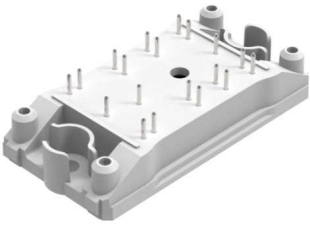
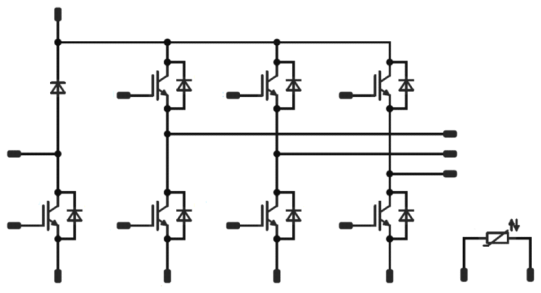




Vincotech

<i>flow 7PACK 0</i>	1200 V / 8 A
<div style="background-color: #eee; padding: 2px; margin-bottom: 5px;">Features</div> <ul style="list-style-type: none"> Compact <i>flow 0</i> housing Trench Fieldstop IGBT4 technology Compact and low inductance layout Built-in NTC 	<div style="background-color: #eee; padding: 2px; margin-bottom: 5px;">flow 0 12mm housing</div> 
<div style="background-color: #eee; padding: 2px; margin-bottom: 5px;">Target applications</div> <ul style="list-style-type: none"> Motor Drives Power Generation 	<div style="background-color: #eee; padding: 2px; margin-bottom: 5px;">Schematic</div> 
<div style="background-color: #eee; padding: 2px; margin-bottom: 5px;">Types</div> <ul style="list-style-type: none"> 10-FU127PA008SC-L156E06 	

Maximum Ratings

$T_j = 25\text{ °C}$, unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
Inverter/Brake Switch				
Collector-emitter voltage	V_{CES}		1200	V
Collector current	I_C	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	16	A
Repetitive peak collector current	I_{CRM}	t_p limited by T_{jmax}	24	A
Total power dissipation	P_{tot}	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	61	W
Gate-emitter voltage	V_{GES}		±20	V
Maximum Junction Temperature	T_{jmax}		175	°C



Vincotech

Maximum Ratings

$T_j = 25\text{ °C}$, unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
Inverter/Brake Diode				
Peak Repetitive Reverse Voltage	V_{RRM}		1200	V
Continuous (direct) forward current	I_{F}	$T_j = T_{\text{jmax}}$ $T_s = 80\text{ °C}$	20	A
Repetitive peak forward current	I_{FRM}		20	A
Total power dissipation	P_{tot}	$T_j = T_{\text{jmax}}$ $T_s = 80\text{ °C}$	46	W
Maximum Junction Temperature	T_{jmax}		175	°C

Brake Sw. Protection Diode

Peak Repetitive Reverse Voltage	V_{RRM}		1200	V
Continuous (direct) forward current	I_{F}	$T_j = T_{\text{jmax}}$ $T_s = 80\text{ °C}$	6	A
Repetitive peak forward current	I_{FRM}		6	A
Total power dissipation	P_{tot}	$T_j = T_{\text{jmax}}$ $T_s = 80\text{ °C}$	25	W
Maximum Junction Temperature	T_{jmax}		150	°C

Module Properties

Thermal Properties

Storage temperature	T_{stg}		-40...+125	°C
Operation temperature under switching condition	T_{top}		-40...(T_{jmax} - 25)	°C

Isolation Properties

Isolation voltage	V_{isol}	DC Test Voltage $t_p = 2\text{ s}$	4000	V
Creepage distance			min. 12,7	mm
Clearance			9,1	mm
Comparative Tracking Index	CTI		> 200	



Vincotech

Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
		V_{GS} [V]	V_{GE} [V]	V_{DS} [V]	I_D [A]	T_j [°C]	Min	Typ	Max	

Inverter/Brake Switch

Static

Parameter	Symbol	Conditions	V_{GS} [V]	V_{GE} [V]	V_{DS} [V]	I_D [A]	T_j [°C]	Min	Typ	Max	Unit
Gate-emitter threshold voltage	$V_{GE(th)}$	$V_{GE} = V_{CE}$				0,0005	25	5,3	5,8	6,3	V
Collector-emitter saturation voltage	$V_{CE(sat)}$		15			8	25 150	1,58	1,85 2,25	2,07	V
Collector-emitter cut-off current	I_{CES}		0	1200			25			1	μA
Gate-emitter leakage current	I_{GES}		20	0			25			120	nA
Internal gate resistance	r_g								none		Ω
Input capacitance	C_{ies}								490		pF
Reverse transfer capacitance	C_{res}	$f = 1$ MHz	0	25		25			30		

Thermal

Parameter	Symbol	Conditions	V_{GS} [V]	V_{GE} [V]	V_{DS} [V]	I_D [A]	T_j [°C]	Min	Typ	Max	Unit
Thermal resistance junction to sink	$R_{th(j-s)}$	phase-change material $\lambda = 3,4$ W/mK							1,57		K/W

IGBT Switching

Parameter	Symbol	Conditions	V_{GS} [V]	V_{GE} [V]	V_{DS} [V]	I_D [A]	T_j [°C]	Min	Typ	Max	Unit
Turn-on delay time	$t_{d(on)}$						25 125 150		71 71 72		ns
Rise time	t_r	$R_{goff} = 32$ Ω $R_{gon} = 32$ Ω					25 125 150		19 23 22		
Turn-off delay time	$t_{d(off)}$						25 125 150		194 236 250		
Fall time	t_f						25 125 150		79 108 110		
Turn-on energy (per pulse)	E_{on}	$Q_{FWD} = 0,9$ μC $Q_{FWD} = 1,6$ μC $Q_{FWD} = 1,7$ μC					25 125 150		0,499 0,748 0,796		mWs
Turn-off energy (per pulse)	E_{off}						25 125 150		0,435 0,624 0,657		



Vincotech

Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
		V_{GE} [V] V_{GS} [V]	V_{CE} [V] V_{DS} [V]	I_C [A] I_D [A]	I_F [A]	T_j [°C]	Min	Typ	Max	

Inverter/Brake Diode

Static

Forward voltage	V_F				10	25 150		1,77 1,68	2,05	V
Reverse leakage current	I_r			1200		25			2,7	μA

Thermal

Thermal resistance junction to sink	$R_{th(j-s)}$	phase-change material $\lambda = 3,4$ W/mK						2,07		K/W
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FWD Switching

Peak recovery current	I_{RRM}					25 125 150		8 10 10		A
Reverse recovery time	t_{rr}					25 125 150		251 383 411		ns
Recovered charge	Q_r	$di/dt = 452$ A/μs $di/dt = 399$ A/μs $di/dt = 403$ A/μs	±15	600	8	25 125 150		0,885 1,569 1,721		μC
Reverse recovered energy	E_{rec}					25 125 150		0,345 0,635 0,692		mWs
Peak rate of fall of recovery current	$(di_{rf}/dt)_{max}$					25 125 150		84 69 64		A/μs

