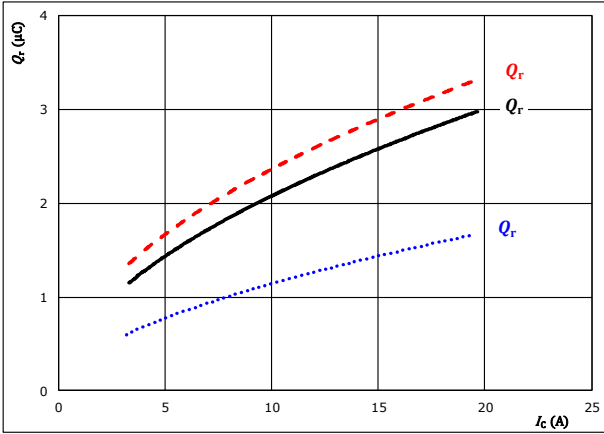


Inverter Switching Characteristics

figure 5. FWD

Typical recovered charge as a function of collector current

$$Q_r = f(I_c)$$

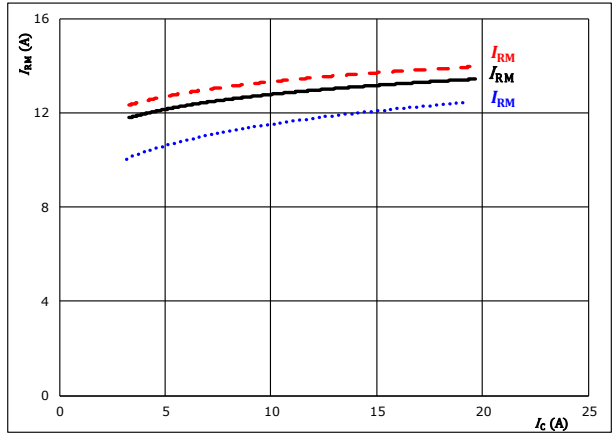


At $V_{CE} = 600$ V $T_j = 25$ °C $\dots\dots\dots$
 $V_{GE} = 0 / 15$ V $T_j = 125$ °C ---
 $R_{gpn} = 16$ Ω $T_j = 150$ °C ---

figure 6. FWD

Typical peak reverse recovery current current as a function of collector current

$$I_{RM} = f(I_c)$$

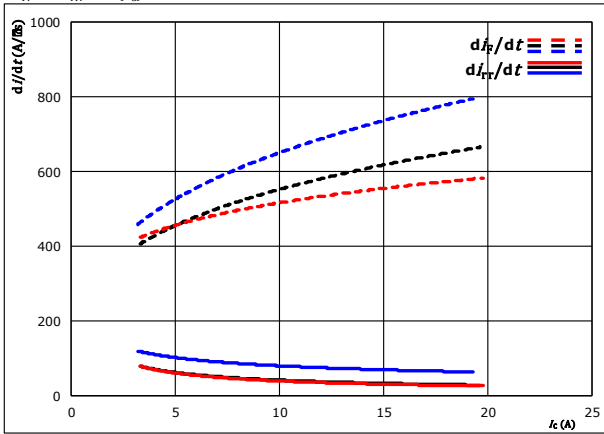


At $V_{CE} = 600$ V $T_j = 25$ °C $\dots\dots\dots$
 $V_{GE} = 0 / 15$ V $T_j = 125$ °C ---
 $R_{gpn} = 16$ Ω $T_j = 150$ °C ---

figure 7. FWD

Typical rate of fall of forward and reverse recovery current as a function of collector current

$$di_f/dt, di_{rr}/dt = f(I_c)$$

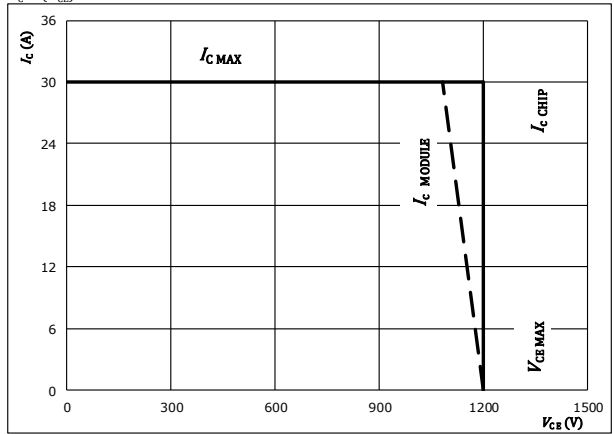


At $V_{CE} = 600$ V $T_j = 25$ °C $\dots\dots\dots$
 $V_{GE} = 0 / 15$ V $T_j = 125$ °C ---
 $R_{gpn} = 16$ Ω $T_j = 150$ °C ---

