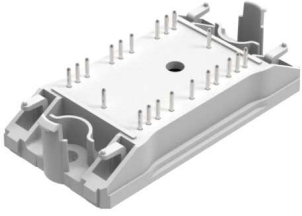
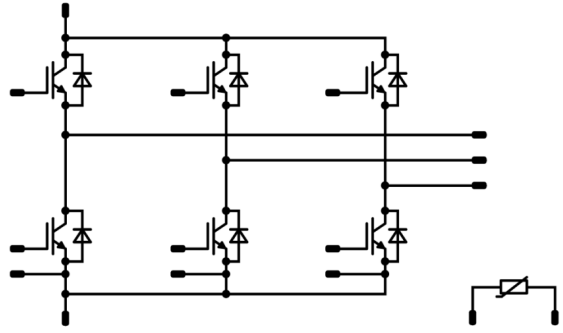




Vincotech

<i>flow</i> PACK 0	1200 V / 25 A
<div style="background-color: #eee; padding: 2px; margin-bottom: 5px;"><b>Features</b></div> <ul style="list-style-type: none"> <li>IGBT M7 with low <math>V_{CEsat}</math> and improved EMC behavior</li> <li>Compact and low inductive design</li> <li>Built-in NTC</li> </ul>	<div style="background-color: #eee; padding: 2px; margin-bottom: 5px;"><i>flow</i> 0 12 mm housing</div> 
<div style="background-color: #eee; padding: 2px; margin-bottom: 5px;"><b>Target applications</b></div> <ul style="list-style-type: none"> <li>Industrial Drives</li> </ul>	<div style="background-color: #eee; padding: 2px; margin-bottom: 5px;"><b>Schematic</b></div> 
<div style="background-color: #eee; padding: 2px; margin-bottom: 5px;"><b>Types</b></div> <ul style="list-style-type: none"> <li>10-FZ126PA025M7-P869F78</li> </ul>	

## Maximum Ratings

$T_j = 25\text{ °C}$ , unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
<b>Inverter Switch</b>				
Collector-emitter voltage	$V_{CES}$		1200	V
Collector current	$I_C$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	34	A
Repetitive peak collector current	$I_{CRM}$	$t_p$ limited by $T_{jmax}$	50	A
Total power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	82	W
Gate-emitter voltage	$V_{GES}$		±20	V
Maximum junction temperature	$T_{jmax}$		175	°C



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## Maximum Ratings

$T_j = 25\text{ °C}$ , unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
<b>Inverter Diode</b>				
Peak repetitive reverse voltage	$V_{RRM}$		1200	V
Continuous (direct) forward current	$I_F$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	33	A
Repetitive peak forward current	$I_{FRM}$		50	A
Total power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	62	W
Maximum junction temperature	$T_{jmax}$		175	°C

## Module Properties

### Thermal Properties

Storage temperature	$T_{stg}$		-40...+125	°C
Operation temperature under switching condition	$T_{jop}$		-40...( $T_{jmax} - 25$ )	°C

### Isolation Properties

Isolation voltage	$V_{isol}$	DC Test Voltage* $t_p = 2\text{ s}$	6000	V
		AC Voltage $t_p = 1\text{ min}$	2500	V
Creepage distance			>12,7	mm
Clearance			9,22	mm
Comparative Tracking Index	CTI		> 200	

\*100 % tested in production



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## Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
		$V_{GS}$ [V]	$V_{GE}$ [V]	$V_{DS}$ [V]	$I_D$ [A]	$T_j$ [°C]	Min	Typ	Max	

### Inverter Switch

#### Static

Parameter	Symbol	Conditions	$V_{GS}$ [V]	$V_{GE}$ [V]	$V_{DS}$ [V]	$I_D$ [A]	$T_j$ [°C]	Min	Typ	Max	Unit
Gate-emitter threshold voltage	$V_{GE(th)}$	$V_{GE} = V_{CE}$				0,0025	25	5,4	6	6,6	V
Collector-emitter saturation voltage	$V_{CEsat}$		15			25	25 125 150		1,65 1,89 1,95	1,95	V
Collector-emitter cut-off current	$I_{CES}$		0	1200			25			70	μA
Gate-emitter leakage current	$I_{GES}$		20	0			25			500	nA
Input capacitance	$C_{ies}$								4800		pF
Output capacitance	$C_{oes}$		0	10		25			170		
Reverse transfer capacitance	$C_{res}$								57		
Gate charge	$Q_g$		15	600	25	25			180		nC

#### Thermal

Parameter	Symbol	Conditions	$V_{GS}$ [V]	$V_{GE}$ [V]	$V_{DS}$ [V]	$I_D$ [A]	$T_j$ [°C]	Min	Typ	Max	Unit
Thermal resistance junction to sink	$R_{th(j-s)}$	$\lambda_{paste} = 3,4 \text{ W/mK}$ (PSX)							1,16		K/W

#### Dynamic

Parameter	Symbol	Conditions	$V_{GS}$ [V]	$V_{GE}$ [V]	$V_{DS}$ [V]	$I_D$ [A]	$T_j$ [°C]	Min	Typ	Max	Unit	
Turn-on delay time	$t_{d(on)}$	$R_{goff} = 16 \Omega$ $R_{gon} = 16 \Omega$					25 125 150		147 149 145		ns	
Rise time	$t_r$						25 125 150		29 33 34			
Turn-off delay time	$t_{d(off)}$		$\pm 15$	600	25		25 125 150		171 191 196			
Fall time	$t_f$						25 125 150		95 110 115			
Turn-on energy (per pulse)	$E_{on}$		$Q_{t-FWD} = 2,5 \mu\text{C}$ $Q_{t-FWD} = 3,9 \mu\text{C}$ $Q_{t-FWD} = 4,3 \mu\text{C}$				25 125 150		2,060 2,664 2,816			mWs
Turn-off energy (per pulse)	$E_{off}$						25 125 150		1,666 2,178 2,290			



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## Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
		$V_{GE}$ [V]	$V_{CE}$ [V]	$I_C$ [A]	$T_j$ [°C]	Min	Typ	Max		

### Inverter Diode

#### Static

Parameter	Symbol	$V_{GE}$ [V]	$V_{CE}$ [V]	$I_C$ [A]	$T_j$ [°C]	Min	Typ	Max	Unit
Forward voltage	$V_F$			25	25 125 150		1,63 1,70 1,69	2,1	V
Reverse leakage current	$I_R$		1200		25			35	$\mu$ A

#### Thermal

Parameter	Symbol	Conditions	Value	Unit
Thermal resistance junction to sink	$R_{th(j-s)}$	$\lambda_{paste} = 3,4$ W/mK (PSX)	1,54	K/W