Brake Sw. Protection Diode

Static

Forward voltage	V_F				3	25 150		1,65 1,51	1,6	V
Reverse leakage current	I_r			1200		25			250	μA

Thermal

Thermal resistance junction to sink	$R_{th(j-s)}$	phase-change material $\lambda = 3,4$ W/mK						2,80		K/W
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Vincotech

Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
		V_{GE} [V] V_{GS} [V]	V_{CE} [V] V_{DS} [V] V_F [V]	I_C [A] I_D [A] I_F [A]	T_j [°C]	Min	Typ	Max		

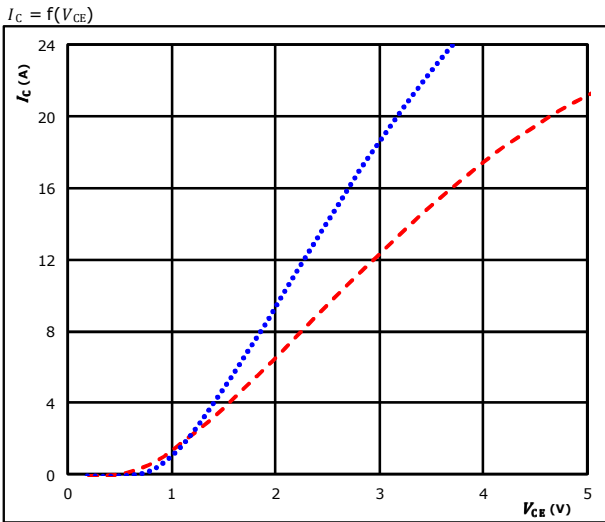
Thermistor

Rated resistance	R				25		21,5		kΩ
Deviation of R_{100}	$\Delta_{R/R}$	$R_{100} = 1486 \Omega$			100	-4,5		4,5	%
Power dissipation	P				25		210		mW
Power dissipation constant					25		3,5		mW/K
B-value	$B_{(25/50)}$				25		3884		K
B-value	$B_{(25/100)}$				25		3964		K
Vincotech NTC Reference								F	



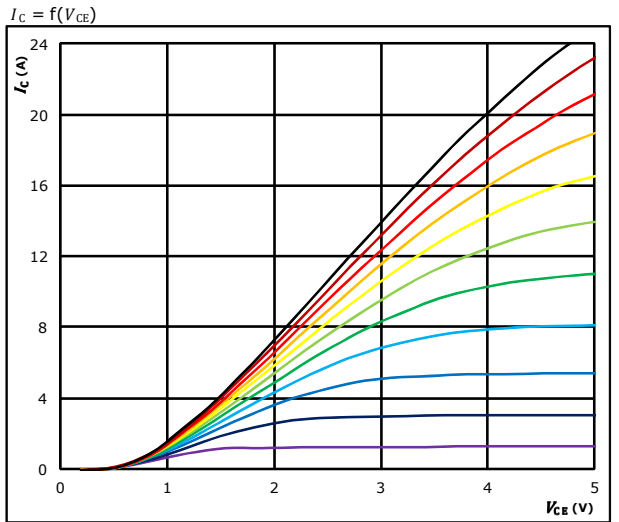
Inverter/Brake Switch Characteristics

Typical output characteristics IGBT



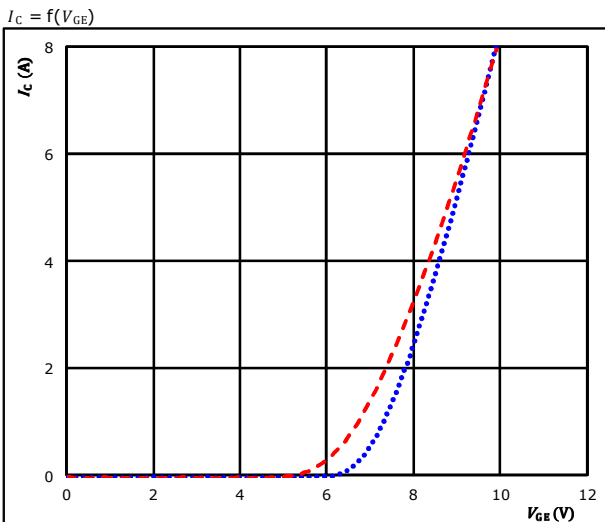
$t_p = 250 \mu\text{s}$
 $V_{GE} = 15 \text{ V}$
 $T_j: 25 \text{ }^\circ\text{C}$ (blue dotted line)
 $150 \text{ }^\circ\text{C}$ (red dashed line)

Typical output characteristics IGBT



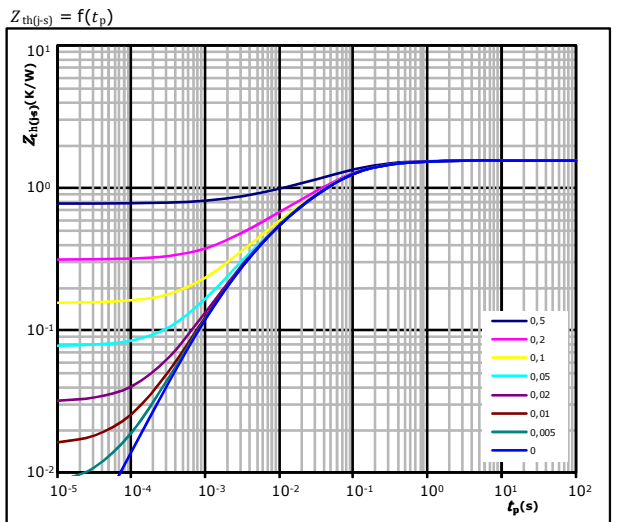
$t_p = 250 \mu\text{s}$
 $T_j = 150 \text{ }^\circ\text{C}$
 V_{GE} from 7 V to 17 V in steps of 1 V

Typical transfer characteristics IGBT



$t_p = 100 \mu\text{s}$
 $V_{CE} = 10 \text{ V}$
 $T_j: 25 \text{ }^\circ\text{C}$ (blue dotted line)
 $150 \text{ }^\circ\text{C}$ (red dashed line)

Transient Thermal Impedance as function of Pulse duration IGBT



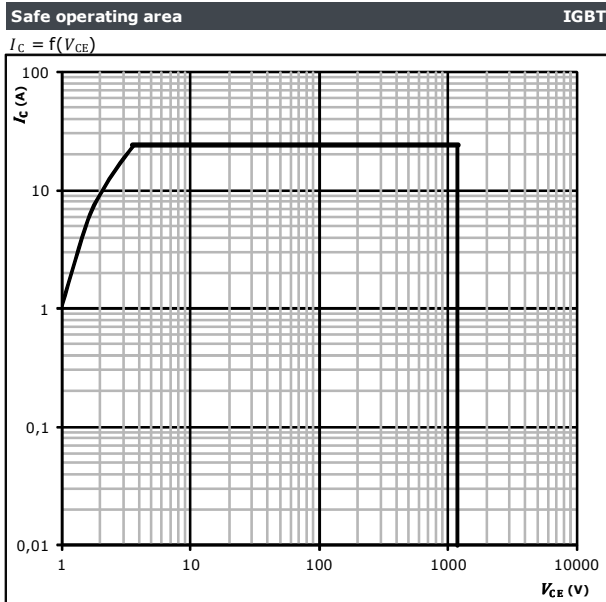
$D = t_p / T$
 $R_{th(j-s)} = 1,57 \text{ K/W}$
IGBT thermal model values

