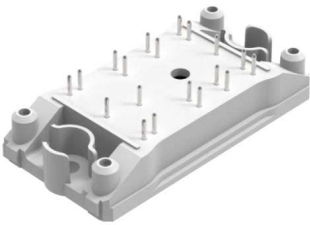
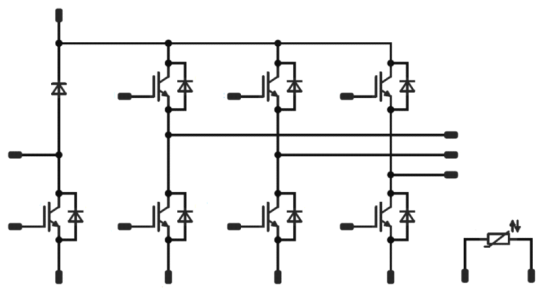




Vincotech

<i>flow 7PACK 0</i>	<b>1200 V / 25 A</b>
<div style="border: 1px solid black; padding: 5px; margin-bottom: 5px;"> <p style="text-align: center; background-color: #cccccc; margin: 0;"><b>Features</b></p> <ul style="list-style-type: none"> <li>Compact <i>flow 0</i> housing</li> <li>Trench Fieldstop IGBT4 technology</li> <li>Compact and low inductance layout</li> <li>Built-in NTC</li> </ul> </div> <div style="border: 1px solid black; padding: 5px; margin-bottom: 5px;"> <p style="text-align: center; background-color: #cccccc; margin: 0;"><b>Target applications</b></p> <ul style="list-style-type: none"> <li>Motor Drives</li> <li>Power Generation</li> </ul> </div> <div style="border: 1px solid black; padding: 5px;"> <p style="text-align: center; background-color: #cccccc; margin: 0;"><b>Types</b></p> <ul style="list-style-type: none"> <li>10-FU127PA025SC-L159E06</li> </ul> </div>	<div style="border: 1px solid black; padding: 5px; margin-bottom: 5px;"> <p style="text-align: center; background-color: #cccccc; margin: 0;"><i>flow 0</i> 12mm housing</p>  </div> <div style="border: 1px solid black; padding: 5px;"> <p style="text-align: center; background-color: #cccccc; margin: 0;"><b>Schematic</b></p>  </div>

## Maximum Ratings

$T_j = 25\text{ °C}$ , unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
<b>Inverter\Brake Switch</b>				
Collector-emitter voltage	$V_{CES}$		1200	V
Collector current	$I_C$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	33	A
Repetitive peak collector current	$I_{CRM}$	$t_p$ limited by $T_{jmax}$	75	A
Total power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	99	W
Gate-emitter voltage	$V_{GES}$		±20	V
Short circuit ratings	$t_{SC}$ $V_{CC}$	$T_j \leq 150\text{ °C}$ $V_{GE} = 15\text{ V}$	10 800	μs V
Maximum Junction Temperature	$T_{jmax}$		175	°C



Vincotech

## Maximum Ratings

$T_j = 25\text{ °C}$ , unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
-----------	--------	-----------	-------	------

### Inverter Diode

Peak Repetitive Reverse Voltage	$V_{RRM}$		1200	V
Continuous (direct) forward current	$I_F$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	34	A
Repetitive peak forward current	$I_{FRM}$		50	A
Total power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	74	W
Maximum Junction Temperature	$T_{jmax}$		175	°C

### Brake Diode

Peak Repetitive Reverse Voltage	$V_{RRM}$		1200	V
Continuous (direct) forward current	$I_F$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	20	A
Repetitive peak forward current	$I_{FRM}$		20	A
Total power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	46	W
Maximum Junction Temperature	$T_{jmax}$		175	°C

### Brake Sw. Protection Diode

Peak Repetitive Reverse Voltage	$V_{RRM}$		1200	V
Continuous (direct) forward current	$I_F$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	6	A
Repetitive peak forward current	$I_{FRM}$		6	A
Total power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	25	W
Maximum Junction Temperature	$T_{jmax}$		150	°C

## Module Properties

### Thermal Properties

Storage temperature	$T_{stg}$		-40...+125	°C
Operation temperature under switching condition	$T_{jop}$		-40...( $T_{jmax} - 25$ )	°C

### Isolation Properties

Isolation voltage	$V_{isol}$	DC Test Voltage $t_p = 2\text{ s}$	4000	V
Creepage distance			min. 12,7	mm
Clearance			9,1	mm
Comparative Tracking Index	CTI		> 200	



Vincotech

## Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
		$V_{GS}$ [V]	$V_{GE}$ [V]	$V_{DS}$ [V]	$I_C$ [A]	$T_j$ [°C]	Min	Typ	Max	

### Inverter Switch

#### Static

Parameter	Symbol	Conditions	$V_{GS}$ [V]	$V_{GE}$ [V]	$V_{DS}$ [V]	$I_C$ [A]	$T_j$ [°C]	Min	Typ	Max	Unit
Gate-emitter threshold voltage	$V_{GE(th)}$	$V_{GE} = V_{CE}$				0,00085	25	5,3	5,8	6,3	V
Collector-emitter saturation voltage	$V_{CESat}$		15			25	25 125 150	1,58	1,96 2,22 2,28	2,07	V
Collector-emitter cut-off current	$I_{CES}$		0	1200			25			2,4	μA
Gate-emitter leakage current	$I_{GES}$		20	0			25			120	nA
Internal gate resistance	$r_g$								none		Ω
Input capacitance	$C_{ies}$	$f = 1$ MHz	0	25			25		1450		pF
Reverse transfer capacitance	$C_{res}$								50		

#### Thermal

Parameter	Symbol	Conditions	$V_{GS}$ [V]	$V_{GE}$ [V]	$V_{DS}$ [V]	$I_C$ [A]	$T_j$ [°C]	Min	Typ	Max	Unit
Thermal resistance junction to sink	$R_{th(j-s)}$	phase-change material $\lambda = 3,4$ W/mK							0,96		K/W

#### IGBT Switching

Parameter	Symbol	Conditions	$V_{GS}$ [V]	$V_{GE}$ [V]	$V_{DS}$ [V]	$I_C$ [A]	$T_j$ [°C]	Min	Typ	Max	Unit
Turn-on delay time	$t_{d(on)}$	$R_{goft} = 16$ Ω $R_{gon} = 16$ Ω	±15	600	25			25	66		ns
Rise time	$t_r$							150	67		
Turn-off delay time	$t_{d(off)}$							25	196		
Fall time	$t_f$							150	264		
Turn-on energy (per pulse)	$E_{on}$	$Q_{FWD} = 2,2$ μC $Q_{FWD} = 4,5$ μC						25	2,131		mWs
Turn-off energy (per pulse)	$E_{off}$						150	3,149			
								25	1,468		
								150	2,483		



Vincotech

## Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
		$V_{GE}$ [V] $V_{GS}$ [V]	$V_{CE}$ [V] $V_{DS}$ [V] $V_F$ [V]	$I_C$ [A] $I_D$ [A] $I_F$ [A]	$T_j$ [°C]	Min	Typ	Max		

### Inverter Diode

#### Static

Forward voltage	$V_F$			25	25 125 150		1,90 1,90 1,88	2,05		V
Reverse leakage current	$I_r$		1200		25			5,2		μA

#### Thermal

Thermal resistance junction to sink	$R_{th(j-s)}$	phase-change material $\lambda = 3,4$ W/mK						1,28		K/W
-------------------------------------	---------------	---	--	--	--	--	--	------	--	-----

#### FWD Switching

Peak recovery current	$I_{RRM}$	$di/dt = 565$ A/μs $di/dt = 465$ A/μs	±15	600	25	25		13		A
Reverse recovery time	$t_{rr}$					150		17		ns
						25		318		
Recovered charge	$Q_r$					25		2,215		μC
						150		4,501		
Reverse recovered energy	$E_{rec}$					25		0,859		mWs
		150		1,776						
Peak rate of fall of recovery current	$(di_{rf}/dt)_{max}$				25		115		A/μs	
					150		92			



Vincotech

## Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
		$V_{GE}$ [V] $V_{GS}$ [V]	$V_{CE}$ [V] $V_{DS}$ [V] $V_F$ [V]	$I_C$ [A] $I_D$ [A] $I_F$ [A]	$T_j$ [°C]	Min	Typ	Max		

### Brake Switch

#### Static

Gate-emitter threshold voltage	$V_{GE(th)}$	$V_{GE} = V_{CE}$			0,00085	25	5,3	5,8	6,3	V
Collector-emitter saturation voltage	$V_{CESat}$		15		25	25 125 150	1,58	1,96 2,22 2,28	2,07	V
Collector-emitter cut-off current	$I_{CES}$		0	1200		25			2,4	μA
Gate-emitter leakage current	$I_{GES}$		20	0		25			120	nA
Internal gate resistance	$r_g$							none		Ω
Input capacitance	$C_{ies}$	$f = 1 \text{ MHz}$	0	25		25		1450		pF
Reverse transfer capacitance	$C_{res}$							50		

#### Thermal

Thermal resistance junction to sink	$R_{th(j-s)}$	phase-change material $\lambda = 3,4 \text{ W/mK}$						0,96		K/W
-------------------------------------	---------------	---	--	--	--	--	--	------	--	-----

#### IGBT Switching

Turn-on delay time	$t_{d(on)}$	$R_{goff} = 32 \Omega$ $R_{gon} = 32 \Omega$	$\pm 15$	600	25	25		124		ns
Rise time	$t_r$					125		123		
						150		124		
						25		44		
Turn-off delay time	$t_{d(off)}$					125		46		
						150		46		
		25		232						
Fall time	$t_f$	125		289						
		150		305						
		25		66						
Turn-on energy (per pulse)	$E_{on}$	$Q_{t-FWD} = 1,4 \mu\text{C}$ $Q_{t-FWD} = 2,6 \mu\text{C}$ $Q_{t-FWD} = 2,9 \mu\text{C}$				25		2,000		mWs
						125		2,488		
						150		2,615		
Turn-off energy (per pulse)	$E_{off}$					25		1,522		
						125		2,373		
						150		2,663		



Vincotech

## Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
		$V_{GE}$ [V] $V_{GS}$ [V]	$V_{CE}$ [V] $V_{DS}$ [V] $V_F$ [V]	$I_C$ [A] $I_D$ [A] $I_F$ [A]	$T_j$ [°C]	Min	Typ	Max		

### Brake Diode

#### Static

Forward voltage	$V_F$				10	25 150		1,76 1,68	2,05	V
Reverse leakage current	$I_r$			1200		25			2,7	μA

#### Thermal

Thermal resistance junction to sink	$R_{th(j-s)}$	phase-change material $\lambda = 3,4$ W/mK						2,07		K/W
-------------------------------------	---------------	---	--	--	--	--	--	------	--	-----

#### FWD Switching

Peak recovery current	$I_{RRM}$					25 125 150		9 11 12		A
Reverse recovery time	$t_{rr}$					25 125 150		349 542 576		ns
Recovered charge	$Q_r$	$di/dt = 422$ A/μs $di/dt = 355$ A/μs $di/dt = 386$ A/μs	±15	600	25	25 125 150		1,424 2,577 2,854		μC
Reverse recovered energy	$E_{rec}$					25 125 150		0,554 1,069 1,189		mWs
Peak rate of fall of recovery current	$(di_{rf}/dt)_{max}$					25 125 150		26 23 23		A/μs

### Brake Sw. Protection Diode

#### Static

Forward voltage	$V_F$				3	25 150		1,65 1,51	1,6	V
Reverse leakage current	$I_r$			1200		25			250	μA

#### Thermal

Thermal resistance junction to sink	$R_{th(j-s)}$	phase-change material $\lambda = 3,4$ W/mK						2,80		K/W
-------------------------------------	---------------	---	--	--	--	--	--	------	--	-----