#### Dynamic

Parameter	Symbol	$V_{GE}$ [V]	$V_{CE}$ [V]	$I_C$ [A]	$T_j$ [°C]	Min	Typ	Max	Unit
Peak recovery current	$I_{RRM}$			25	25 125 150		21 23 23		A
Reverse recovery time	$t_{rr}$			25	25 125 150		254 367 404		ns
Recovered charge	$Q_r$	$di/dt = 645$ A/ $\mu$ s $di/dt = 673$ A/ $\mu$ s $di/dt = 633$ A/ $\mu$ s	$\pm 15$	600	25		2,543 3,878 4,279		$\mu$ C
Reverse recovered energy	$E_{rec}$			25	25 125 150		0,885 1,448 1,610		mWs
Peak rate of fall of recovery current	$(di_{rr}/dt)_{max}$			25	25 125 150		217 134 132		A/ $\mu$ s

### Thermistor

Parameter	Symbol	Conditions	Value	Unit
Rated resistance	$R$		22	k $\Omega$
Deviation of $R_{100}$	$\Delta_{R/R}$	$R_{100} = 1484$ $\Omega$	-5	5 %
Power dissipation	$P$		5	mW
Power dissipation constant			1,5	mW/K
B-value	$B_{(25/50)}$	Tol. $\pm 1$ %	3962	K
B-value	$B_{(25/100)}$	Tol. $\pm 1$ %	4000	K
Vincotech NTC Reference			I	

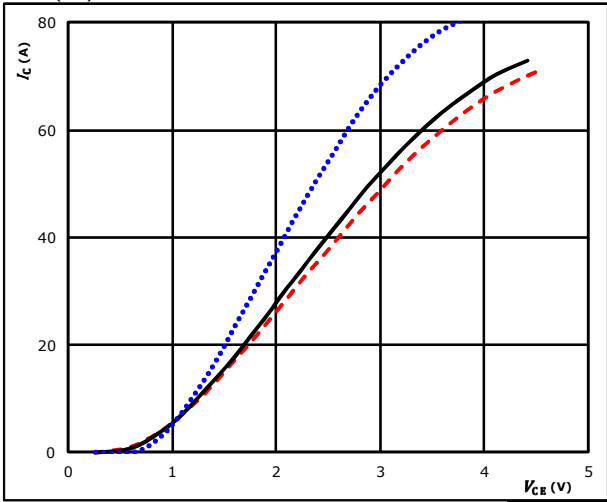


### Inverter Switch Characteristics

**figure 1.** IGBT

Typical output characteristics

$I_C = f(V_{CE})$

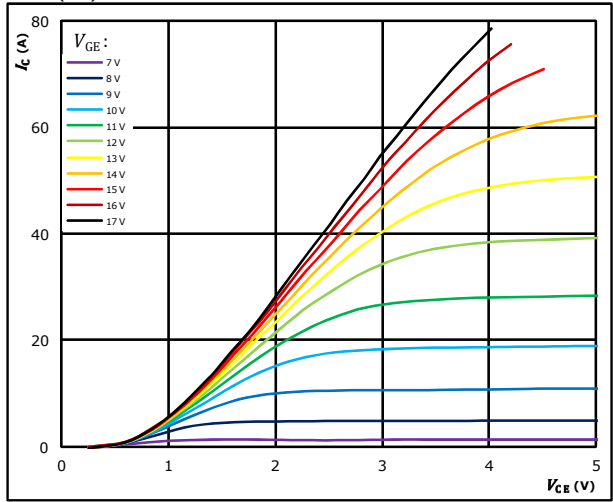


$t_p = 250 \mu s$   $T_j: 25 \text{ }^\circ C$  .....  
 $V_{GE} = 15 V$   $T_j: 125 \text{ }^\circ C$  ———  
 $T_j: 150 \text{ }^\circ C$  - - - - -

**figure 2.** IGBT

Typical output characteristics

$I_C = f(V_{CE})$

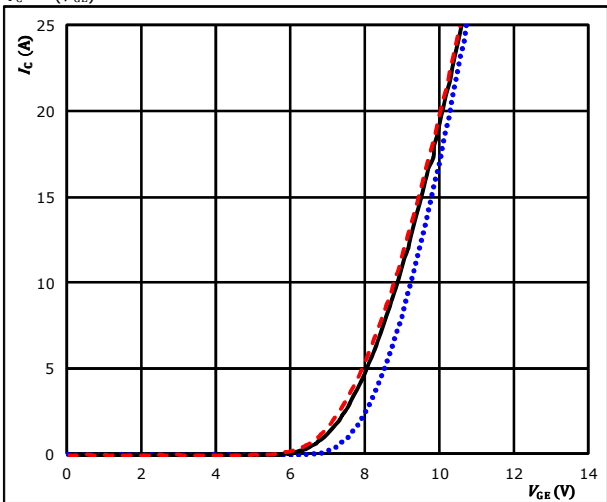


$t_p = 250 \mu s$   $T_j = 125 \text{ }^\circ C$   
 $V_{GE}$  from 7 V to 17 V in steps of 1 V

**figure 3.** IGBT

Typical transfer characteristics

$I_C = f(V_{GE})$

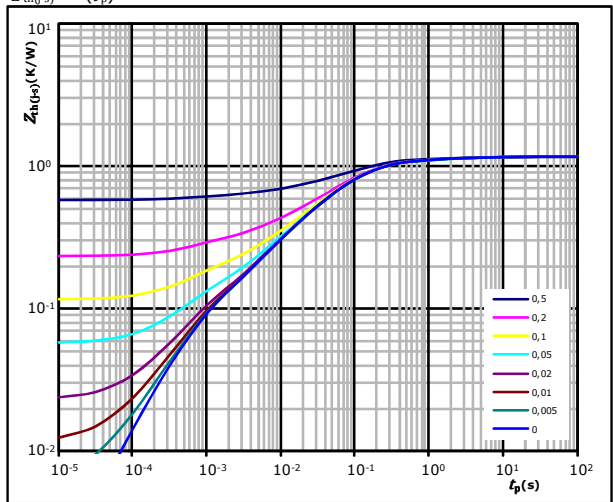


$t_p = 100 \mu s$   $T_j: 25 \text{ }^\circ C$  .....  
 $V_{CE} = 10 V$   $T_j: 125 \text{ }^\circ C$  ———  
 $T_j: 150 \text{ }^\circ C$  - - - - -

**figure 4.** IGBT

Transient thermal impedance as function of pulse duration

$Z_{th(\theta-s)} = f(t_p)$



$D = t_p / T$   
 $R_{th(\theta-s)} = 1,16 \text{ K/W}$

IGBT thermal model values

R (K/W)	$\tau$ (s)
5,33E-02	3,54E+00
1,07E-01	5,75E-01
5,05E-01	1,04E-01
2,68E-01	3,30E-02
1,51E-01	7,35E-03
7,80E-02	6,52E-04