R (K/W)	τ (s)
1,42E-01	5,98E-01
6,32E-01	7,71E-02
3,98E-01	2,43E-02
2,86E-01	6,16E-03
1,08E-01	1,44E-03



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Inverter/Brake Switch Characteristics



At

$D =$ single pulse
 $T_s =$ 80 °C
 $V_{GE} =$ ±15 V
 $T_j = T_{jmax}$ °C



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Inverter/Brake Diode Characteristics

figure 1. FWD
Typical forward characteristics

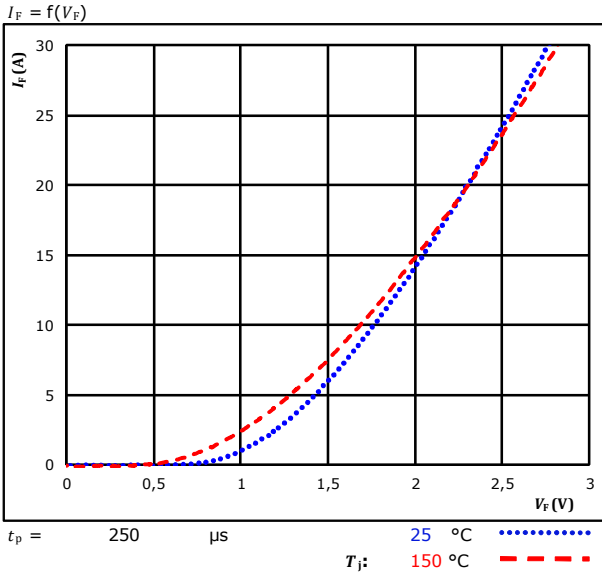
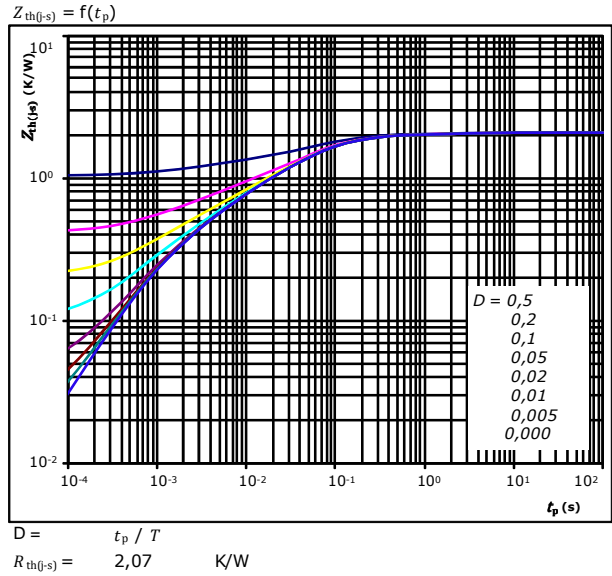


figure 2. FWD
Transient thermal impedance as a function of pulse width



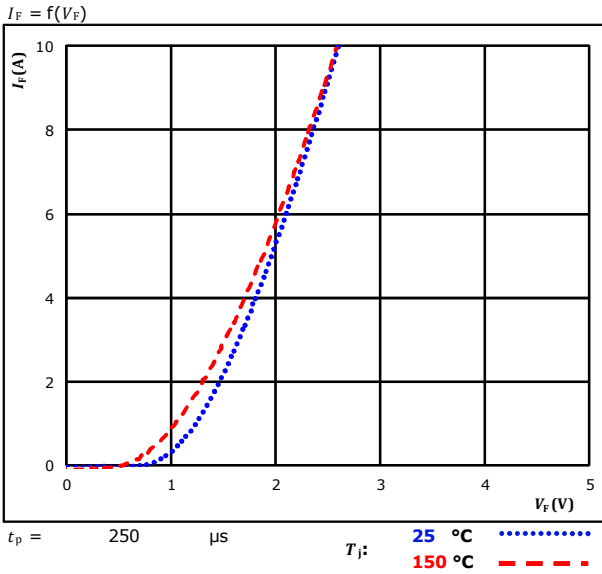
FWD thermal model values

R (K/W)	τ (s)
5,0880E-02	4,2620E+00
1,5540E-01	5,0290E-01
7,7510E-01	7,8890E-02
5,3250E-01	2,6820E-02
3,5430E-01	5,0280E-03
1,9740E-01	9,0910E-04

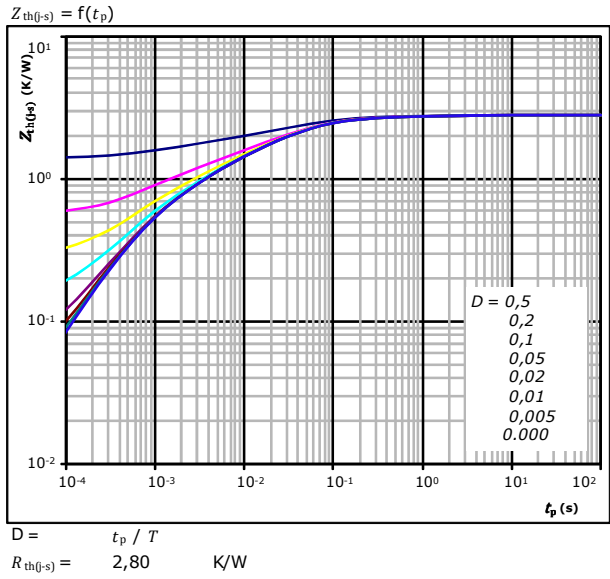


Brake Sw. Protection Diode Characteristics

Typical forward characteristics FWD



Transient thermal impedance as a function of pulse width FWD



FWD thermal model values

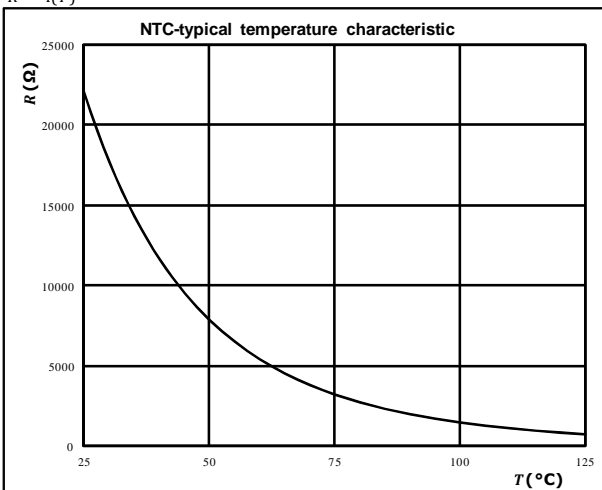
R (K/W)	τ (s)
7,82E-02	2,45E+00
1,95E-01	2,65E-01
9,84E-01	4,77E-02
6,58E-01	1,23E-02
5,09E-01	2,70E-03
3,7090E-01	5,9830E-04