Vincotech

### Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
		$V_{GS}$ [V]	$V_{GE}$ [V]	$V_{DS}$ [V]	$I_D$ [A]	$I_C$ [A]	$T_j$ [°C]	Min	Typ	

#### Thermistor

Rated resistance	R					25		21,5		kΩ
Deviation of $R_{100}$	$\Delta_{R/R}$	$R_{100} = 1486 \Omega$				100	-4,5		4,5	%
Power dissipation	P					25		210		mW
Power dissipation constant						25		3,5		mW/K
B-value	$B_{(25/50)}$					25		3884		K
B-value	$B_{(25/100)}$					25		3964		K
Vincotech NTC Reference									F	

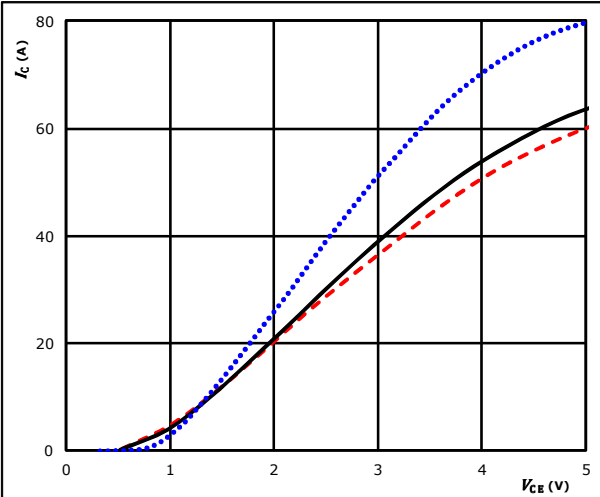


## Inverter\Brake Switch Characteristics

figure 1. IGBT

Typical output characteristics

$$I_C = f(V_{CE})$$

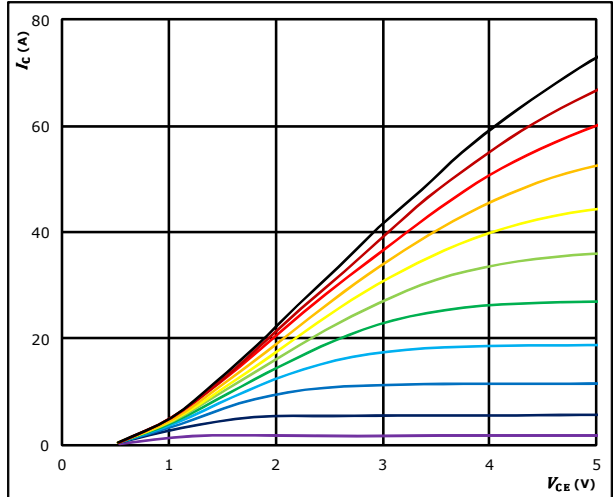


$t_p = 250 \mu s$   
 $V_{GE} = 15 V$   
 $T_j: 25 \text{ }^\circ C$  (dotted blue)  
 $125 \text{ }^\circ C$  (solid black)  
 $150 \text{ }^\circ C$  (dashed red)

figure 2. IGBT

Typical output characteristics

$$I_C = f(V_{CE})$$

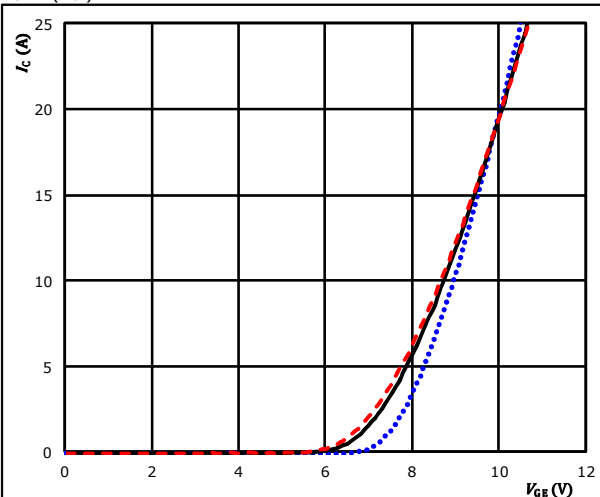


$t_p = 250 \mu s$   
 $T_j = 150 \text{ }^\circ C$   
 $V_{GE}$  from 7 V to 17 V in steps of 1 V

figure 3. IGBT

Typical transfer characteristics

$$I_C = f(V_{GE})$$

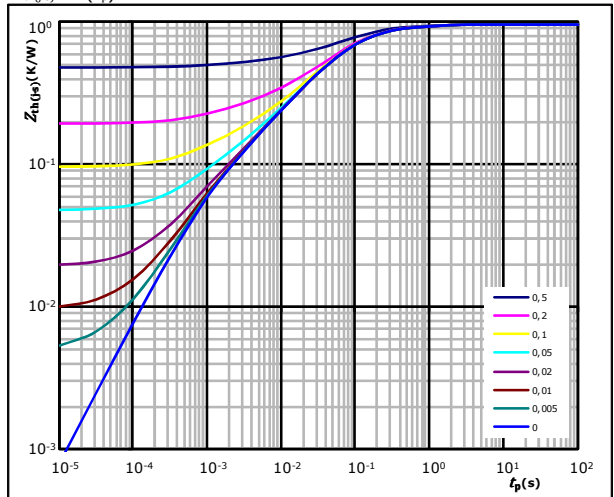


$t_p = 100 \mu s$   
 $V_{CE} = 10 V$   
 $T_j: 25 \text{ }^\circ C$  (dotted blue)  
 $125 \text{ }^\circ C$  (solid black)  
 $150 \text{ }^\circ C$  (dashed red)

figure 4. IGBT

Transient Thermal Impedance as function of Pulse duration

$$Z_{th(j-s)} = f(t_p)$$



$D = t_p / T$   
 $R_{th(j-s)} = 0,96 \text{ K/W}$

IGBT thermal model values

R (K/W)	$\tau$ (s)
9,34E-02	8,35E-01
3,42E-01	1,19E-01
3,61E-01	4,14E-02
1,15E-01	7,70E-03
5,33E-02	9,80E-04





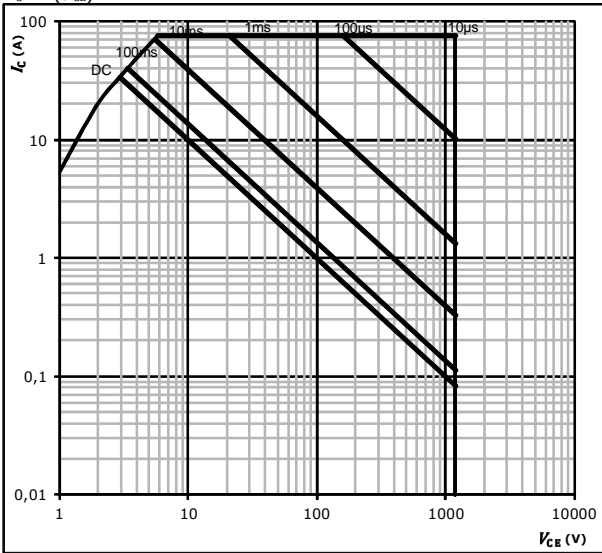
Vincotech

## Inverter\Brake Switch Characteristics

figure 5. IGBT

### Safe operating area

$$I_C = f(V_{CE})$$



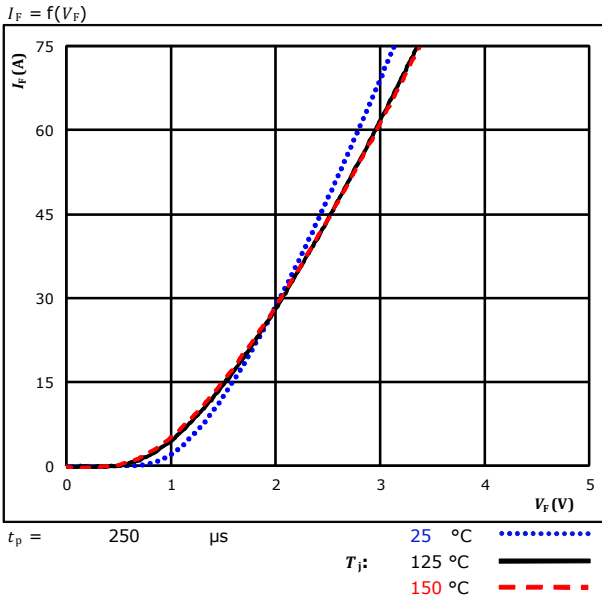
### At

- $D =$  single pulse
- $T_s = 80$  °C
- $V_{GE} = \pm 15$  V
- $T_j = T_{jmax}$

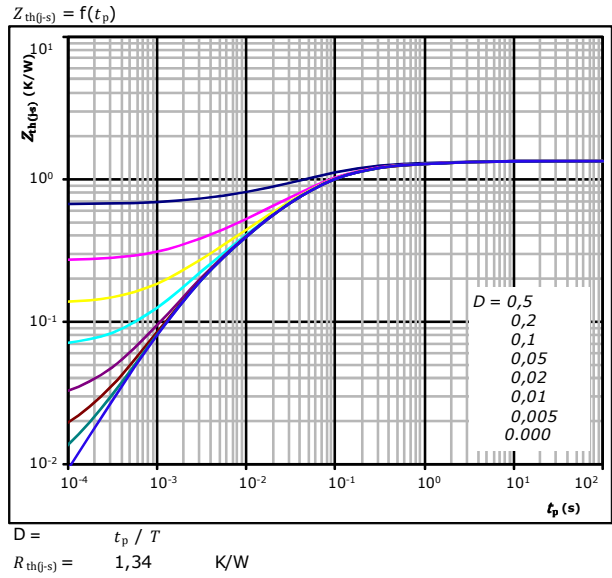


### Inverter Diode Characteristics

**figure 1.** FWD  
Typical forward characteristics



**figure 2.** FWD  
Transient thermal impedance as a function of pulse width



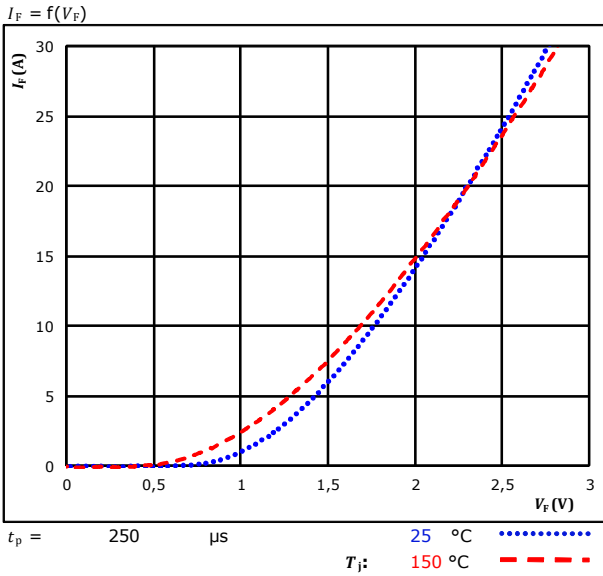
FWD thermal model values

$R$ (K/W)	$\tau$ (s)
4,04E-02	4,68E+00
1,06E-01	7,88E-01
3,22E-01	1,34E-01
5,22E-01	4,32E-02
2,45E-01	9,75E-03
1,04E-01	1,99E-03