figure 7. IGBT

Reverse bias safe operating area

$$I_c = f(V_{CE})$$



At $T_j = 175$ °C
 $R_{gpn} = 16$ Ω
 $R_{goff} = 32$ Ω



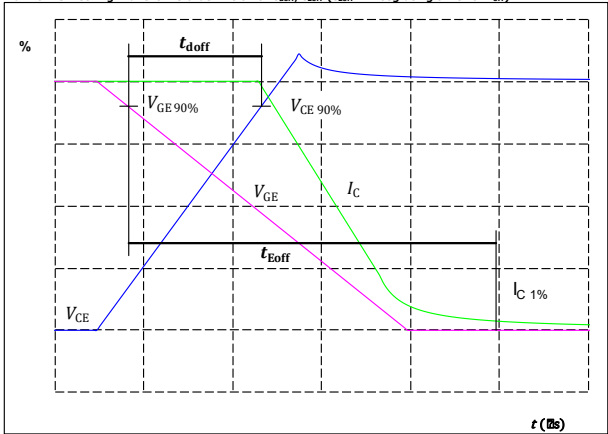
Inverter Switching Definitions

General conditions

T_j	=	125 °C
R_{gon}	=	16 Ω
R_{goff}	=	32 Ω

figure 1. IGBT

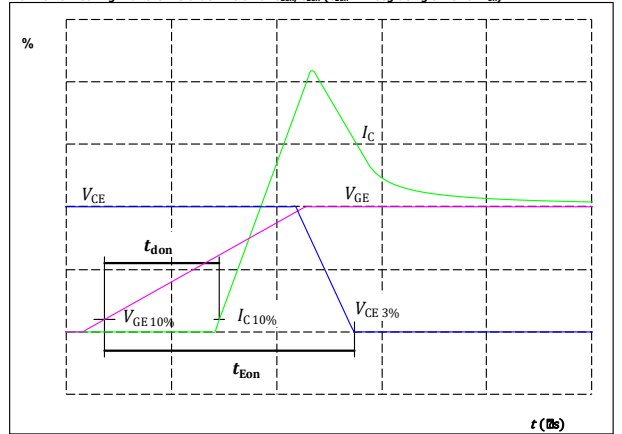
Turn-off Switching Waveforms & definition of t_{doff} , t_{Eoff} (t_{Eoff} = integrating time for E_{off})



$V_{CE}(0\%) =$	0	V
$V_{GE}(100\%) =$	15	V
$V_C(100\%) =$	600	V
$I_C(100\%) =$	11	A
$t_{doff} =$	2011	ns

figure 2. IGBT

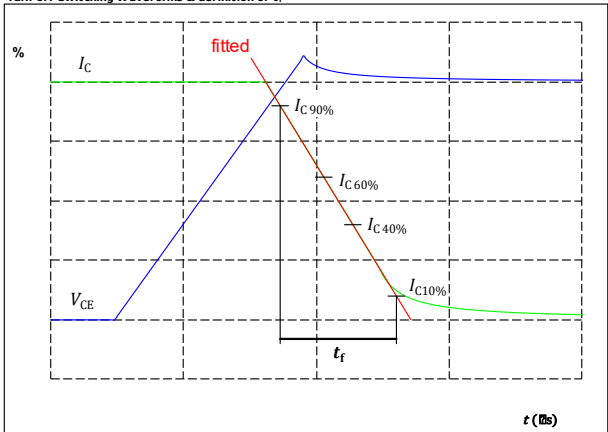
Turn-on Switching Waveforms & definition of t_{don} , t_{Eon} (t_{Eon} = integrating time for E_{on})