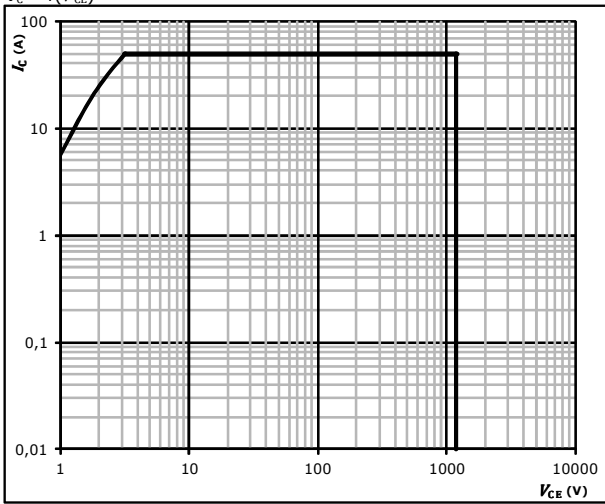


### Inverter Switch Characteristics

figure 6. IGBT

Safe operating area

$I_C = f(V_{CE})$



- $D =$  single pulse
- $T_s = 80$  °C
- $V_{GE} = \pm 15$  V
- $T_j = T_{jmax}$

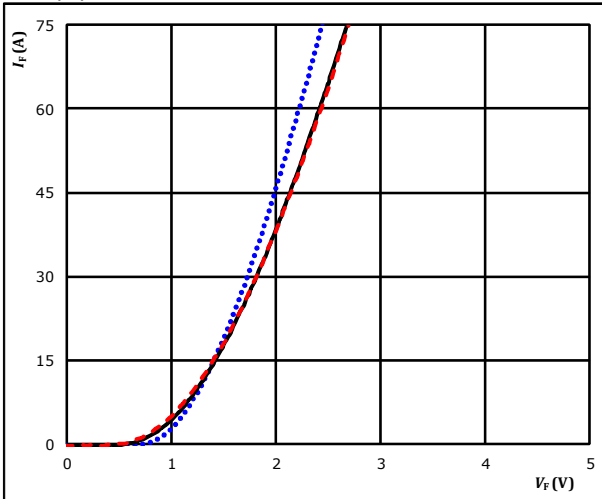


## Inverter Diode Characteristics

**figure 1.** FWD

Typical forward characteristics

$$I_F = f(V_F)$$

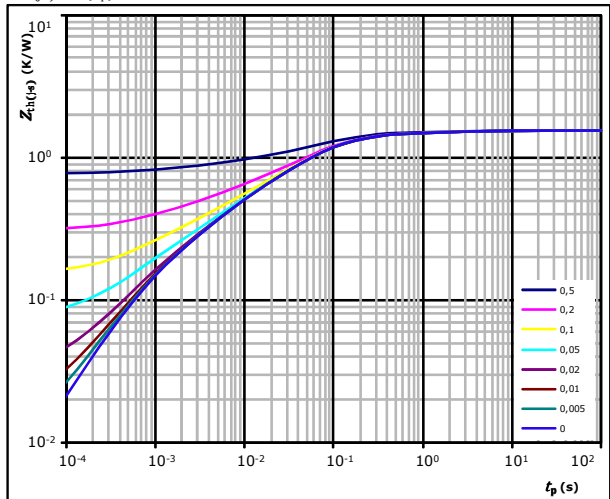


$t_p = 250 \mu s$   
 $T_j$ : 25 °C .....  
 125 °C ———  
 150 °C - - - -

**figure 2.** FWD

Transient thermal impedance as a function of pulse width

$$Z_{th(j-s)} = f(t_p)$$



$D = t_p / T$   
 $R_{th(j-s)} = 1,54 \text{ K/W}$   
 FWD thermal model values

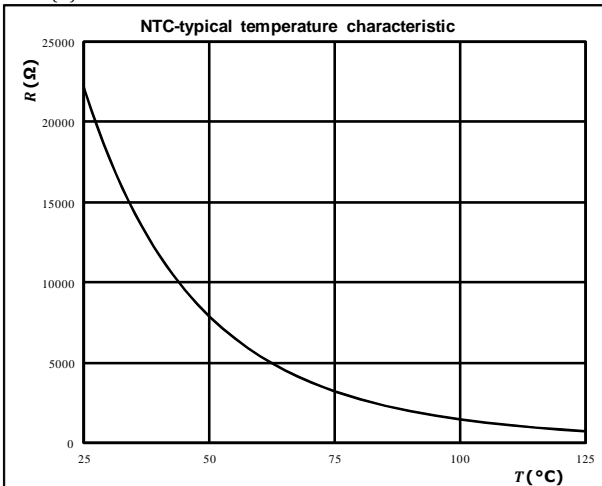
$R$ (K/W)	$\tau$ (s)
4,69E-02	5,05E+00
1,06E-01	7,09E-01
5,57E-01	1,01E-01
4,68E-01	3,22E-02
2,35E-01	5,52E-03
8,77E-02	1,01E-03
4,01E-02	5,52E-04

## Thermistor Characteristics

**figure 1.** Thermistor

Typical NTC characteristic  
as a function of temperature

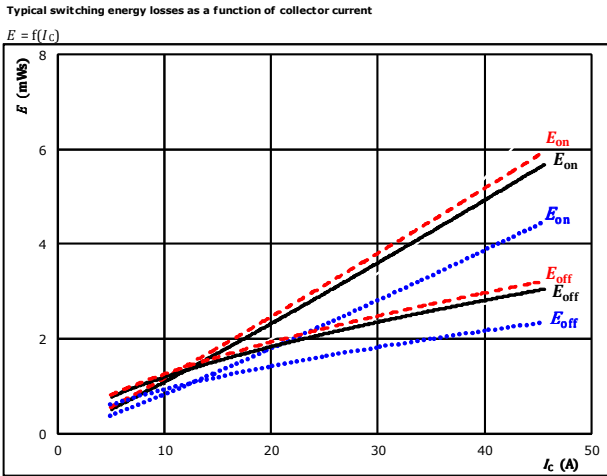
$$R = f(T)$$





## Inverter Switching Characteristics

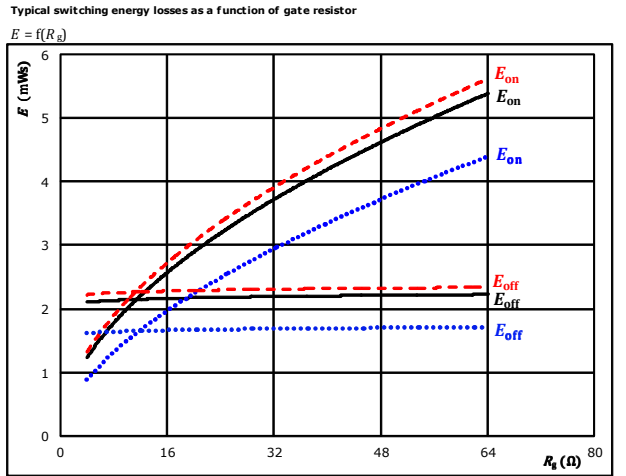
**figure 1.** IGBT



With an inductive load at

$V_{CE} = 600$ V	$T_j: 25$ °C	.....
$V_{GE} = \pm 15$ V	$125$ °C	————
$R_{gon} = 16$ Ω	$150$ °C	- - - -
$R_{goff} = 16$ Ω		