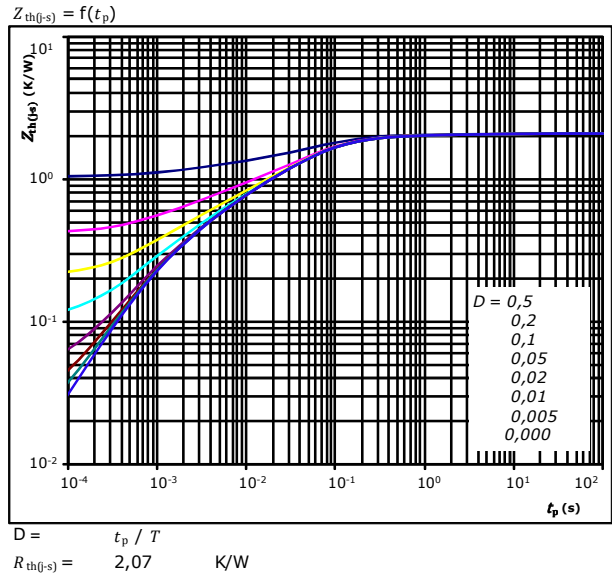


### Brake Diode Characteristics

**figure 1.** FWD  
Typical forward characteristics



**figure 2.** FWD  
Transient thermal impedance as a function of pulse width



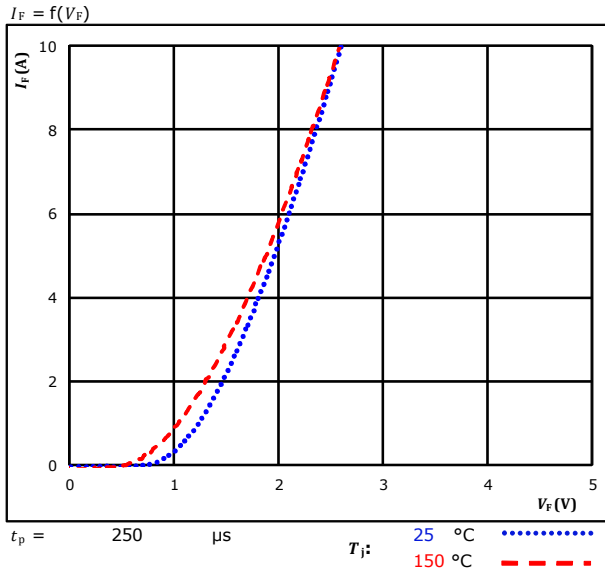
FWD thermal model values

$R$ (K/W)	$\tau$ (s)
5,0880E-02	4,2620E+00
1,5540E-01	5,0290E-01
7,7510E-01	7,8890E-02
5,3250E-01	2,6820E-02
3,5430E-01	5,0280E-03
1,9740E-01	9,0910E-04

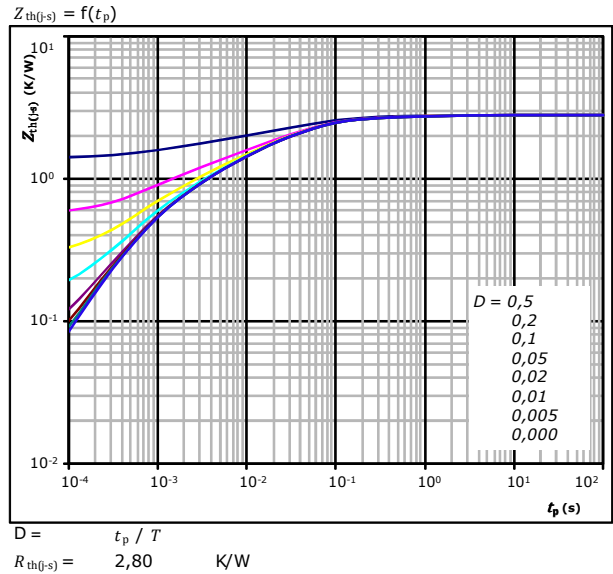


### Brake Sw. Protection Diode Characteristics

**figure 1.** FWD  
Typical forward characteristics



**figure 2.** FWD  
Transient thermal impedance as a function of pulse width



FWD thermal model values

$R$ (K/W)	$\tau$ (s)
7,82E-02	2,45E+00
1,95E-01	2,65E-01
9,84E-01	4,77E-02
6,58E-01	1,23E-02
5,09E-01	2,70E-03
3,7090E-01	5,9830E-04

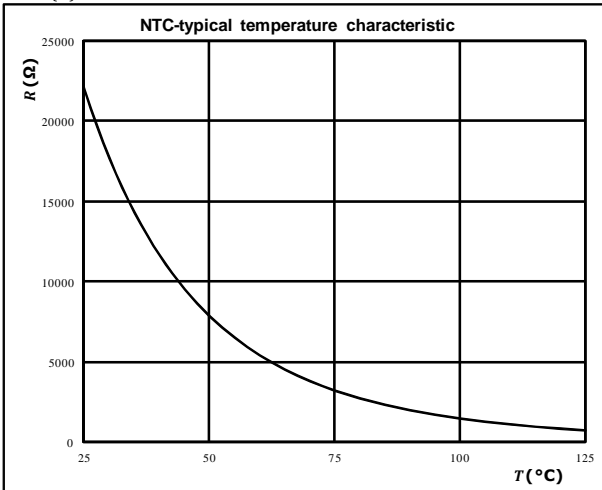


## Thermistor Characteristics

figure 1. Thermistor

Typical NTC characteristic  
as a function of temperature

$$R = f(T)$$

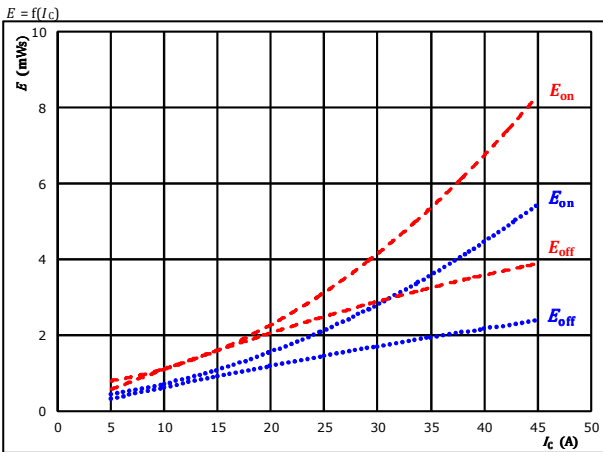




## Inverter Switching Characteristics

**Figure 1.** IGBT

Typical switching energy losses as a function of collector current



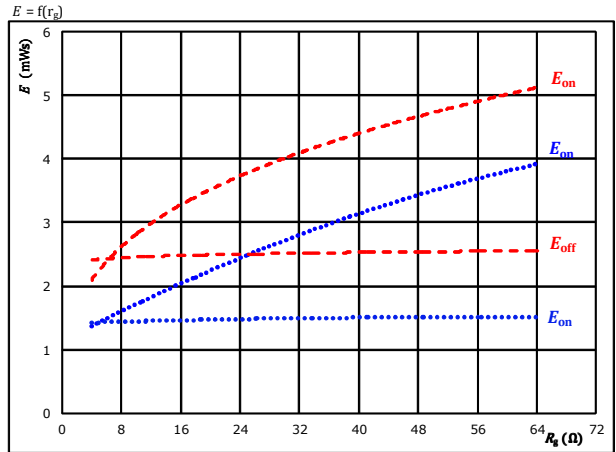
With an inductive load at

$V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $R_{gon} = 16$   $\Omega$   
 $R_{goff} = 16$   $\Omega$

$T_j$ : 25 °C (blue dotted)  
150 °C (red dashed)

**Figure 2.** IGBT

Typical switching energy losses as a function of gate resistor



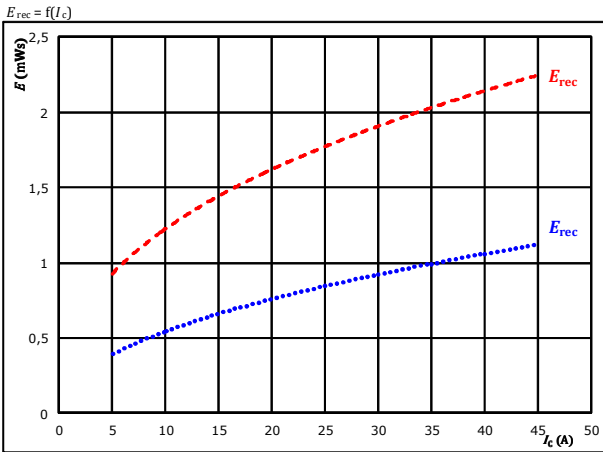
With an inductive load at

$V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $I_C = 25$  A

$T_j$ : 25 °C (blue dotted)  
150 °C (red dashed)

**Figure 3.** FWD

Typical reverse recovered energy loss as a function of collector current



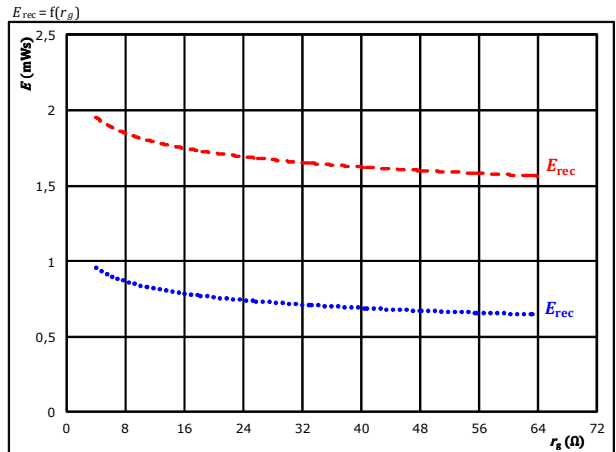
With an inductive load at

$V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $R_{gon} = 16$   $\Omega$

$T_j$ : 25 °C (blue dotted)  
150 °C (red dashed)

**Figure 4.** FWD

Typical reverse recovered energy loss as a function of gate resistor



With an inductive load at

$V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $I_C = 25$  A

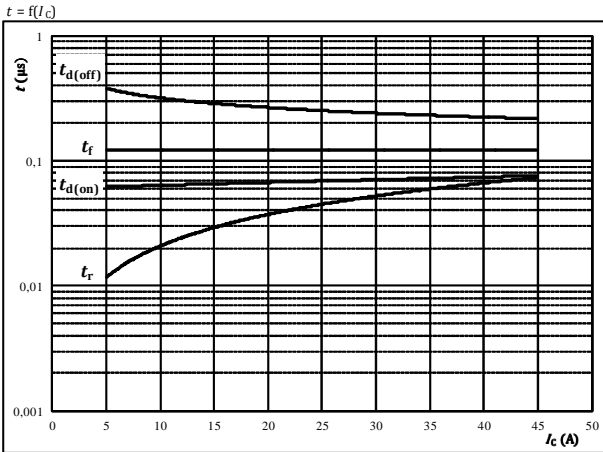
$T_j$ : 25 °C (blue dotted)  
150 °C (red dashed)



## Inverter Switching Characteristics

**Figure 5.** IGBT

Typical switching times as a function of collector current

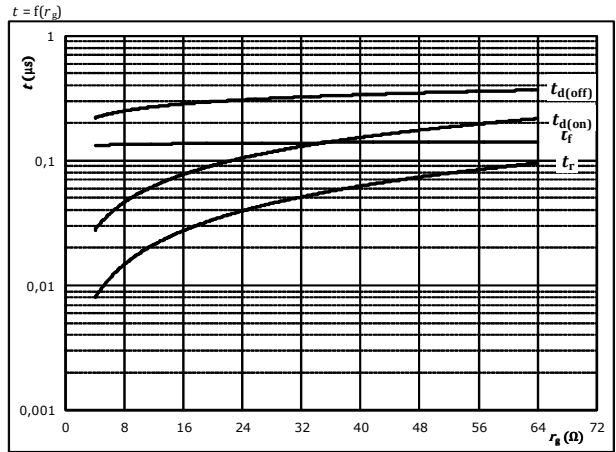


With an inductive load at

$T_j =$	150	°C
$V_{CE} =$	600	V
$V_{GE} =$	±15	V
$R_{gon} =$	16	Ω
$R_{goff} =$	16	Ω