$V_{CE}(0\%) =$	0	V
$V_{GE}(100\%) =$	15	V
$V_C(100\%) =$	600	V
$I_C(100\%) =$	11	A
$t_{don} =$	1912	ns

figure 3. IGBT

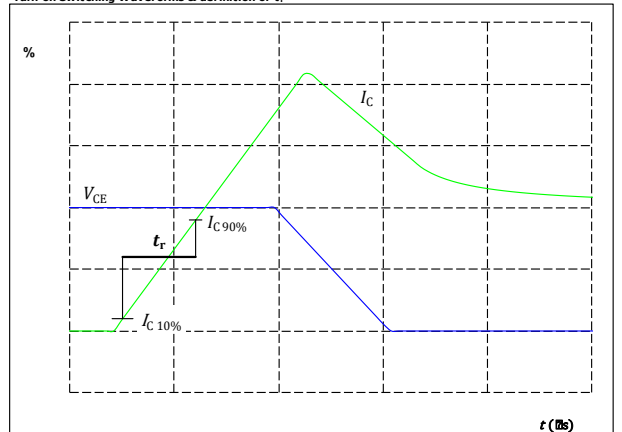
Turn-off Switching Waveforms & definition of t_f



$V_C(100\%) =$	600	V
$I_C(100\%) =$	11	A
$t_f =$	133	ns

figure 4. IGBT

Turn-on Switching Waveforms & definition of t_r



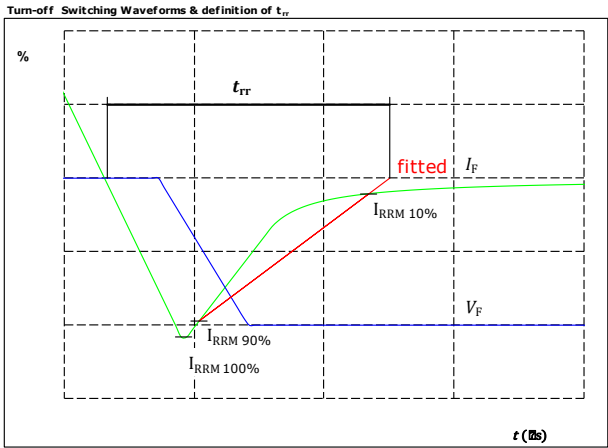
$V_C(100\%) =$	600	V
$I_C(100\%) =$	11	A
$t_r =$	23	ns



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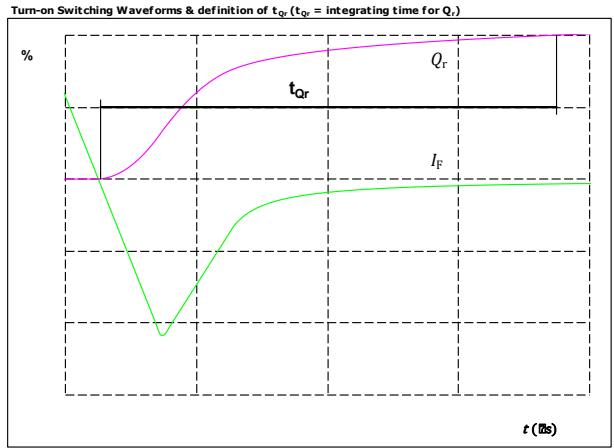
Inverter Switching Characteristics

figure 5. FWD



$V_F(100\%) =$	600	V
$I_F(100\%) =$	11	A
$I_{RRM}(100\%) =$	13	A
$t_{rr} =$	394	ns

