
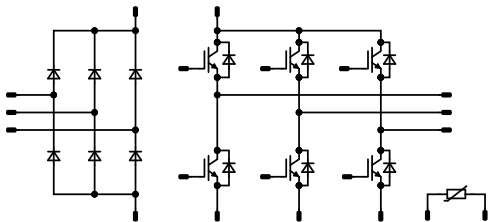




<b>flowPIM E1</b>		<b>1200 V / 15 A</b>	
<b>Features</b>		<b>flow E1 12 mm housing</b>	
<ul style="list-style-type: none"><li>• IGBT M7 with low VCEsat and improved EMC behavior</li><li>• Standard industrial housing</li><li>• Optimized Rth(j-s) with Phase Change Material</li><li>• Built-in NTC</li></ul>			
<b>Target applications</b>		<b>Schematic</b>	
<ul style="list-style-type: none"><li>• Industrial Drives</li></ul>			
<b>Types</b>			
<ul style="list-style-type: none"><li>• 10-EZ12PNA015M7-L928C78T</li></ul>			



Vincotech

**10-EZ12PNA015M7-L928C78T**  
datasheet

## Maximum Ratings

$T_j = 25\text{ °C}$ , unless otherwise specified

Parameter	Symbol	Conditions	Value	Unit
<b>Inverter Switch</b>				
Collector-emitter voltage	$V_{CES}$		1200	V
Collector current (DC current)	$I_C$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	23	A
Repetitive peak collector current	$I_{CRM}$	$t_p$ limited by $T_{jmax}$	30	A
Total power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	64	W
Gate-emitter voltage	$V_{GES}$		$\pm 20$	V
Short circuit ratings	$t_{SC}$	$V_{GE} = 0\text{ V}$ , $V_{CC} = 800\text{ V}$ $T_j = 150\text{ °C}$	9,5	$\mu\text{s}$
Maximum junction temperature	$T_{jmax}$		175	$^{\circ}\text{C}$

<b>Inverter Diode</b>				
Peak repetitive reverse voltage	$V_{RRM}$		1200	V
Forward current (DC current)	$I_F$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	24	A
Repetitive peak forward current	$I_{FRM}$	$t_p$ limited by $T_{jmax}$	30	A
Total power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	51	W
Maximum junction temperature	$T_{jmax}$		175	$^{\circ}\text{C}$

<b>Rectifier Diode</b>				
Peak repetitive reverse voltage	$V_{RRM}$		1600	V
Forward current (DC current)	$I_F$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	47	A
Surge (non-repetitive) forward current	$I_{FSM}$	Single Half Sine Wave, $t_p = 10\text{ ms}$ $T_j = 150\text{ °C}$	270	A
Surge current capability	$I^2t$		370	$\text{A}^2\text{s}$
Total power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	61	W
Maximum junction temperature	$T_{jmax}$		150	$^{\circ}\text{C}$



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**10-EZ12PNA015M7-L928C78T**  
datasheet

## Maximum Ratings

$T_j = 25\text{ °C}$ , unless otherwise specified

Parameter	Symbol	Conditions	Value	Unit
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### Module Properties

#### Thermal Properties

Storage temperature	$T_{stg}$		-40...+125	°C
Operation temperature under switching condition	$T_{jop}$		-40...+( $T_{jmax} - 25$ )	°C

#### Isolation Properties

Isolation voltage	$V_{isol}$	DC Test Voltage* $t_p = 2\text{ s}$	6000	V
Isolation voltage	$V_{isol}$	AC Voltage $t_p = 1\text{ min}$	2500	V
Creepage distance			>12,7	mm
Clearance			>12,7	mm
Comparative Tracking Index	CTI		≥ 600	

\*100 % tested in production



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10-EZ12PNA015M7-L928C78T  
datasheet

### Characteristic Values

Parameter	Symbol	Conditions					Values			Unit
		$V_{GS}$ [V]	$V_{GE}$ [V]	$V_{DS}$ [V]	$V_F$ [V]	$I_D$ [A]	$I_C$ [A]	$T_j$ [°C]	Min	

#### Inverter Switch

##### Static

Gate-emitter threshold voltage	$V_{GE(th)}$			10	0,0015	25	5,4	6	6,6	V
Collector-emitter saturation voltage	$V_{CE(sat)}$		15		15	25 125 150		1,7 1,95 2,01	2,15 <sup>(1)</sup>	V
Collector-emitter cut-off current	$I_{CES}$		0	1200		25			60	μA
Gate-emitter leakage current	$I_{GES}$		0	0		25			500	nA
Internal gate resistance	$r_g$							None		Ω
Input capacitance	$C_{ies}$							2900		pF
Output capacitance	$C_{oes}$		0	10		25		120		pF
Reverse transfer capacitance	$C_{res}$							34		pF
Gate charge	$Q_g$	$V_{CC} = 600$ V	15		15	25		110		nC

##### Thermal

Thermal resistance junction to sink <sup>(2)</sup>	$R_{th(j-s)}$	$\lambda_{paste} = 3,4$ W/mK (PSX)						1,48		K/W
--	---------------	---------------------------------------	--	--	--	--	--	------	--	-----

##### Dynamic

Turn-on delay time	$t_{d(on)}$					25 125 150		196,2 191,2 189,6		ns
Rise time	$t_r$					25 125 150		59,6 63,2 64,2		ns
Turn-off delay time	$t_{d(off)}$					25 125 150		181,4 206,2 211,4		ns
Fall time	$t_f$					25 125 150		94,66 113,14 114,01		ns
Turn-on energy (per pulse)	$E_{on}$	$Q_{tfwd} = 1,5$ μC $Q_{tfwd} = 2,46$ μC $Q_{tfwd} = 2,68$ μC				25 125 150		1,68 2,11 2,21		mWs
Turn-off energy (per pulse)	$E_{off}$					25 125 150		0,987 1,33 1,41		mWs