**Figure 6.** IGBT

Typical switching times as a function of gate resistor

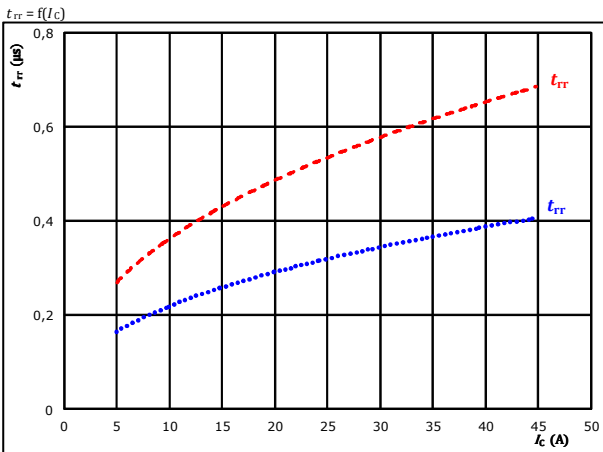


With an inductive load at

$T_j =$	150	°C
$V_{CE} =$	600	V
$V_{GE} =$	±15	V
$I_c =$	25	A

**Figure 7.** FWD

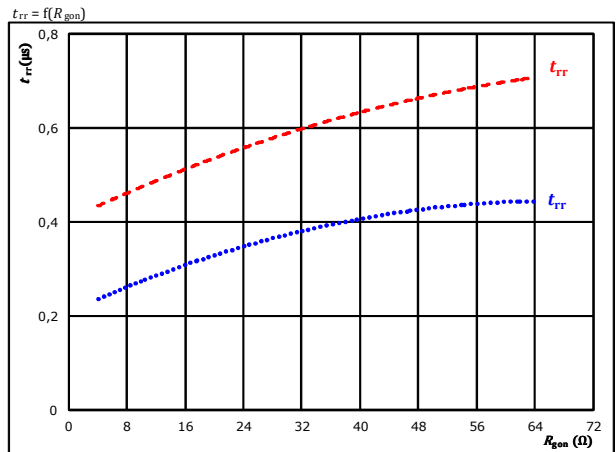
Typical reverse recovery time as a function of collector current



At	$V_{CE} =$	600	V	$T_j:$	25 °C	.....
	$V_{GE} =$	±15	V		150 °C	-----
	$R_{gon} =$	16	Ω			

**Figure 8.** FWD

Typical reverse recovery time as a function of IGBT turn on gate resistor



At	$V_{CE} =$	600	V	$T_j:$	25 °C	.....
	$V_{GE} =$	±15	V		150 °C	-----
	$I_c =$	25	A			

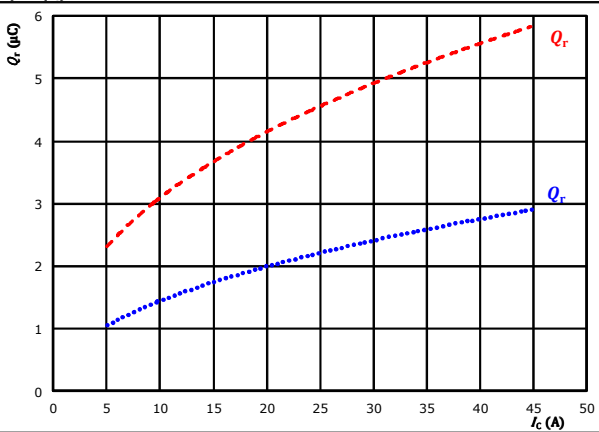


## Inverter Switching Characteristics

**Figure 9.** FWD

Typical recovered charge as a function of collector current

$$Q_r = f(I_c)$$

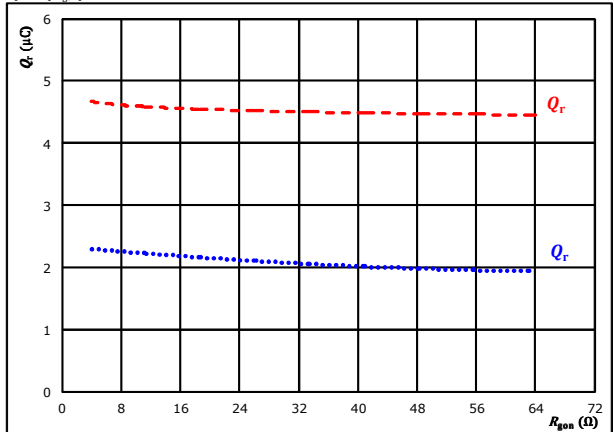


At  $V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $R_{gon} = 16$  Ω  
 $T_j: 25$  °C .....  
 $150$  °C - - - -

**Figure 10.** FWD

Typical recovered charge as a function of IGBT turn on gate resistor

$$Q_r = f(R_{gon})$$

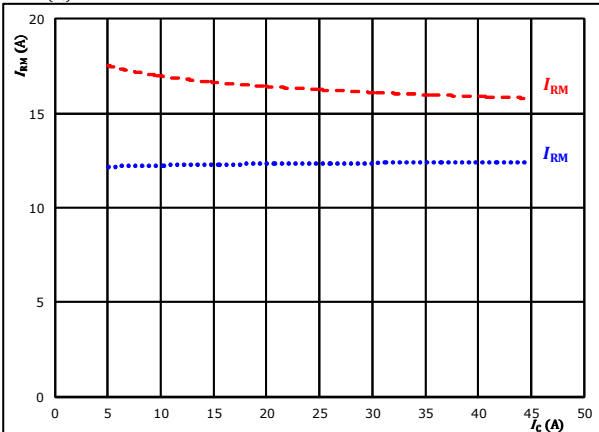


At  $V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $I_c = 25$  A  
 $T_j: 25$  °C .....  
 $150$  °C - - - -

**Figure 11.** FWD

Typical peak reverse recovery current as a function of collector current

$$I_{RM} = f(I_c)$$

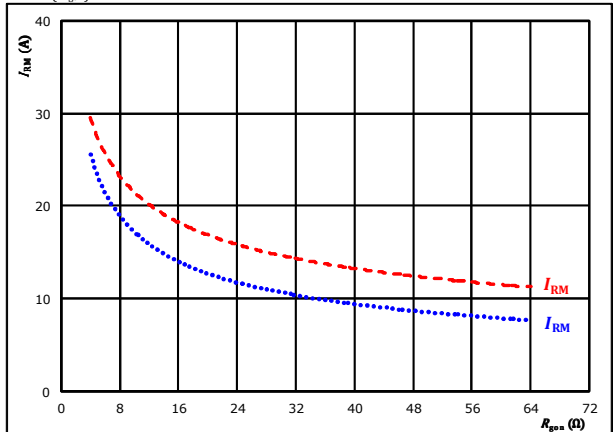


At  $V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $R_{gon} = 16$  Ω  
 $T_j: 25$  °C .....  
 $150$  °C - - - -

**Figure 12.** FWD

Typical peak reverse recovery current as a function of IGBT turn on gate resistor

$$I_{RM} = f(R_{gon})$$



At  $V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $I_c = 25$  A  
 $T_j: 25$  °C .....  
 $150$  °C - - - -

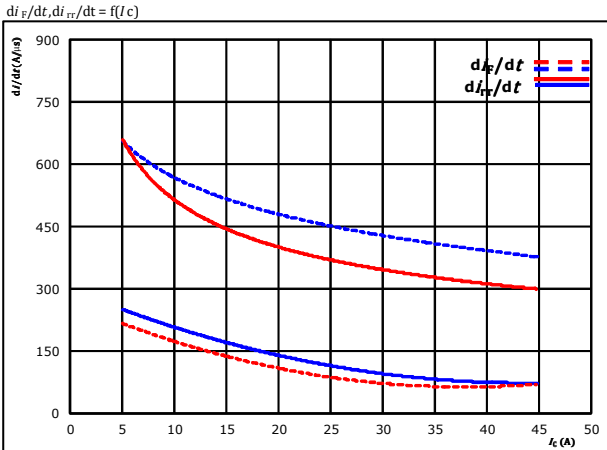




## Inverter Switching Characteristics

**Figure 13.** FWD

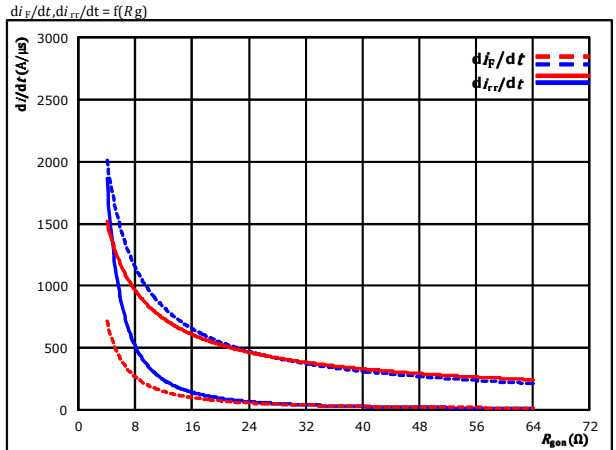
Typical rate of fall of forward and reverse recovery current as a function of collector current



At  $V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $R_{gon} = 16$   $\Omega$   
 $T_j = 25$  °C .....  
 $T_j = 150$  °C - - - - -

**Figure 14.** FWD

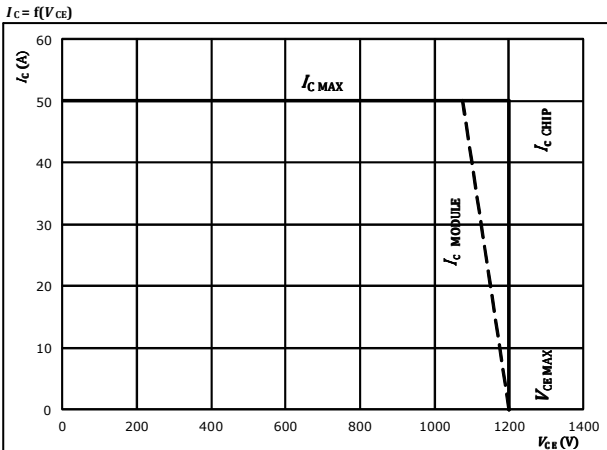
Typical rate of fall of forward and reverse recovery current as a function of IGBT turn on gate resistor



At  $V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $I_C = 25$  A  
 $T_j = 25$  °C .....  
 $T_j = 150$  °C - - - - -

**Figure 15.** IGBT

Reverse bias safe operating area



At  $T_j = 175$  °C  
 $R_{gon} = 16$   $\Omega$   
 $R_{goff} = 16$   $\Omega$

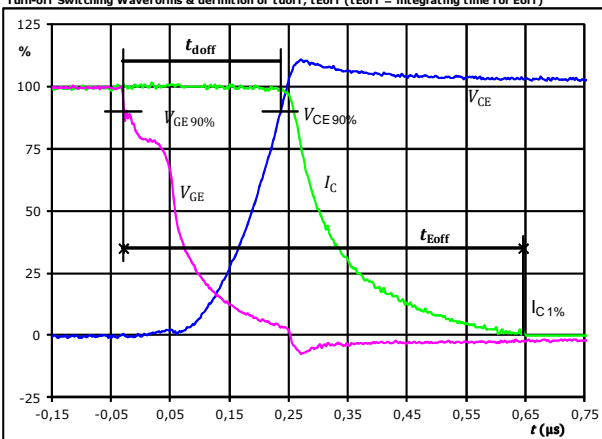


## Inverter Switching Definitions

**General conditions**

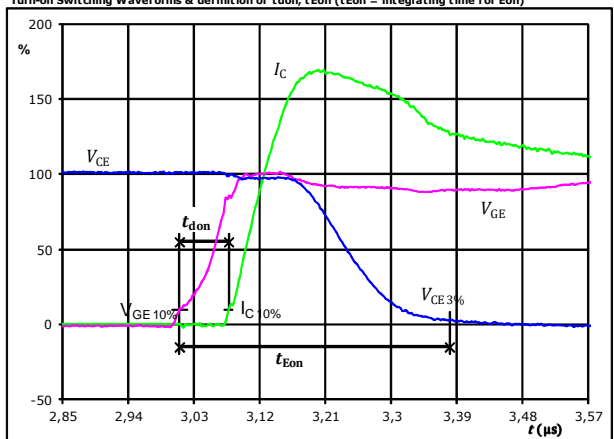
$T_j$	=	150 °C
$R_{gon}$	=	16 Ω
$R_{goff}$	=	16 Ω