figure 6. FWD



$I_F(100\%) =$	11	A
$Q_r(100\%) =$	2,23	μC



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Ordering Code & Marking																																			
Version				Ordering Code																															
without thermal paste 17 mm housing with solder pins				20-1B12IPA015SC-L579F09																															
with thermal paste 17 mm housing with solder pins				20-1B12IPA015SC-L579F09-/3/																															
<table border="1"> <tr> <td rowspan="2"> NN-NNNNNNNNNNNNNN TTTTWTW WWYY UL VIN LLLL SSSS </td> <td rowspan="2"> </td> <td rowspan="2"> Text </td> <td colspan="2">Name</td> <td>Date code</td> <td>UL & VIN</td> <td>Lot</td> <td>Serial</td> </tr> <tr> <td> NN-NNNNNNNNNNNNNN-TTTTWTW </td> <td> WWYY </td> <td> UL VIN </td> <td> LLLLL </td> <td> SSSS </td> </tr> <tr> <td rowspan="2"> Datamatrix </td> <td rowspan="2"> </td> <td rowspan="2"> Name </td> <td>Type&Ver</td> <td>Lot number</td> <td>Serial</td> <td>Date code</td> <td></td> <td></td> </tr> <tr> <td> TTTTWTW </td> <td> LLLLL </td> <td> SSSS </td> <td> WWYY </td> <td></td> <td></td> </tr> </table>							NN-NNNNNNNNNNNNNN TTTTWTW WWYY UL VIN LLLL SSSS		Text	Name		Date code	UL & VIN	Lot	Serial	NN-NNNNNNNNNNNNNN-TTTTWTW	WWYY	UL VIN	LLLLL	SSSS	Datamatrix		Name	Type&Ver	Lot number	Serial	Date code			TTTTWTW	LLLLL	SSSS	WWYY		
NN-NNNNNNNNNNNNNN TTTTWTW WWYY UL VIN LLLL SSSS		Text	Name		Date code	UL & VIN				Lot	Serial																								
			NN-NNNNNNNNNNNNNN-TTTTWTW	WWYY	UL VIN	LLLLL	SSSS																												
Datamatrix		Name	Type&Ver	Lot number	Serial	Date code																													
			TTTTWTW	LLLLL	SSSS	WWYY																													

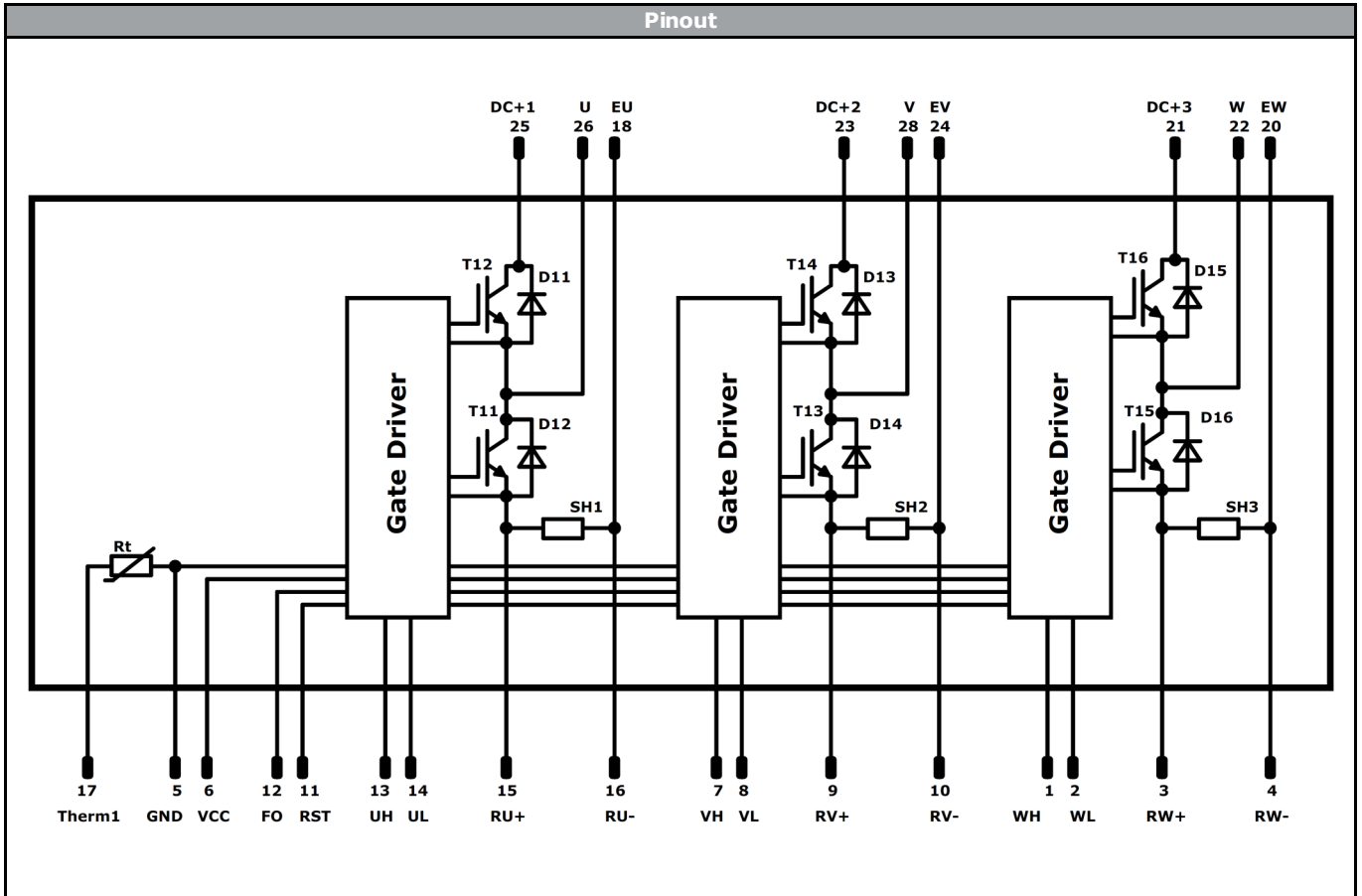
Pin table				Outline	
Pin	X	Y	Function		
1	45,1	0	WH		
2	42,4	0	WL		
3	39,7	0	RW+		
4	37	0	RW-		
5	34,3	0	GND		
6	31,6	0	VCC		
7	28,9	0	VH		
8	26,2	0	VL		
9	23,5	0	RV+		
10	20,8	0	RV-		
11	18,1	0	RST		
12	15,4	0	FO		
13	12,7	0	UH		
14	10	0	UL		
15	7,3	0	RU+		
16	4,6	0	RU-		
17	1,9	0	THERM1		
18	1,45	9,3	EU		
19	18,15	9,3	EV		
20	33,6	9,3	EW		
21	37,9	18,75	DC+3		
22	32,3	26,1	W		
23	22,35	19,35	DC+2		
24	16,15	26,1	V		
25	6,05	18,75	DC+1		
26	0	26,1	U		