Vincotech

**10-EZ12PNA015M7-L928C78T**  
datasheet

### Characteristic Values

Parameter	Symbol	Conditions					Values			Unit
		$V_{GE}$ [V] $V_{GS}$ [V]	$V_{CE}$ [V] $V_{DS}$ [V] $V_F$ [V]	$I_C$ [A] $I_D$ [A] $I_F$ [A]	$T_j$ [°C]	Min	Typ	Max		
<b>Inverter Diode</b>										
<b>Static</b>										
Forward voltage	$V_F$			15	25 125 150		1,62 1,74 1,73	2,1 <sup>(1)</sup>		V
Reverse leakage current	$I_R$	$V_T = 1200$ V			25			30		μA
<b>Thermal</b>										
Thermal resistance junction to sink <sup>(2)</sup>	$R_{th(j-s)}$	$\lambda_{paste} = 3,4$ W/mK (PSX)					1,88			K/W
<b>Dynamic</b>										
Peak recovery current	$I_{RRM}$				25 125 150		9,46 10,72 10,9			A
Reverse recovery time	$t_{rr}$				25 125 150		285,73 421,73 470,63			ns
Recovered charge	$Q_r$	$di/dt=181$ A/μs $di/dt=205$ A/μs $di/dt=175$ A/μs	±15	600	15	25 125 150	1,5 2,46 2,68			μC
Reverse recovered energy	$E_{rec}$				25 125 150		0,497 0,913 1			mWs
Peak rate of fall of recovery current	$(di_r/dt)_{max}$				25 125 150		76,99 48,52 43,64			A/μs



### Characteristic Values

Parameter	Symbol	Conditions					Values			Unit
		$V_{GE}$ [V] $V_{GS}$ [V]	$V_{CE}$ [V] $V_{DS}$ [V] $V_F$ [V]	$I_C$ [A] $I_D$ [A] $I_F$ [A]	$T_j$ [°C]	Min	Typ	Max		

#### Rectifier Diode

##### Static

Forward voltage	$V_F$				28	25 125		1,15 1,11	1,5 <sup>(1)</sup>	V
Reverse leakage current	$I_R$	$V_i = 1600$ V				25 150			100 1000	μA

##### Thermal

Thermal resistance junction to sink <sup>(2)</sup>	$R_{th(j-s)}$	$\lambda_{paste} = 3,4$ W/mK (PSX)						1,15		K/W
--	---------------	---------------------------------------	--	--	--	--	--	------	--	-----

#### Thermistor

##### Static

Rated resistance	$R$					25		5		kΩ
Deviation of $R_{100}$	$\Delta_{R/R}$	$R_{100} = 493$ Ω				100	-5		5	%
Power dissipation	$P$							245		mW
Power dissipation constant	$d$					25		1,4		mW/K
B-value	$B_{(25/50)}$	Tol. ±2 %						3375		K
B-value	$B_{(25/100)}$	Tol. ±2 %						3437		K
Vincotech Thermistor Reference									K	

<sup>(1)</sup> Value at chip level

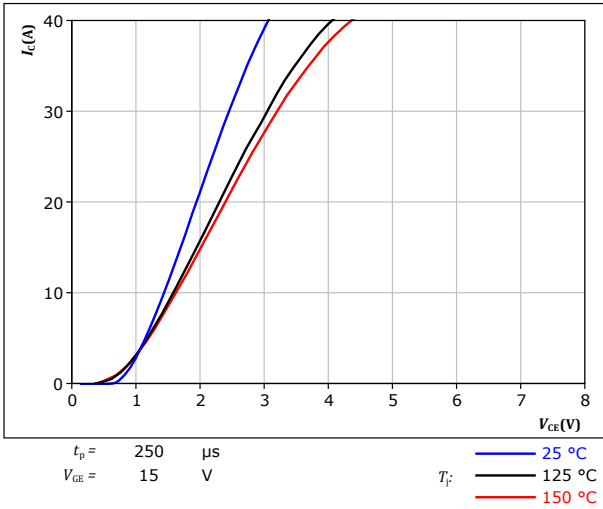
<sup>(2)</sup> Only valid with pre-applied Vincotech thermal interface material.



## Inverter Switch Characteristics

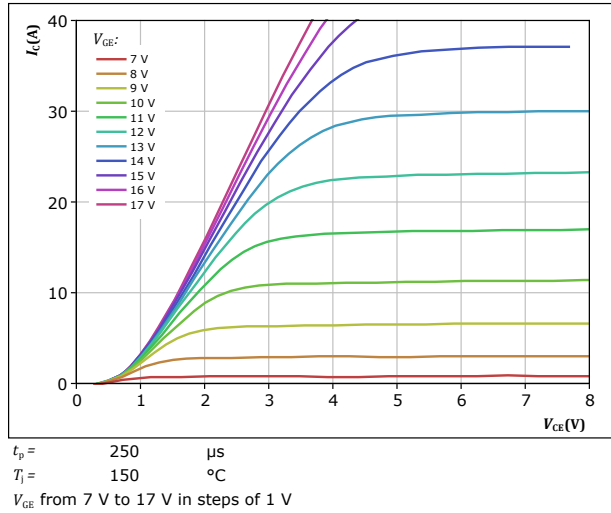
**figure 1.** IGBT

Typical output characteristics  
 $I_C = f(V_{CE})$



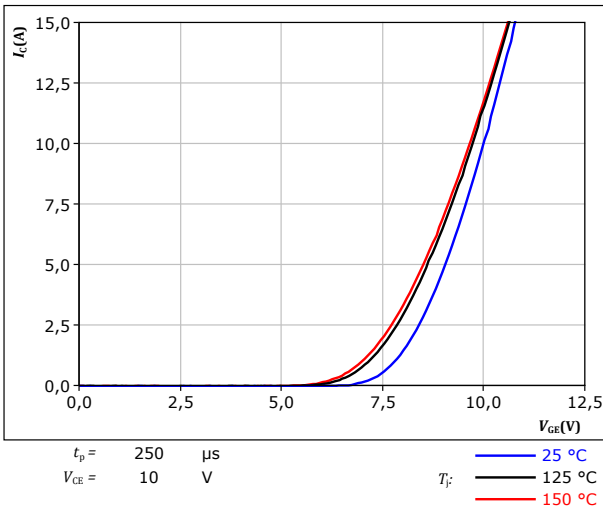
**figure 2.** IGBT

Typical output characteristics  
 $I_C = f(V_{CE})$



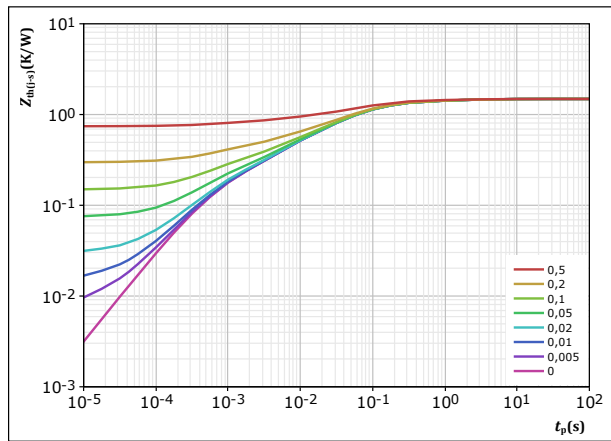
**figure 3.** IGBT

Typical transfer characteristics  
 $I_C = f(V_{GE})$



**figure 4.** IGBT

Transient thermal impedance as a function of pulse width  
 $Z_{th(j-s)} = f(t_p)$