Thermistor Characteristics

figure 1. Thermistor

Typical NTC characteristic as a function of temperature

$R = f(T)$

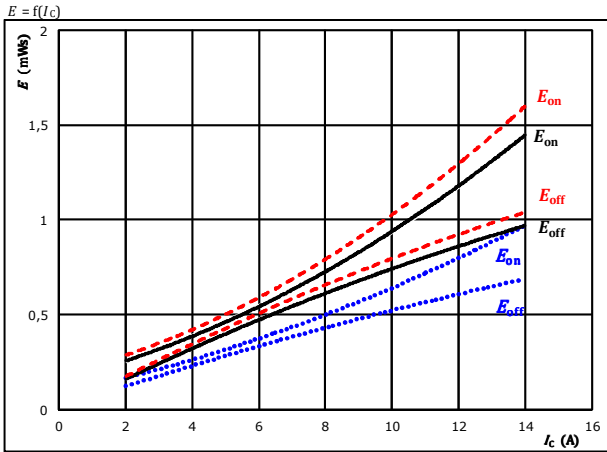




Inverter Switching Characteristics

figure 1. IGBT

Typical switching energy losses as a function of collector current

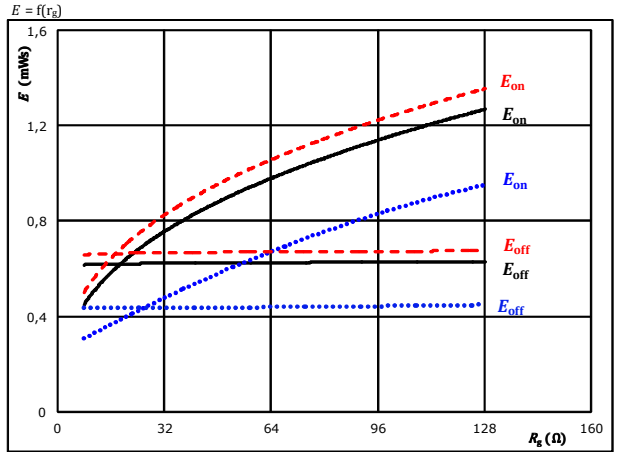


With an inductive load at

$V_{CE} = 600$ V	$T_j: 25$ °C
$V_{GE} = \pm 15$ V	125 °C	————
$R_{\theta n} = 32$ Ω	150 °C	- - - -
$R_{\theta st} = 32$ Ω		

figure 2. IGBT

Typical switching energy losses as a function of gate resistor

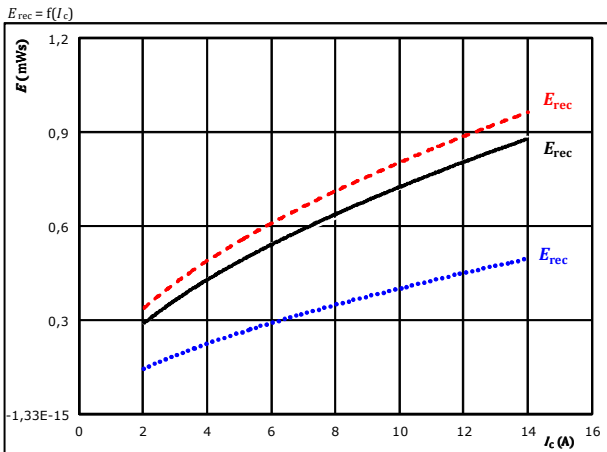


With an inductive load at

$V_{CE} = 600$ V	$T_j: 25$ °C
$V_{GE} = \pm 15$ V	125 °C	————
$I_c = 8$ A	150 °C	- - - -

figure 3. FWD

Typical reverse recovered energy loss as a function of collector current

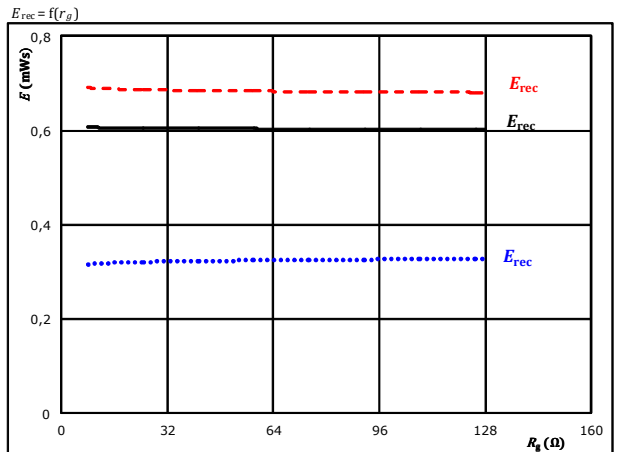


With an inductive load at

$V_{CE} = 600$ V	$T_j: 25$ °C
$V_{GE} = \pm 15$ V	125 °C	————
$R_{\theta n} = 32$ Ω	150 °C	- - - -

figure 4. FWD

Typical reverse recovered energy loss as a function of gate resistor



With an inductive load at

$V_{CE} = 600$ V	$T_j: 25$ °C
$V_{GE} = \pm 15$ V	125 °C	————
$I_c = 8$ A	150 °C	- - - -

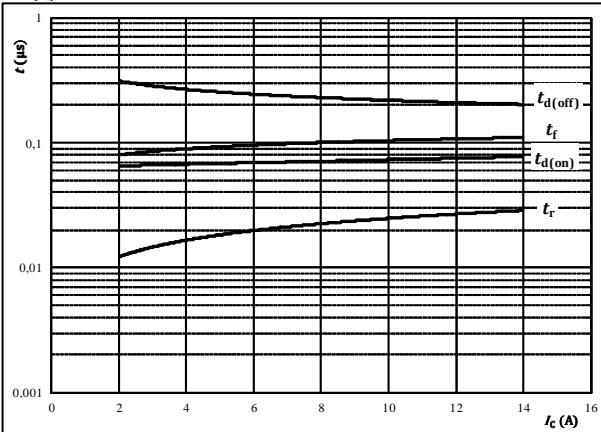


Inverter Switching Characteristics

figure 5. IGBT

Typical switching times as a function of collector current

$$t = f(I_c)$$



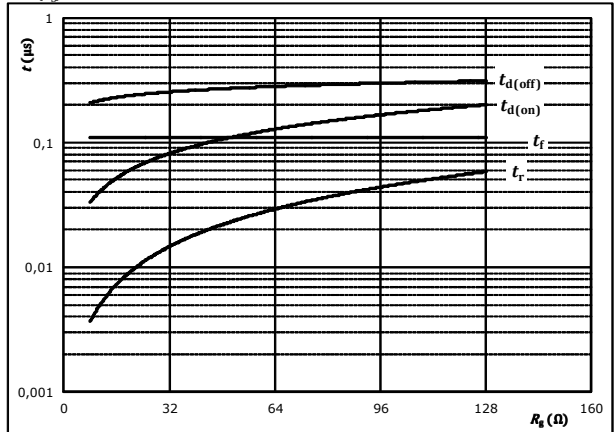
With an inductive load at

$T_j =$	150	°C
$V_{CE} =$	600	V
$V_{GE} =$	±15	V
$R_{g(on)} =$	32	Ω
$R_{g(off)} =$	32	Ω