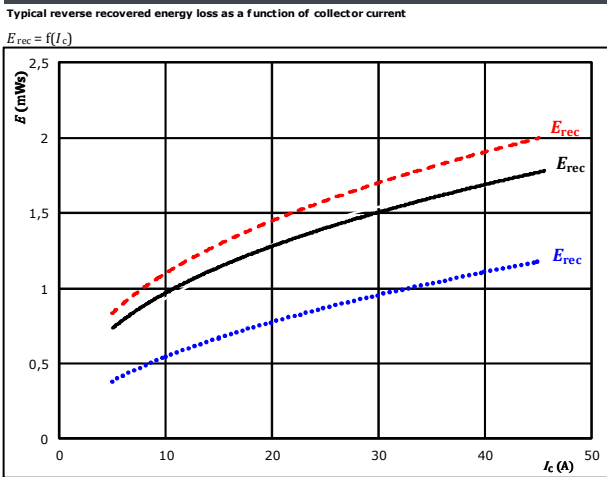
**figure 2.** IGBT



With an inductive load at

$V_{CE} = 600$ V	$T_j: 25$ °C	.....
$V_{GE} = \pm 15$ V	$125$ °C	————
$I_C = 25$ A	$150$ °C	- - - -

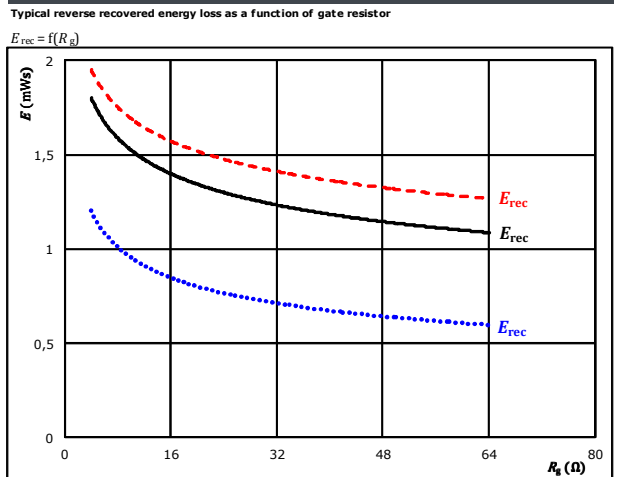
**figure 3.** FWD



With an inductive load at

$V_{CE} = 600$ V	$T_j: 25$ °C	.....
$V_{GE} = \pm 15$ V	$125$ °C	————
$R_{gon} = 16$ Ω	$150$ °C	- - - -

**figure 4.** FWD



With an inductive load at

$V_{CE} = 600$ V	$T_j: 25$ °C	.....
$V_{GE} = \pm 15$ V	$125$ °C	————
$I_C = 25$ A	$150$ °C	- - - -



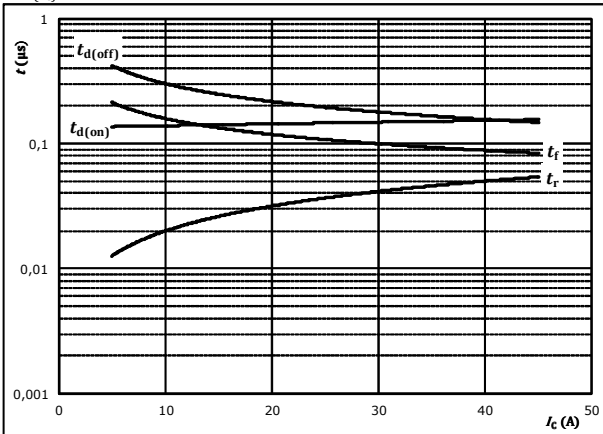


## Inverter Switching Characteristics

**figure 5.** IGBT

Typical switching times as a function of collector current

$$t = f(I_c)$$



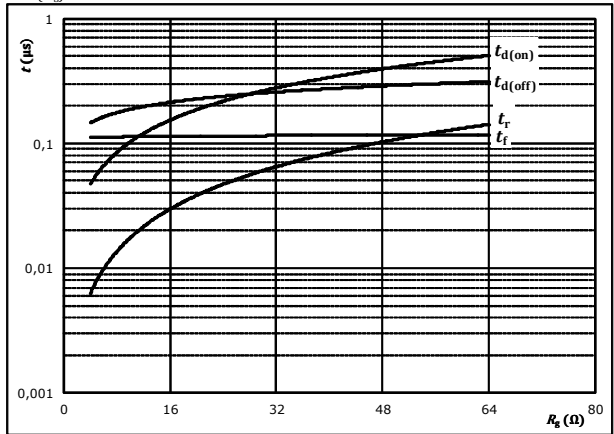
With an inductive load at

$T_j =$	150	°C
$V_{CE} =$	600	V
$V_{GE} =$	±15	V
$R_{gon} =$	16	Ω
$R_{goff} =$	16	Ω

**figure 6.** IGBT

Typical switching times as a function of gate resistor

$$t = f(R_g)$$



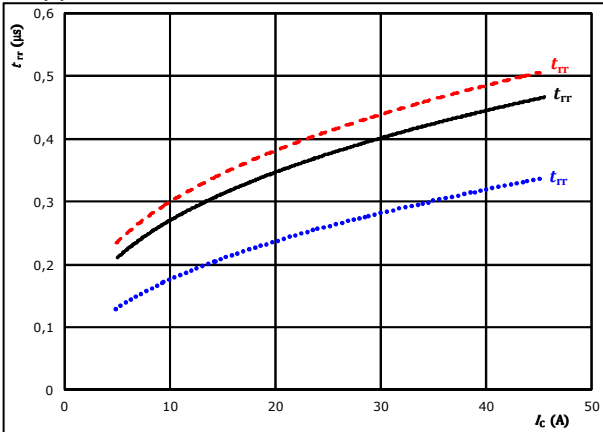
With an inductive load at

$T_j =$	150	°C
$V_{CE} =$	600	V
$V_{GE} =$	±15	V
$I_c =$	25	A

**figure 7.** FWD

Typical reverse recovery time as a function of collector current

$$t_{rr} = f(I_c)$$

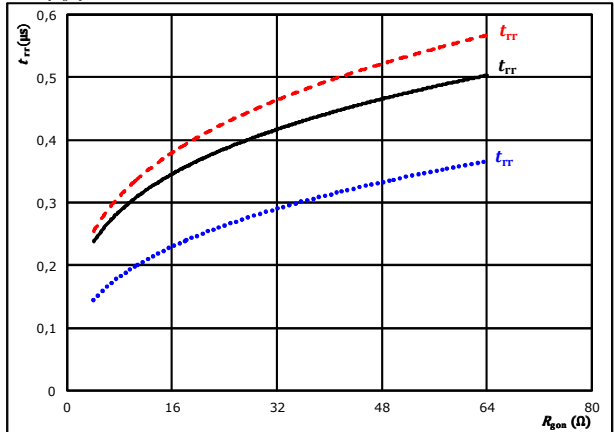


At	$V_{CE} =$	600	V	$T_j =$	25 °C	.....
	$V_{GE} =$	±15	V		125 °C	————
	$R_{gon} =$	16	Ω		150 °C	-----