$D = t_p / T$   
 $R_{th(j-s)} = 1,485 \text{ K/W}$

IGBT thermal model values

R (K/W)	$\tau$ (s)
4,90E-02	3,61E+00
1,10E-01	6,54E-01
4,70E-01	1,09E-01
4,98E-01	2,97E-02
2,21E-01	4,73E-03
1,37E-01	5,51E-04



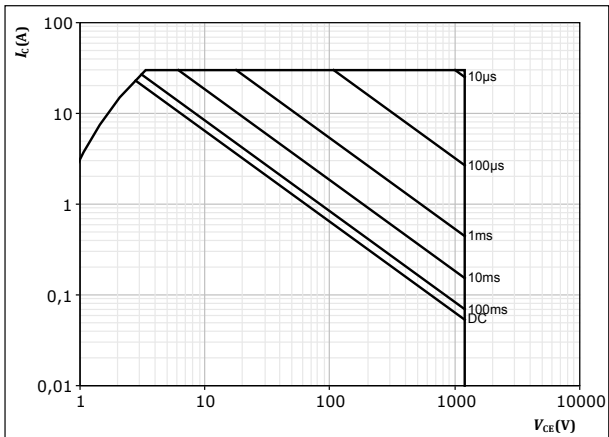
Vincotech

## Inverter Switch Characteristics

figure 5. IGBT

Safe operating area

$$I_C = f(V_{CE})$$



D = single pulse

T<sub>s</sub> = 80 °C

V<sub>GE</sub> = 15 V

T<sub>j</sub> = T<sub>jmax</sub>





## Inverter Diode Characteristics

figure 6. FWD

Typical forward characteristics

$$I_F = f(V_F)$$

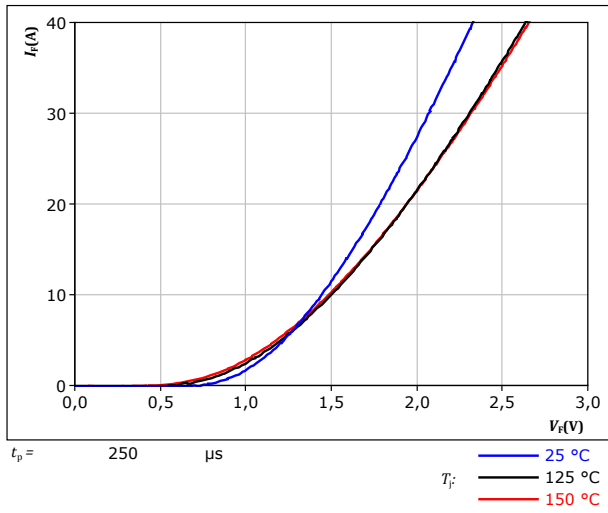
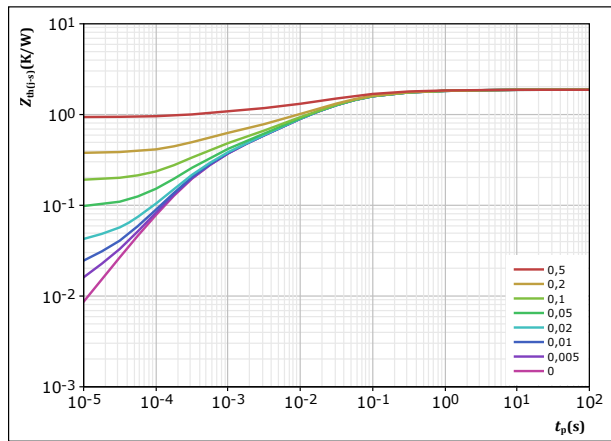


figure 7. FWD

Transient thermal impedance as a function of pulse width

$$Z_{th(j-s)} = f(t_p)$$



$D = \frac{t_p}{T}$   
 $R_{th(j-s)} = 1,875 \text{ K/W}$   
 FWD thermal model values

R (K/W)	$\tau$ (s)
7,31E-02	2,45E+00
1,93E-01	2,55E-01
6,27E-01	4,97E-02
4,83E-01	1,15E-02
2,56E-01	2,33E-03
2,42E-01	3,41E-04



## Rectifier Diode Characteristics

figure 8. Rectifier

Typical forward characteristics

$$I_F = f(V_F)$$

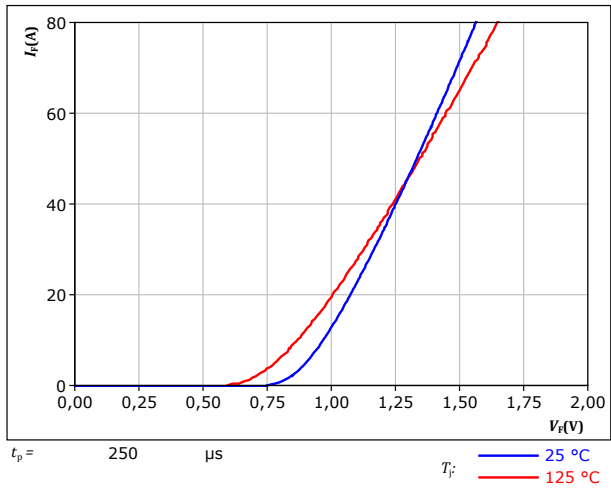
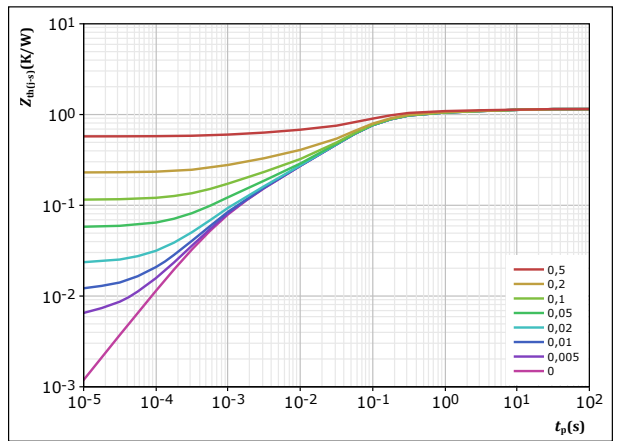


figure 9. Rectifier

Transient thermal impedance as a function of pulse width

$$Z_{th(j-s)} = f(t_p)$$



$D = t_p / T$   
 $R_{th(j-s)} = 1,149 \text{ K/W}$

Rectifier thermal model values

$R$ (K/W)	$\tau$ (s)
8,29E-02	7,59E+00
1,02E-01	6,72E-01
4,20E-01	1,19E-01
3,78E-01	4,22E-02
1,08E-01	4,04E-03
5,78E-02	7,21E-04