figure 6. IGBT

Typical switching times as a function of gate resistor

$$t = f(R_g)$$



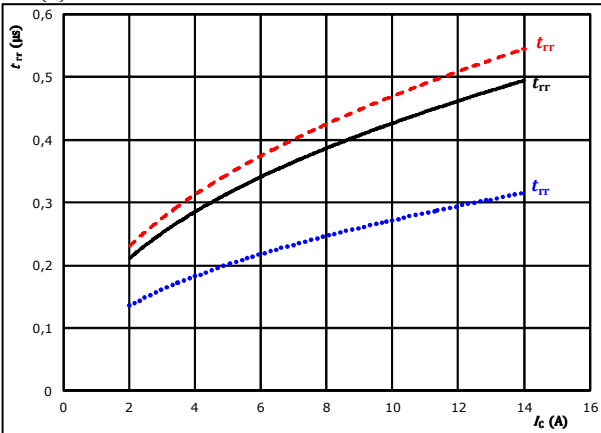
With an inductive load at

$T_j =$	150	°C
$V_{CE} =$	600	V
$V_{GE} =$	±15	V
$I_c =$	8	A

figure 7. FWD

Typical reverse recovery time as a function of collector current

$$t_{rr} = f(I_c)$$

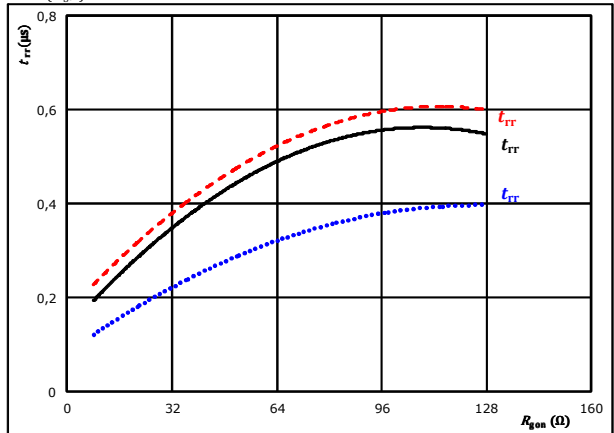


At	$V_{CE} =$	600	V	$T_j:$	25 °C
	$V_{GE} =$	±15	V		125 °C	————
	$R_{g(on)} =$	32	Ω		150 °C	-----

figure 8. FWD

Typical reverse recovery time as a function of IGBT turn on gate resistor

$$t_{rr} = f(R_{g(on)})$$



At	$V_{CE} =$	600	V	$T_j:$	25 °C
	$V_{GE} =$	±15	V		125 °C	————
	$I_c =$	8	A		150 °C	-----

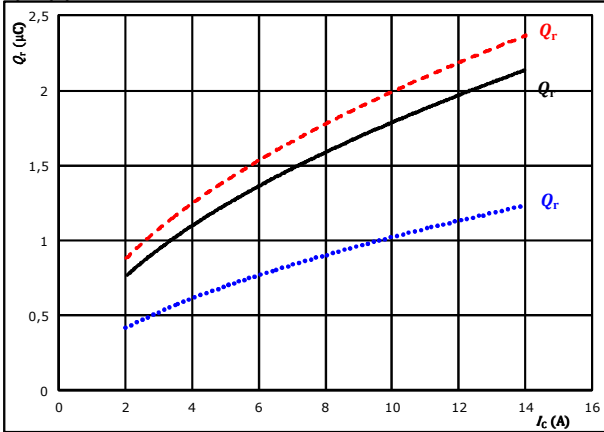


Inverter Switching Characteristics

figure 9. FWD

Typical recovered charge as a function of collector current

$$Q_r = f(I_c)$$

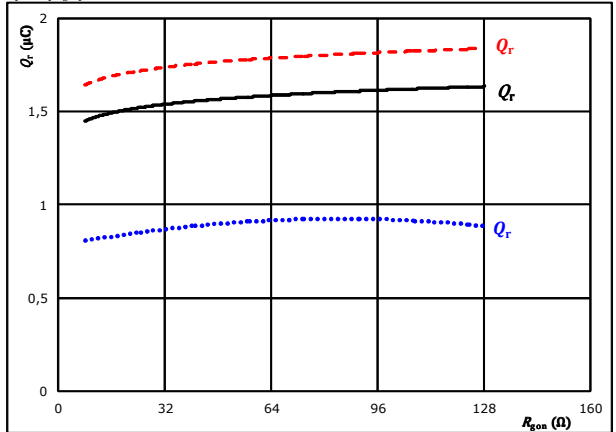


At $V_{CE} = 600$ V $T_j: 25$ °C
 $V_{GE} = \pm 15$ V $T_j: 125$ °C ———
 $R_{gdn} = 32$ Ω $T_j: 150$ °C - - - - -

figure 10. FWD

Typical recovered charge as a function of IGBT turn on gate resistor

$$Q_r = f(R_{gdn})$$

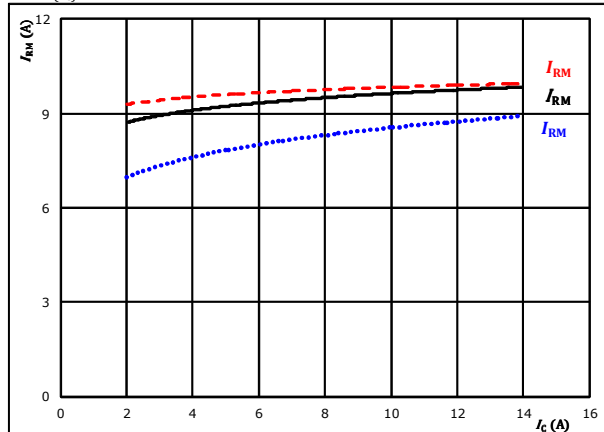


At $V_{CE} = 600$ V $T_j: 25$ °C
 $V_{GE} = \pm 15$ V $T_j: 125$ °C ———
 $I_c = 8$ A $T_j: 150$ °C - - - - -

figure 11. FWD

Typical peak reverse recovery current as a function of collector current

$$I_{RM} = f(I_c)$$

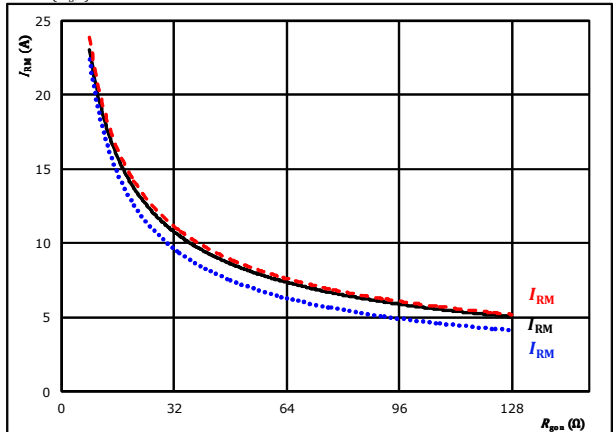


At $V_{CE} = 600$ V $T_j: 25$ °C
 $V_{GE} = \pm 15$ V $T_j: 125$ °C ———
 $R_{gdn} = 32$ Ω $T_j: 150$ °C - - - - -

figure 12. FWD

Typical peak reverse recovery current as a function of IGBT turn on gate resistor

$$I_{RM} = f(R_{gdn})$$



At $V_{CE} = 600$ V $T_j: 25$ °C
 $V_{GE} = \pm 15$ V $T_j: 125$ °C ———
 $I_c = 8$ A $T_j: 150$ °C - - - - -