**Figure 1.** IGBT Turn-off Switching Waveforms & definition of  $t_{doff}$ ,  $t_{Eoff}$  ( $t_{Eoff}$  = integrating time for  $E_{off}$ )



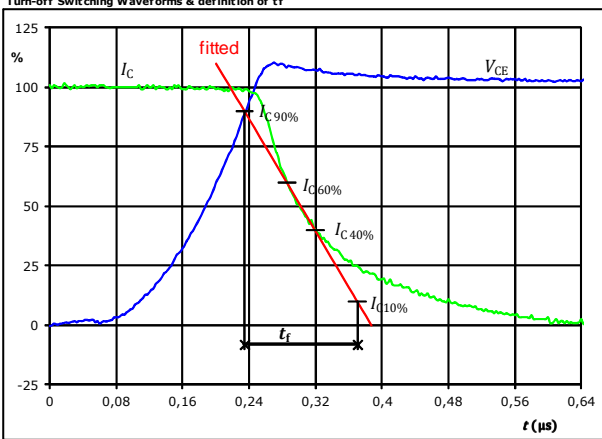
$V_{GE}(0\%) =$	-15	V
$V_{GE}(100\%) =$	15	V
$V_C(100\%) =$	600	V
$I_C(100\%) =$	25	A
$t_{doff} =$	0,264	μs
$t_{Eoff} =$	0,675	μs

**Figure 2.** IGBT Turn-on Switching Waveforms & definition of  $t_{don}$ ,  $t_{Eon}$  ( $t_{Eon}$  = integrating time for  $E_{on}$ )



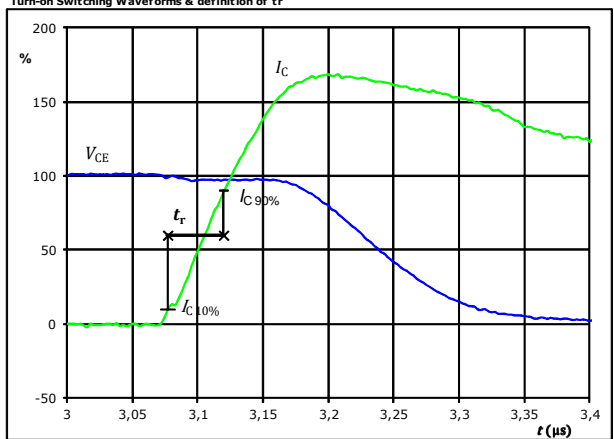
$V_{GE}(0\%) =$	-15	V
$V_{GE}(100\%) =$	15	V
$V_C(100\%) =$	600	V
$I_C(100\%) =$	25	A
$t_{don} =$	0,067	μs
$t_{Eon} =$	0,370	μs

**Figure 3.** IGBT Turn-off Switching Waveforms & definition of  $t_f$



$V_C(100\%) =$	600	V
$I_C(100\%) =$	25	A
$t_f =$	0,138	μs

**Figure 4.** IGBT Turn-on Switching Waveforms & definition of  $t_r$



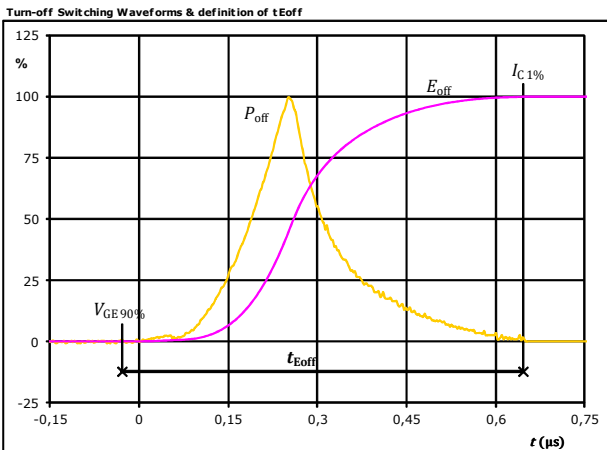
$V_C(100\%) =$	600	V
$I_C(100\%) =$	25	A
$t_r =$	0,043	μs



Vincotech

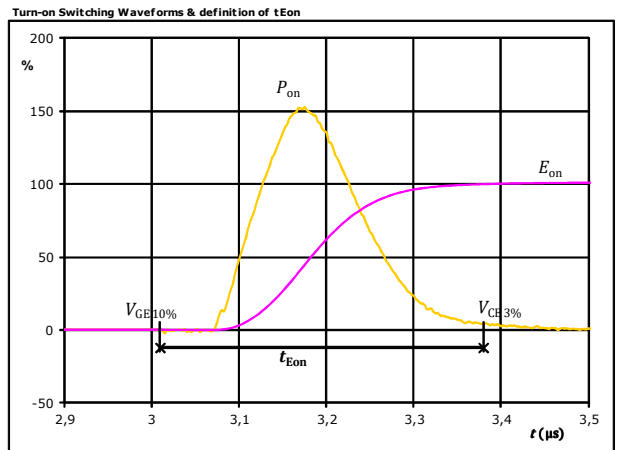
### Inverter Switching Definitions

Figure 5. IGBT



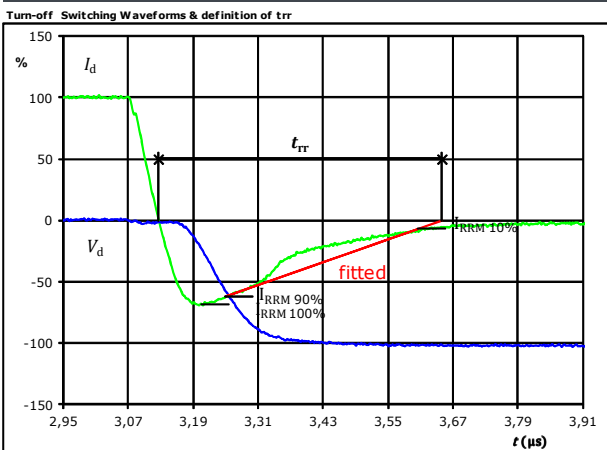
$P_{off}(100\%) =$	15,00	kW
$E_{off}(100\%) =$	2,48	mJ
$t_{Eoff} =$	0,67	µs

Figure 6. IGBT



$P_{on}(100\%) =$	15,00	kW
$E_{on}(100\%) =$	3,15	mJ
$t_{Eon} =$	0,37	µs

Figure 7. FWD

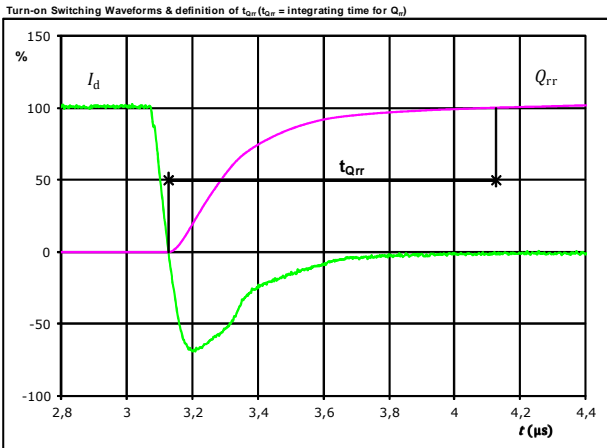


$V_d(100\%) =$	600	V
$I_d(100\%) =$	25	A
$I_{RRM}(100\%) =$	-17	A
$t_{rr} =$	0,524	µs



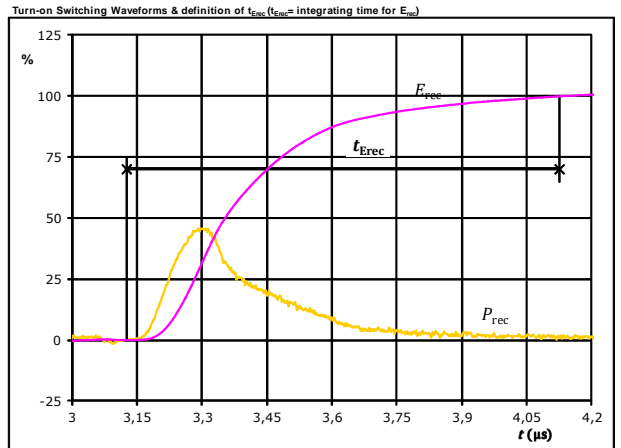
### Inverter Switching Definitions

**Figure 8.** FWD



$I_d$  (100%) = 25 A  
 $Q_{rr}$  (100%) = 4,50  $\mu\text{C}$   
 $t_{Qrr}$  = 1,00  $\mu\text{s}$

**Figure 9.** FWD



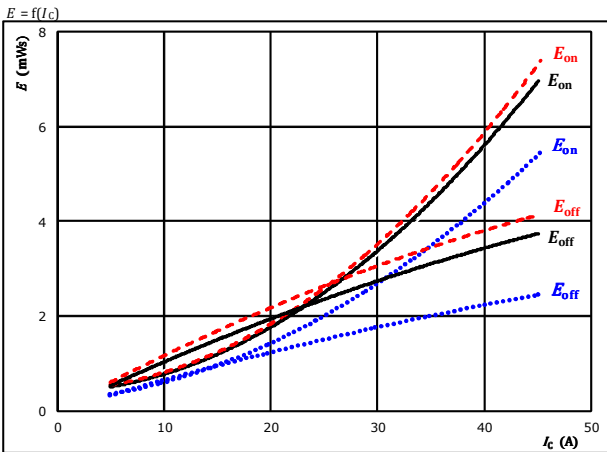
$P_{rec}$  (100%) = 15,00 kW  
 $E_{rec}$  (100%) = 1,78 mJ  
 $t_{Erec}$  = 1,00  $\mu\text{s}$



## Brake Switching Characteristics

**Figure 1.** IGBT

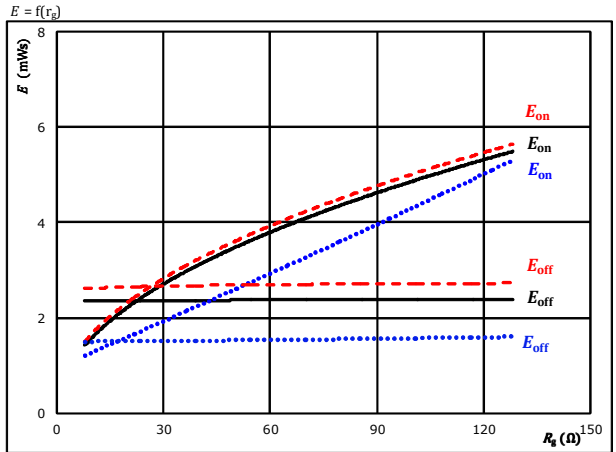
Typical switching energy losses as a function of collector current