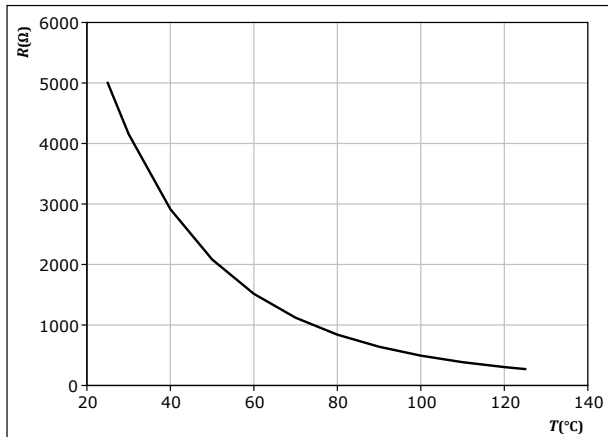


## Thermistor Characteristics

figure 10. Thermistor

Typical NTC characteristic as function of temperature

$$R_T = f(T)$$

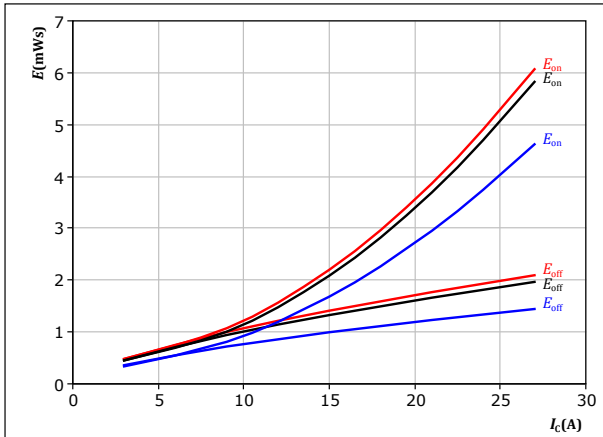




## Inverter Switching Characteristics

**figure 11.** IGBT

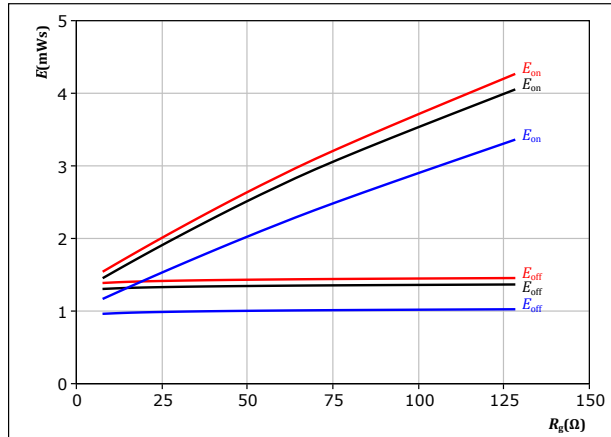
Typical switching energy losses as a function of collector current  
 $E = f(I_c)$



With an inductive load at  
 $V_{CE} = 600 \text{ V}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $R_{g(on)} = 32 \text{ } \Omega$   
 $R_{g(off)} = 32 \text{ } \Omega$   
 $T_j$ : 25 °C, 125 °C, 150 °C

**figure 12.** IGBT

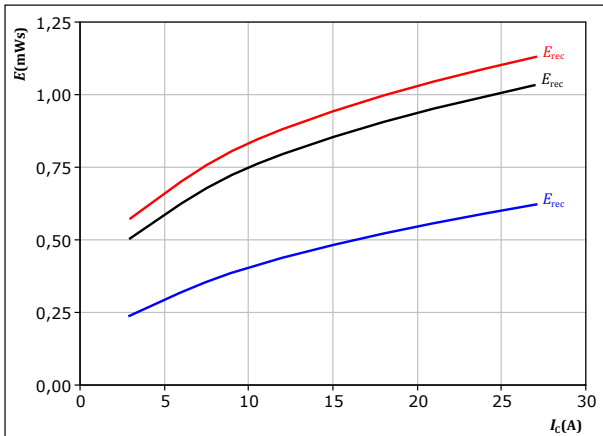
Typical switching energy losses as a function of gate resistor  
 $E = f(R_g)$



With an inductive load at  
 $V_{CE} = 600 \text{ V}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $I_c = 15 \text{ A}$   
 $T_j$ : 25 °C, 125 °C, 150 °C

**figure 13.** FWD

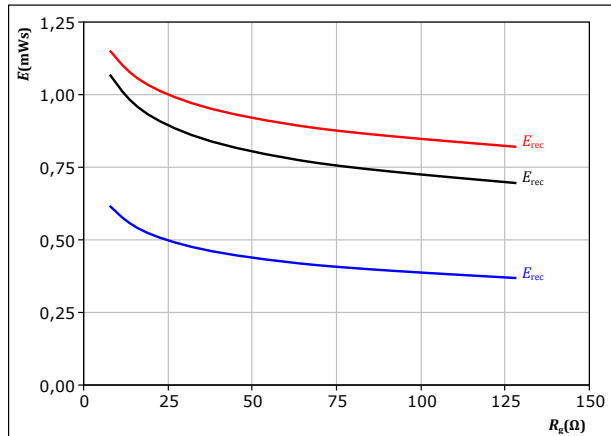
Typical reverse recovered energy loss as a function of collector current  
 $E_{rec} = f(I_c)$



With an inductive load at  
 $V_{CE} = 600 \text{ V}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $R_{g(on)} = 32 \text{ } \Omega$   
 $T_j$ : 25 °C, 125 °C, 150 °C

**figure 14.** FWD

Typical reverse recovered energy loss as a function of gate resistor  
 $E_{rec} = f(R_g)$



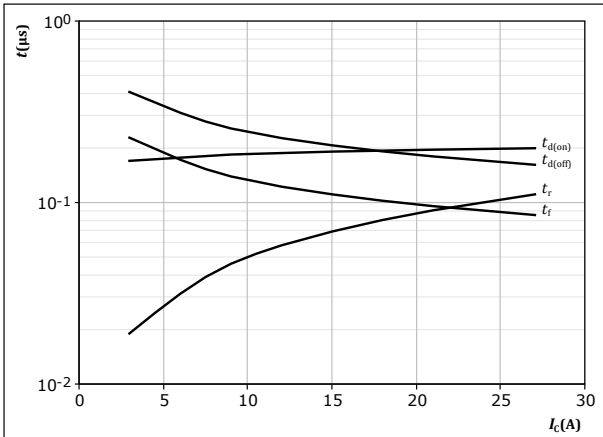
With an inductive load at  
 $V_{CE} = 600 \text{ V}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $I_c = 15 \text{ A}$   
 $T_j$ : 25 °C, 125 °C, 150 °C