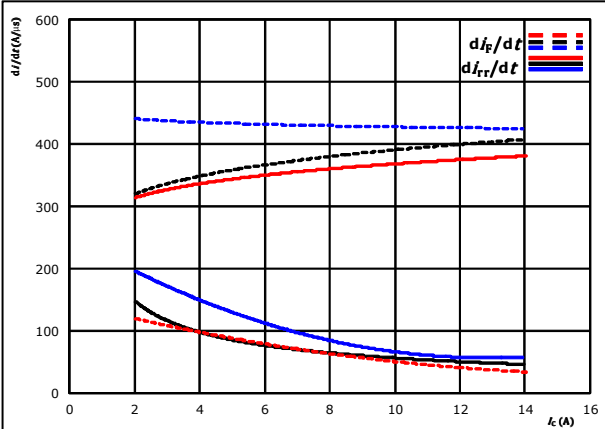


Inverter Switching Characteristics

figure 13. FWD

Typical rate of fall of forward and reverse recovery current as a function of collector current

$$di_f/dt, di_{rr}/dt = f(I_c)$$

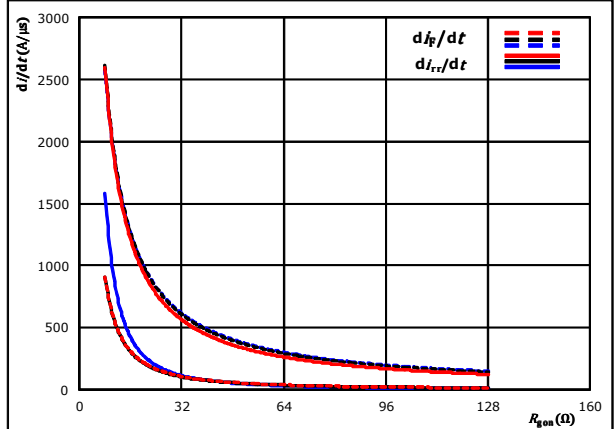


At $V_{CE} = 600$ V $T_j = 25$ °C (blue dotted)
 $V_{GE} = \pm 15$ V $T_j = 125$ °C (black solid)
 $R_{gpn} = 32$ Ω $T_j = 150$ °C (red dashed)

figure 14. FWD

Typical rate of fall of forward and reverse recovery current as a function of IGBT turn on gate resistor

$$di_f/dt, di_{rr}/dt = f(R_g)$$

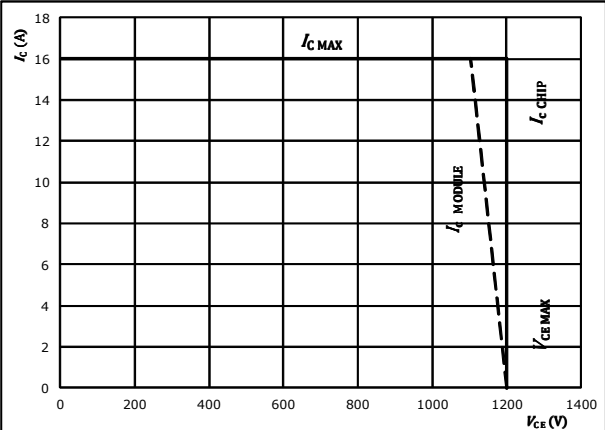


At $V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $I_c = 8$ A

figure 15. IGBT

Reverse bias safe operating area

$$I_c = f(V_{CE})$$



At $T_j = 175$ °C
 $R_{gpn} = 32$ Ω
 $R_{goff} = 32$ Ω



Inverter Switching Definitions

General conditions

T_j	=	125 °C
R_{gon}	=	32 Ω
R_{goff}	=	32 Ω

figure 1. IGBT
Turn-off Switching Waveforms & definition of t_{doff} , t_{Eoff} (t_{Eoff} = integrating time for E_{off})

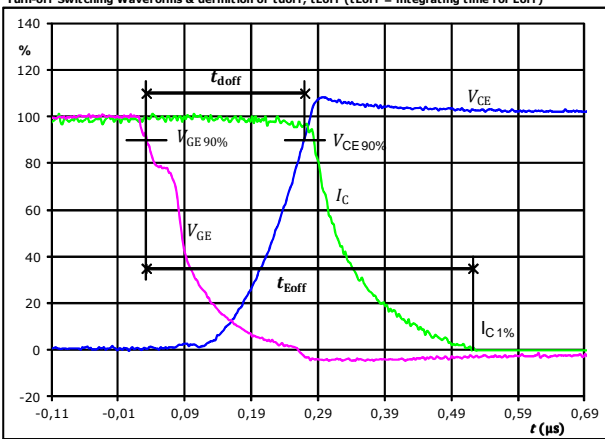


figure 2. IGBT
Turn-on Switching Waveforms & definition of t_{don} , t_{Eon} (t_{Eon} = integrating time for E_{on})