With an inductive load at  
 $V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $R_{gon} = 32$   $\Omega$   
 $R_{goff} = 32$   $\Omega$   
 $T_j$ : 25 °C (dotted blue), 125 °C (solid black), 150 °C (dashed red)

**Figure 2.** IGBT

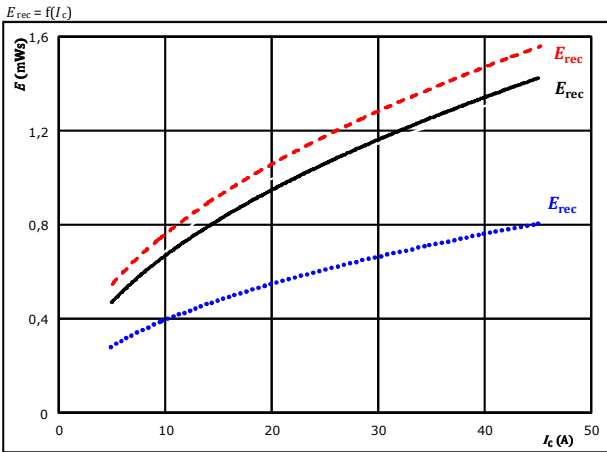
Typical switching energy losses as a function of gate resistor



With an inductive load at  
 $V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $I_C = 25$  A  
 $T_j$ : 25 °C (dotted blue), 125 °C (solid black), 150 °C (dashed red)

**Figure 3.** FWD

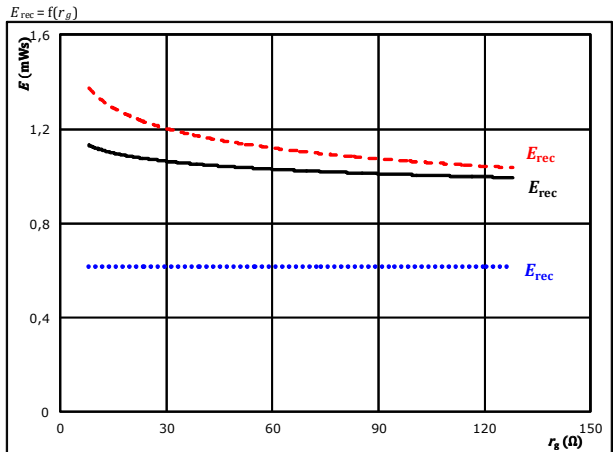
Typical reverse recovered energy loss as a function of collector current



With an inductive load at  
 $V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $R_{gon} = 32$   $\Omega$   
 $T_j$ : 25 °C (dotted blue), 125 °C (solid black), 150 °C (dashed red)

**Figure 4.** FWD

Typical reverse recovered energy loss as a function of gate resistor



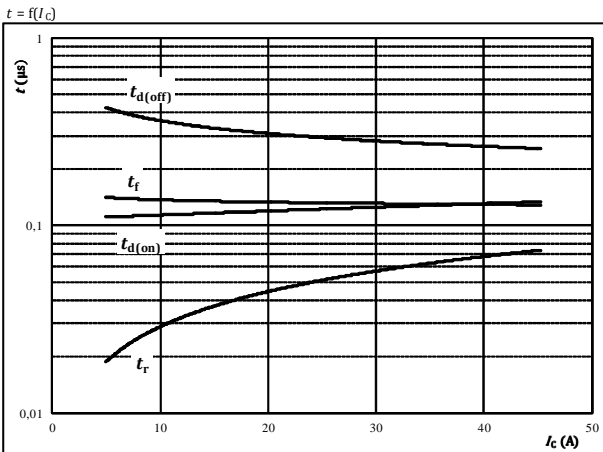
With an inductive load at  
 $V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $I_C = 25$  A  
 $T_j$ : 25 °C (dotted blue), 125 °C (solid black), 150 °C (dashed red)



## Brake Switching Characteristics

**Figure 5.** IGBT

Typical switching times as a function of collector current

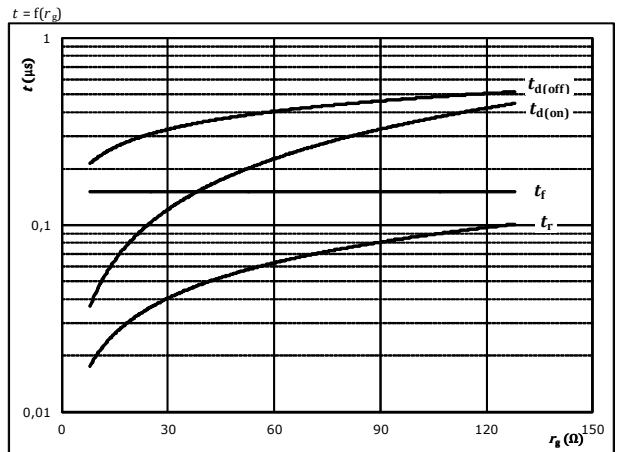


With an inductive load at

$T_j =$	150	°C
$V_{CE} =$	600	V
$V_{GE} =$	±15	V
$R_{gon} =$	32	Ω
$R_{goff} =$	32	Ω

**Figure 6.** IGBT

Typical switching times as a function of gate resistor

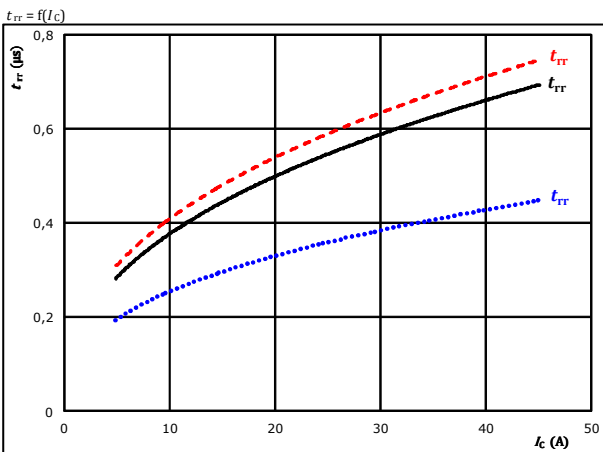


With an inductive load at

$T_j =$	150	°C
$V_{CE} =$	600	V
$V_{GE} =$	±15	V
$I_C =$	25	A

**Figure 7.** FWD

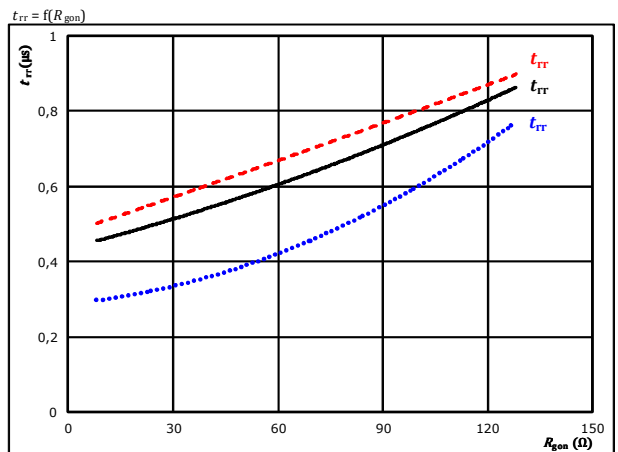
Typical reverse recovery time as a function of collector current



At	$V_{CE} =$	600	V	$T_j:$	25 °C	.....
	$V_{GE} =$	±15	V		125 °C	————
	$R_{gon} =$	32	Ω		150 °C	-----

**Figure 8.** FWD

Typical reverse recovery time as a function of IGBT turn on gate resistor



At	$V_{CE} =$	600	V	$T_j:$	25 °C	.....
	$V_{GE} =$	±15	V		125 °C	————
	$I_C =$	25	A		150 °C	-----

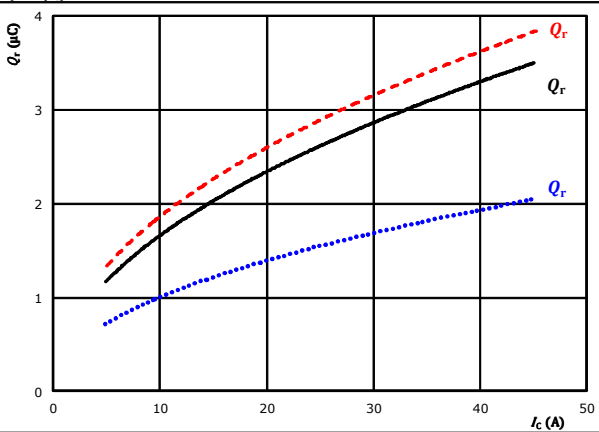


## Brake Switching Characteristics

**Figure 9.** FWD

Typical recovered charge as a function of collector current

$$Q_r = f(I_c)$$



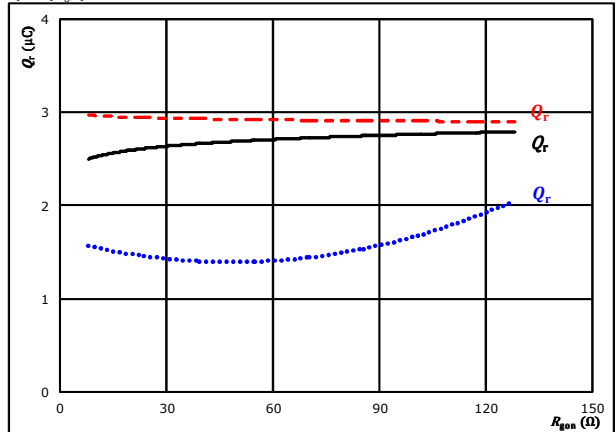
At  $V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $R_{gon} = 32$   $\Omega$

$T_j$ : 25 °C .....  
 125 °C ———  
 150 °C - - - -

**Figure 10.** FWD

Typical recovered charge as a function of IGBT turn on gate resistor

$$Q_r = f(R_{gon})$$



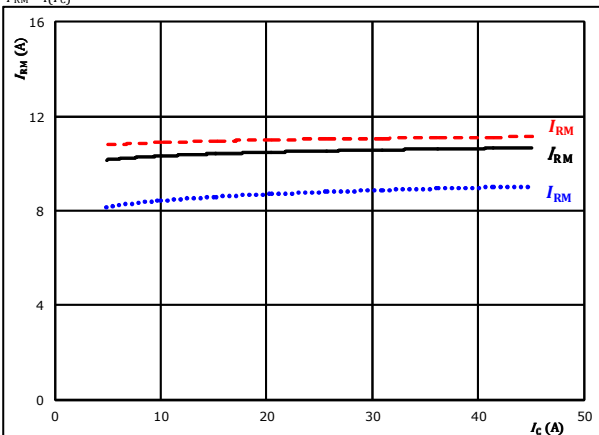
At  $V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $I_c = 25$  A

$T_j$ : 25 °C .....  
 125 °C ———  
 150 °C - - - -

**Figure 11.** FWD

Typical peak reverse recovery current as a function of collector current

$$I_{RM} = f(I_c)$$



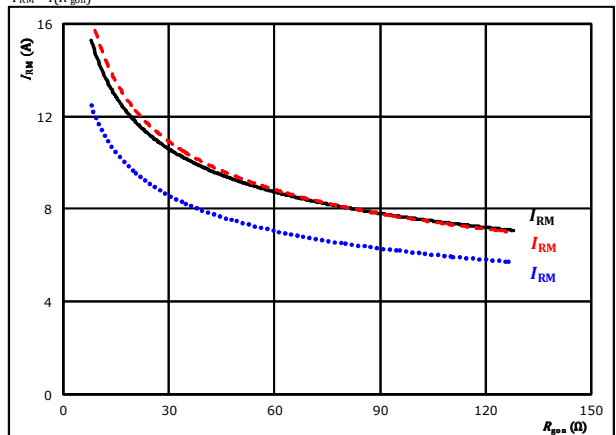
At  $V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $R_{gon} = 32$   $\Omega$