**figure 8.** FWD

Typical reverse recovery time as a function of IGBT turn on gate resistor

$$t_{rr} = f(R_{gon})$$



At	$V_{CE} =$	600	V	$T_j =$	25 °C	.....
	$V_{GE} =$	±15	V		125 °C	————
	$I_c =$	25	A		150 °C	-----

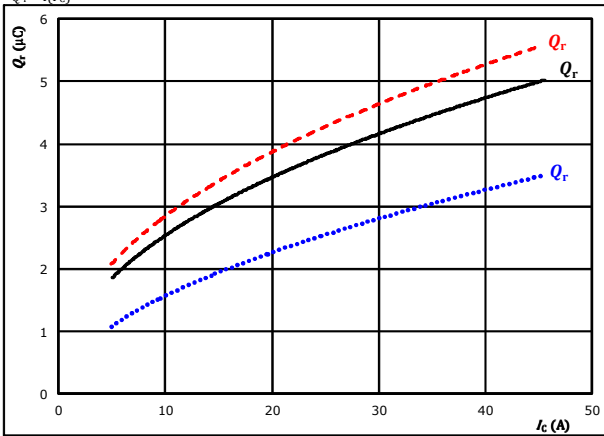


## Inverter Switching Characteristics

**figure 9.** FWD

Typical recovered charge as a function of collector current

$$Q_r = f(I_c)$$

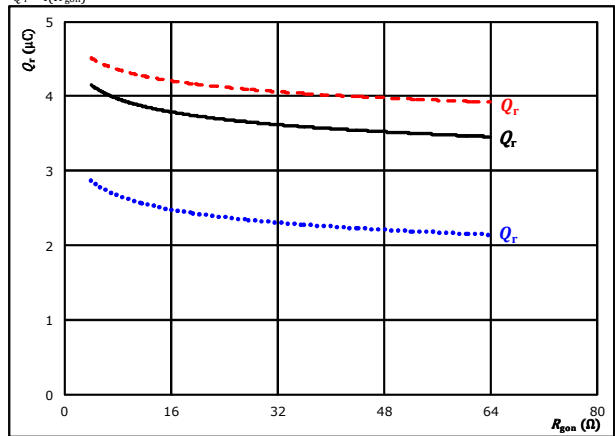


At  $V_{CE} = 600$  V  $T_j = 25$  °C .....  
 $V_{GE} = \pm 15$  V  $T_j = 125$  °C ———  
 $R_{gpn} = 16$  Ω  $T_j = 150$  °C - - - -

**figure 10.** FWD

Typical recovered charge as a function of IGBT turn on gate resistor

$$Q_r = f(R_{gpn})$$

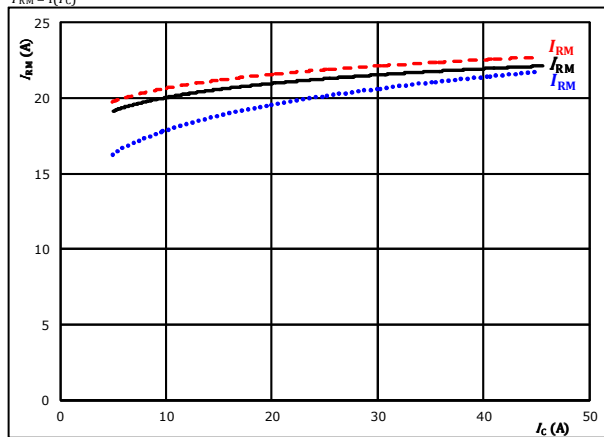


At  $V_{CE} = 600$  V  $T_j = 25$  °C .....  
 $V_{GE} = \pm 15$  V  $T_j = 125$  °C ———  
 $I_c = 25$  A  $T_j = 150$  °C - - - -

**figure 11.** FWD

Typical peak reverse recovery current current as a function of collector current

$$I_{RM} = f(I_c)$$

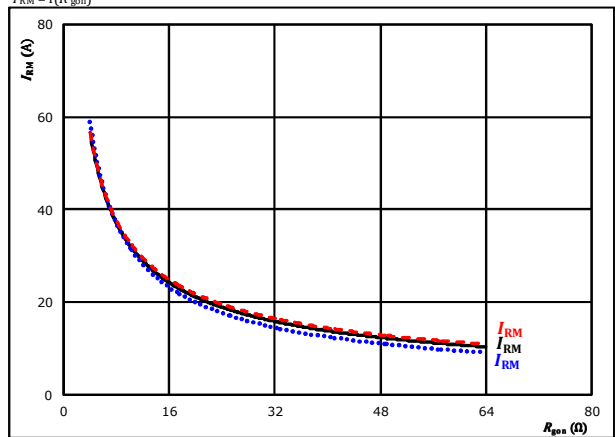


At  $V_{CE} = 600$  V  $T_j = 25$  °C .....  
 $V_{GE} = \pm 15$  V  $T_j = 125$  °C ———  
 $R_{gpn} = 16$  Ω  $T_j = 150$  °C - - - -

**figure 12.** FWD

Typical peak reverse recovery current as a function of IGBT turn on gate resistor

$$I_{RM} = f(R_{gpn})$$



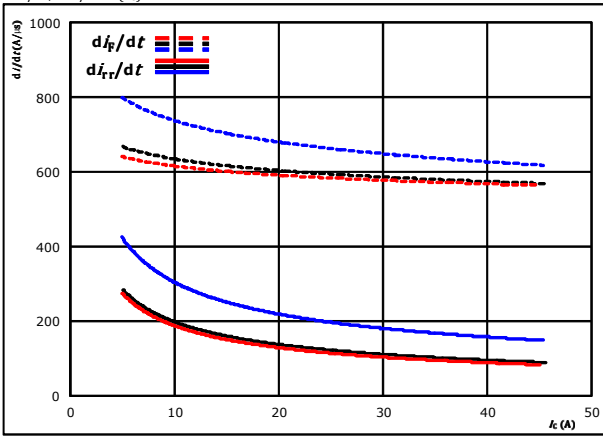
At  $V_{CE} = 600$  V  $T_j = 25$  °C .....  
 $V_{GE} = \pm 15$  V  $T_j = 125$  °C ———  
 $I_c = 25$  A  $T_j = 150$  °C - - - -



## Inverter Switching Characteristics

**figure 13.** FWD

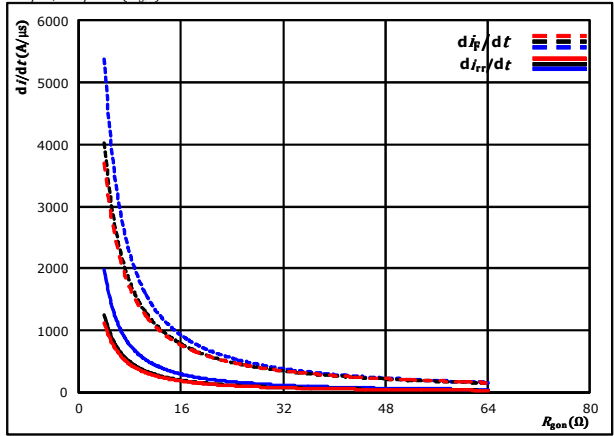
Typical rate of fall of forward and reverse recovery current as a function of collector current  
 $di_f/dt, di_{rr}/dt = f(I_c)$