Tolerance of pinpositions: ±0.5mm at the end of pins
Dimension of coordinate axis is only offset without tolerance

Pin Descriptions					
Pin	Function	Description	Pin	Function	Description
1	WH	Signal input for high-side W phase	18	EU	Open emitter U phase
2	WL	Signal input for low-side W phase	19	EV	Open emitter V phase
3	RW+	W phase shunt +	20	EW	Open emitter W phase
4	RW-	W phase shunt -	21	DC+3	Inverter input DC+
5	GND	Signal ground	22	W	Output W phase
6	VCC	Driver circuit supply voltage	23	DC+2	Inverter input DC+
7	VH	Signal input for high-side V phase	24	V	Output V phase
8	VL	Signal input for low-side V phase	25	DC+1	Inverter input DC+
9	RV+	V phase shunt +	26	U	Output U phase
10	RV-	V phase shunt -			
11	RST	Fault latch reset (min. 500ns pulse)			
12	FO	Fault latch input/output (negative logic, open drain)			
13	UH	Signal input for high-side U phase			
14	UL	Signal input for low-side U phase			
15	RU+	U phase shunt +			
16	RU-	U phase shunt -			
17	THERM1	Temperature sensor connector			



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Identification					
ID	Component	Voltage	Current	Function	Comment
T11, T12, T13, T14, T15, T16	IGBT	1200 V	12 A	Inverter Switch	
D11, D12, D13, D14, D15, D16	FWD	1200 V	12 A	Inverter Diode	
SH1, SH2, SH3	Shunt		9 A	Inverter Shunt	
Rt	NTC			Thermistor	




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Packaging instruction			
Standard packaging quantity (SPQ) 100	>SPQ	Standard	<SPQ Sample

Handling instruction
Handling instructions for <i>flow</i> 1B packages see vincotech.com website.

Package data
Package data for <i>flow</i> 1B packages see vincotech.com website.

UL recognition and file number
This device is certified according to UL 1557 standard, UL file number E192116. For more information see vincotech.com website. 

Document No.:	Date:	Modification:	Pages
20-1B12IPA015SC-L579F09-D3-14	26 July, 2019	Modified remark on Gate Driver, $V_{outFAULT}$ condition	5

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