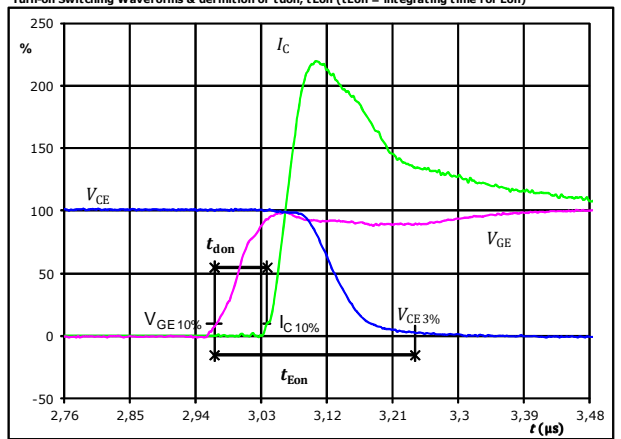


figure 3. IGBT
Turn-off Switching Waveforms & definition of t_f

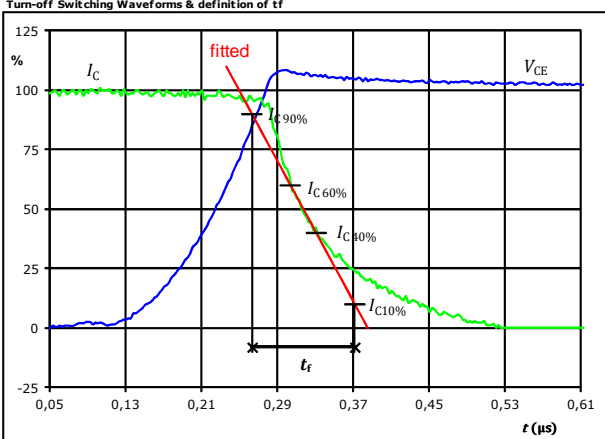
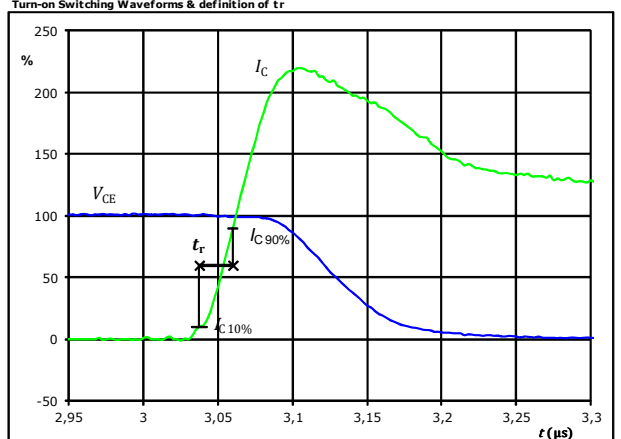


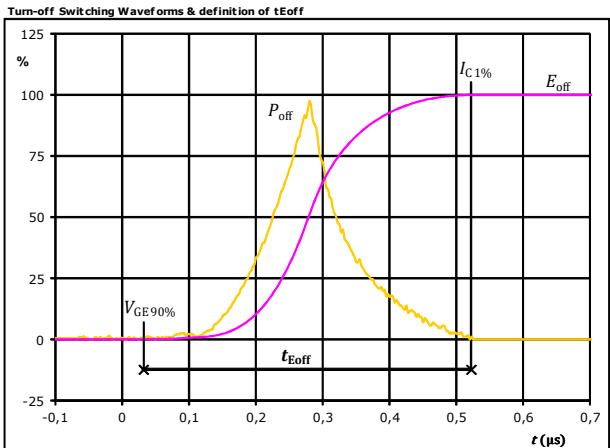
figure 4. IGBT
Turn-on Switching Waveforms & definition of t_r





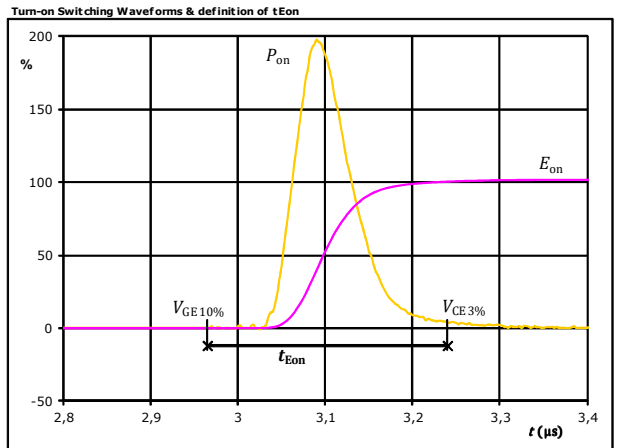
Inverter Switching Definitions

figure 5. IGBT



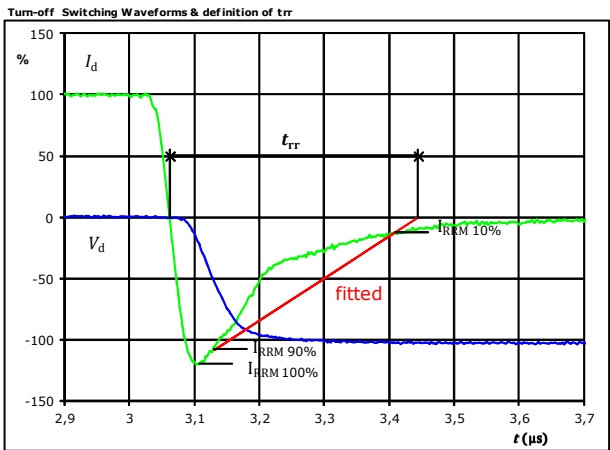
$P_{off}(100\%) = 4,93$ kW
 $E_{off}(100\%) = 0,62$ mJ
 $t_{Eoff} = 0,49$ µs

figure 6. IGBT



$P_{on}(100\%) = 4,93$ kW
 $E_{on}(100\%) = 0,75$ mJ
 $t_{Eon} = 0,27$ µs

figure 7. FWD

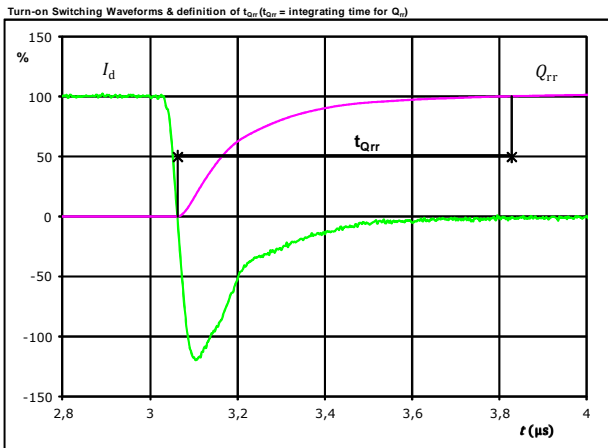


$V_d(100\%) = 600$ V
 $I_d(100\%) = 8$ A
 $I_{RRM}(100\%) = -10$ A
 $t_{rr} = 0,383$ µs



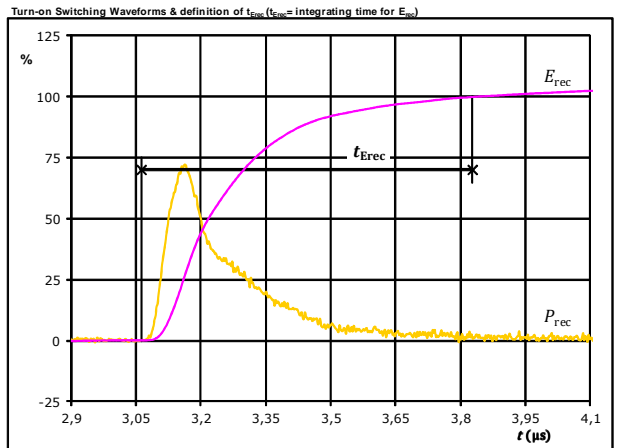
Inverter Switching Definitions

figure 8. FWD



$I_d(100\%) =$	8	A
$Q_{rr}(100\%) =$	1,57	μC
$t_{Qrr} =$	0,76	μs


figure 9. FWD



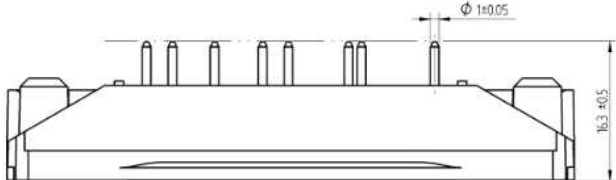
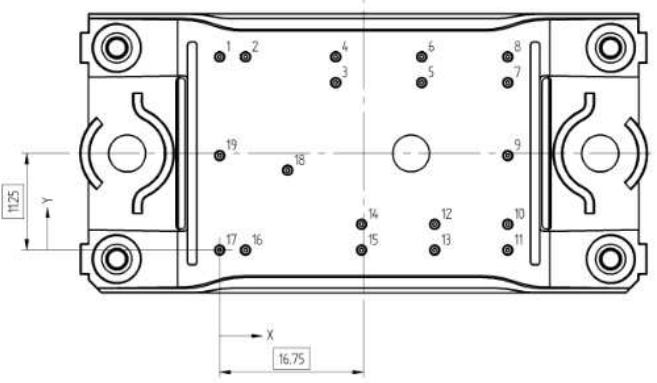
$P_{rec}(100\%) =$	4,93	kW
$E_{rec}(100\%) =$	0,63	mJ
$t_{Erec} =$	0,76	μs