At  $V_{CE} = 600$  V  $T_j = 25$  °C (dotted blue line)  
 $V_{GE} = \pm 15$  V  $T_j = 125$  °C (solid black line)  
 $R_{gpn} = 16$  Ω  $T_j = 150$  °C (dashed red line)

**figure 14.** FWD

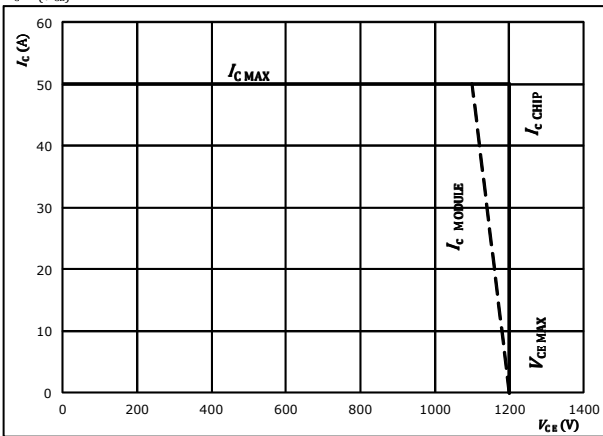
Typical rate of fall of forward and reverse recovery current as a function of IGBT turn on gate resistor  
 $di_f/dt, di_{rr}/dt = f(R_{gpn})$



At  $V_{CE} = 600$  V  $T_j = 25$  °C (dotted blue line)  
 $V_{GE} = \pm 15$  V  $T_j = 125$  °C (solid black line)  
 $I_c = 25$  A  $T_j = 150$  °C (dashed red line)

**figure 15.** IGBT

Reverse bias safe operating area  
 $I_c = f(V_{CB})$



At  $T_j = 175$  °C  
 $R_{gpn} = 16$  Ω  
 $R_{goff} = 16$  Ω



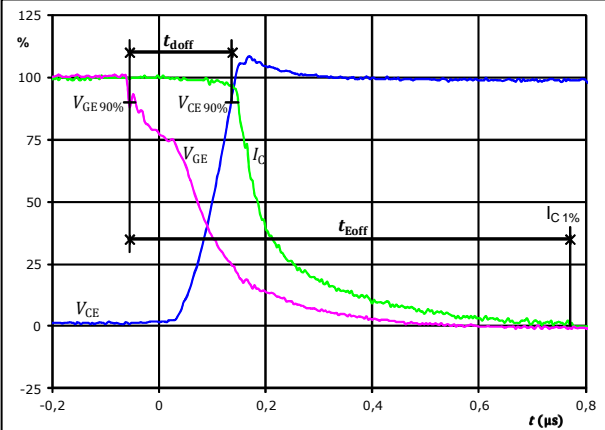
## Inverter Switching Definitions

General conditions

$T_j$	=	125 °C
$R_{gon}$	=	16 $\Omega$
$R_{goff}$	=	16 $\Omega$

figure 1. IGBT

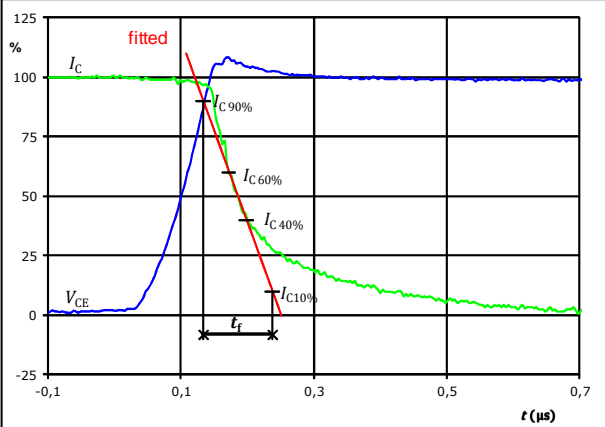
Turn-off Switching Waveforms & definition of  $t_{doff}$ ,  $t_{Eoff}$  ( $t_{Eoff}$  = Integrating time for  $E_{off}$ )



$V_{GE}(0\%)$	=	-15	V
$V_{GE}(100\%)$	=	15	V
$V_C(100\%)$	=	600	V
$I_C(100\%)$	=	25	A
$t_{doff}$	=	0,191	$\mu$ s
$t_{Eoff}$	=	0,826	$\mu$ s

figure 3. IGBT

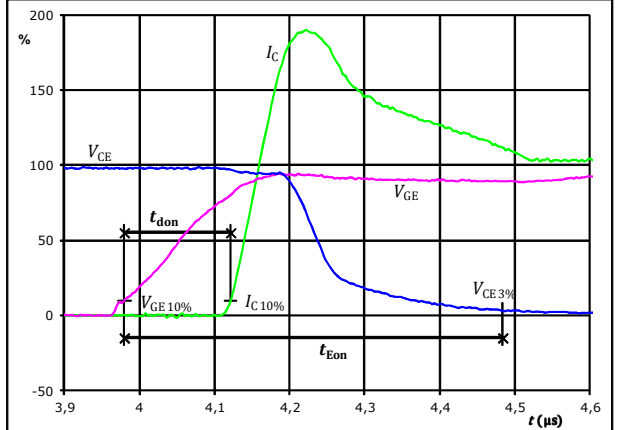
Turn-off Switching Waveforms & definition of  $t_f$



$V_C(100\%)$	=	600	V
$I_C(100\%)$	=	25	A
$t_f$	=	0,110	$\mu$ s

figure 2. IGBT

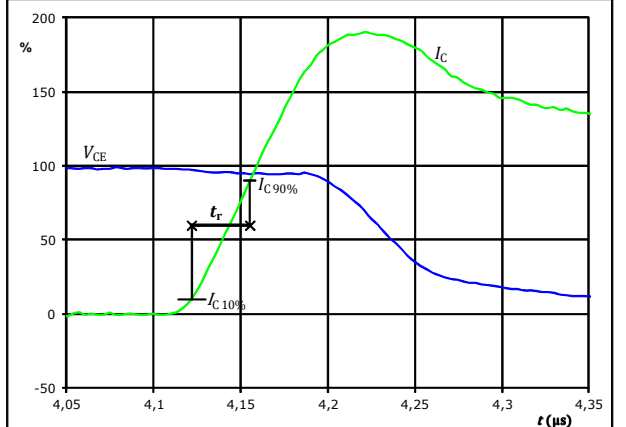
Turn-on Switching Waveforms & definition of  $t_{don}$ ,  $t_{Eon}$  ( $t_{Eon}$  = Integrating time for  $E_{on}$ )