## Inverter Switching Characteristics

**figure 15.** IGBT

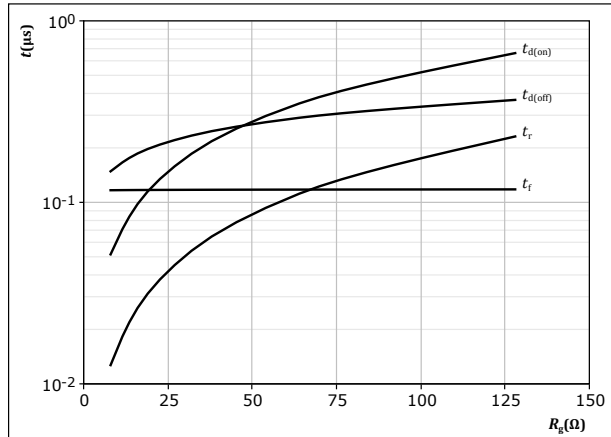
Typical switching times as a function of collector current  
 $t = f(I_c)$



With an inductive load at  
 $T_j = 150 \text{ }^\circ\text{C}$   
 $V_{CE} = 600 \text{ V}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $R_{gon} = 32 \text{ } \Omega$   
 $R_{goff} = 32 \text{ } \Omega$

**figure 16.** IGBT

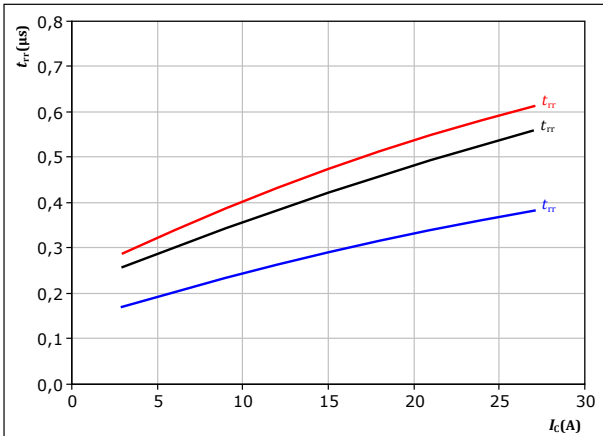
Typical switching times as a function of gate resistor  
 $t = f(R_g)$



With an inductive load at  
 $T_j = 150 \text{ }^\circ\text{C}$   
 $V_{CE} = 600 \text{ V}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $I_c = 15 \text{ A}$

**figure 17.** FWD

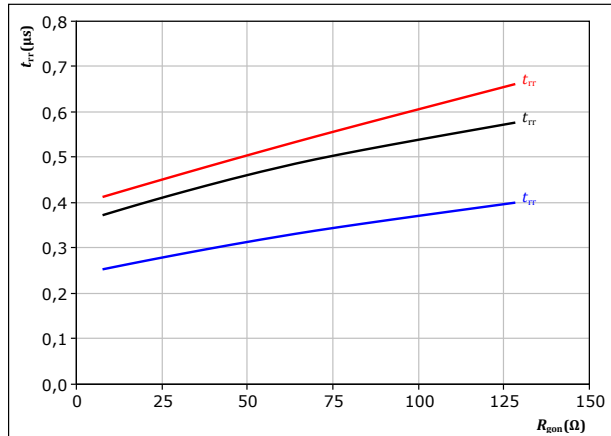
Typical reverse recovery time as a function of collector current  
 $t_{rr} = f(I_c)$



With an inductive load at  
 $V_{CE} = 600 \text{ V}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $R_{gon} = 32 \text{ } \Omega$   
 $T_j:$  — 25 °C  
— 125 °C  
— 150 °C

**figure 18.** FWD

Typical reverse recovery time as a function of IGBT turn on gate resistor  
 $t_{rr} = f(R_{gon})$



With an inductive load at  
 $V_{CE} = 600 \text{ V}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $I_c = 15 \text{ A}$   
 $T_j:$  — 25 °C  
— 125 °C  
— 150 °C

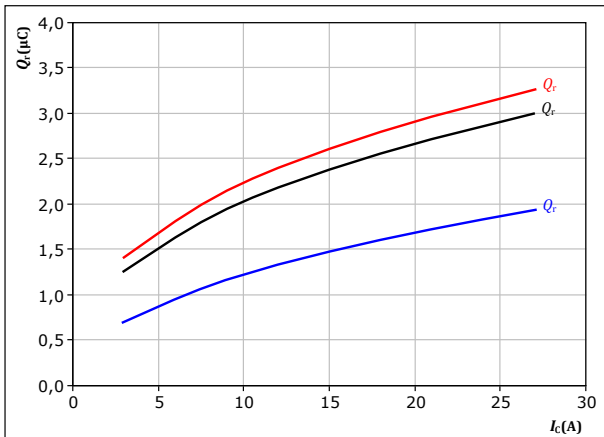


## Inverter Switching Characteristics

**figure 19.** FWD

Typical recovered charge as a function of collector current

$$Q_r = f(I_c)$$



With an inductive load at

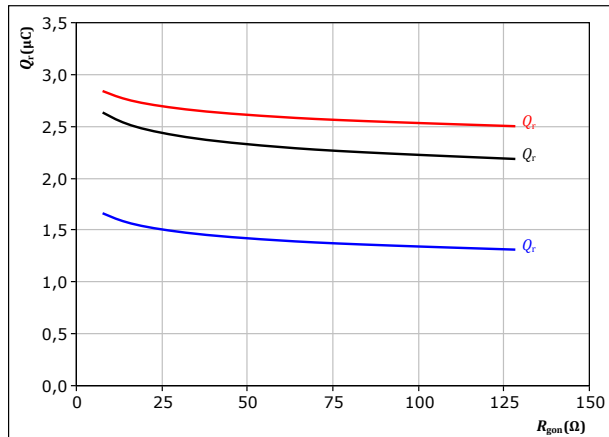
$V_{CE} = 600 \text{ V}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $R_{gon} = 32 \ \Omega$