$T_j$ : 25 °C .....  
 125 °C ———  
 150 °C - - - -

**Figure 12.** FWD

Typical peak reverse recovery current as a function of IGBT turn on gate resistor

$$I_{RM} = f(R_{gon})$$



At  $V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $I_c = 25$  A

$T_j$ : 25 °C .....  
 125 °C ———  
 150 °C - - - -

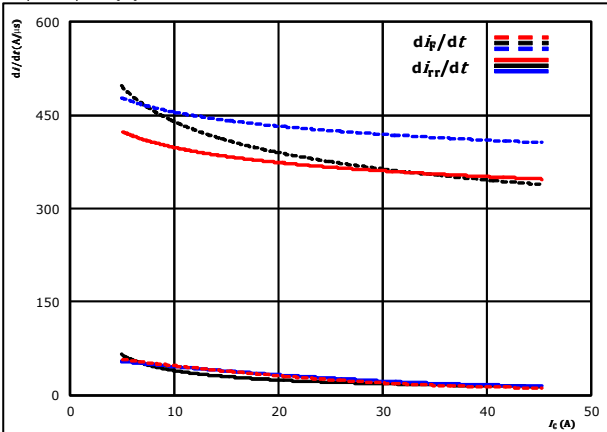


### Brake Switching Characteristics

**Figure 13.** FWD

Typical rate of fall of forward and reverse recovery current as a function of collector current

$$di_F/dt, di_{rr}/dt = f(I_C)$$

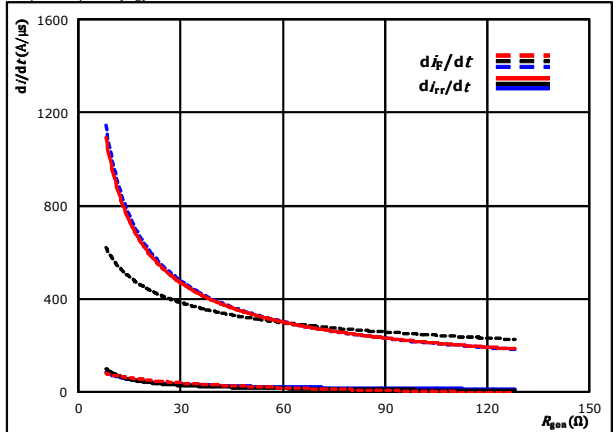


At  $V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $R_{gon} = 32$   $\Omega$   
 $T_j = 25$  °C (dotted),  $125$  °C (solid),  $150$  °C (dashed)

**Figure 14.** FWD

Typical rate of fall of forward and reverse recovery current as a function of IGBT turn on gate resistor

$$di_F/dt, di_{rr}/dt = f(R_{g})$$

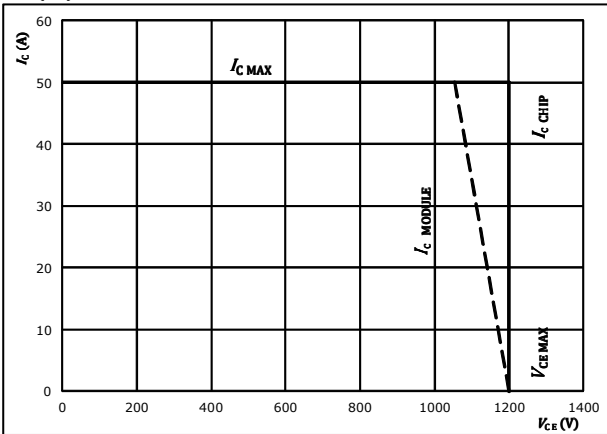


At  $V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $I_C = 25$  A

**Figure 15.** IGBT

Reverse bias safe operating area

$$I_C = f(V_{CE})$$



At  $T_j = 175$  °C  
 $R_{gon} = 32$   $\Omega$   
 $R_{goff} = 32$   $\Omega$





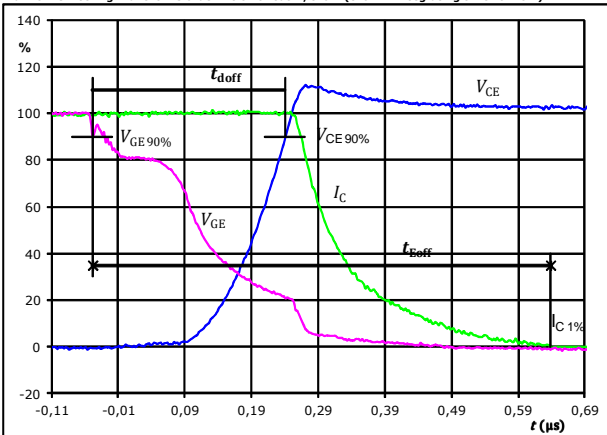
## Brake Switching Definitions

**General conditions**

$T_j$	=	125 °C
$R_{gon}$	=	32 Ω
$R_{goff}$	=	32 Ω

**Figure 1.** IGBT

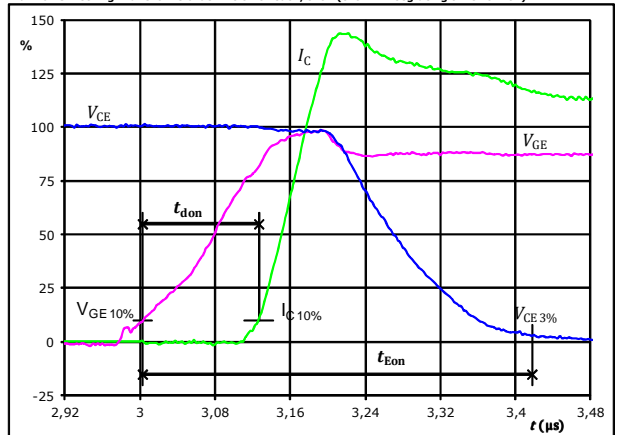
Turn-off Switching Waveforms & definition of  $t_{doff}$ ,  $t_{Eoff}$  ( $t_{Eoff}$  = integrating time for  $E_{off}$ )



$V_{GE}(0\%) =$	-15	V
$V_{GE}(100\%) =$	15	V
$V_C(100\%) =$	600	V
$I_C(100\%) =$	25	A
$t_{doff} =$	0,289	µs
$t_{Eoff} =$	0,687	µs

**Figure 2.** IGBT

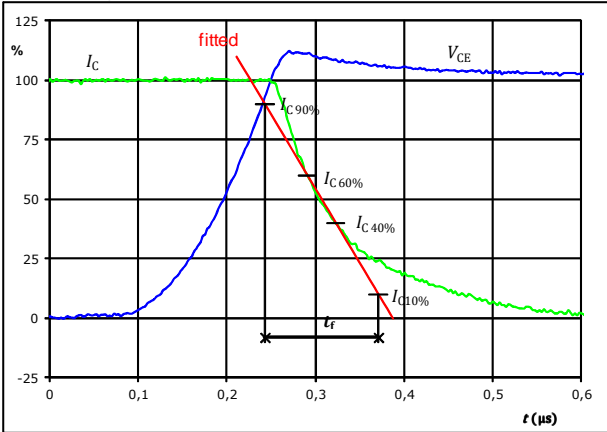
Turn-on Switching Waveforms & definition of  $t_{don}$ ,  $t_{Eon}$  ( $t_{Eon}$  = integrating time for  $E_{on}$ )



$V_{GE}(0\%) =$	-15	V
$V_{GE}(100\%) =$	15	V
$V_C(100\%) =$	600	V
$I_C(100\%) =$	25	A
$t_{don} =$	0,123	µs
$t_{Eon} =$	0,415	µs

**Figure 3.** IGBT

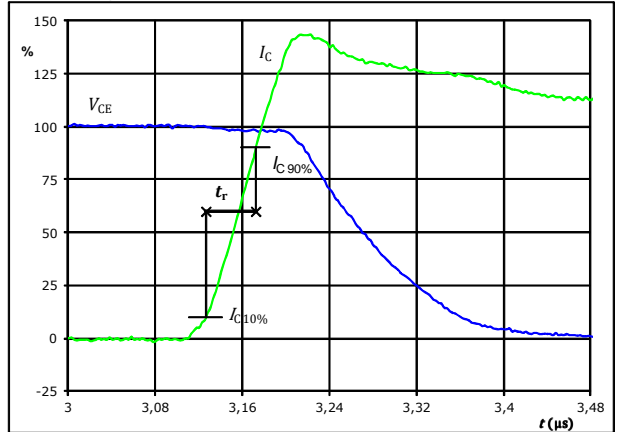
Turn-off Switching Waveforms & definition of  $t_f$



$V_C(100\%) =$	600	V
$I_C(100\%) =$	25	A
$t_f =$	0,130	µs

**Figure 4.** IGBT

Turn-on Switching Waveforms & definition of  $t_r$

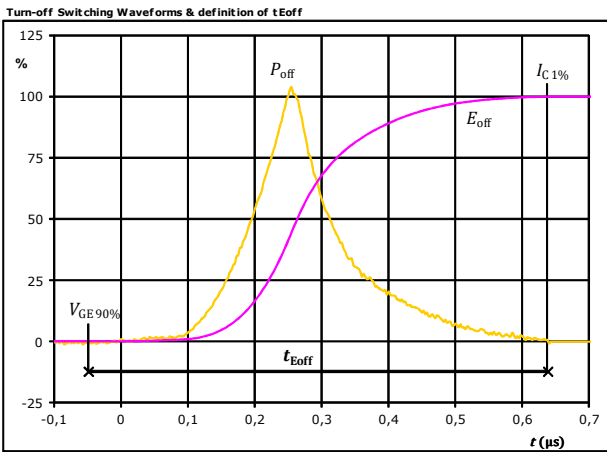


$V_C(100\%) =$	600	V
$I_C(100\%) =$	25	A
$t_r =$	0,046	µs



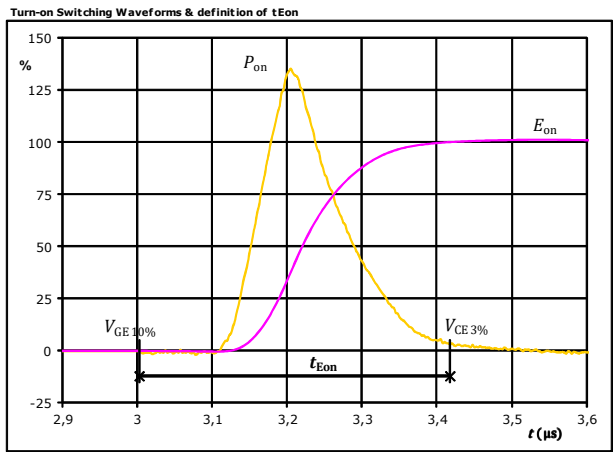
### Brake Switching Definitions

Figure 5. IGBT



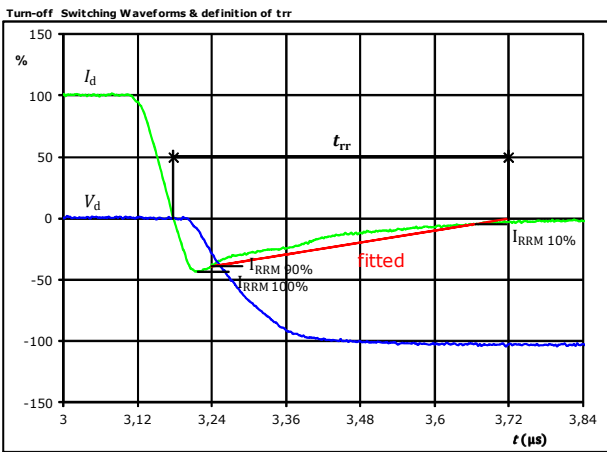
$P_{off}(100\%) = 14,94 \text{ kW}$   
 $E_{off}(100\%) = 2,37 \text{ mJ}$   
 $t_{Eoff} = 0,69 \text{ µs}$