$V_{GE}(0\%)$	=	-15	V
$V_{GE}(100\%)$	=	15	V
$V_C(100\%)$	=	600	V
$I_C(100\%)$	=	25	A
$t_{don}$	=	0,149	$\mu$ s
$t_{Eon}$	=	0,504	$\mu$ s

figure 4. IGBT

Turn-on Switching Waveforms & definition of  $t_r$



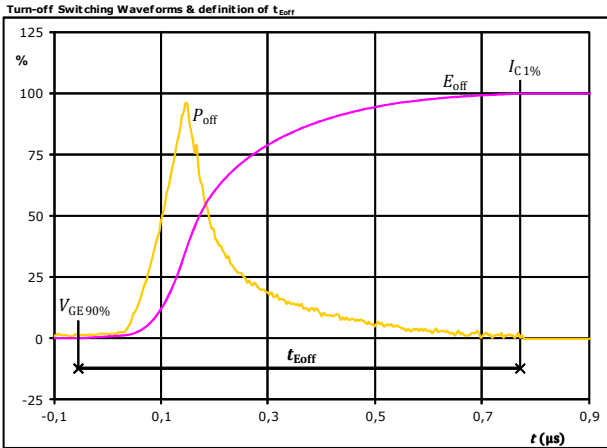
$V_C(100\%)$	=	600	V
$I_C(100\%)$	=	25	A
$t_r$	=	0,033	$\mu$ s



Vincotech

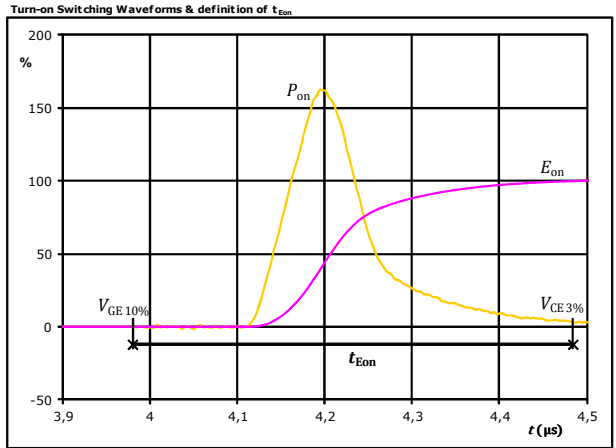
## Inverter Switching Characteristics

figure 5. IGBT



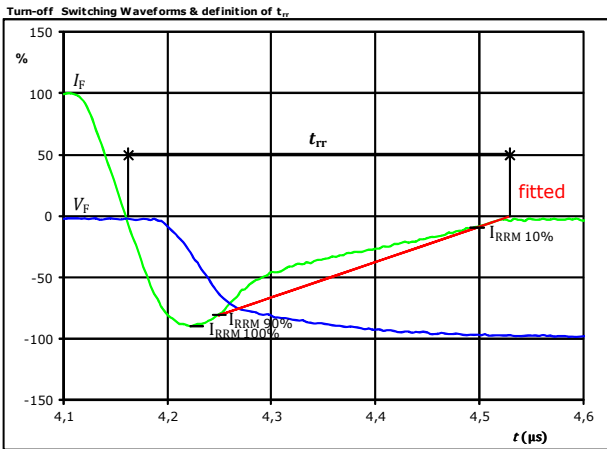
$P_{off}(100\%) = 15,13$  kW  
 $E_{off}(100\%) = 2,18$  mJ  
 $t_{Eoff} = 0,83$  μs

figure 6. IGBT



$P_{on}(100\%) = 15,13$  kW  
 $E_{on}(100\%) = 2,66$  mJ  
 $t_{Eon} = 0,50$  μs

figure 7. FWD



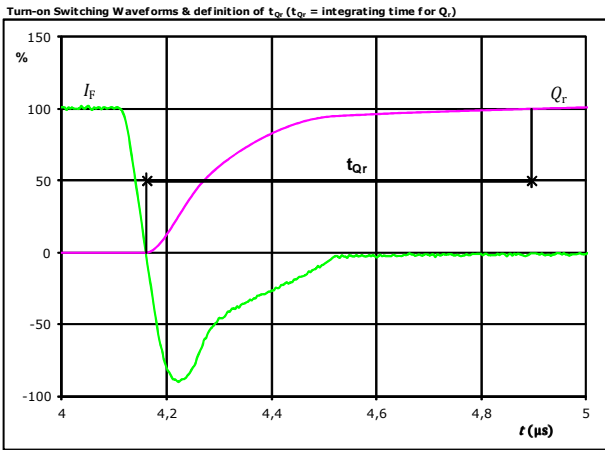
$V_F(100\%) = 600$  V  
 $I_F(100\%) = 25$  A  
 $I_{RRM}(100\%) = -23$  A  
 $t_{rr} = 0,367$  μs



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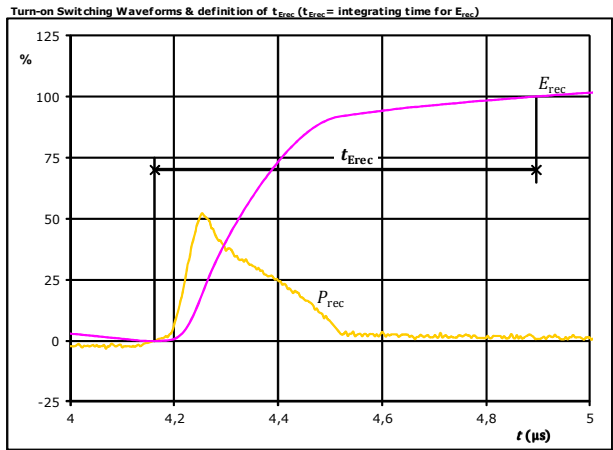
## Inverter Switching Characteristics

**figure 8.** FWD



$I_F$ (100%) =	25	A
$Q_r$ (100%) =	3,88	$\mu\text{C}$
$t_{Qr}$ =	0,73	$\mu\text{s}$


**figure 9.** FWD

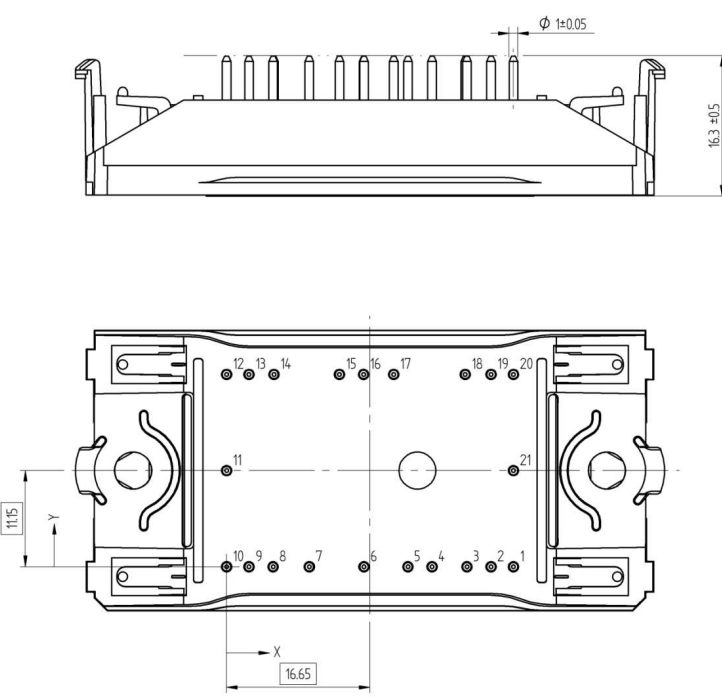


$P_{rec}$ (100%) =	15,13	kW
$E_{rec}$ (100%) =	1,45	mJ
$t_{Erec}$ =	0,73	$\mu\text{s}$