$T_j$ : — 25 °C  
— 125 °C  
— 150 °C

**figure 20.** FWD

Typical recovered charge as a function of turn on gate resistor

$$Q_r = f(R_{gon})$$



With an inductive load at

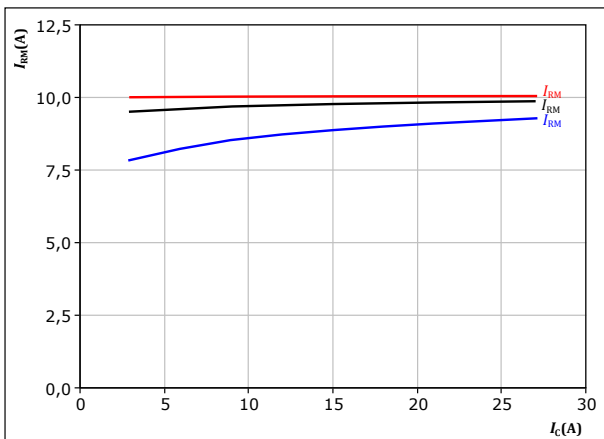
$V_{CE} = 600 \text{ V}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $I_c = 15 \text{ A}$

$T_j$ : — 25 °C  
— 125 °C  
— 150 °C

**figure 21.** FWD

Typical peak reverse recovery current as a function of collector current

$$I_{RM} = f(I_c)$$



With an inductive load at

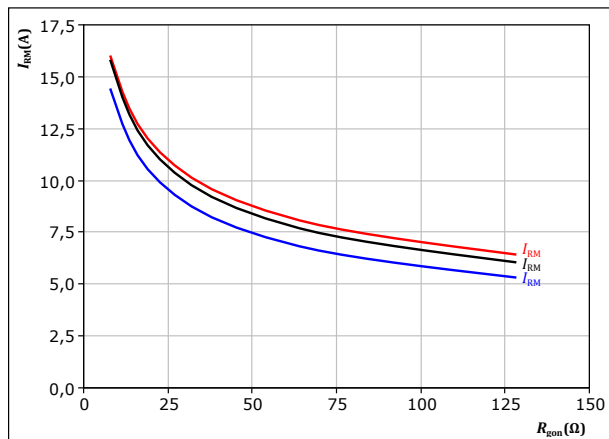
$V_{CE} = 600 \text{ V}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $R_{gon} = 32 \ \Omega$

$T_j$ : — 25 °C  
— 125 °C  
— 150 °C

**figure 22.** FWD

Typical peak reverse recovery current as a function of turn on gate resistor

$$I_{RM} = f(R_{gon})$$



With an inductive load at

$V_{CE} = 600 \text{ V}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $I_c = 15 \text{ A}$

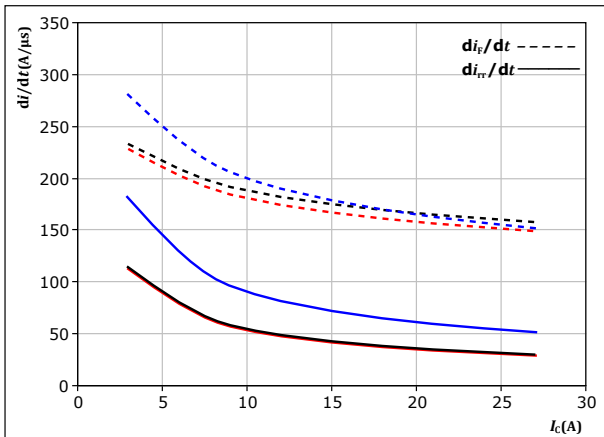
$T_j$ : — 25 °C  
— 125 °C  
— 150 °C



## Inverter Switching Characteristics

**figure 23.** FWD

Typical rate of fall of forward and reverse recovery current as a function of collector current  
 $di_f/dt, di_{rr}/dt = f(I_c)$

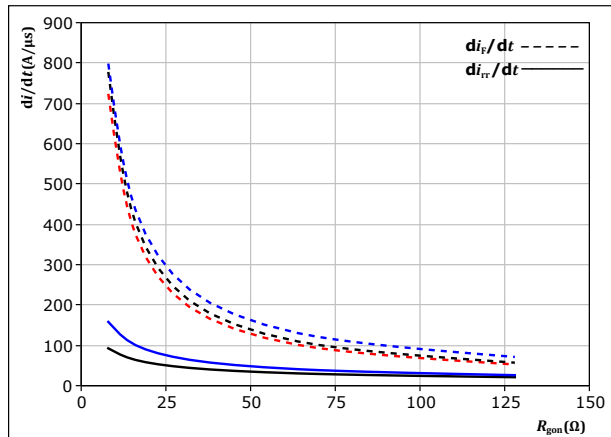


With an inductive load at

$V_{CE} =$	600	V	$T_j:$	25 °C
$V_{GE} =$	±15	V		125 °C
$R_{gon} =$	32	Ω		150 °C

**figure 24.** FWD

Typical rate of fall of forward and reverse recovery current as a function of turn on gate resistor  
 $di_f/dt, di_{rr}/dt = f(R_{gon})$