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Ordering Code & Marking						
Version			Ordering Code			
without thermal paste 12mm housing with solder pins			10-FU127PA008SC-L156E06			
NN-NNNNNNNNNNNNNN TTTTIVV WWYY UL VIN LLLLL SSSS						
Text	Name		Date code	UL & VIN	Lot	Serial
	NN-NNNNNNNNNNNNNN-TTTTIVV		WWYY	UL VIN	LLLLL	SSSS
Datamatrix	Type&Ver	Lot number	Serial	Date code		
	TTTTTIVV	LLLLL	SSSS	WWYY		

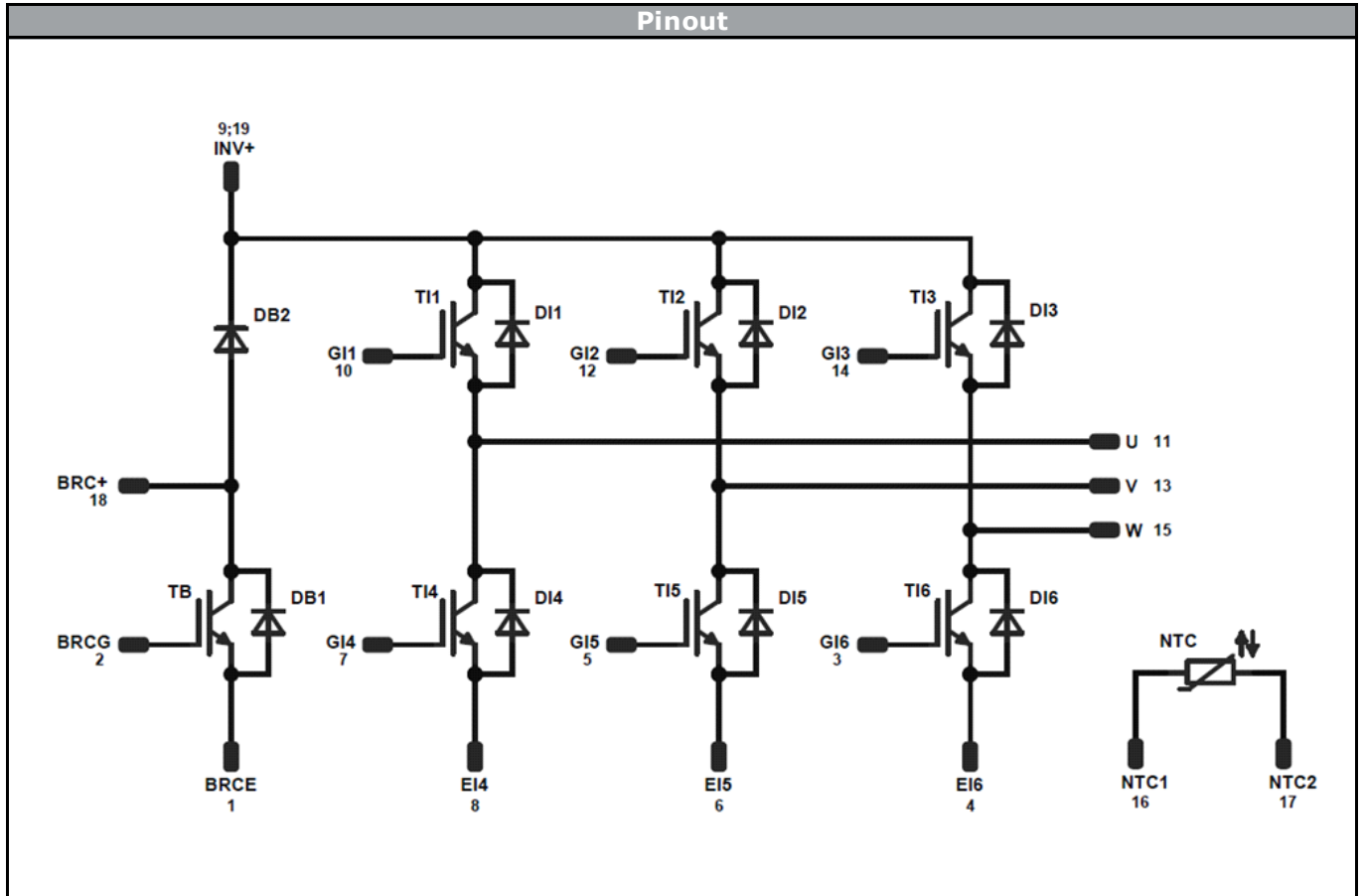
Pin table [mm]			
Pin	X	Y	Function
1	0	22,5	BRCE
2	3	22,5	BRCG
3	13,5	19,5	GI6
4	13,5	22,5	EI6
5	23,5	19,5	GI5
6	23,5	22,5	EI5
7	33,5	19,5	GI4
8	33,5	22,5	EI4
9	33,5	11	INV+
10	33,5	3	GI1
11	33,5	0	U
12	25	3	GI2
13	25	0	V
14	16,5	3	GI3
15	16,5	0	W
16	3	0	NTC1
17	0	0	NTC2
18	7,9	9,3	BRC+
19	0	11	INV+

Tolerance of pinpositions: ±0.5mm at the end of pins
Dimension of coordinate axis is only offset without tolerance



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Identification					
ID	Component	Voltage	Current	Function	Comment
TI1, TI2, TI3 TI4, TI5, TI6	IGBT	1200 V	8 A	Inverter Switch	
DI1, DI2, DI3 DI4, DI5, DI6	FWD	1200 V	10 A	Inverter Diode	
TB	IGBT	1200 V	8 A	Brake Switch	
DB2	FWD	1200 V	10 A	Brake diode	
DB1	FWD	1200 V	3 A	Brake Sw. Protection Diode	
NTC	Thermistor			Thermistor	




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Packaging instruction			
Standard packaging quantity (SPQ)	135	>SPQ	Standard
		<SPQ	Sample

Handling instruction
Handling instructions for <i>flow 0</i> packages see vincotech.com website.

Package data
Package data for <i>flow 0</i> packages see vincotech.com website.

UL recognition and file number
This device is certified according to UL 1557 standard, UL file number E192116. For more information see vincotech.com website. 

Document No.:	Date:	Modification:	Pages
10-FU127PA008SC-L156E06-D1-14	29 Aug. 2016		

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2. A critical component is any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.