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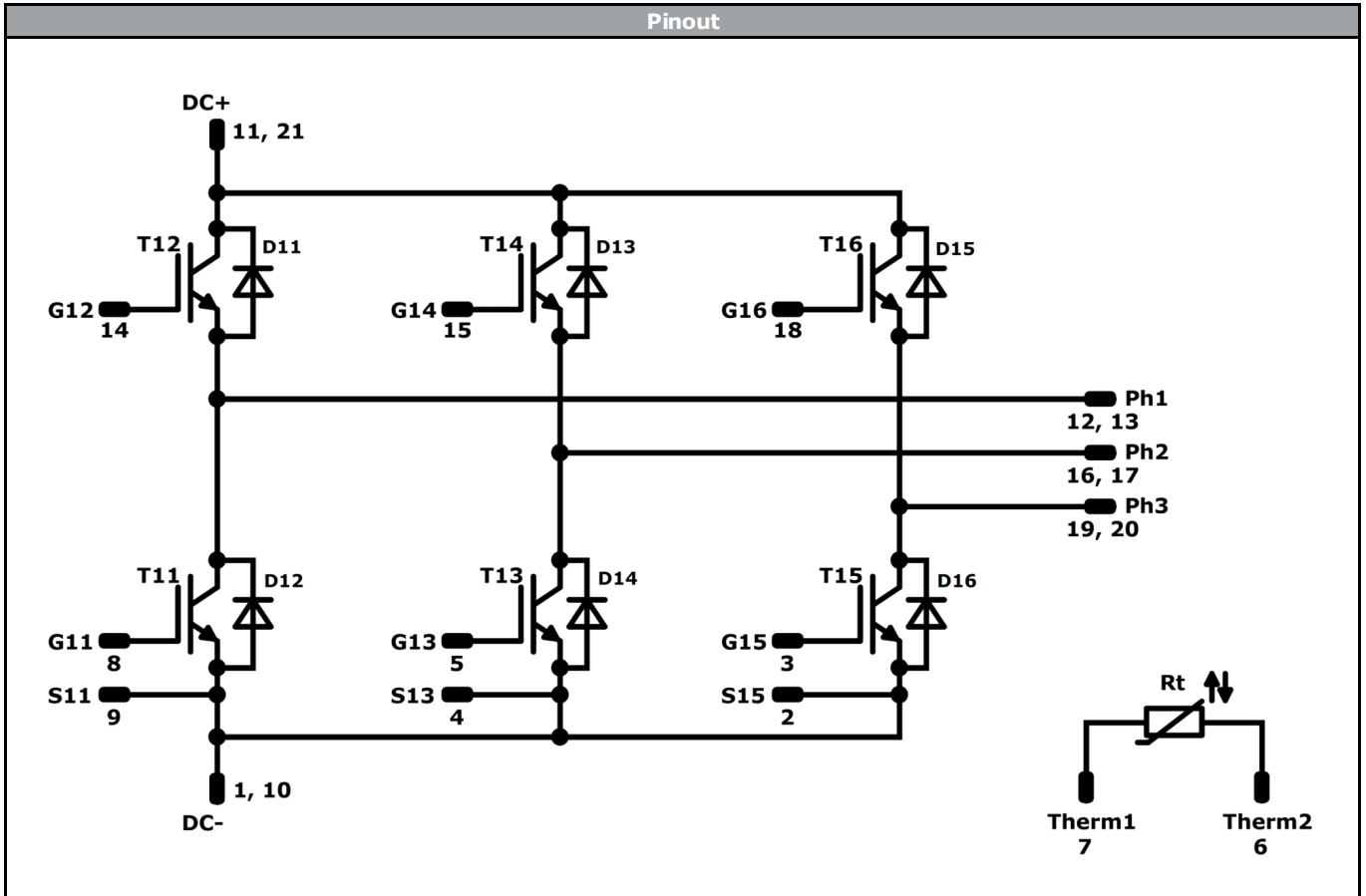
Ordering Code & Marking						
<b>Version</b>			<b>Ordering Code</b>			
without thermal paste 12 mm housing with solder pins			10-FZ126PA025M7-P869F78			
						
<b>Text</b>	<b>Name</b>		<b>Date code</b>	<b>UL &amp; VIN</b>	<b>Lot</b>	<b>Serial</b>
	NN-NNNNNNNNNNNNNN-TTTTTWW		WWYY	UL VIN	LLLLL	SSSS
<b>Datamatrix</b>	<b>Type&amp;Ver</b>	<b>Lot number</b>	<b>Serial</b>	<b>Date code</b>		
	TTTTTWW	LLLLL	SSSS	WWYY		

Pin table				Outline	
Pin	X	Y	Function		
1	33,3	0	DC-		
2	30,7	0	S15		
3	27,9	0	G15		
4	23,85	0	S13		
5	21,05	0	G13		
6	15,95	0	Therm2		
7	9,6	0	Therm1		
8	5,4	0	G11		
9	2,6	0	S11		
10	0	0	DC-		
11	0	11,15	DC+		
12	0	22,3	Ph1		
13	2,6	22,3	Ph1		
14	5,5	22,3	G12		
15	13,1	22,3	G14		
16	15,9	22,3	Ph2		
17	19,4	22,3	Ph2		
18	27,7	22,3	G16		
19	30,7	22,3	Ph3		
20	33,3	22,3	Ph3		
21	33,3	11,15	DC+		

Tolerance of pinpositions: ±0.5mm at the end of pins  
Dimension of coordinate axis is only offset without tolerance



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<b>Identification</b>					
<b>ID</b>	<b>Component</b>	<b>Voltage</b>	<b>Current</b>	<b>Function</b>	<b>Comment</b>
T11-T16	IGBT	1200 V	25 A	Inverter Switch	
D11-D16	FWD	1200 V	25 A	Inverter Diode	
Rt	NTC			Thermistor	






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Packaging instruction			
Standard packaging quantity (SPQ) 135	>SPQ	Standard	<SPQ Sample

Handling instruction
Handling instructions for <i>flow 0</i> packages see vincotech.com website.

Package data
Package data for <i>flow 0</i> packages see vincotech.com website.

UL recognition and file number
This device is certified according to UL 1557 standard, UL file number E192116. For more information see vincotech.com website. 

Document No.:	Date:	Modification:	Pages
10-FZ126PA025M7-P869F78-D1-14	28 Sep. 2017		

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2. A critical component is any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.