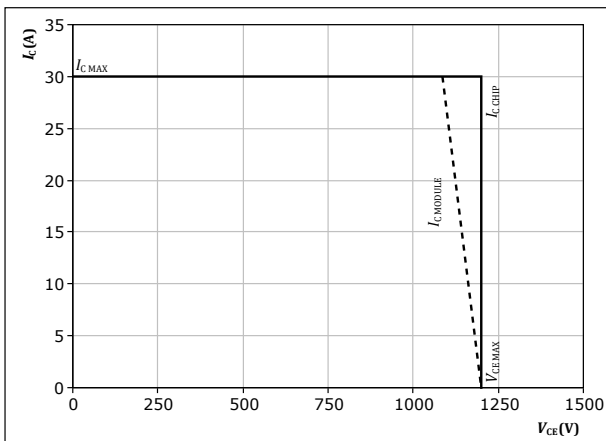


With an inductive load at

$V_{CE} =$	600	V	$T_j:$	25 °C
$V_{GE} =$	±15	V		125 °C
$I_c =$	15	A		150 °C

**figure 25.** IGBT

Reverse bias safe operating area  
 $I_c = f(V_{CE})$

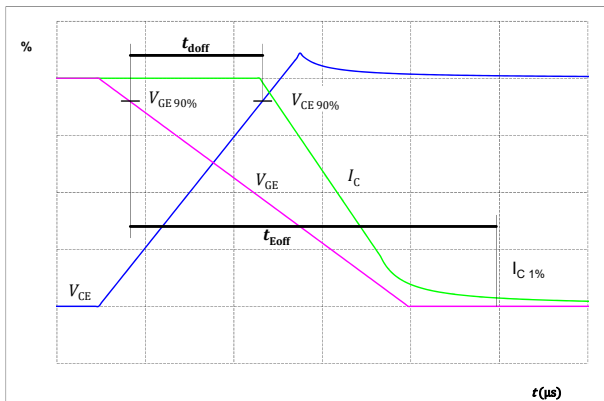


At  $T_j = 150$  °C  
 $R_{gon} = 32$  Ω  
 $R_{goff} = 32$  Ω

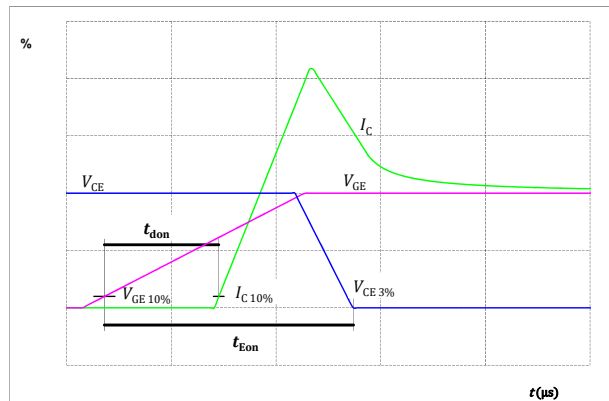


## Inverter Switching Definitions

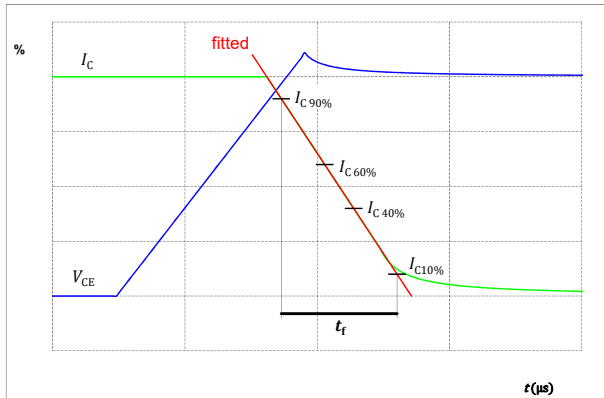
**figure 26.** IGBT  
Turn-off Switching Waveforms & definition of  $t_{doff}$ ,  $t_{Eoff}$  ( $t_{Eoff}$  = integrating time for  $E_{off}$ )



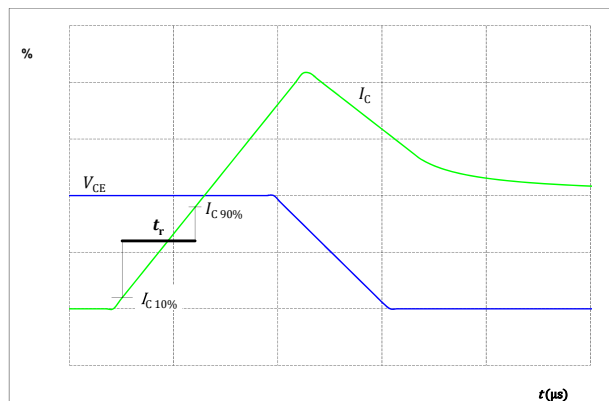
**figure 27.** IGBT  
Turn-on Switching Waveforms & definition of  $t_{don}$ ,  $t_{Eon}$  ( $t_{Eon}$  = integrating time for  $E_{on}$ )



**figure 28.** IGBT  
Turn-off Switching Waveforms & definition of  $t_f$



**figure 29.** IGBT  
Turn-on Switching Waveforms & definition of  $t_r$







### Inverter Switching Definitions

figure 30. FWD

Turn-off Switching Waveforms & definition of  $t_{rr}$

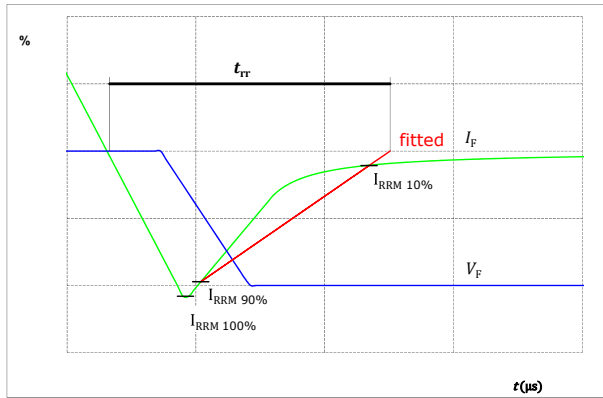
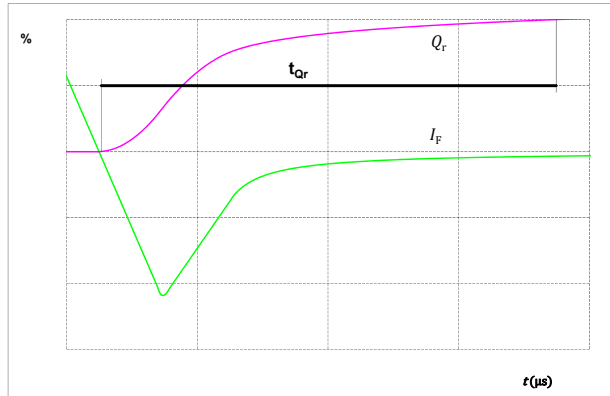


figure 31. FWD

Turn-on Switching Waveforms & definition of  $t_{Qr}$  ( $t_{Qr}$  = integrating time for  $Q_r$ )






# 10-EZ12PNA015M7-L928C78T

datasheet

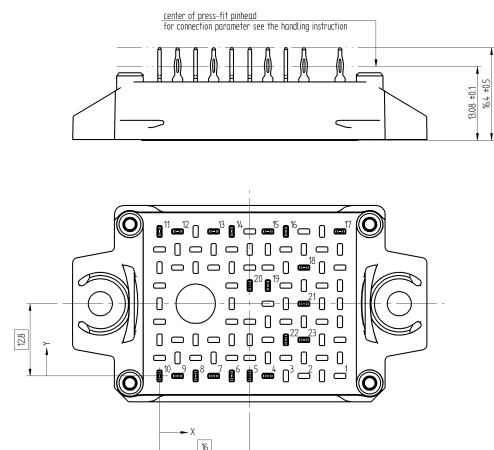
## Vincotech

Ordering Code	
<b>Version</b>	<b>Ordering Code</b>
Without thermal paste	10-EZ12PNA015M7-L928C78T
With thermal paste	10-EZ12PNA015M7-L928C78T-/3/