Figure 6. IGBT



$P_{on}(100\%) = 14,94 \text{ kW}$   
 $E_{on}(100\%) = 2,49 \text{ mJ}$   
 $t_{Eon} = 0,41 \text{ µs}$

Figure 7. FWD

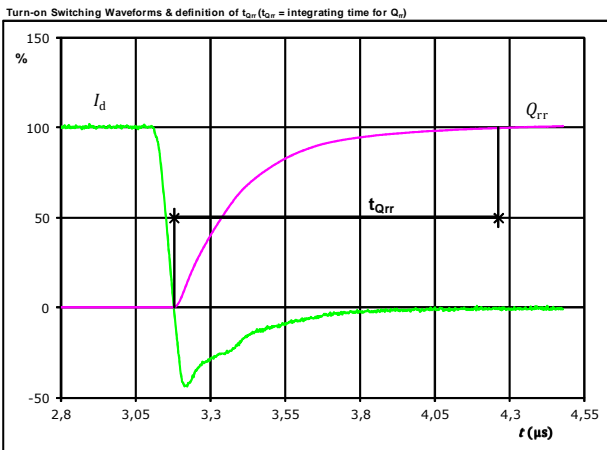


$V_d(100\%) = 600 \text{ V}$   
 $I_d(100\%) = 25 \text{ A}$   
 $I_{RRM}(100\%) = -11 \text{ A}$   
 $t_{rr} = 0,542 \text{ µs}$



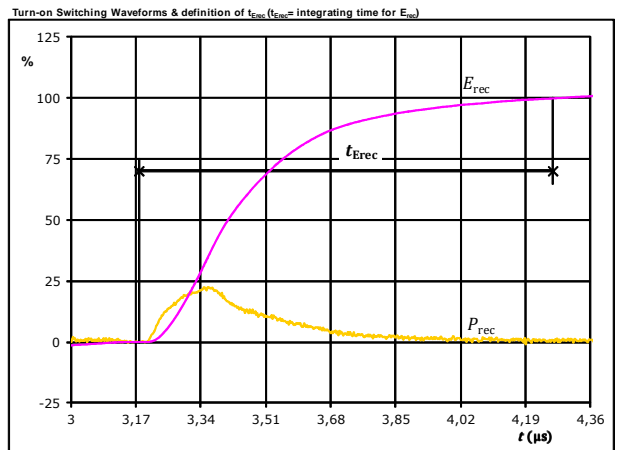
### Brake Switching Definitions

**Figure 8.** FWD



$I_d$ (100%) =	25	A
$Q_{rr}$ (100%) =	2,58	$\mu\text{C}$
$t_{Qrr}$ =	1,08	$\mu\text{s}$


**Figure 9.** FWD



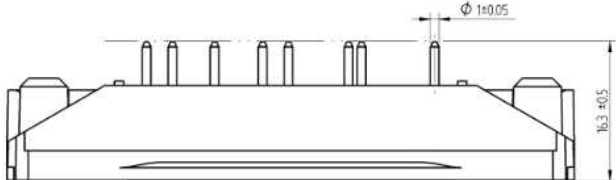
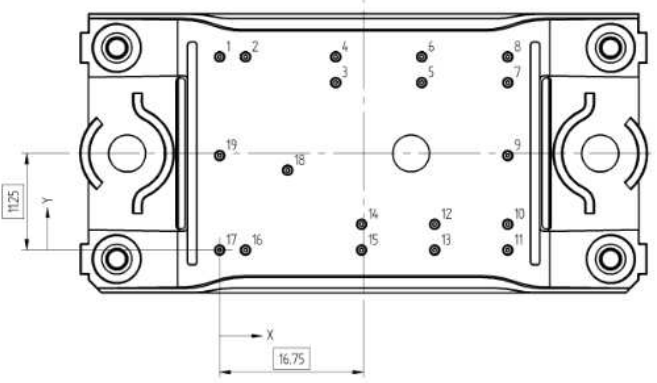
$P_{rec}$ (100%) =	14,94	kW
$E_{rec}$ (100%) =	1,07	mJ
$t_{Erec}$ =	1,08	$\mu\text{s}$



Vincotech

Ordering Code & Marking						
Version			Ordering Code			
without thermal paste 12mm housing with solder pins			10-FU127PA025SC-L159E06			
NN-NNNNNNNNNNNNNN TTTTUV WWYY UL VIN LLLLL SSSS						
Text	Name		Date code	UL & VIN	Lot	Serial
	NN-NNNNNNNNNNNNNN-TTTTUV		WWYY	UL VIN	LLLLL	SSSS
Datamatrix	Type&Ver	Lot number	Serial	Date code		
	TTTTTUV	LLLLL	SSSS	WWYY		

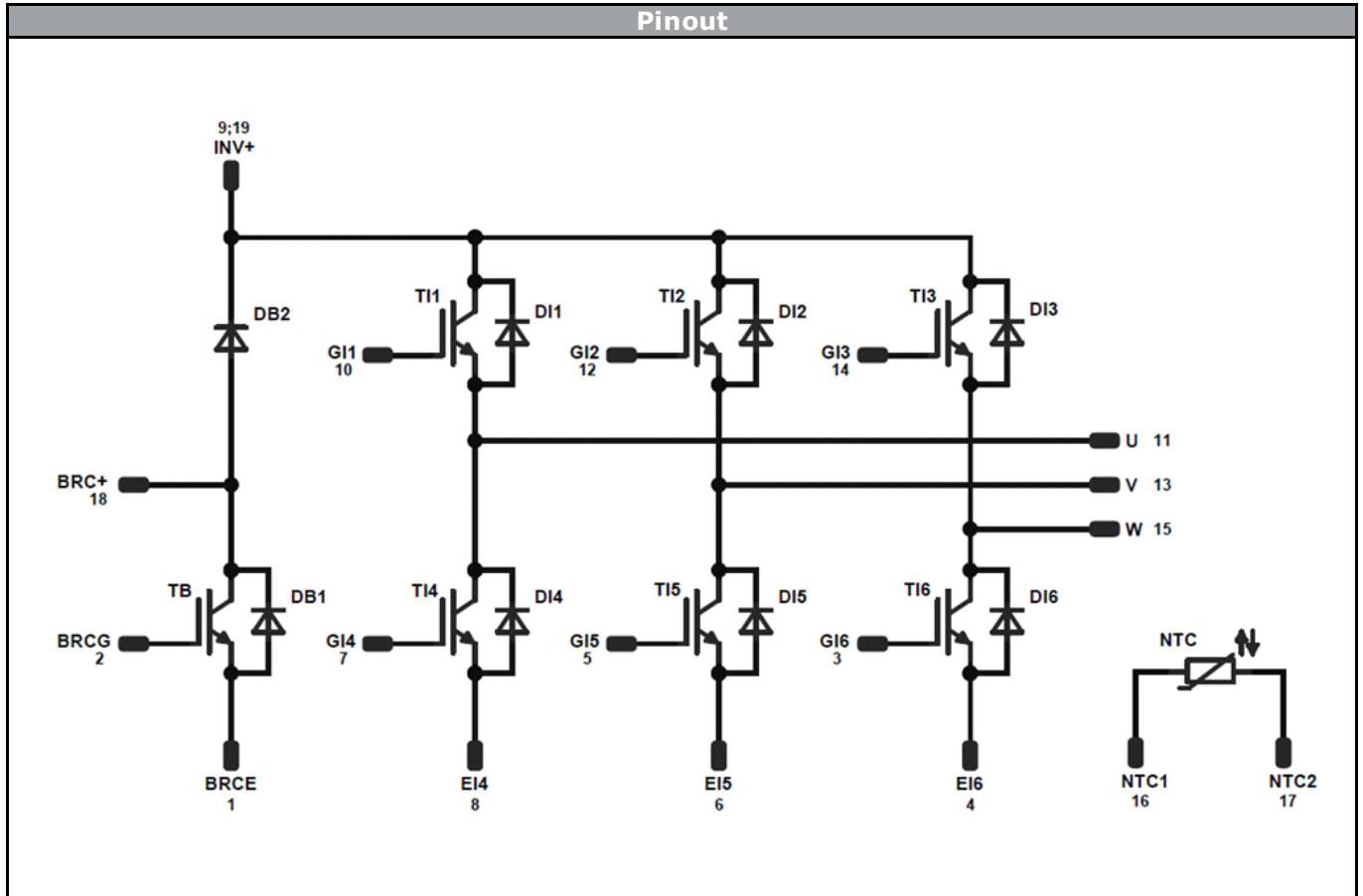
Pin table [mm]			
Pin	X	Y	Function
1	0	22,5	BRCE
2	3	22,5	BRCG
3	13,5	19,5	GI6
4	13,5	22,5	EI6
5	23,5	19,5	GI5
6	23,5	22,5	EI5
7	33,5	19,5	GI4
8	33,5	22,5	EI4
9	33,5	11	INV+
10	33,5	3	GI1
11	33,5	0	U
12	25	3	GI2
13	25	0	V
14	16,5	3	GI3
15	16,5	0	W
16	3	0	NTC1
17	0	0	NTC2
18	7,9	9,3	BRC+
19	0	11	INV+

Tolerance of pinpositions: ±0.5mm at the end of pins  
Dimension of coordinate axis is only offset without tolerance



Vincotech



<b>Identification</b>					
<b>ID</b>	<b>Component</b>	<b>Voltage</b>	<b>Current</b>	<b>Function</b>	<b>Comment</b>
TI1, TI2, TI3 TI4, TI5, TI6	IGBT	1200 V	25 A	Inverter Switch	
DI1, DI2, DI3 DI4, DI5, DI6	FWD	1200 V	25 A	Inverter Diode	
TB	IGBT	1200 V	25 A	Brake Switch	
DB2	FWD	1200 V	10 A	Brake diode	
DB1	FWD	1200 V	3 A	Brake Sw. Protection Diode	
NTC	Thermistor			Thermistor	



Vincotech

Packaging instruction			
Standard packaging quantity (SPQ)	135	>SPQ	Standard
		<SPQ	Sample

Handling instruction
Handling instructions for <i>flow 0</i> packages see vincotech.com website.

Package data
Package data for <i>flow 0</i> packages see vincotech.com website.

UL recognition and file number
This device is certified according to UL 1557 standard, UL file number E192116. For more information see vincotech.com website.



Document No.:	Date:	Modification:	Pages
10-FU127PA025SC-L159E06-D1-14	30 Aug. 2016		

**DISCLAIMER**

The information, specifications, procedures, methods and recommendations herein (together "information") are presented by Vincotech to reader in good faith, are believed to be accurate and reliable, but may well be incomplete and/or not applicable to all conditions or situations that may exist or occur. Vincotech reserves the right to make any changes without further notice to any products to improve reliability, function or design. No representation, guarantee or warranty is made to reader as to the accuracy, reliability or completeness of said information or that the application or use of any of the same will avoid hazards, accidents, losses, damages or injury of any kind to persons or property or that the same will not infringe third parties rights or give desired results. It is reader's sole responsibility to test and determine the suitability of the information and the product for reader's intended use.

**LIFE SUPPORT POLICY**

Vincotech products are not authorised for use as critical components in life support devices or systems without the express written approval of Vincotech.

As used herein:

1. Life support devices or systems are devices or systems which, (a) are intended for surgical implant into the body, or (b) support or sustain life, or (c) whose failure to perform when properly used in accordance with instructions for use provided in labelling can be reasonably expected to result in significant injury to the user.
2. A critical component is any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.