Marking						
	<b>Text</b>	<b>Name</b> NN-NNNNNNNNNNNNNN- TTTTTV	<b>Date code</b> WWYY	<b>UL &amp; VIN</b> UL VIN	<b>Lot</b> LLLLL	<b>Serial</b> SSSS
	<b>Datamatrix</b>	<b>Type&amp;Ver</b> TTTTTTTV	<b>Lot number</b> LLLLL	<b>Serial</b> SSSS	<b>Date code</b> WWYY	

Pin table [mm]			
Pin	X	Y	Function
1			not assembled
2			not assembled
3			not assembled
4	19,2	0	DC-Rect
5	16	0	G15
6	12,8	0	DC-3
7	9,6	0	G13
8	6,4	0	DC-2
9	3,2	0	G11
10	0	0	DC-1
11	0	25,6	Ph1
12	3,2	25,6	G12
13	9,6	25,6	Ph2
14	12,8	25,6	G14
15	19,2	25,6	Ph3
16	22,4	25,6	G16
17	32	25,6	ACIn1
18	25,6	19,2	ACIn2
19	19,2	16	Therm1
20	16	16	Therm2
21	25,6	12,8	ACIn3
22	22,4	6,4	DC+Inv
23	25,6	6,4	DC+Rect

**Outline**

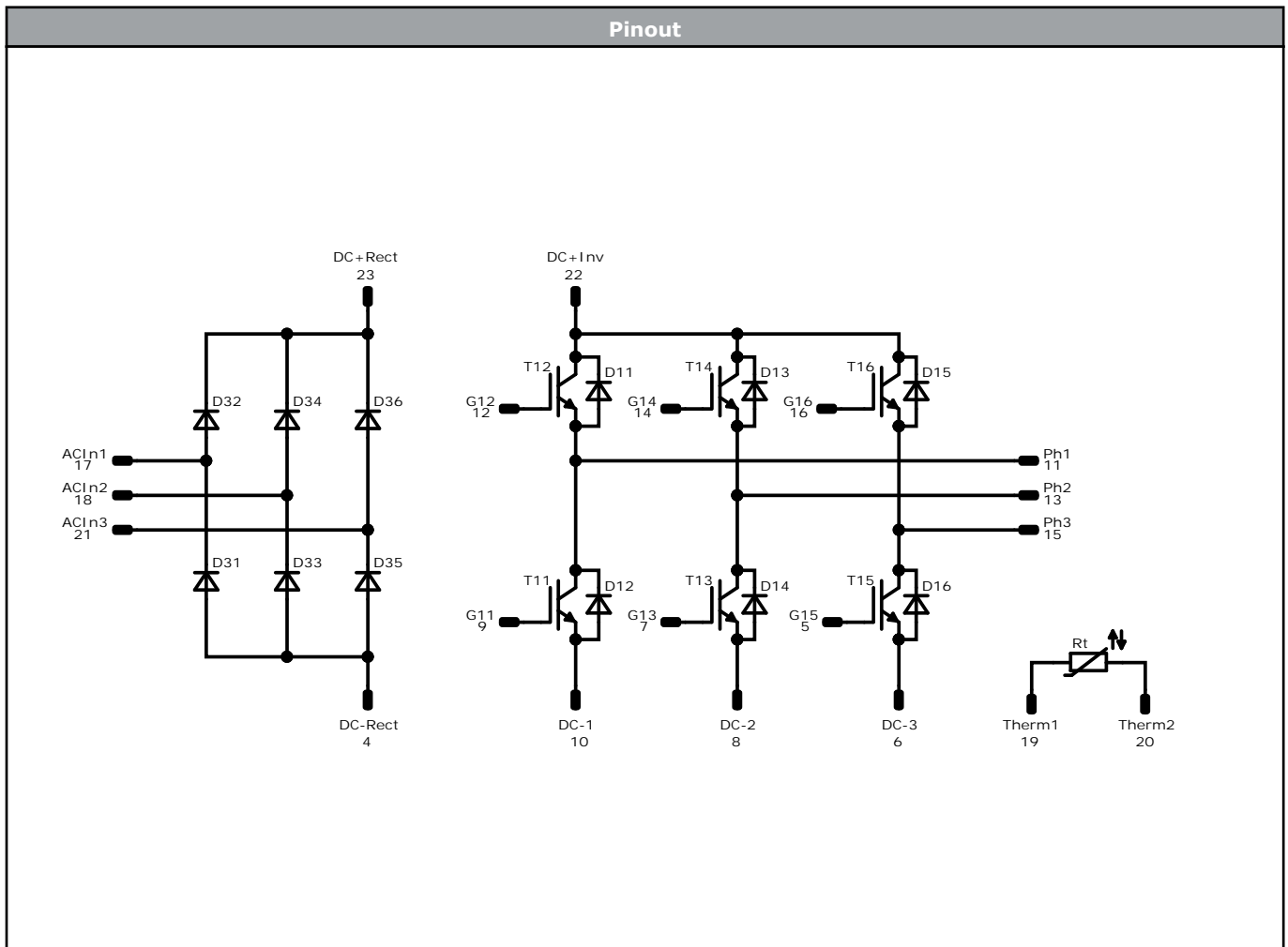


center of press-fit pinhead  
For connection parameter see the handling instruction

Dimension of coordinate axis is only offset without tolerance



Vincotech



Identification					
ID	Component	Voltage	Current	Function	Comment
T11, T12, T13, T14, T15, T16	IGBT	1200 V	15 A	Inverter Switch	
D11, D12, D13, D14, D15, D16	FWD	1200 V	15 A	Inverter Diode	
D31, D32, D33, D34, D35, D36	Rectifier	1600 V	28 A	Rectifier Diode	
Rt	NTC			Thermistor	




Packaging instruction				
Standard packaging quantity (SPQ) 100	>SPQ	Standard	<SPQ	Sample

Handling instruction
Handling instructions for <i>flow</i> E1 packages see vincotech.com website.

Package data
Package data for <i>flow</i> E1 packages see vincotech.com website.

Vincotech thermistor reference
See Vincotech thermistor reference table at vincotech.com website.

UL recognition and file number
This device is certified according to UL 1557 standard, UL file number E192116. For more information see vincotech.com website. 

Document No.:	Date:	Modification:	Pages
10-EZ12PNA015M7-L928C78T-D4-14	19 Mar. 2021	New datasheet format, separate solder and pressfit pin variant Update characteristics of rectifier diode, leakage current max value from 50 -> 100 uA	

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2. A critical component is any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.